

UPC



C6702907

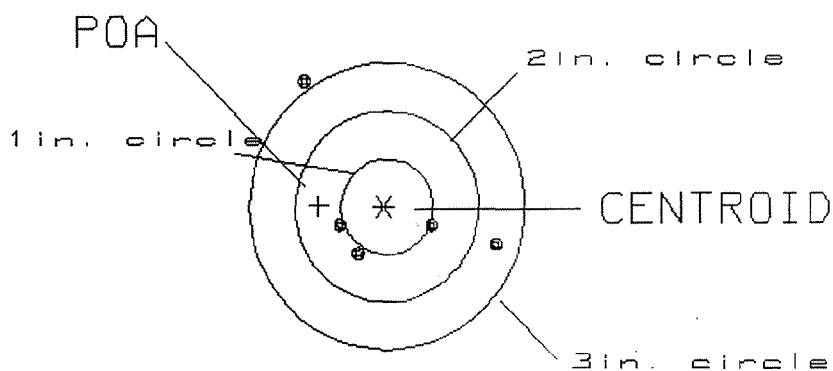
ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*1 INCLUDES 1 IN CHAMBER	

PATTERN #: 1
 POA TO CENTROID: .712
 MIN RADIUS : .513
 MEAN RADIUS : .879
 MAX RADIUS : 1.548
 CENTROID X : .712
 CENTROID Y : -.010

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702907.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.04

0

VS= 1.76

3

GS= 2.65

4

BARBER - M24 0046669

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702907
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0836667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .510667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .517475

THE AMR FOR THIS RIFLE IS: 1.128

CENTROIDAL DISTANCES

0 TO 1 .71207
1 TO 2 1.11222
1 TO 3 1.36295

3 2

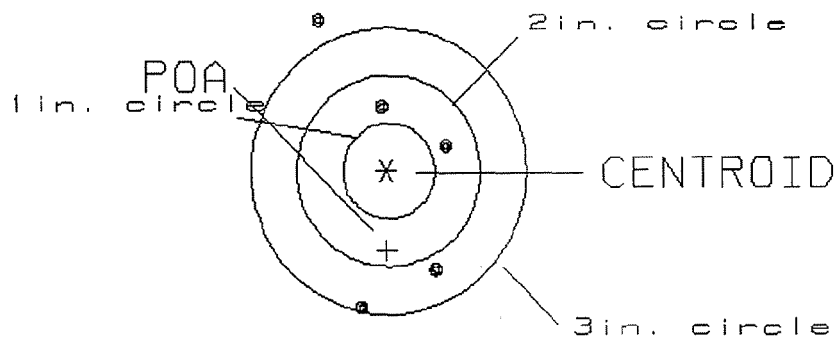
+ <+---POA

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .830
 MIN RADIUS : .648
 MEAN RADIUS : 1.162
 MAX RADIUS : 1.800
 CENTROID X : -.017
 CENTROID Y : .830

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

0

VS= 3.08

2

GS= 3.13

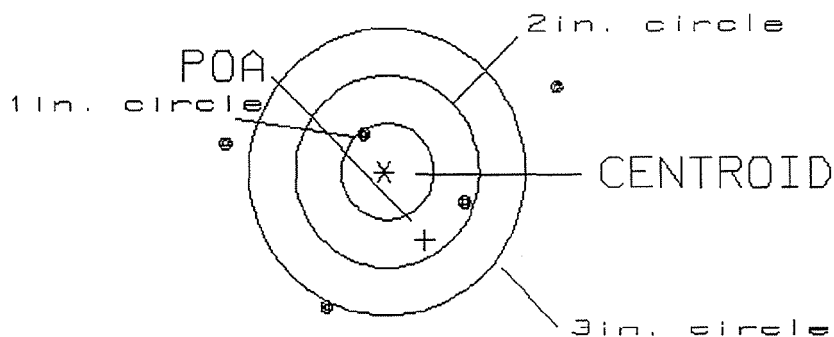
4

PATTERN #: 3
 POA TO CENTROID: .839
 MIN RADIUS : .514
 MEAN RADIUS : 1.343
 MAX RADIUS : 2.050
 CENTROID X : -.444
 CENTROID Y : .712

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.58

0

VS= 2.30

2

GS= 3.63

2

BARBER - M24 0046672

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 6702907DATE 9-9-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.41		2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.56		2.43	
PULL #3	2.40	2.39		2.42	
PULL #4	2.45	2.59		2.35	
PULL #5	2.42	2.58		2.40	
TOTAL	12.36	12.53		12.18	
AVG.	2.48	2.51		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.17		
PULL #2	3.04	2.69		
PULL #3	3.00	3.18		
PULL #4	3.19	3.16		
PULL #5	3.23	3.40		
TOTAL	15.57	15.60		
AVG.	3.11	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.66		4.09
PULL #2	4.22	4.38		4.02
PULL #3	4.29	4.31		4.11
PULL #4	4.12	4.27		4.07
PULL #5	4.29	4.26		4.07
TOTAL	20.84	20.88		20.36
AVG.	4.17	4.18		4.07

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702907

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-10-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-97	CK
	M) IRON SIGHT ALIGNMENT		9-10-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-97	CK
640	GALLERY TEST AND TARGET	L 70 R 80	9-12-97	AC
	A) MALFUNCTIONS		9-17-97	AC
	B) PIERCED PRIMERS		9-17-97	AC
645	INSPECT FOR LIVE AMMO		9-17-97	AC TM
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.67</u> <u>2.70</u> <u>2.72</u> <u>2.70</u> <u>2.76</u>	9/19/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. C6702907

46 ORDER NO. 25705

23DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 C6702907

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



C6702907

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM