

BARBER - M24 0046543

UPC



C6702889

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0046543 **M2400046582**

BARBER - M24 0046544

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046545

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702889
9 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0513333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0676667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0849346

THE AMR FOR THIS RIFLE IS: .7347

CENTROIDAL DISTANCES

Ø TO 1 .168424
1 TO 2 .267227
1 TO 3 .267748

1 3
+2 <----POA

BARBER - M24 0046546

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

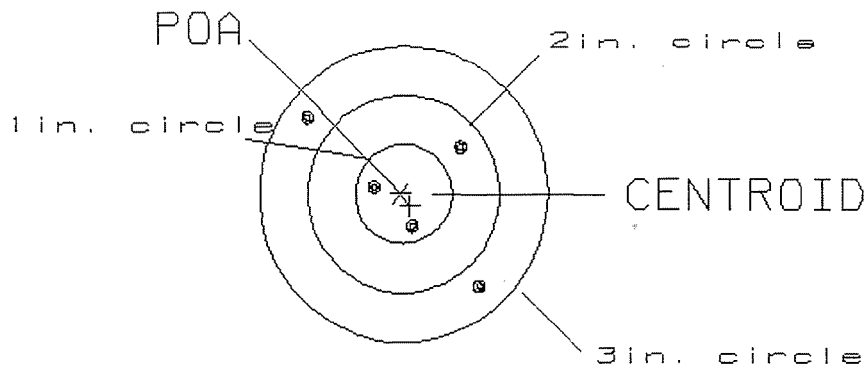
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .161
MIN RADIUS : .349
MEAN RADIUS : .793
MAX RADIUS : 1.257
CENTROID X : -.094
CENTROID Y : .130

9 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702089

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.79

2

VS= 1.68

3

GS= 2.45

5

BARBER - M24 0046547

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

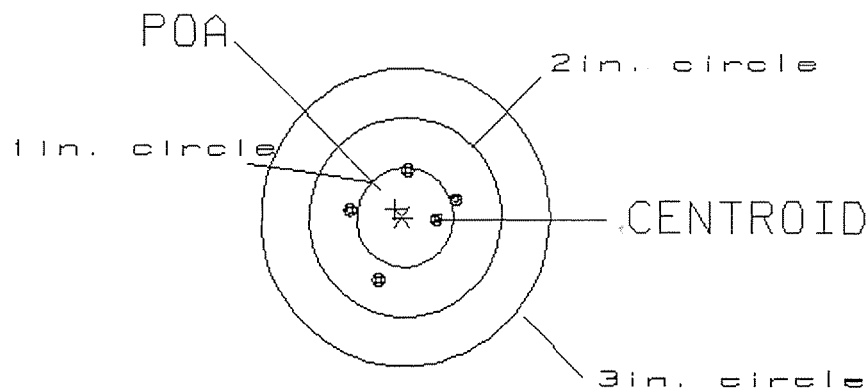
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .107
MIN RADIUS : .305
MEAN RADIUS : .510
MAX RADIUS : .710
CENTROID X : .075
CENTROID Y : -.077

9 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702009

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.05

2

VS= 1.12

5

GS= 1.15

5

BARBER - M24 0046548

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

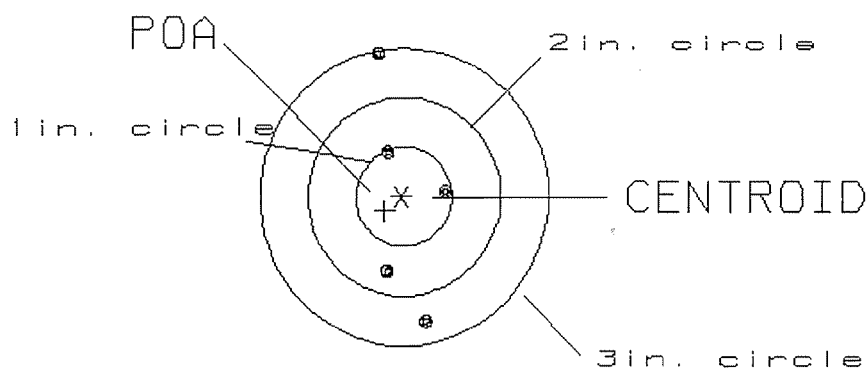
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .229
MIN RADIUS : .462
MEAN RADIUS : .901
MAX RADIUS : 1.487
CENTROID X : .173
CENTROID Y : .150

9 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702889

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .75

1

VS= 2.73

3

GS= 2.77

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702889

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	10-2-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CK
	J) ASSEMBLE STOCK		10-1-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-1-97	RW
	M) IRON SIGHT ALIGNMENT		10-1-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-1-97	RW
640	GALLERY TEST AND TARGET	5 75 1275	10/9/97	KT
	A) MALFUNCTIONS		10/9/97	KT
	B) PIERCED PRIMERS		10/9/97	KT
645	INSPECT FOR LIVE AMMO		10/9/97	RP
655	FINAL INSPECTION A) HEADSPACE		10/22/97	
	B) TRIGGER PULL	<u>2.59</u> <u>2.54</u> <u>2.51</u> <u>2.57</u> <u>2.53</u>	10/1/97	TM
	C) FUNCTION		10/22/97	RP

SWS TRIGGER PULL TEST

BARBER - M24 0046551

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702889DATE 10-1-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.38	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.52	2.43	
PULL #3	2.61	2.58	2.35	
PULL #4	2.40	2.52	2.38	
PULL #5	2.35	2.56	2.35	
TOTAL	12.32	12.56	11.96	
AVG.	2.46	2.51	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.07	
PULL #2	3.06	3.08	
PULL #3	3.17	3.06	
PULL #4	3.04	2.99	
PULL #5	3.15	3.07	
TOTAL	15.57	15.27	
AVG.	3.11	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.02		3.91
PULL #2	4.01	3.91		3.88
PULL #3	3.92	4.01		4.05
PULL #4	4.04	3.94		3.87
PULL #5	4.04	4.02		4.01
TOTAL	20.10	19.90		19.72
AVG.	4.02	3.98		3.94

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & In. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702889

46
ORDER NO.
25705

10RR



5705 C6702889

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

