

UPC



C6702893

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046586

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702893

3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0643333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.005$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0645273$

THE AMR FOR THIS RIFLE IS: 1.27

CENTROIDAL DISTANCES

0 TO 1 .0813204

1 TO 2 .345475

1 TO 3 .173643

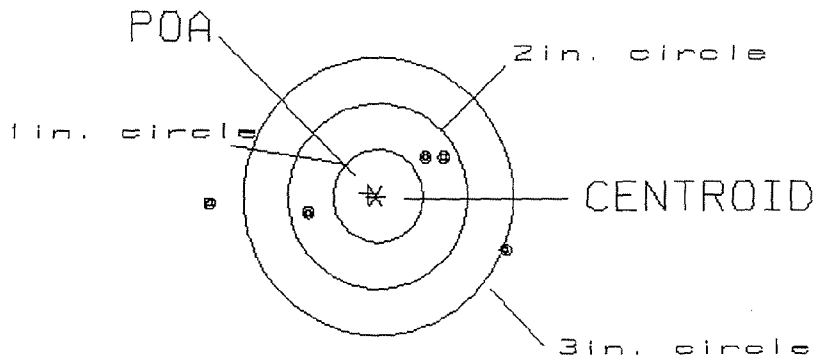
2 ³+1 <----POA

PATTERN #: 1
 POA TO CENTROID: .081
 MIN RADIUS : .706
 MEAN RADIUS : 1.137
 MAX RADIUS : 1.891
 CENTROID X : .078
 CENTROID Y : -.023

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702893

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 1.04

3

GS= 3.31

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .280

MIN RADIUS : .272

MEAN RADIUS : 1.274

MAX RADIUS : 1.986

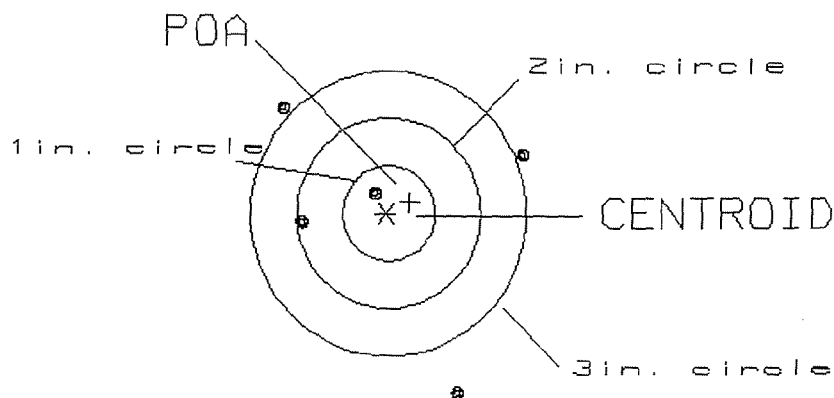
CENTROID X : -.255

CENTROID Y : -.115

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702893

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.92

2

GS= 3.47

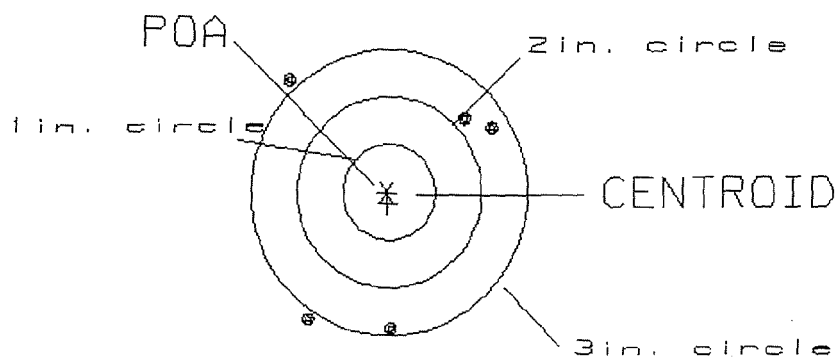
2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .124
 MIN RADIUS : 1.117
 MEAN RADIUS : 1.399
 MAX RADIUS : 1.595
 CENTROID X : -.016
 CENTROID Y : .123

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702893

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 2.56

0

GS= 2.85

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702893

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-29-97	CL
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>2</u>	9-29-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	9-29-97	CL
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	RW
	M) IRON SIGHT ALIGNMENT		9-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	RW
640	GALLERY TEST AND TARGET	L-80 R-70	10/3/97	TM
	A) MALFUNCTIONS		10/3/97	TM
	B) PIERCED PRIMERS		10/3/97	TM
645	INSPECT FOR LIVE AMMO		10/3/97	TM AC
655	FINAL INSPECTION A) HEADSPACE		10-14-97	RP
	B) TRIGGER PULL	<u>2.47</u> <u>2.44</u> <u>2.39</u> <u>2.37</u> <u>2.42</u>	10-13-97	CR
	C) FUNCTION		10-14-97	RP
660	BACK			

BARBER - M24 0046592

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702893DATE 9-19-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.47	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.42	2.29		
PULL #3	2.43	2.33	2.65		
PULL #4	2.47	2.39	2.35		
PULL #5	2.50	2.32	2.22		
TOTAL	12.21	11.93	12.10		
AVG.	2.44	2.39	2.42		

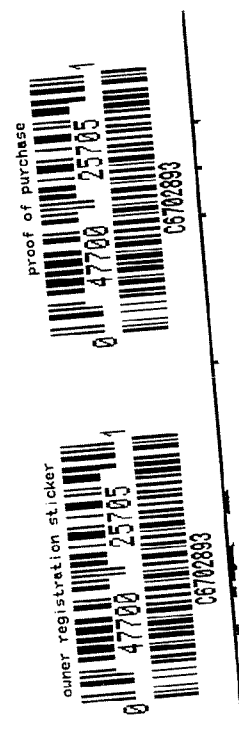
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.16		
PULL #2	2.79	3.04		
PULL #3	2.80	3.19		
PULL #4	2.90	3.12		
PULL #5	2.77	3.04		
TOTAL	14.40	15.55		
AVG.	2.88	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.89		3.97
PULL #2	3.93	3.52		3.98
PULL #3	3.92	3.81		3.88
PULL #4	4.03	3.60		3.92
PULL #5	3.93	3.58		3.94
TOTAL	19.71	18.40		19.69
AVG.	3.94	3.68		3.94

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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BARBER - M24 0046594

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Name Registered Trademark Deposited

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

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