

UPC



C6702937

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

BARBER - M24 0046913

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702937
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .094
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0336667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0998471

THE AMR FOR THIS RIFLE IS: .747

CENTROIDAL DISTANCES

Ø TO	1	.0478539
1 TO	2	.215448
1 TO	3	.20782

† ³₂ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

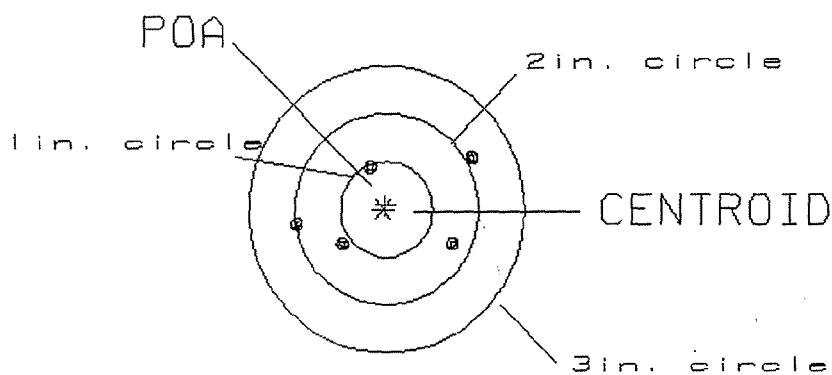
PATTERN #: 1

POA TO CENTROID: .047
 MIN RADIUS : .476
 MEAN RADIUS : .799
 MAX RADIUS : 1.057
 CENTROID X : -.021
 CENTROID Y : -.043

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702937

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= .89
 GS= 2.03

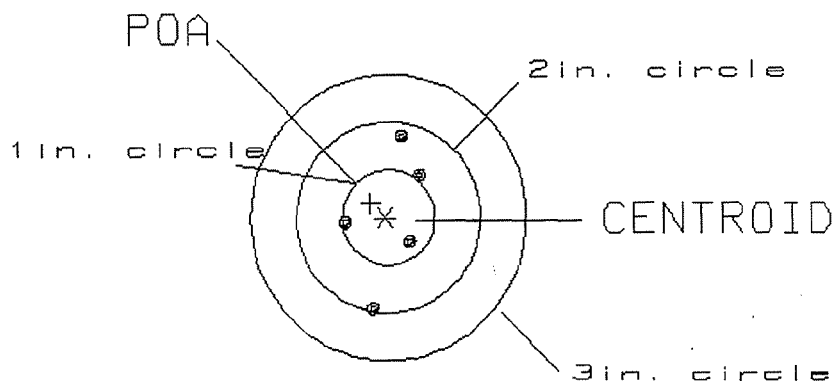
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: .223
 1IN RADIUS : .344
 MEAN RADIUS : .640
 MAX RADIUS : .963
 CENTROID X : .166
 CENTROID Y : -.150

26 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .78
 VS= 1.80
 GS= 1.82

2
 5
 5

BARBER - M24 0046916

REMINGTON CENTERFIRE ACCURACY TEST

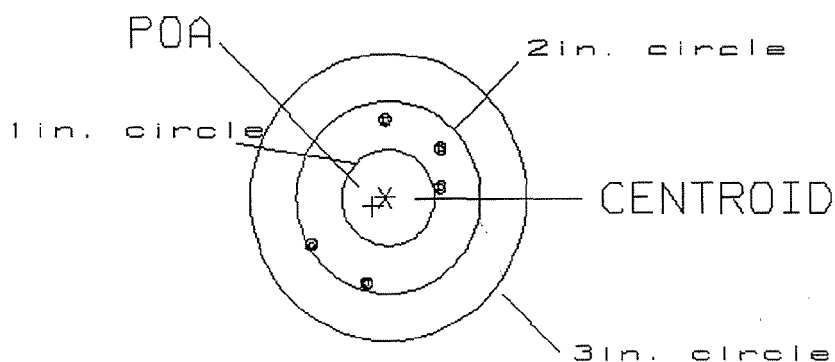
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .165
 MIN RADIUS : .598
 MEAN RADIUS : .802
 MAX RADIUS : .966
 CENTROID X : .137
 CENTROID Y : .092

26 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 1.73

5

GS= 1.74

5

BARBER - M24 0046917

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702937DATE 9-4-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.42	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.45	2.54	
PULL #3	2.62	2.50	2.49	
PULL #4	2.64	2.40	2.48	
PULL #5	2.60	2.44	2.43	
TOTAL	12.84	12.21	12.45	
AVG.	2.568	2.442	2.490	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.13	
PULL #2	3.20	3.18	
PULL #3	3.23	3.15	
PULL #4	3.24	3.08	
PULL #5	3.24	3.05	
TOTAL	16.14	15.59	
AVG.	3.228	3.118	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.14		4.03
PULL #2	4.10	4.12		4.04
PULL #3	4.08	4.17		3.90
PULL #4	4.20	4.11		4.02
PULL #5	4.11	4.10		4.04
TOTAL	20.63	20.64		20.03
AVG.	4.126	4.128		4.006

BARBER - M24 0046918

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702937
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00266667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.31
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .310011

THE AMR FOR THIS RIFLE IS: 1.483

CENTROIDAL DISTANCES

Ø TO	1	.945398
1 TO	2	1.59739
1 TO	3	.86512

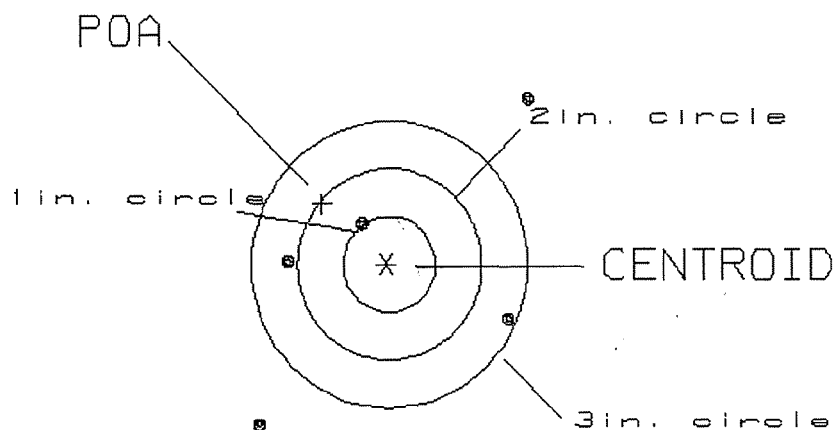
2
+ <---POA
3 1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .945
 MIN RADIUS : .553
 MEAN RADIUS : 1.520
 MAX RADIUS : 2.341
 CENTROID X : .704
 CENTROID Y : -.631

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702937

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.92

0

VS= 3.44

1

GS= 4.51

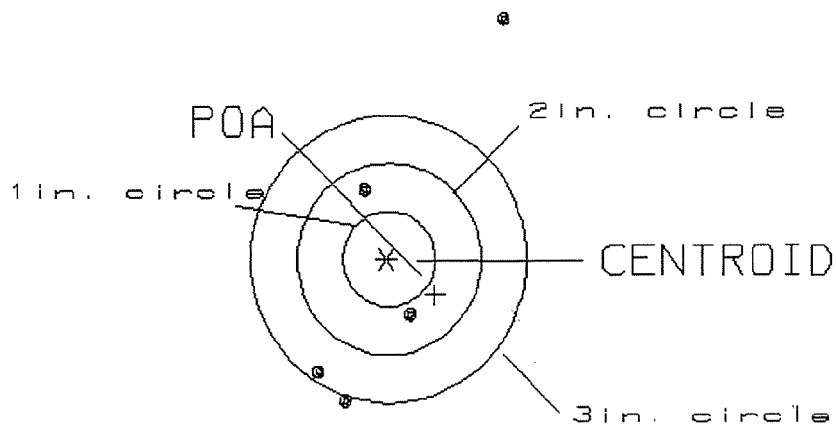
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .654
 MIN RADIUS : .575
 MEAN RADIUS : 1.412
 MAX RADIUS : 2.805
 CENTROID X : -.536
 CENTROID Y : .376

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702937

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

VS= 3.97

2

GS= 4.34

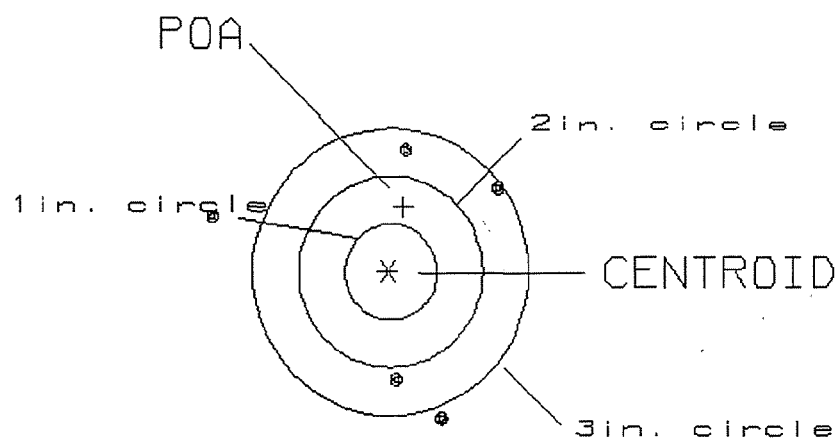
3

PATTERN #: 3
 POA TO CENTROID: .694
 MIN RADIUS : 1.168
 MEAN RADIUS : 1.517
 MAX RADIUS : 2.076
 CENTROID X : -.160
 CENTROID Y : -.675

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702937

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= 2.80

0

GS= 3.36

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702937

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER M24 0046923	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-31-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/26/97 9/25/97	TM TM
	A) MALFUNCTIONS		9/22/97 9/25/97	TM TM
	B) PIERCED PRIMERS		9/27/97 9/25/97	TM TM
645	INSPECT FOR LIVE AMMO		9/25/97 9-27-97	ACTM Ac TM
655	FINAL INSPECTION A) HEADSPACE		9-27-97	CK
	B) TRIGGER PULL	<u>2.49</u> <u>2.32</u> <u>2.30</u> <u>2.30</u> <u>2.24</u>	9-26-97	RP
	C) FUNCTION		9-27-97	CK
660	PACK			

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. C6702937

46 ORDER NO. 25705

29DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

5705 C6702937

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



Do Not Use

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

