

UPC



C6702877

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

BARBER - M24 0046460

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702877
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0716667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0203333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0744953$

THE AMR FOR THIS RIFLE IS: $.7953$

CENTROIDAL DISTANCES

0 TO 1 .131712
1 TO 2 .328093
1 TO 3 .116004

2
13 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

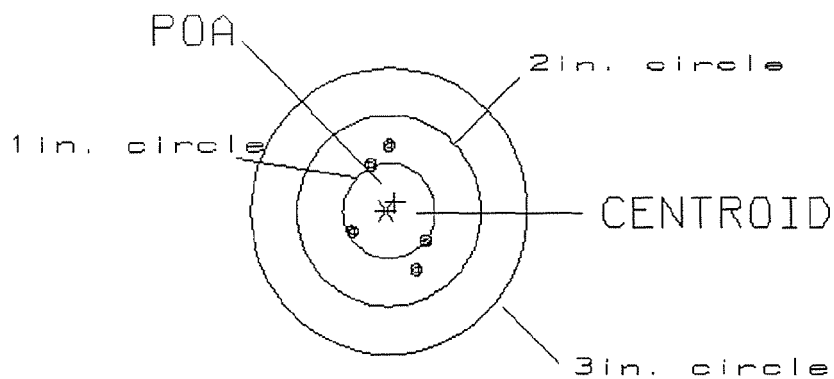
PATTERN #: 010

POA TO CENTROID: .131
 MIN RADIUS : .492
 MEAN RADIUS : .569
 MAX RADIUS : .667
 CENTROID X : -.098
 CENTROID Y : -.088

29 Sep 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .80
 VS= 1.25
 GS= 1.28

2
 5
 5

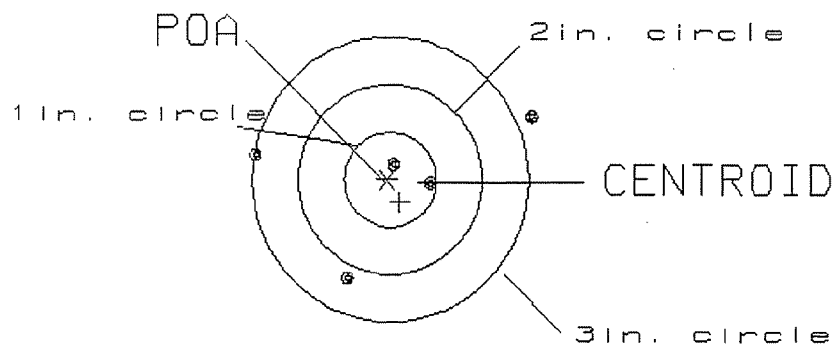
PATTERN #: 2

POA TO CENTROID: .273
MIN RADIUS : .151
MEAN RADIUS : .983
MAX RADIUS : 1.679
CENTROID X : -.135
CENTROID Y : .238

29 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.05

2

US= 1.70

2

GS= 3.07

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

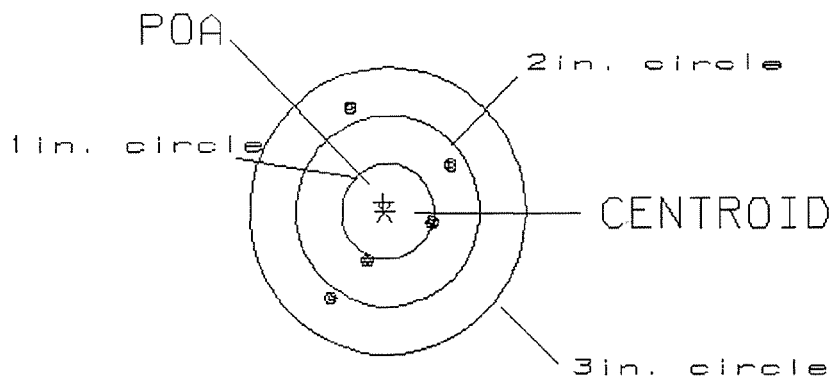
PATTERN #: 3

POA TO CENTROID: .090
 MIN RADIUS : .530
 MEAN RADIUS : .854
 MAX RADIUS : 1.217
 CENTROID X : .018
 CENTROID Y : -.089

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.30
 VS= 2.06
 GS= 2.07

0
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702877

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>6</u> <u>6</u>	9-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	9-18-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	9-18-97	CR
	J) ASSEMBLE STOCK		9-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	TP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-97	CR
	M) IRON SIGHT ALIGNMENT		9-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-97	CR
640	GALLERY TEST AND TARGET	R. 80 L. 70	9-27-97	DH
	A) MALFUNCTIONS		9-27-97	DH
	B) PIERCED PRIMERS		9-27-97	DH
645	INSPECT FOR LIVE AMMO		9-27-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-30-97	TP
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.40</u> <u>2.36</u> <u>2.36</u>	9-29-97	RP
	C) FUNCTION		9-30-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702877DATE 8-16-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.64		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.65		2.63	
PULL #3	2.55	2.60		2.52	
PULL #4	2.60	2.53		2.60	
PULL #5	2.58	2.68		2.70	
TOTAL	12.92	13.1		13.06	
AVG.	2.584	2.62		2.612	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.79	2.90		
PULL #2	3.05	2.88		
PULL #3	2.77	2.90		
PULL #4	3.10	3.00		
PULL #5	3.21	2.99		
TOTAL	14.92	14.67		
AVG.	2.984	2.934		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.96		3.93
PULL #2	4.15	3.95		3.89
PULL #3	4.20	4.02		3.92
PULL #4	3.93	4.08		3.98
PULL #5	3.90	3.98		4.05
TOTAL	20.25	19.99		19.77
AVG.	4.05	3.998		3.954

Do Not Use

VERY IMPORTANT: INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS FIREARM.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6702877

ORDER NO. 25705

10RR

5705 C6702877

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MODEL 700™ M24

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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

