

BARBER - M24 0046521

UPC



06702887

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702887
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0156667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .131
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .131933

THE AMR FOR THIS RIFLE IS: .99

CENTROIDAL DISTANCES

0	TO	1	.299633
1	TO	2	.326071
1	TO	3	.579662

1 3
2 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

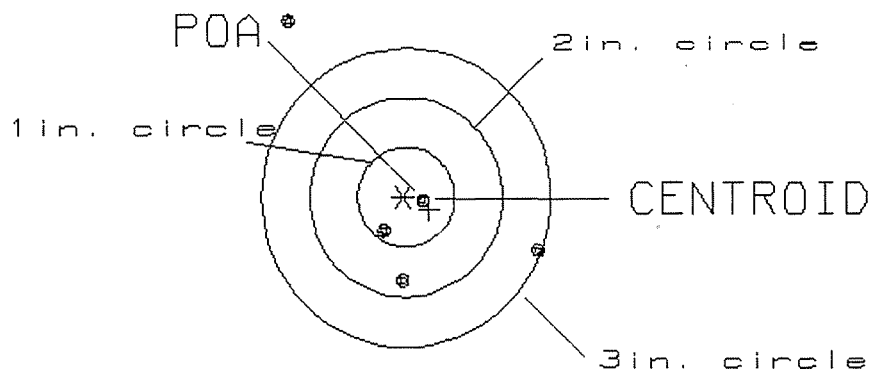
PATTERN #: 1

POA TO CENTROID: .300
MIN RADIUS : .129
MEAN RADIUS : 1.005
MAX RADIUS : 2.161
CENTROID X : -.268
CENTROID Y : .134

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702887

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.66

2

VS= 2.63

3

GS= 3.49

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

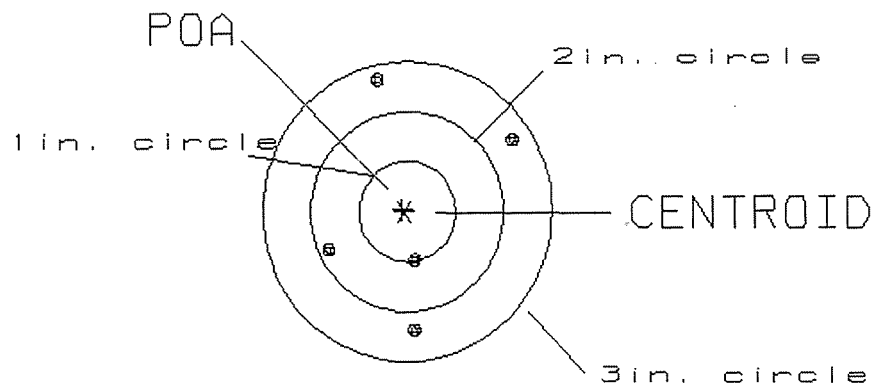
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .027
MIN RADIUS : .504
MEAN RADIUS : 1.049
MAX RADIUS : 1.334
CENTROID X : .021
CENTROID Y : -.017

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 2.47

2

GS= 2.51

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

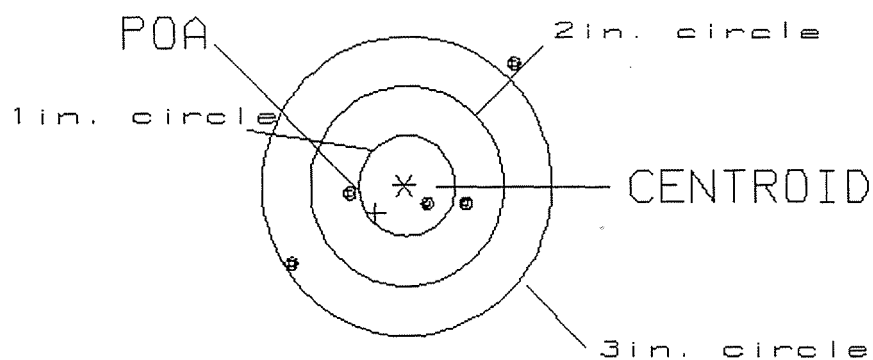
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .403
 MIN RADIUS : .308
 MEAN RADIUS : .916
 MAX RADIUS : 1.583
 CENTROID X : .294
 CENTROID Y : .276

16 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.29

1

VS= 1.94

3

GS= 3.00

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702887DATE 9-9-97TESTER TRP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.49		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.49		2.46	
PULL #3	2.39	2.47		2.66	
PULL #4	2.42	2.51		2.44	
PULL #5	2.41	2.55		2.49	
TOTAL	11.93	12.51		12.5	
AVG.	2.386	2.50		2.5	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.21		
PULL #2	3.00	3.30		
PULL #3	3.09	3.16		
PULL #4	3.06	3.33		
PULL #5	3.09	3.12		
TOTAL	15.32	16.12		
AVG.	3.06	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.82	3.84	3.83	
PULL #2	3.86	3.73	4.03	
PULL #3	3.82	3.89	3.85	
PULL #4	3.91	3.91	3.95	
PULL #5	3.94	3.94	4.04	
TOTAL	19.35	19.31	19.7	
AVG.	3.87	3.86	3.94	

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.0215</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CK
	M) IRON SIGHT ALIGNMENT		9-9-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CK
640	GALLERY TEST AND TARGET	<u>L59</u> <u>R91</u>	9/16/97	AC
	A) MALFUNCTIONS		9-16-97	AC
	B) PIERCED PRIMERS		9-16-97	AC
645	INSPECT FOR LIVE AMMO		9-16-97	AC + TM
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.66</u> <u>2.68</u> <u>2.64</u> <u>2.65</u> <u>2.64</u>	9-16-97	RW
	C) FUNCTION			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702887

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0046529 46568

Do Not Use

SERIAL NO.



C6702887

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6702887

VERY IMPORTANT!
Instructions
enclosed
safe use
firearm.

SERIAL NO.
C6702

46
ORDER NO.

257

221

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

