

UPC



C6702912

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046690

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702912
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .294333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .120333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .317981

THE AMR FOR THIS RIFLE IS: .868

CENTROIDAL DISTANCES

0 TO 1 .512925
1 TO 2 .291602
1 TO 3 .404784

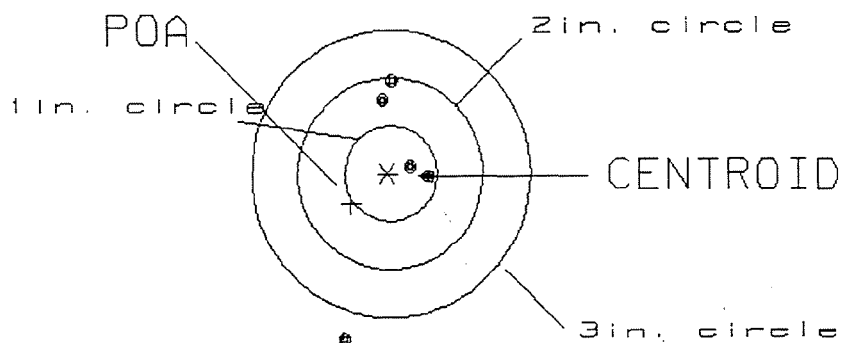
1
+ 2
3 <----POA

PATTERN #: 1
 POA TO CENTROID: .513
 MIN RADIUS : .219
 MEAN RADIUS : .814
 MAX RADIUS : 1.775
 CENTROID X : .396
 CENTROID Y : .326

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .84
 VS= 2.68
 GS= 2.73

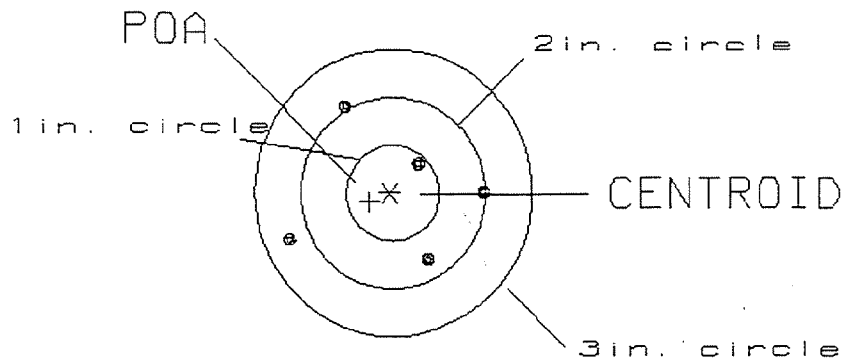
2
 4
 4

PATTERN #: 2
 POA TO CENTROID: .240
 MIN RADIUS : .409
 MEAN RADIUS : .896
 MAX RADIUS : 1.266
 CENTROID X : .222
 CENTROID Y : .092

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13
 VS= 1.62
 GS= 2.20

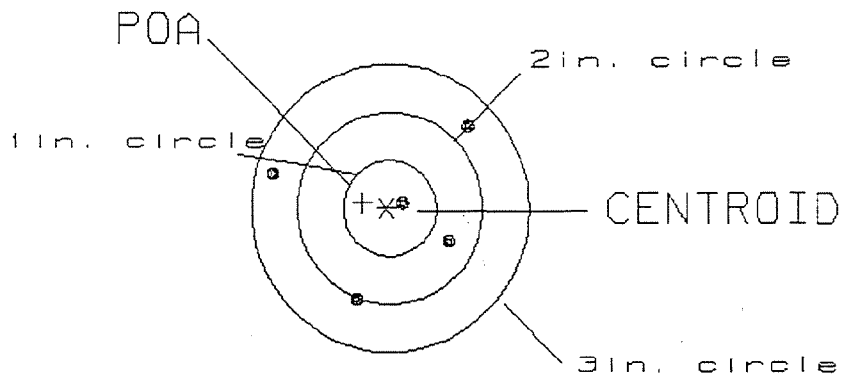
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .271
 MIN RADIUS : .175
 MEAN RADIUS : .894
 MAX RADIUS : 1.334
 CENTROID X : .265
 CENTROID Y : -.057

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.11

1

VS= 1.81

2

GS= 2.18

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702912

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046695 F) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 54 R 96	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	FW
	B) TRIGGER PULL	<u>2.53</u> <u>2.44</u> <u>2.46</u> <u>2.42</u> <u>2.44</u>	11/9/97	TM
	C) FUNCTION			
660	PACK			

BARBER - M24 0046696

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702912DATE 10-23-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.61	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.60	2.65	
PULL #3	2.47	2.50	2.48	
PULL #4	2.57	2.51	2.51	
PULL #5	2.40	2.48	2.35	
TOTAL	12.32	12.70	12.45	
AVG.	2.46	2.54	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	3.05	
PULL #2	3.10	3.21	
PULL #3	3.15	3.10	
PULL #4	3.10	2.98	
PULL #5	3.00	3.08	
TOTAL	15.30	15.42	
AVG.	3.06	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.94		4.02
PULL #2	4.02	4.01		3.95
PULL #3	3.93	3.99		3.93
PULL #4	3.99	4.04		3.90
PULL #5	3.94	4.01		3.99
TOTAL	19.87	19.99		19.79
AVG.	3.97	3.99		3.95

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



CS702912

owner registration sticker



CS702912

Do Not Use

Do Not Use

BARBER 0046698

VERY IMPORTANT
Instruction Book
enclosed to assist
safe use of this
 firearm.

SERIAL NO.
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22XR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



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