

UPC



C6702948

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

BARBER - M24 0047038

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702948
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .153333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .168333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2277

THE AMR FOR THIS RIFLE IS: 1.017

CENTROIDAL DISTANCES

0	TO	1	.574412
1	TO	2	.516551
1	TO	3	.606911

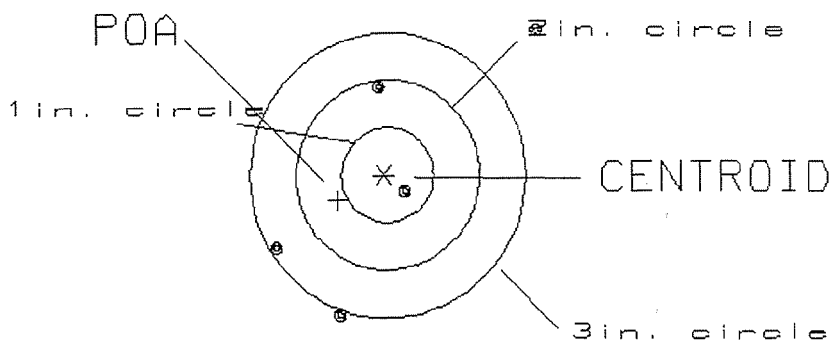
2 1
3 <----POA

PATTERN #: 1
 POA TO CENTROID: .574
 MIN RADIUS : .253
 MEAN RADIUS : 1.260
 MAX RADIUS : 2.161
 CENTROID X : .507
 CENTROID Y : .270

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702948

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 2.96
 GS= 3.59

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

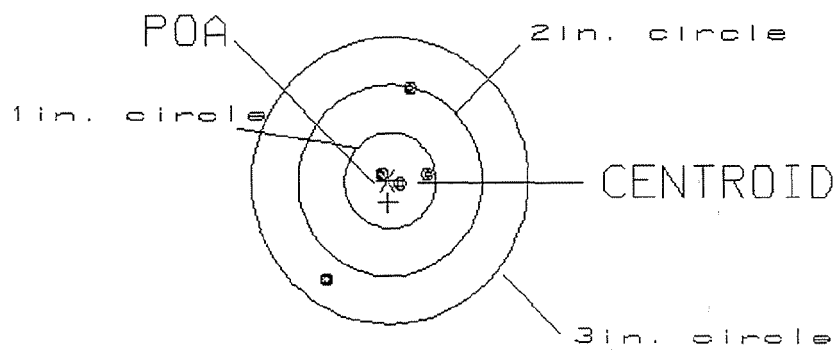
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .230
 MIN RADIUS : .113
 MEAN RADIUS : .581
 MAX RADIUS : 1.264
 CENTROID X : -.008
 CENTROID Y : .230

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.10

3

VS= 1.99

4

GS= 2.21

5

REMINGTON CENTERFIRE ACCURACY TEST

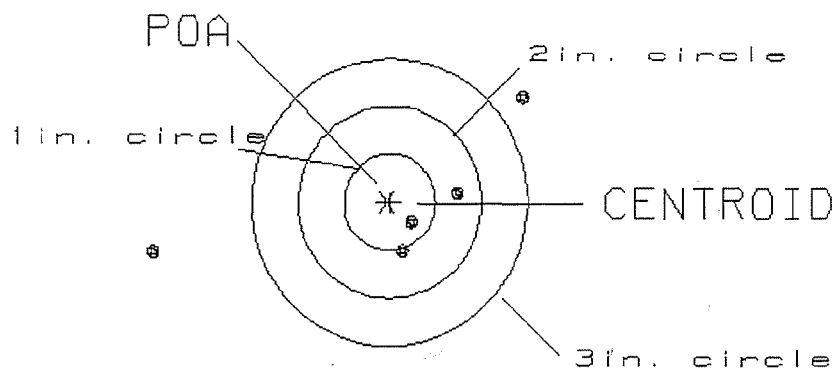
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .039
 MIN RADIUS : .333
 MEAN RADIUS : 1.209
 MAX RADIUS : 2.626
 CENTROID X : -.039
 CENTROID Y : .005

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.01
 VS= 1.64
 GS= 4.33

2
 3
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702948

DATE 9-18-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.42	2.45		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.51	2.52		
PULL #3	2.30	2.34	2.53		
PULL #4	2.45	2.43	2.43		
PULL #5	2.41	2.41	2.46		
TOTAL	12.00	12.11	12.39		
AVG.	3.40	2.42	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.11		
PULL #2	3.05	3.14		
PULL #3	3.14	3.10		
PULL #4	3.13	3.25		
PULL #5	2.97	3.20		
TOTAL	15.47	15.80		
AVG.	3.09	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.16		3.96
PULL #2	4.04	4.11		3.86
PULL #3	4.07	4.12		3.93
PULL #4	4.05	3.99		3.95
PULL #5	3.99	4.11		3.91
TOTAL	20.14	20.49		19.61
AVG.	4.02	4.09		3.91

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702948

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME BARBER - M24 0047044	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5.5</u> <u>5.5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0205</u> <u>.0205</u> <u>.020</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-12-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-97	CR
	M) IRON SIGHT ALIGNMENT		9-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-97	CR
640	GALLERY TEST AND TARGET	<u>Left 75</u> <u>Right 75</u>	9/19/97	TM
	A) MALFUNCTIONS		9-15-97	AE
	B) PIERCED PRIMERS		9-19-97	AE
645	INSPECT FOR LIVE AMMO		9-15-97	AC + TM
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.32</u> <u>2.30</u> <u>2.34</u> <u>2.39</u> <u>2.44</u>	9/22/97	TM
	C) FUNCTION		8-22-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
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46 ORDER NO
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25DR

5705 C6702948

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