

UPC



C6702925

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046843

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702925
11 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.171667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.160667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .235124

THE AMR FOR THIS RIFLE IS: 1.269

CENTROIDAL DISTANCES

0 TO 1 .207548
1 TO 2 .176028
1 TO 3 .851341

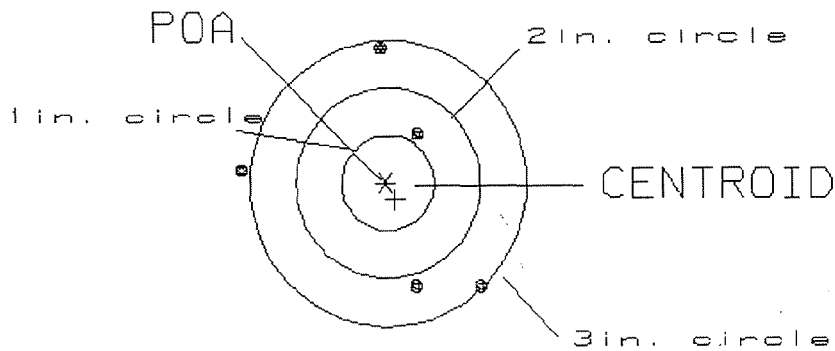
1
2+ <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .207
 MIN RADIUS : .604
 MEAN RADIUS : 1.254
 MAX RADIUS : 1.634
 CENTROID X : -.110
 CENTROID Y : .176

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702925

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.69

0

VS= 2.50

1

GS= 2.93

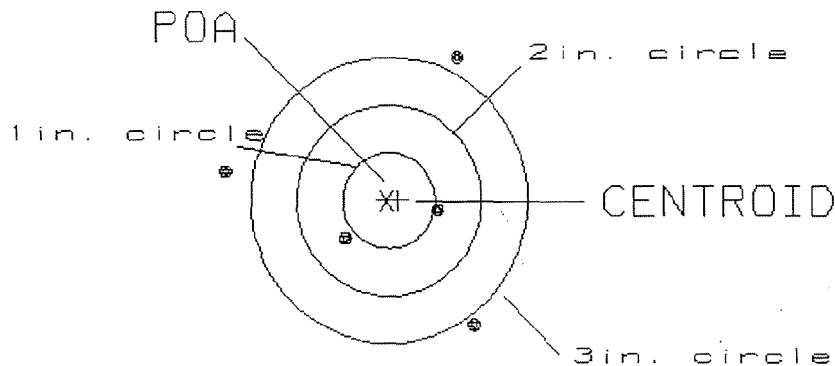
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .129
 MIN RADIUS : .543
 MEAN RADIUS : 1.234
 MAX RADIUS : 1.792
 CENTROID X : -.129
 CENTROID Y : .001

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702925

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.69
 VS= 2.74
 GS= 3.10

0
 2
 2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .715

MIN RADIUS : .681

MEAN RADIUS : 1.319

MAX RADIUS : 2.545

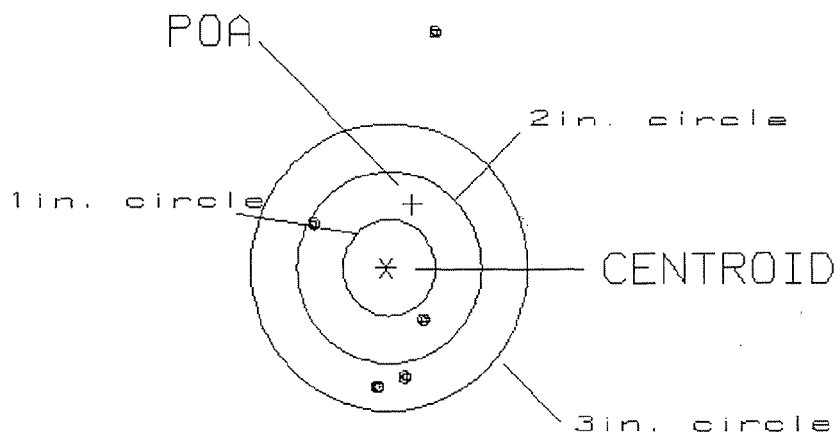
CENTROID X : -.276

CENTROID Y : -.659

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.24

0

VS= 3.78

2

GS= 3.83

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702925

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

P. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	10-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.023</u> <u>.022</u>	10-29-97	CK
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 79 R 71	11/11/97	K+
	A) MALFUNCTIONS		11/11/97	KP
	B) PIERCED PRIMERS		11/11/97	K+
645	INSPECT FOR LIVE AMMO		11/11/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.37</u> <u>2.40</u> <u>2.32</u> <u>2.34</u> <u>2.34</u>	11/13/97	RP
	C) FUNCTION		12-3-97	CK
660	PACK			

BARBER - M24 0046849

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. LC6702925DATE 10-24-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.54	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.33	2.56	
PULL #3	2.52	2.34	2.60	
PULL #4	2.55	2.36	2.49	
PULL #5	2.51	2.41	2.57	
TOTAL	12.61	11.98	12.55	
AVG.	2.52	2.39	2.51	

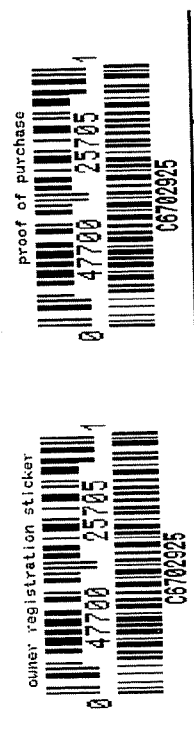
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	2.95	
PULL #2	3.08	3.08	
PULL #3	3.17	3.16	
PULL #4	3.12	3.12	
PULL #5	2.98	3.10	
TOTAL	15.46	15.41	
AVG.	3.09	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	3.99		3.97
PULL #2	3.94	3.98		4.01
PULL #3	3.99	4.07		4.15
PULL #4	4.08	4.01		4.12
PULL #5	4.25	4.07		3.92
TOTAL	20.43	20.12		20.17
AVG.	4.08	4.02		4.03

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.



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MODEL 700™ M24

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VERY IMPORTANT: Buyer's instruction: Buyer is advised to assist in the sale of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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ORDER NO.
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05XR

5705 C6702925