

BARBER - M24 0046889

UPC



C6702935

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0046889 M2400046928

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0046891

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702935
9 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .005
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0586667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0588793

THE AMR FOR THIS RIFLE IS: .9363

CENTROIDAL DISTANCES

0 TO 1 .134272
1 TO 2 .219009
1 TO 3 .254136

$\begin{matrix} 2 \\ 1+ \\ 3 \end{matrix}$ <----POA

BARBER - M24 0046892

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .135

MIN RADIUS : .419

MEAN RADIUS : 1.120

MAX RADIUS : 1.959

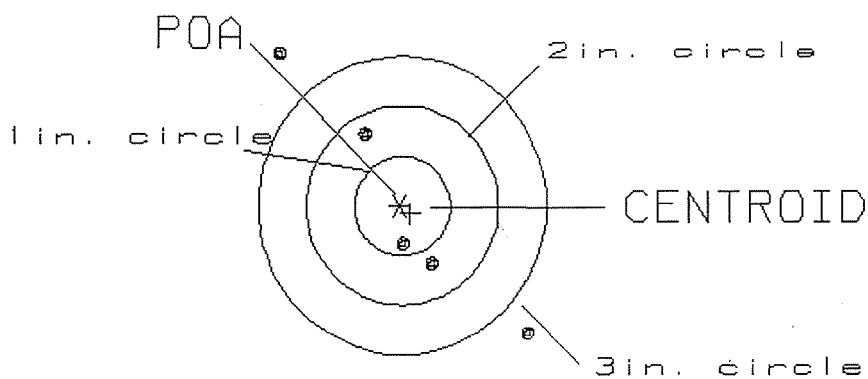
CENTROID X : -.110

CENTROID Y : .077

9 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702935

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.73

3

GS= 3.75

3

BARBER - M24 0046893

REMINGTON CENTERFIRE ACCURACY TEST

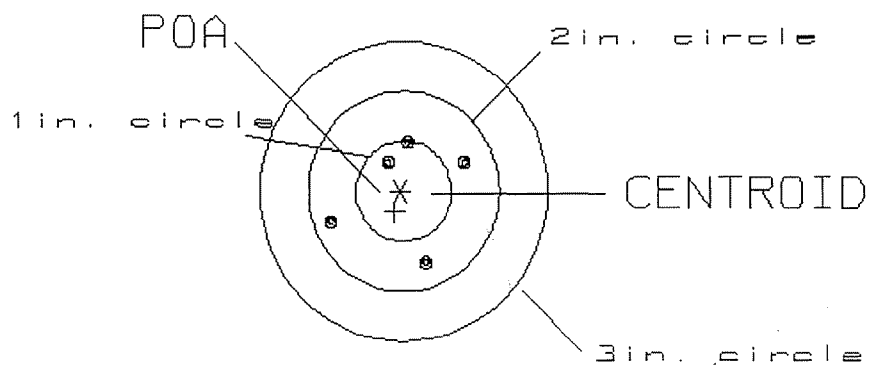
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .219
MIN RADIUS : .343
MEAN RADIUS : .622
MAX RADIUS : .841
CENTROID X : .064
CENTROID Y : .210

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.44

2

VS= 1.16

5

GS= 1.57

5

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REMINGTON CENTERFIRE ACCURACY TEST

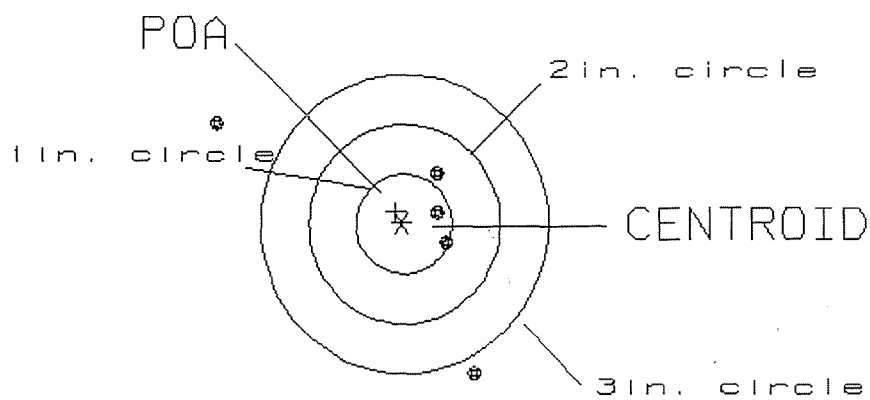
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .127
MIN RADIUS : .393
MEAN RADIUS : 1.067
MAX RADIUS : 2.219
CENTROID X : .061
CENTROID Y : -.111

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CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.73	2
VS= 2.48	3
GS= 3.69	3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702935

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CL
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CL
	J) ASSEMBLE STOCK		10/11/97	RW
	K) ASSEMBLE SWIVEL STUDS		10/16/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-1-97	RW
	M) IRON SIGHT ALIGNMENT		10-1-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-1-97	RW
640	GALLERY TEST AND TARGET	L 78 R 72	10/9/97	LT
	A) MALFUNCTIONS		10/9/97	LT
	B) PIERCED PRIMERS		10/9/97	LT
645	INSPECT FOR LIVE AMMO		10/9/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/16/97	TRP
	B) TRIGGER PULL	<u>2.62</u> <u>2.63</u> <u>2.58</u> <u>2.52</u> <u>2.43</u>	10-3-97	CR
	C) FUNCTION		10/16/97	TRP
660	BACK			

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BARBER - M24 0046896 46935

SWS TRIGGER PULL TEST

BARBER - M24 0046897

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702935

DATE 10-1-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.61	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.43	2.48	
PULL #3	2.52	2.56	2.48	
PULL #4	2.65	2.50	2.61	
PULL #5	2.61	2.58	2.56	
TOTAL	12.89	12.68	12.64	
AVG.	2.58	2.54	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	2.93	
PULL #2	3.12	3.07	
PULL #3	2.98	2.95	
PULL #4	2.99	2.90	
PULL #5	3.10	2.97	
TOTAL	15.28	14.82	
AVG.	3.06	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.11		3.98
PULL #2	4.10	4.01		3.83
PULL #3	3.96	4.03		3.83
PULL #4	4.03	4.16		3.84
PULL #5	4.14	3.91		3.72
TOTAL	20.36	20.22		19.22
AVG.	4.07	4.04		3.84

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6702935

46
ORDER NO.
25705

04XR



5705 C6702935

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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SERIAL NO.

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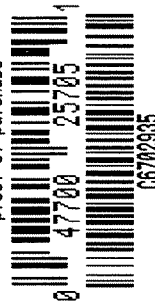
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

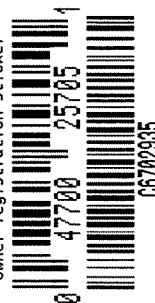
46 FORM

proof of purchase



06702935

owner registration sticker



06702935