

UPC



C6702922

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0046806

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702922
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.167333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.15$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.224723$

THE AMR FOR THIS RIFLE IS: $.9323$

CENTROIDAL DISTANCES

0 TO 1 .318247
1 TO 2 .335394
1 TO 3 .105802

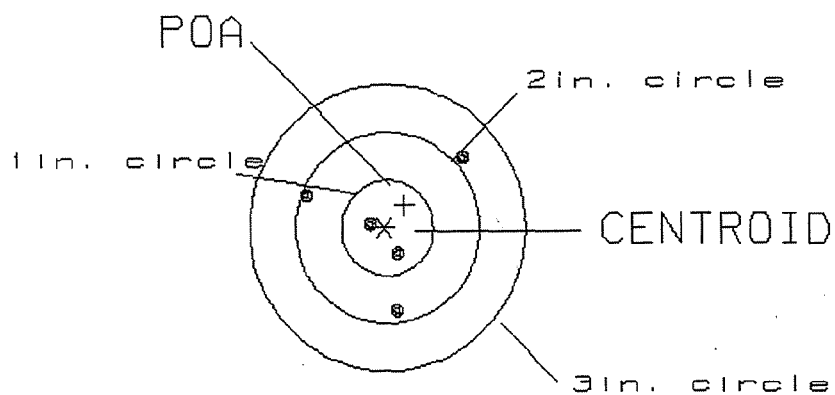
2 + <----POA
13

PATTERN #: 1
 POA TO CENTROID: .318
 MIN RADIUS : .155
 MEAN RADIUS : .667
 MAX RADIUS : 1.090
 CENTROID X : -.209
 CENTROID Y : -.240

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702922

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.65

2

VS= 1.61

4

GS= 1.76

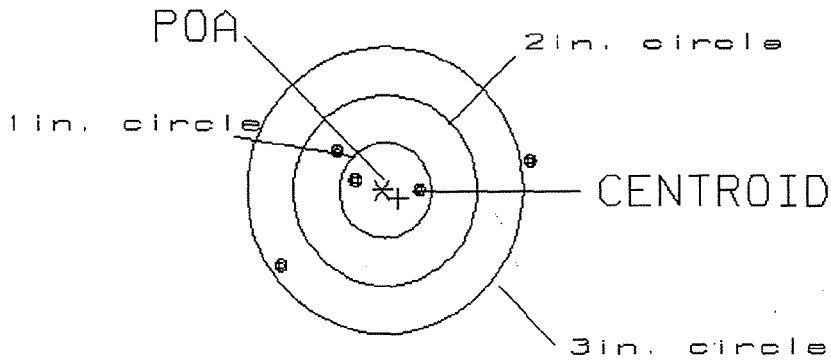
5

PATTERN #: 2
 POA TO CENTROID: .193
 MIN RADIUS : .345
 MEAN RADIUS : .872
 MAX RADIUS : 1.628
 CENTROID X : -.169
 CENTROID Y : .093

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.74
 VS= 1.24
 GS= 2.96

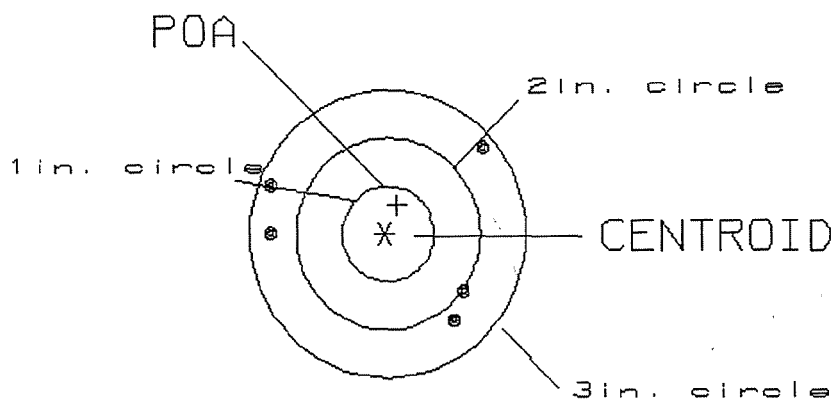
2
 3
 4

PATTERN #: 3
 POA TO CENTROID: .327
 MIN RADIUS : 1.033
 MEAN RADIUS : 1.258
 MAX RADIUS : 1.408
 CENTROID X : -.124
 CENTROID Y : -.303

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.39

0

VS= 1.81

0

GS= 2.55

5

BARBER - M24 0046810

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702922DATE 9-3-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.63	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.57	2.53	
PULL #3	2.54	2.55	2.37	
PULL #4	2.52	2.56	2.53	
PULL #5	2.33	2.52	2.55	
TOTAL	12.28	12.83	12.62	
AVG.	2.46	2.57	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.26	
PULL #2	3.23	3.22	
PULL #3	3.27	3.02	
PULL #4	3.24	3.29	
PULL #5	3.27	3.30	
TOTAL	16.17	16.09	
AVG.	3.23	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.24		4.34
PULL #2	4.26	4.21		4.12
PULL #3	4.06	4.24		4.29
PULL #4	4.17	4.25		4.36
PULL #5	4.22	4.28		4.07
TOTAL	20.74	21.22		21.18
AVG.	4.15	4.24		4.24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702922

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046812 F) SAFETY ON FORCE	<u>8</u> <u>8</u> <u>8</u>	9-9-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	9-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	9-9-97	CR
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 70 L 80	9-13-97	DH
	A) MALFUNCTIONS		9-13-97	DH
	B) PIERCED PRIMERS		9-13-97	DH
645	INSPECT FOR LIVE AMMO		9-13-97	1 Aap
655	FINAL INSPECTION A) HEADSPACE		9-15-97	bow
	B) TRIGGER PULL	<u>2.32</u> <u>2.28</u> <u>2.25</u> <u>2.33</u> <u>2.25</u>	9/15/97	TM1
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6702922

ORDER NO. 25705

46

18DR

5705 C6702922

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

