

UPC



C6702927

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046869

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702927
3 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.215333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0236667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.21663$

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

0 TO 1	.0970824
1 TO 2	.190539
1 TO 3	.403714

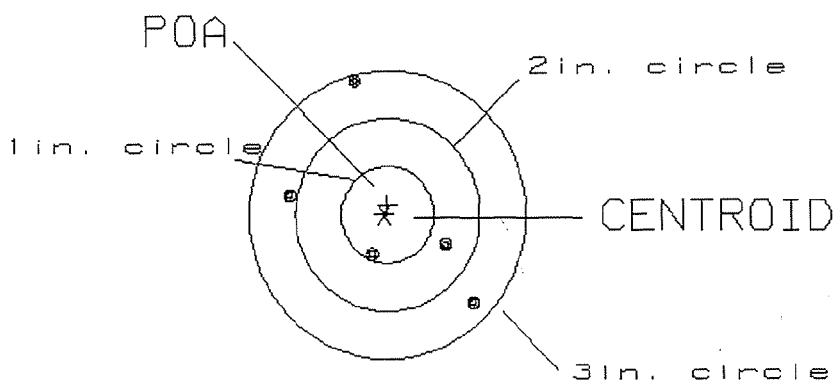
3 2 + <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .097
 MIN RADIUS : .407
 MEAN RADIUS : .970
 MAX RADIUS : 1.407
 CENTROID X : -.031
 CENTROID Y : -.092

3 Nov 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702927

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.94

1

VS= 2.27

2

GS= 2.58

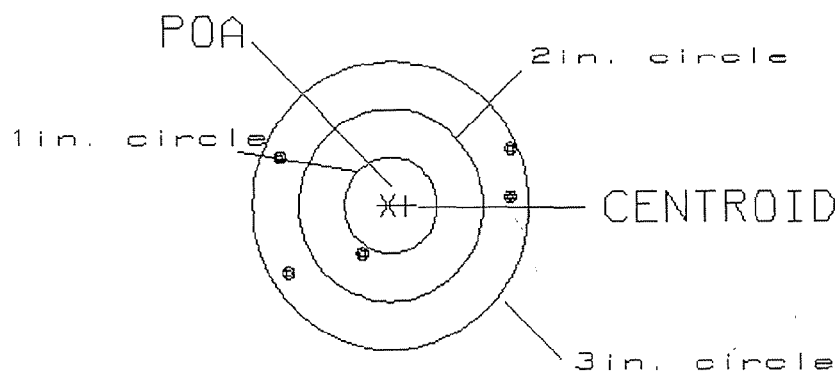
5

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .195
MIN RADIUS : .552
MEAN RADIUS : 1.182
MAX RADIUS : 1.407
CENTROID X : -.195
CENTROID Y : .005

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782927

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.54

0

VS= 1.33

1

GS= 2.69

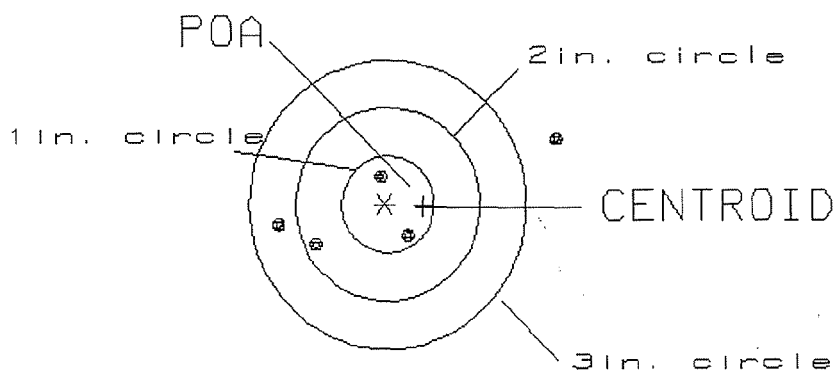
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .420
 MIN RADIUS : .309
 MEAN RADIUS : .955
 MAX RADIUS : 1.950
 CENTROID X : -.420
 CENTROID Y : .016

3 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.04

2

VS= 1.18

3

GS= 3.18

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702927

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER M24 0046874 F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>4</u>	10-29-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>2</u>	10-29-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-29-97	CR
	J) ASSEMBLE STOCK		10-28-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	RW
	M) IRON SIGHT ALIGNMENT		10-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	RW
640	GALLERY TEST AND TARGET	L81 R69	11/3/97	PB
	A) MALFUNCTIONS		11/3/97	PB
	B) PIERCED PRIMERS		11/3/97	PB
645	INSPECT FOR LIVE AMMO		11/3/97	LT
655	FINAL INSPECTION A) HEADSPACE		11/7/97	RP
	B) TRIGGER PULL	<u>2.55</u> <u>2.58</u> <u>2.61</u> <u>2.62</u> <u>2.44</u>	11-5-97	CR
	C) FUNCTION		11/7/97	RP
660	PACK			

BARBER - M24 0046875

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702927DATE 10-22-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.69	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.67	2.58	
PULL #3	2.67	2.52	2.50	
PULL #4	2.75	2.65	2.51	
PULL #5	2.65	2.70	2.45	
TOTAL	13.29	13.23	12.64	
AVG.	2.65	2.64	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.05	
PULL #2	3.04	3.07	
PULL #3	3.10	3.12	
PULL #4	3.12	3.08	
PULL #5	3.07	2.99	
TOTAL	15.36	15.31	
AVG.	3.07	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.94		3.99
PULL #2	4.09	3.95		3.98
PULL #3	4.13	4.14		4.03
PULL #4	3.97	4.01		4.01
PULL #5	3.99	3.98		3.98
TOTAL	20.24	20.01		19.99
AVG.	4.04	4.00		3.99

Do Not Use

BARBER M24 0046876

VERY IMPORTANT
Instruction Book
enclosed to assist
safe use of this
firearm.

SERIAL NO.
C6702927

48

ORDER NO.
25705

19RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée



5705 C6702927

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

