

UPC



C6702913

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046701

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702913
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.111
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0476667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120802

THE AMR FOR THIS RIFLE IS: .9523

CENTROIDAL DISTANCES

Ø TO 1 .16183
1 TO 2 .201718
1 TO 3 .292481

3 ¹/₂ <----POA

BARBER - M24 0046702

REMINGTON CENTERFIRE ACCURACY TEST

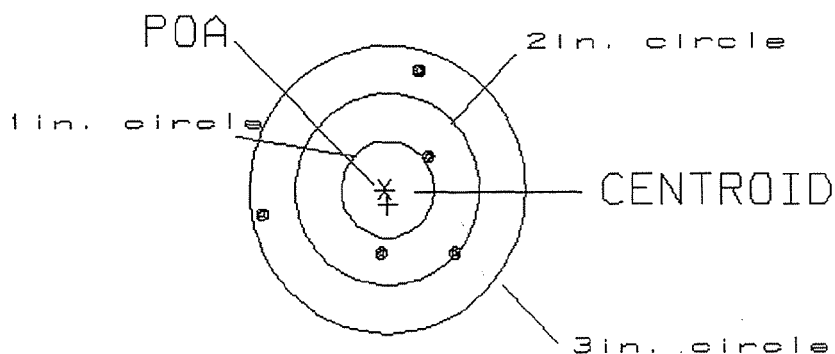
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .162
 MIN RADIUS : .562
 MEAN RADIUS : .964
 MAX RADIUS : 1.362
 CENTROID X : -.035
 CENTROID Y : .158

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.03

0

VS= 1.93

3

GS= 2.25

5

BARBER - M24 0046703

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .041

MIN RADIUS : .221

MEAN RADIUS : .874

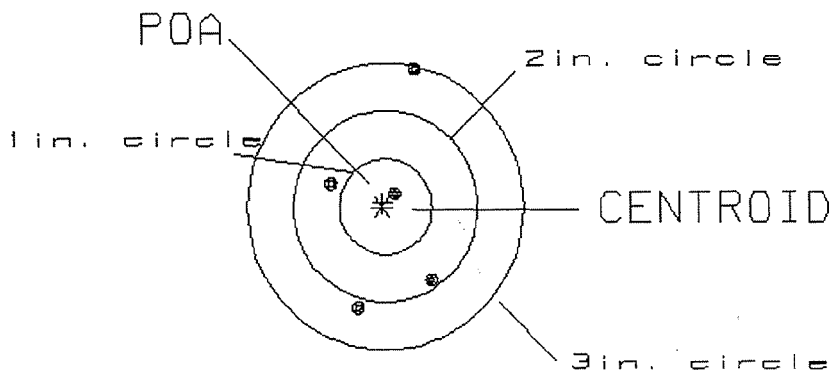
MAX RADIUS : 1.451

CENTROID X : -.002

CENTROID Y : -.041

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.19

1

VS= 2.50

3

GS= 2.57

5

BARBER - M24 0046704

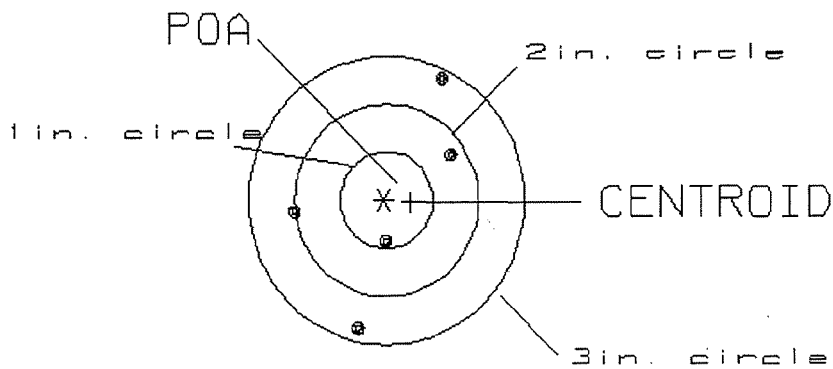
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .297
MIN RADIUS : .396
MEAN RADIUS : 1.019
MAX RADIUS : 1.437
CENTROID X : -.296
CENTROID Y : .026

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.71

1

VS= 2.65

2

GS= 2.80

5

BARBER - M24 0046705

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702913DATE 9-4-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.46	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.46	2.38	
PULL #3	2.45	2.38	2.44	
PULL #4	2.42	2.41	2.41	
PULL #5	2.34	2.37	2.46	
TOTAL	12.11	12.08	12.12	
AVG.	2.422	2.416	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.12	
PULL #2	3.01	3.17	
PULL #3	3.12	3.19	
PULL #4	3.13	3.14	
PULL #5	3.10	3.14	
TOTAL	15.56	15.76	
AVG.	3.112	3.152	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.92		4.15
PULL #2	3.93	3.90		4.14
PULL #3	3.94	4.01		4.11
PULL #4	4.04	3.98		4.21
PULL #5	3.99	3.89		4.16
TOTAL	19.91	19.70		20.77
AVG.	3.982	3.940		4.154

Do Not Use

BARBER - M24 0046706

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT
Instruction
enclosed to assure
safe use of this
firearm

SERIAL NO
C6702913

ORDER NO
46

25705

25DR



5705 C6702913

ORDER 25705

MODEL 700™ M24

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SERIAL NO



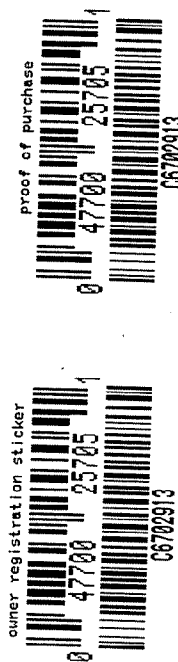
C6702913

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702913

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	R 75 L 75	9-20-97	DH
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.51</u> <u>2.58</u> <u>2.51</u> <u>2.57</u> <u>2.56</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK
660	PACK			