

UPC



C6702943

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046986

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702943

6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00566667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0526667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0529706

THE AMR FOR THIS RIFLE IS: .862

CENTROIDAL DISTANCES

0 TO 1 .14624
1 TO 2 .247976
1 TO 3 .259124

2
1 + <----POA
3

BARBER - M24 0046987

REMINGTON CENTERFIRE ACCURACY TEST

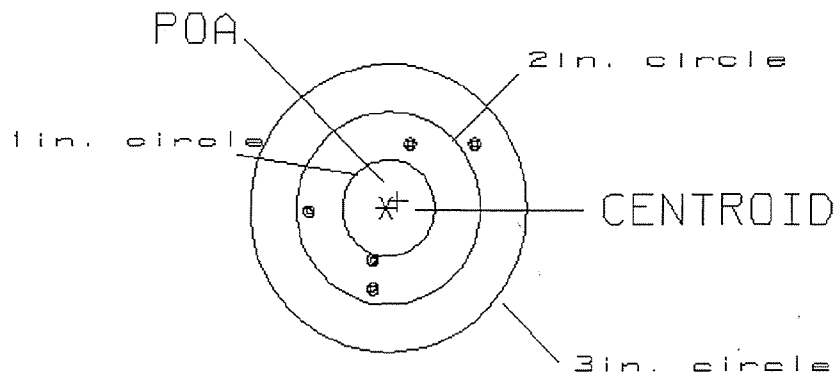
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .146
MIN RADIUS : .539
EAN RADIUS : .823
MAX RADIUS : 1.110
CENTROID X : -.131
CENTROID Y : -.065

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702943

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.78
VS= 1.51
GS= 1.91

0
4
5

BARBER - M24 0046988

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

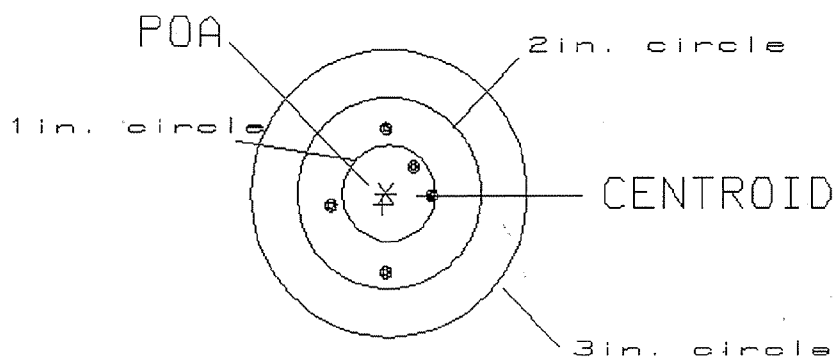
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .126
 MIN RADIUS : .424
 MEAN RADIUS : .610
 MAX RADIUS : .851
 CENTROID X : .033
 CENTROID Y : .121

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 VS= 1.57
 GS= 1.57

2
 5
 5

BARBER - M24 0046989

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .229

MIN RADIUS : .680

MEAN RADIUS : 1.153

MAX RADIUS : 1.820

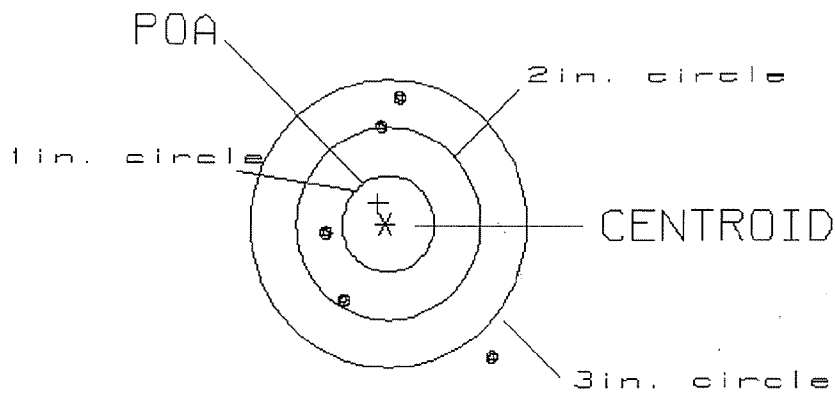
CENTROID X : .081

CENTROID Y : -.214

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702943

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.81

0

VS= 2.76

3

GS= 2.94

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 66702943

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER - M24 0046991	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-15-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-15-97	CR
640	GALLERY TEST AND TARGET	L50 R100	9-26-97 10-4-97	AC DH
	A) MALFUNCTIONS		10-4-97	DH
	B) PIERCED PRIMERS		10-4-97	DH
645	INSPECT FOR LIVE AMMO		10-4-97	DH
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.51</u> <u>2.55</u> <u>2.60</u> <u>2.67</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP
660	PACK			

SWS TRIGGER PULL TEST

BARBER - M24 0046992

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702943DATE 9-12-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.47	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.41	2.67	
PULL #3	2.69	2.43	2.68	
PULL #4	2.70	2.43	2.71	
PULL #5	2.69	2.46	2.76	
TOTAL	13.44	12.20	13.11	
AVG.	2.688	2.440	2.622	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.09	
PULL #2	2.99	3.19	
PULL #3	3.06	3.12	
PULL #4	3.09	3.03	
PULL #5	3.12	2.96	
TOTAL	15.50	15.39	
AVG.	3.100	3.078	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.07		4.13
PULL #2	4.07	4.05		3.96
PULL #3	4.02	4.09		3.89
PULL #4	4.18	4.13		4.04
PULL #5	3.90	4.06		3.98
TOTAL	20.21	20.4		20
AVG.	4.042	4.08		4

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06702943

owner registration sticker



06702943

Do Not Use

Do Not Use

BARBER - M24 0046994

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6702943

ORDER NO.
25705

19RR

5705 C6702943

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

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MODEL 700™ M24

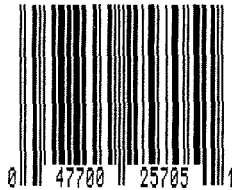
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