

BARBER - M24 0046995

UPC



C6702944

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0046995 M24000947034

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046997

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702944
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.085$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.00433333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0851104$

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

0 TO 1	.227178
1 TO 2	.95109
1 TO 3	.360007

3
+ 1 <----POA
2

BARBER - M24 0046998

REMINGTON CENTERFIRE ACCURACY TEST

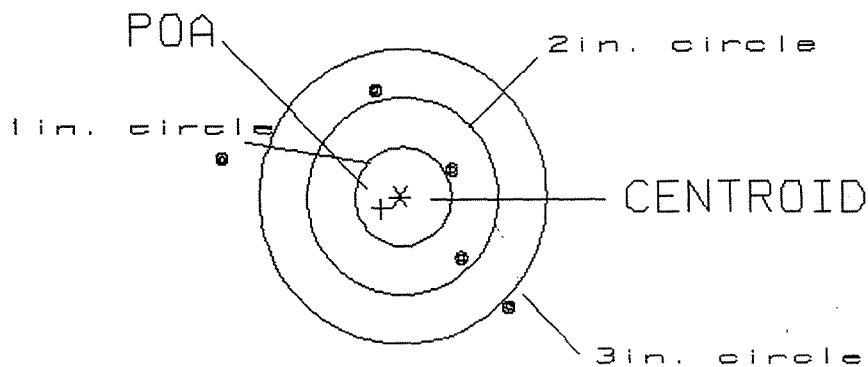
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .227
MIN RADIUS : .609
MEAN RADIUS : 1.226
MAX RADIUS : 1.983
CENTROID X : .191
CENTROID Y : .123

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702944

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.00

0

VS= 2.14

2

GS= 3.36

3

BARBER - M24 0046999

REMINGTON CENTERFIRE ACCURACY TEST

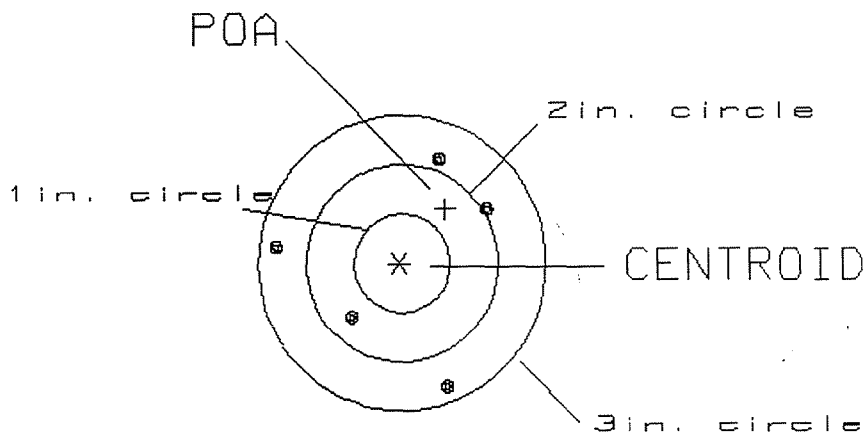
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .731
MIN RADIUS : .708
MEAN RADIUS : 1.116
MAX RADIUS : 1.391
CENTROID X : -.476
CENTROID Y : -.555

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702944

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.16
VS= 2.35
GS= 2.35

0
1
5

BARBER - M24 0047000

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .446

MIN RADIUS : .539

MEAN RADIUS : 1.187

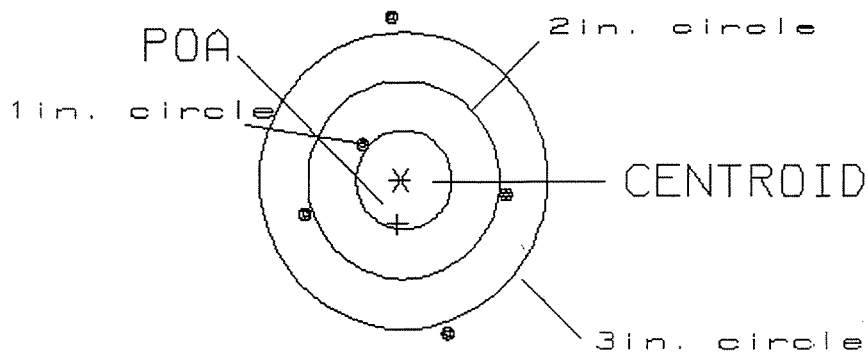
MAX RADIUS : 1.618

CENTROID X : .030

CENTROID Y : .445

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702944

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.12

0

VS= 3.14

1

GS= 3.19

3

SWS TRIGGER PULL TEST

BARBER - M24 0047001

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+ 1.00#

SERIAL NO. C-6702944

DATE 9-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.44	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.43	2.53	
PULL #3	2.41	2.45	2.49	
PULL #4	2.44	2.45	2.40	
PULL #5	2.43	2.38	2.42	
TOTAL	12.15	12.15	12.39	
AVG.	2.430	2.430	2.478	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.07	
PULL #2	3.10	3.00	
PULL #3	3.12	3.01	
PULL #4	3.13	3.04	
PULL #5	3.15	2.96	
TOTAL	15.58	15.08	
AVG.	3.116	3.016	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.00
PULL #2	3.92	3.91		4.02
PULL #3	4.02	3.96		3.91
PULL #4	4.02	3.98		3.97
PULL #5	3.99	4.01		3.99
TOTAL	19.99	19.90		19.89
AVG.	3.998	3.980		3.978

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702944

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER - M24 0047003 OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	<u>1286</u> <u>64</u>	9/22/97	BWT
	A) MALFUNCTIONS		9/22/97	BWT
	B) PIERCED PRIMERS		9/22/97	BWT
645	INSPECT FOR LIVE AMMO		9/22/97	ICK
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CK
	B) TRIGGER PULL	<u>2.33</u> <u>2.33</u> <u>2.41</u> <u>2.34</u> <u>2.45</u>	9-26-97	TRP
	C) FUNCTION		9-26-97	CIC
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047003 47042

Do Not Use

Do Not Use

SERIAL NO.



C6702944

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.



5705 C6702944

SERIAL NO.

C6702944

ORDER NO.

46

25705

29DR

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of the
firearm.

BARBER - M24 0047004

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

