

UPC



C6702939

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702939
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.207667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0453333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .212557

THE AMR FOR THIS RIFLE IS: 1.208

CENTROIDAL DISTANCES

0	TO	1	.226773
1	TO	2	.23947
1	TO	3	.346919

$$\begin{array}{c} 3 \\ 2 \end{array} + \begin{array}{c} 1 \end{array} \leftarrow \text{POA}$$

PATTERN #: 1

POA TO CENTROID: .227

MIN RADIUS : .305

MEAN RADIUS : 1.087

MAX RADIUS : 2.243

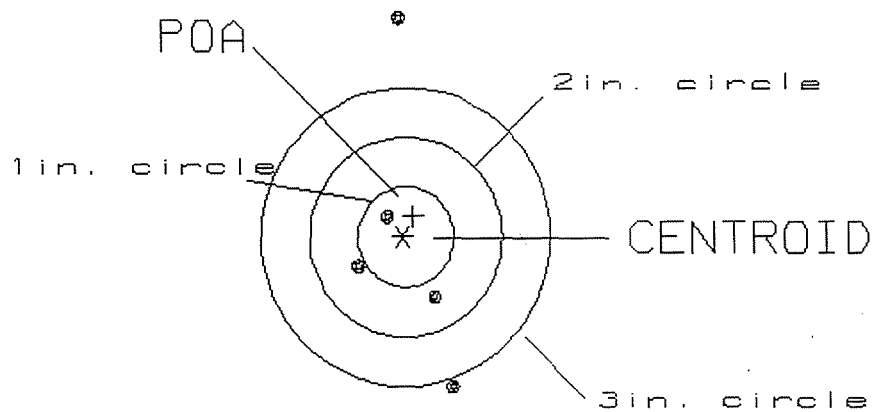
CENTROID X : -.105

CENTROID Y : -.201

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702939

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.00

1

VS= 3.78

3

GS= 3.83

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .306

MIN RADIUS : .914

MEAN RADIUS : 1.587

MAX RADIUS : 2.464

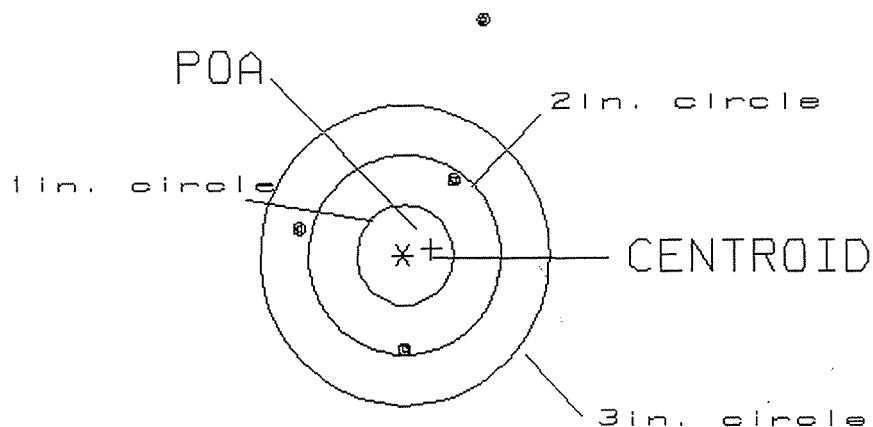
CENTROID X : -.300

CENTROID Y : -.062

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 4.76

2

GS= 4.84

3

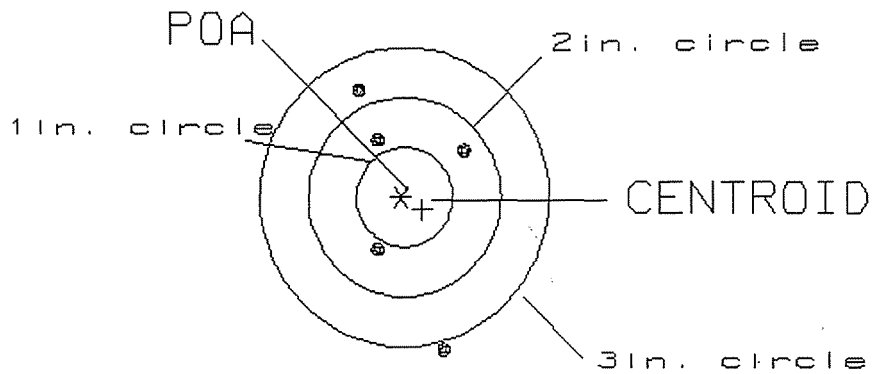
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .253
MIN RADIUS : .624
MEAN RADIUS : .950
MAX RADIUS : 1.563
CENTROID X : -.218
CENTROID Y : .127

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.08
VS= 2.54
GS= 2.70

0
3
4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702939DATE 9-5-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.52	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.42	2.55	
PULL #3	2.48	2.46	2.57	
PULL #4	2.49	2.50	2.57	
PULL #5	2.46	2.49	2.51	
TOTAL	12.51	12.39	12.73	
AVG.	2.502	2.478	2.546	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.95	
PULL #2	3.10	3.03	
PULL #3	3.09	3.09	
PULL #4	3.08	2.99	
PULL #5	3.10	3.07	
TOTAL	15.43	15.13	
AVG.	3.086	3.026	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.09		4.01
PULL #2	3.99	3.99		4.08
PULL #3	4.01	3.98		3.96
PULL #4	4.04	4.04		4.09
PULL #5	3.98	3.98		4.09
TOTAL	19.95	20.08		20.23
AVG.	3.990	4.016		4.046

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702939

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-10-97	CK
	J) ASSEMBLE STOCK		9-8-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CK
	M) IRON SIGHT ALIGNMENT		9-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CK
640	GALLERY TEST AND TARGET	Left 95 Right 55	9/15/97	TM
	A) MALFUNCTIONS		9-15-97	AC
	B) PIERCED PRIMERS		9-15-97	AC
645	INSPECT FOR LIVE AMMO		9-15-97	AC + TM
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.57</u> <u>2.59</u> <u>2.57</u> <u>2.59</u> <u>2.59</u>	9-15-97	RW
	C) FUNCTION			
660	BACK			

Do Not Use

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SERIAL NO.



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MODEL 700™ M24

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VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.

C6702939

ORDER NO.

46

25705

22D



5705 C6702939

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

