

UPC



C6702926

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0046854

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702926
11 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.131$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.00633333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.131153$

THE AMR FOR THIS RIFLE IS: $.931$

CENTROIDAL DISTANCES

0 TO 1	.164247
1 TO 2	.470805
1 TO 3	.19574

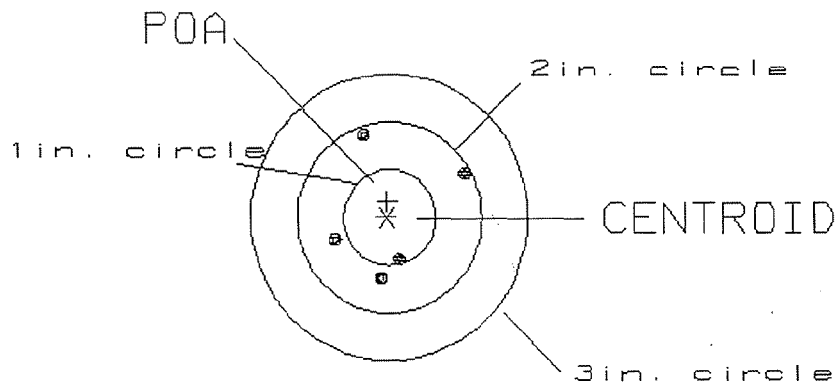
2 3 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .164
 MIN RADIUS : .478
 MEAN RADIUS : .715
 MAX RADIUS : .944
 CENTROID X : -.009
 CENTROID Y : -.164

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702926

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.38
 VS= 1.49
 GS= 1.55

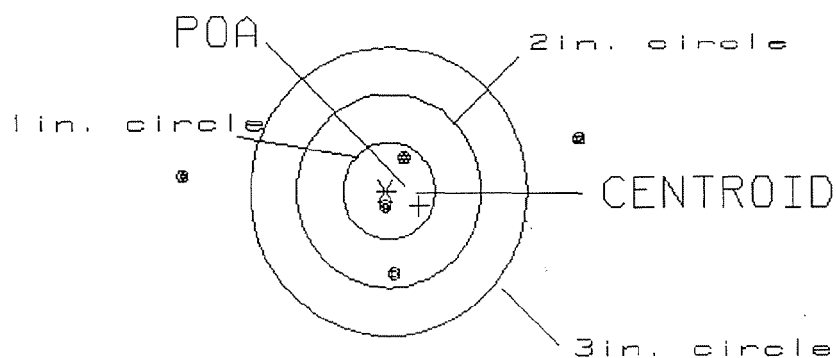
1
 5
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .389
 MIN RADIUS : .204
 MEAN RADIUS : 1.157
 MAX RADIUS : 2.197
 CENTROID X : -.358
 CENTROID Y : .152

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702926

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.21

2

VS= 1.45

3

GS= 4.23

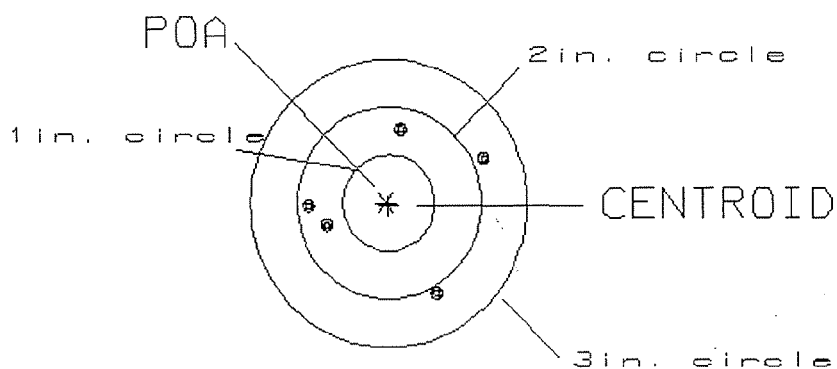
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .040
 MIN RADIUS : .748
 MEAN RADIUS : .921
 MAX RADIUS : 1.107
 CENTROID X : -.026
 CENTROID Y : .031

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702926

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.89

0

VS= 1.75

3

GS= 1.95

5

BARBER - M24 0046858

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702926
30 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .220333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.223333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .313727

THE AMR FOR THIS RIFLE IS: 1.367

CENTROIDAL DISTANCES

Ø TO	1	.332615
1 TO	2	.284965
1 TO	3	.27398

+3 <----POA
1
2

BARBER - M24 0046859

REMINGTON CENTERFIRE ACCURACY TEST

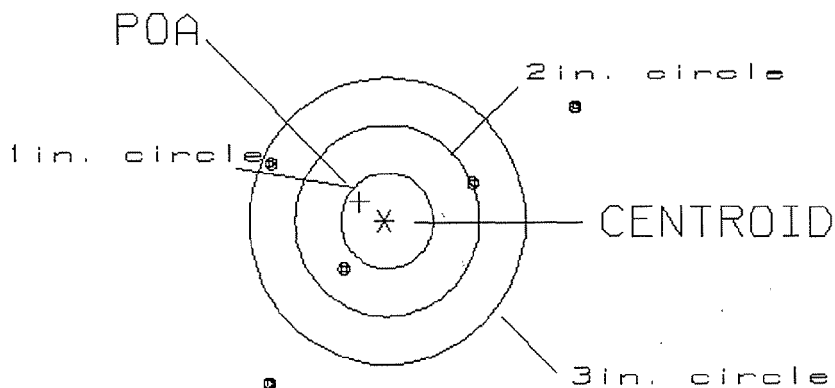
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .333
 MIN RADIUS : .738
 MEAN RADIUS : 1.549
 MAX RADIUS : 2.418
 CENTROID X : .268
 CENTROID Y : -.197

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702926

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.36

0

VS= 2.96

1

GS= 4.44

3

BARBER - M24 0046860

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .570

MIN RADIUS : .699

MEAN RADIUS : 1.665

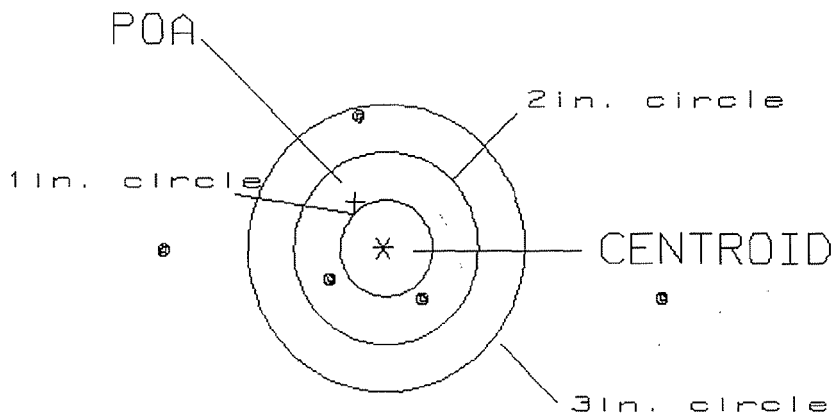
MAX RADIUS : 3.032

CENTROID X : .309

CENTROID Y : -.479

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702926

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 5.45

0

VS= 1.96

2

GS= 5.47

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .084

MIN RADIUS : .437

MEAN RADIUS : .888

MAX RADIUS : 1.613

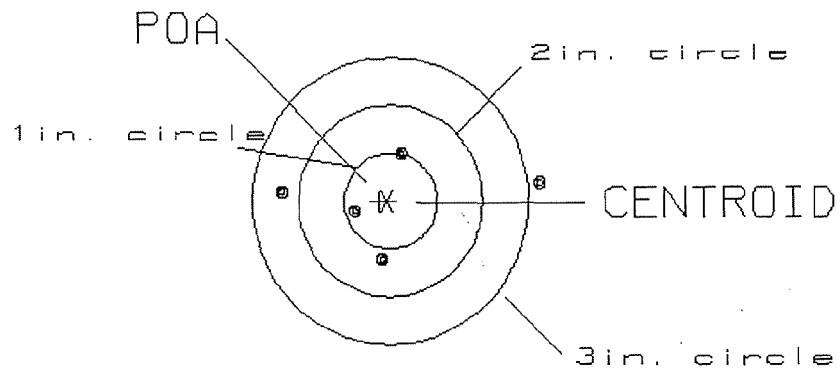
CENTROID X : .084

CENTROID Y : .006

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702926

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.82

1

VS= 1.15

3

GS= 2.82

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # CG702926

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046863	<u>6</u> <u>6</u> <u>7</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-15-97	CR
	J) ASSEMBLE STOCK		10-10-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-10-97	RW
	M) IRON SIGHT ALIGNMENT		11-10-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-10-97	RW
640	GALLERY TEST AND TARGET	L-65 R85	10-30-97 DD 11-11-97	DD
	A) MALFUNCTIONS		10/30/97 DD 11-11-97	DD
	B) PIERCED PRIMERS		10/30/97 DD 11-11-97	DD
645	INSPECT FOR LIVE AMMO		10/30/97 DD TM 11-11-97 DB TM	DD TM DB TM
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.35</u> <u>2.42</u> <u>2.38</u> <u>2.44</u> <u>2.38</u>	11/3/97	RP
	C) FUNCTION		12-3-97	CK
660	PACK			

BARBER - M24 0046864

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. CG702926DATE 10-10-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.37		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.48		2.71	
PULL #3	2.55	2.47		2.50	
PULL #4	2.55	2.38		2.70	
PULL #5	2.50	2.39		2.61	
TOTAL	12.86	12.09		13.14	
AVG.	2.572	2.418		2.628	

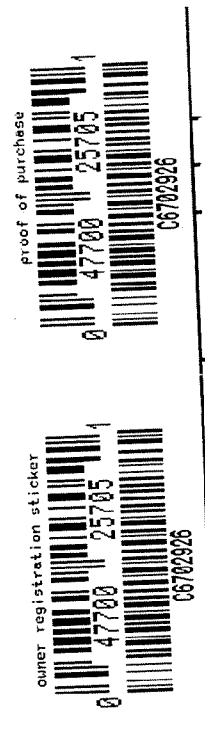
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.82		
PULL #2	3.15	2.89		
PULL #3	3.02	2.88		
PULL #4	2.94	2.84		
PULL #5	2.90	2.97		
TOTAL	15.16	14.4		
AVG.	3.032	2.88		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.71	3.92		3.88
PULL #2	3.97	3.97		4.06
PULL #3	4.25	4.23		3.94
PULL #4	4.13	4.26		4.00
PULL #5	4.20	4.30		4.05
TOTAL	20.26	20.68		19.93
AVG.	4.052	4.136		3.986

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

Lot #18

BARBER - M24 0046866

VERY IMPORTANT: Buyer instruction: Buyer enclosed to assure safe use of the firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO
C6702926

46 ORDER NO
25705

04XR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 C6702926

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



C6702926