

BARBER - M24 0046484

UPC



C6702884

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHARGE	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702884
15 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .141
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.146
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .20297

THE AMR FOR THIS RIFLE IS: 1.079

CENTROIDAL DISTANCES

0 TO 1	.661819
1 TO 2	.411954
1 TO 3	.986534

3
+ 2 <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

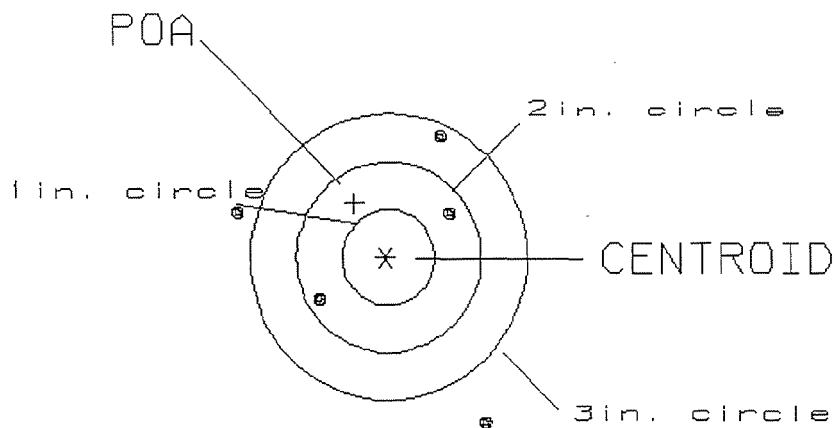
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .662
 MIN RADIUS : .830
 MEAN RADIUS : 1.343
 MAX RADIUS : 2.027
 CENTROID X : .343
 CENTROID Y : -.566

14 Oct 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.66
 US= 2.95
 GS= 3.43

0
 2
 3

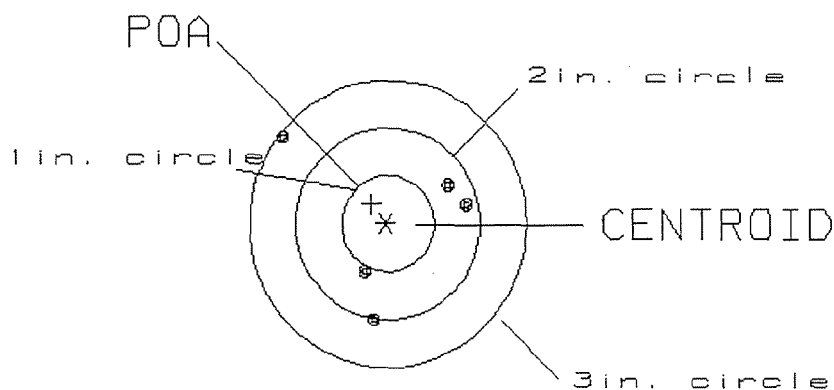
PATTERN #: 2

POA TO CENTROID: .253
 MIN RADIUS : .539
 MEAN RADIUS : .943
 MAX RADIUS : 1.481
 CENTROID X : .152
 CENTROID Y : -.201

14 Oct 1997

FILE: /Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702884

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.00
 VS= 1.95
 GS= 2.22

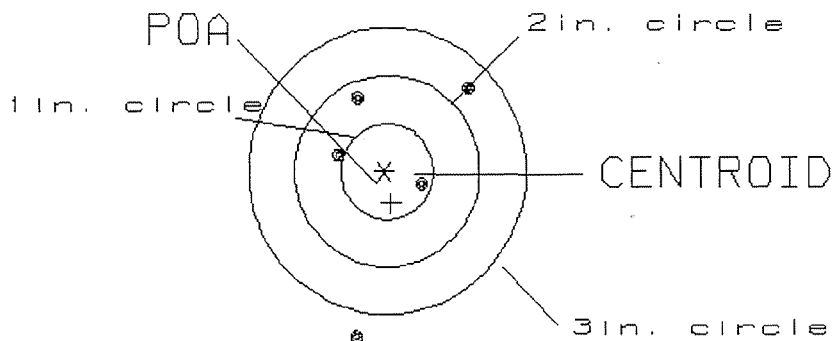
0
 3
 5

PATTERN #: 3
 POA TO CENTROID: .337
 MIN RADIUS : .338
 MEAN RADIUS : .951
 MAX RADIUS : 1.779
 CENTROID X : -.072
 CENTROID Y : .329

14 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 2.66
 GS= 2.91

1
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

C6702884

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-6-97	CR
	M) IRON SIGHT ALIGNMENT		10-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-6-97	CR
640	GALLERY TEST AND TARGET	L 70 R 80	10/14/97	LT
	A) MALFUNCTIONS		10/14/97	LT
	B) PIERCED PRIMERS		10/14/97	LT
645	INSPECT FOR LIVE AMMO		10/14/97	PB
655	FINAL INSPECTION A) HEADSPACE		10/22/97	TRP
	B) TRIGGER PULL	<u>2.32</u> <u>2.41</u> <u>2.45</u> <u>2.40</u> <u>2.38</u>	10/14/97	TM
	C) FUNCTION		10/22/97	TRP

BARBER - M24 0046492

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702884DATE 10-6-98TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.36	2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.38	2.34	
PULL #3	2.59	2.39	2.38	
PULL #4	2.54	2.36	2.30	
PULL #5	2.41	2.36	2.31	
TOTAL	12.54	11.85	11.63	
AVG.	2.50	2.37	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.00	
PULL #2	3.04	3.01	
PULL #3	3.01	3.02	
PULL #4	3.06	3.01	
PULL #5	3.01	3.06	
TOTAL	15.11	15.10	
AVG.	3.02	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.95		4.03
PULL #2	4.02	3.96		3.98
PULL #3	4.04	3.94		3.99
PULL #4	4.09	3.97		4.00
PULL #5	4.05	3.93		3.99
TOTAL	20.25	19.75		19.99
AVG.	4.05	3.95		3.99

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6702884
46
ORDER NO. 25705
10RR

5705 C6702884

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MODEL 700™ M24
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM