

UPC



06702950

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702950  
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0393333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.422$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.423829$

THE AMR FOR THIS RIFLE IS:  $1.019$

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .629594 |
| 1 TO 2 | .623847 |
| 1 TO 3 | .884693 |

+ <----POA  
2  
3 1

REMINGTON CENTERFIRE ACCURACY TEST

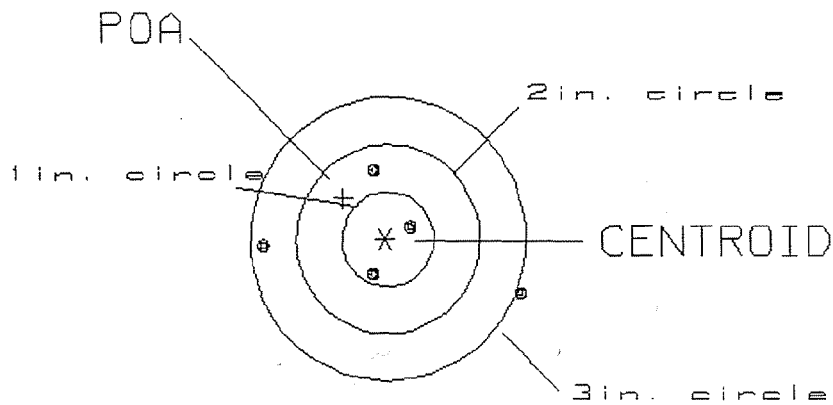
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: .630  
 MIN RADIUS : .298  
 MEAN RADIUS : .852  
 MAX RADIUS : 1.492  
 CENTROID X : .458  
 CENTROID Y : -.432

16 Sep 1997

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# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.71  
 VS= 1.29  
 GS= 2.76

2  
 3  
 5

REMINGTON CENTERFIRE ACCURACY TEST

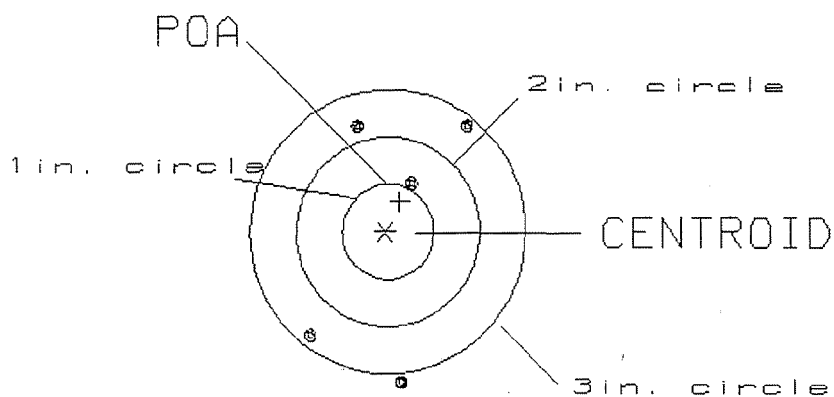
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .347  
 MIN RADIUS : .558  
 MEAN RADIUS : 1.220  
 MAX RADIUS : 1.581  
 CENTROID X : -.154  
 CENTROID Y : -.311

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.76  
 VS= 2.69  
 GS= 2.79

0  
 1  
 4

REMINGTON CENTERFIRE ACCURACY TEST

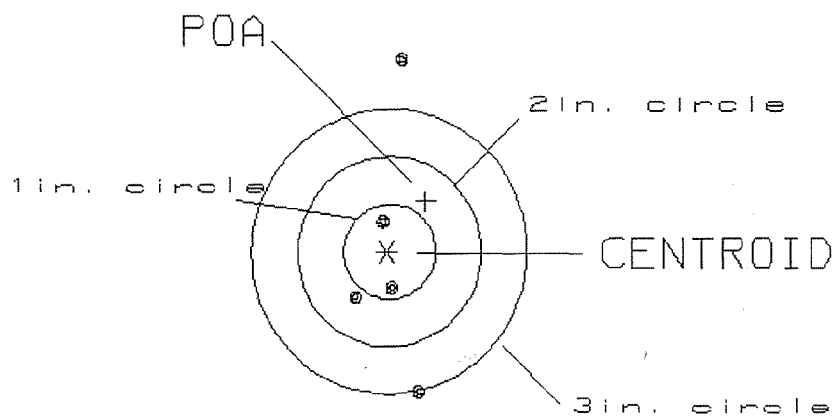
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .672  
 MIN RADIUS : .337  
 MEAN RADIUS : .985  
 MAX RADIUS : 2.037  
 CENTROID X : -.422  
 CENTROID Y : -.523

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= .71  
 VS= 3.55  
 GS= 3.56

2  
 3  
 3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702950

DATE 9-8-97

TESTER JM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.32             | 2.48                     | 2.40                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.30             | 2.46                     | 2.45                           |                                                                        |
| PULL #3 | 2.29             | 2.52                     | 2.40                           |                                                                        |
| PULL #4 | 2.34             | 2.51                     | 2.38                           |                                                                        |
| PULL #5 | 2.42             | 2.44                     | 2.39                           |                                                                        |
| TOTAL   | 11.67            | 12.41                    | 12.02                          |                                                                        |
| AVG.    | 2.334            | 2.482                    | 2.404                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.97             | 3.26                     |          |
| PULL #2 | 3.11             | 3.32                     |          |
| PULL #3 | 3.03             | 3.16                     |          |
| PULL #4 | 2.95             | 3.10                     |          |
| PULL #5 | 2.84             | 3.09                     |          |
| TOTAL   | 14.90            | 15.93                    |          |
| AVG.    | 2.980            | 3.186                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.92             | 4.18                     |                                | 4.01                                 |
| PULL #2 | 4.01             | 4.27                     |                                | 3.99                                 |
| PULL #3 | 4.11             | 3.93                     |                                | 4.05                                 |
| PULL #4 | 4.12             | 4.14                     |                                | 4.02                                 |
| PULL #5 | 4.15             | 4.24                     |                                | 4.12                                 |
| TOTAL   | 20.31            | 20.76                    |                                | 20.19                                |
| AVG.    | 4.062            | 4.152                    |                                | 4.038                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702950

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>4</u> <u>4</u>                                  | 9-4-97  | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 9-4-97  | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.021</u> <u>.021</u> <u>.021</u>                         | 9-4-97  | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-2-97  | CK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-2-97  | CK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-2-97  | CK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-2-97  | CK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | Left 84 Right 66                                            | 9/16/97 | TM      |
|       | A) MALFUNCTIONS                                                          |                                                             | 9/16/97 | TM      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9/16/97 | TM      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9/16/97 | AL      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-16-97 | RW      |
|       | B) TRIGGER PULL                                                          | <u>2.28</u> <u>2.24</u> <u>2.09</u> <u>2.22</u> <u>2.19</u> | 9-16-97 | RW      |
|       | C) FUNCTION                                                              |                                                             |         |         |
| 660   | PACK                                                                     |                                                             |         |         |

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



Do Not Use

VERY IMPORTANT!  
Instruction Book  
attached to assure  
safe use of this  
weapon.

SERIAL NO.  
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ORDER NO.  
25705

22DR

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MODEL 700™ M24  
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24" BARREL 7.62 NATO 6\*

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