

UPC



C6702885

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702885
5 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.432333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0696667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .43791

THE AMR FOR THIS RIFLE IS: 1.069

CENTROIDAL DISTANCES

0 TO 1	.476288
1 TO 2	.240832
1 TO 3	.186462

1 2 + <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

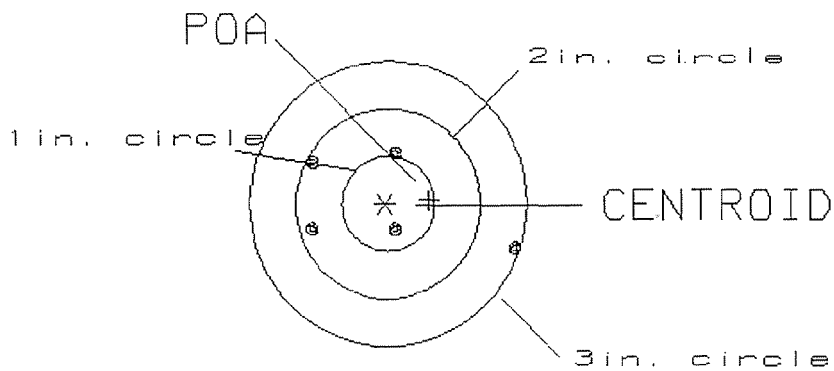
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .476
 MIN RADIUS : .307
 MEAN RADIUS : .819
 MAX RADIUS : 1.478
 CENTROID X : -.475
 CENTROID Y : -.035

5 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702885.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.26

1

VS= .96

4

GS= 2.41

5

REMINGTON CENTERFIRE ACCURACY TEST

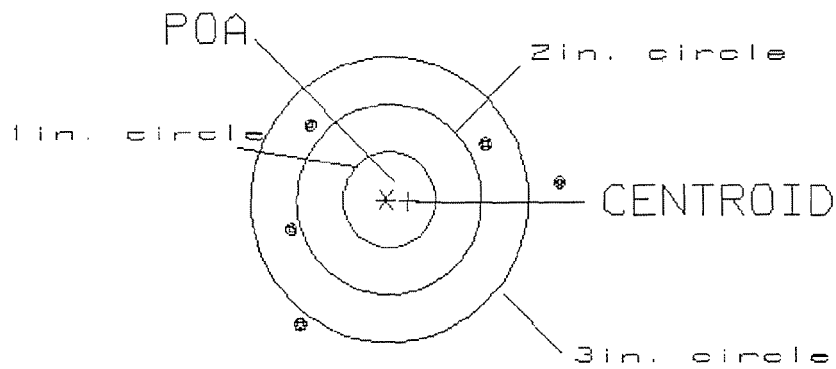
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .239
 MIN RADIUS : 1.094
 MEAN RADIUS : 1.370
 MAX RADIUS : 1.850
 CENTROID X : -.239
 CENTROID Y : .013

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702885.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 VS= 2.02
 GS= 3.13

0
 0
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

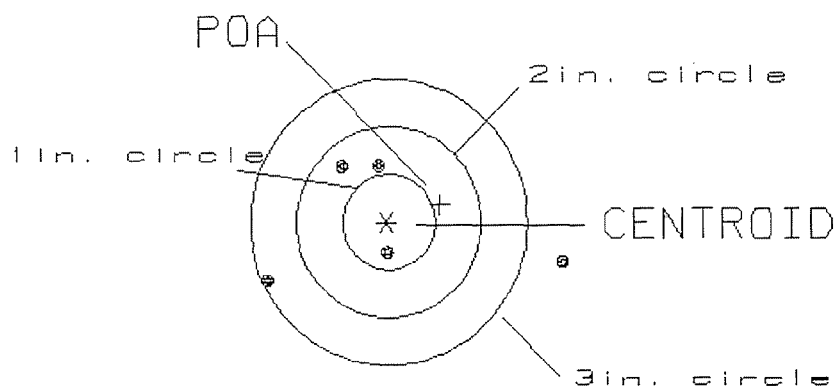
PATTERN #: [3]

POA TO CENTROID: .613
 MIN RADIUS : .270
 MEAN RADIUS : 1.019
 MAX RADIUS : 1.969
 CENTROID X : -.583
 CENTROID Y : -.187

5 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702805.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.22

1

VS= 1.20

3

GS= 3.22

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702885

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046502	<u>5</u> <u>5</u> <u>5</u>	10-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-14-97	CR
	J) ASSEMBLE STOCK		10-9-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	RW
	M) IRON SIGHT ALIGNMENT		10-9-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	RW
640	GALLERY TEST AND TARGET	80 L 70 R	11/3	DB
	A) MALFUNCTIONS		11/3	DB
	B) PIERCED PRIMERS		11/3	DB
645	INSPECT FOR LIVE AMMO		11/3	AC DB
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.51</u> <u>2.49</u> <u>2.53</u> <u>2.54</u> <u>2.53</u>	11-5-97	CR
	C) FUNCTION		11/10/97	TRP
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0046502~~ M24 0046541

BARBER - M24 0046503

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702885DATE 10-8-97TESTER TPM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.54	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.60	2.44	
PULL #3	2.44	2.59	2.39	
PULL #4	2.44	2.62	2.48	
PULL #5	2.29	2.46	2.47	
TOTAL	11.81	12.81	12.20	
AVG.	2.36	2.562	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.10	
PULL #2	3.15	3.17	
PULL #3	2.96	3.18	
PULL #4	3.21	3.17	
PULL #5	3.23	3.19	
TOTAL	15.71	15.81	
AVG.	3.14	3.16	

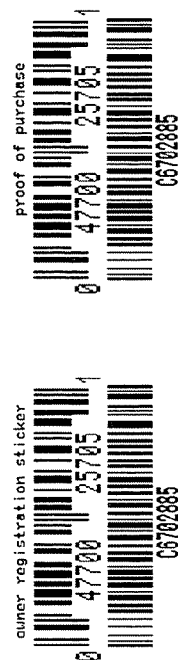
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.02		3.97
PULL #2	3.89	4.06		3.96
PULL #3	3.92	4.05		4.01
PULL #4	3.95	4.03		3.92
PULL #5	4.08	4.03		4.10
TOTAL	19.81	20.19		19.96
AVG.	3.96	4.03		3.99

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

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45
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25705

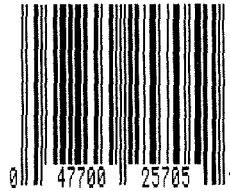
01XR

5705 C6702885

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MODEL 700™ M24

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SERIAL NO.

