

UPC



C6702919

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0046784

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374703
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .144667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .051
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .153393

THE AMR FOR THIS RIFLE IS: 1.051

CENTROIDAL DISTANCES

0 TO 1 .170294
1 TO 2 .119202
1 TO 3 .10401

+3¹/₂ <----POA

BARBER - M24 0046785

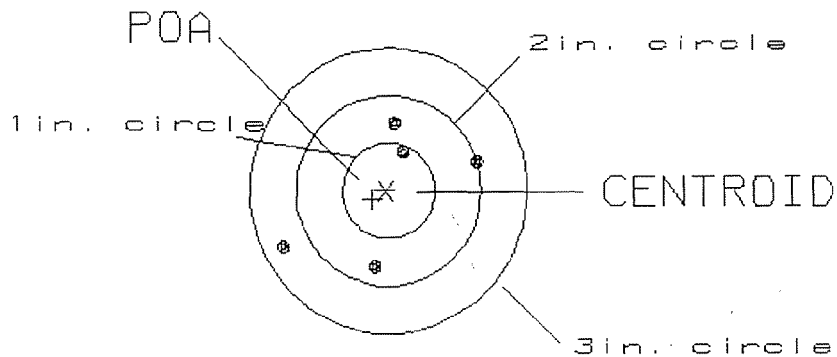
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .170
MIN RADIUS : .407
MEAN RADIUS : .834
MAX RADIUS : 1.251
CENTROID X : .142
CENTROID Y : .094

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374703

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.10

1

VS= 1.49

3

GS= 2.26

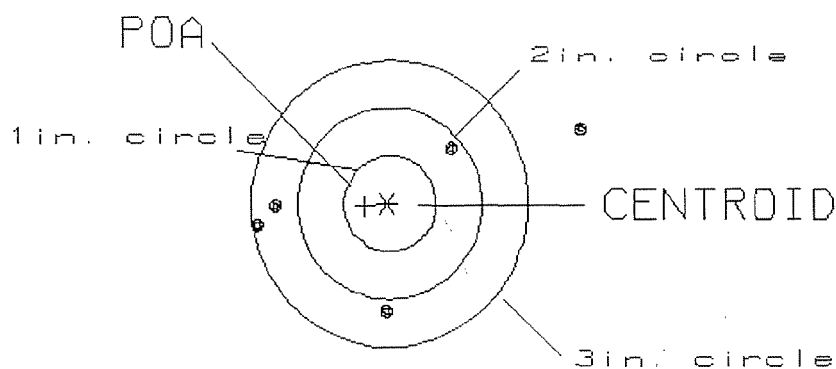
5

PATTERN #: 2
 POA TO CENTROID: .238
 MIN RADIUS : .887
 MEAN RADIUS : 1.369
 MAX RADIUS : 2.191
 CENTROID X : .237
 CENTROID Y : .022

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG374703

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.51

0

VS= 1.82

1

GS= 3.65

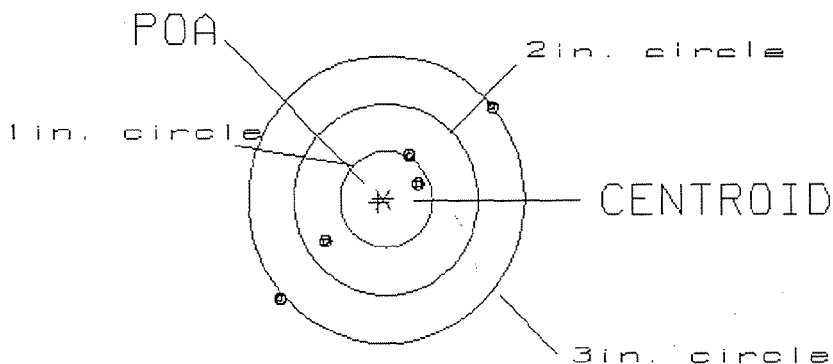
4

PATTERN #: 3
 POA TO CENTROID: .066
 MIN RADIUS : .383
 MEAN RADIUS : .950
 MAX RADIUS : 1.515
 CENTROID X : .055
 CENTROID Y : .037

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374703

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.26

1

VS= 1.96

3

GS= 2.99

4

BARBER - M24 0046788

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374703DATE 10-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.44	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.49	2.38	
PULL #3	2.64	2.39	2.50	
PULL #4	2.58	2.46	2.45	
PULL #5	2.45	2.43	2.54	
TOTAL	12.86	12.21	12.37	
AVG.	2.57	2.44	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.15	
PULL #2	3.20	3.09	
PULL #3	3.31	3.11	
PULL #4	3.28	3.08	
PULL #5	3.26	3.17	
TOTAL	16.17	15.60	
AVG.	3.23	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.07		3.97
PULL #2	4.12	4.06		3.99
PULL #3	4.19	4.22		4.10
PULL #4	4.18	4.17		4.02
PULL #5	4.13	4.19		3.96
TOTAL	20.59	20.71		20.04
AVG.	4.11	4.14		4.00

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374703

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	L-50 R-100	11-19-97	DB
	A) MALFUNCTIONS		11-19-97	DB
	B) PIERCED PRIMERS		11-19-97	DB
645	INSPECT FOR LIVE AMMO		11-19-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/8/97	RW
	B) TRIGGER PULL	<u>2.56</u> <u>2.42</u> <u>2.50</u> <u>2.49</u> <u>2.53</u>	11/20/97	TRM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06702919

owner registration sticker



06702919

Do Not Use

Do Not Use

BARBER - M24 0046792

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702919

46 ORDER NO.
25705

22XR

5705 C6702919

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6702919