

UPC



C6702967

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0047178

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702967
3 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0463333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .114667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .123674

THE AMR FOR THIS RIFLE IS: 1.184

CENTROIDAL DISTANCES

0 TO 1 .344076
1 TO 2 .39808
1 TO 3 .614339

1 2
+ <----POA
3

, REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID: .344

MIN RADIUS : .586

MEAN RADIUS : .886

MAX RADIUS : 1.543

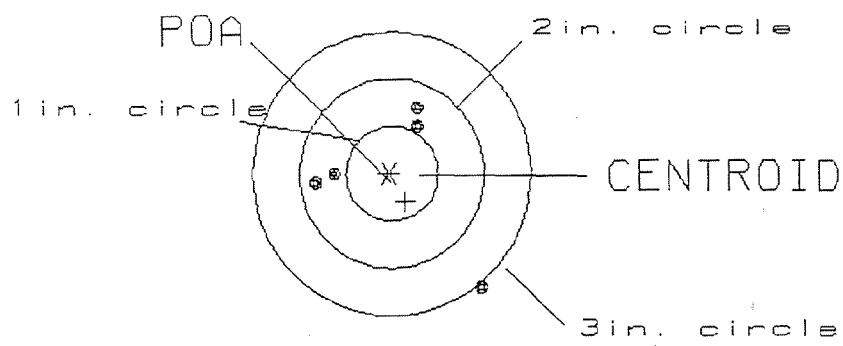
CENTROID X : -.172

CENTROID Y : .298

3 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702967

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.79

0

US= 1.96

4

GS= 2.14

4

REMINGTON CENTERFIRE ACCURACY TEST

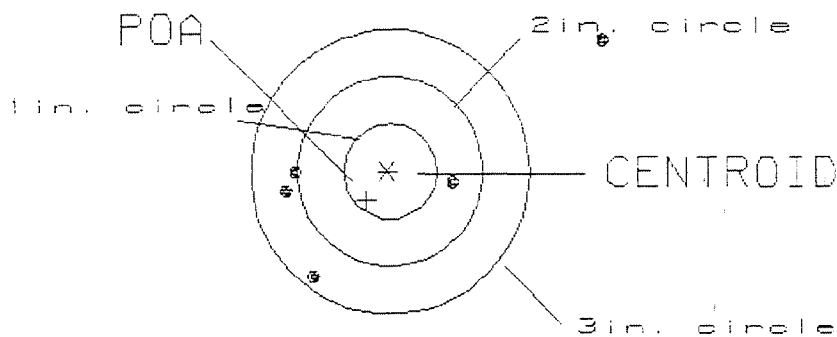
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .380
 MIN RADIUS : .640
 MEAN RADIUS : 1.367
 MAX RADIUS : 2.691
 CENTROID X : .226
 CENTROID Y : .306

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.48
 VS= 2.44
 GS= 3.94

0
 1
 4

REMINGTON CENTERFIRE ACCURACY TEST

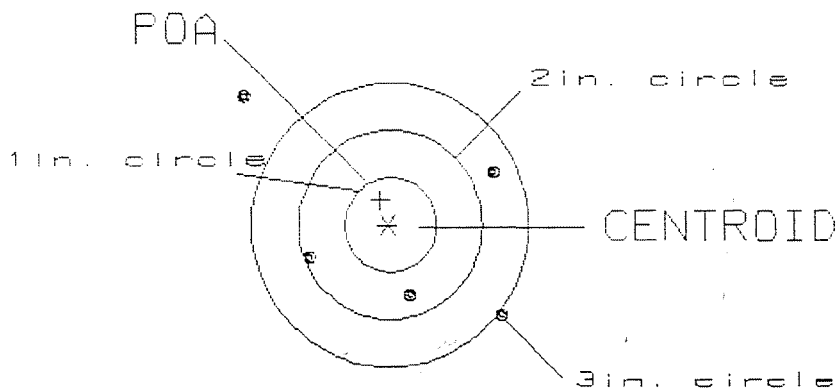
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 730
 POA TO CENTROID: .274
 MIN RADIUS : .715
 MEAN RADIUS : 1.298
 MAX RADIUS : 2.078
 CENTROID X : .065
 CENTROID Y : -.260

3 Dec 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.74

0

VS= 2.28

2

GS= 3.57

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702967

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0047183 F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	11-13-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-13-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-15-97	CR
	J) ASSEMBLE STOCK		11-11-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-11-97	RW
	M) IRON SIGHT ALIGNMENT		11-11-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-11-97	RW
640	GALLERY TEST AND TARGET	L-52 R98	12-3-97	DB
	A) MALFUNCTIONS		12-3-97	DB
	B) PIERCED PRIMERS		12-3-97	DB
645	INSPECT FOR LIVE AMMO		12-3-97	DB DB
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RW
	B) TRIGGER PULL	<u>2.59</u> <u>2.64</u> <u>2.60</u> <u>2.63</u> <u>2.60</u>	12/4/97	TM
	C) FUNCTION			
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702967

DATE 11-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.54	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.66	2.58		
PULL #3	2.46	2.65	2.60		
PULL #4	2.58	2.69	2.54		
PULL #5	2.56	2.68	3.46		
TOTAL	12.55	13.22	12.78		
AVG.	2.51	2.64	2.55		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.16		
PULL #2	3.15	3.18		
PULL #3	3.09	3.09		
PULL #4	3.01	3.12		
PULL #5	2.94	3.15		
TOTAL	15.31	15.70		
AVG.	3.06	3.14		

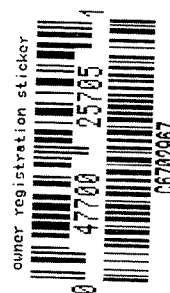
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.17		4.02
PULL #2	4.07	4.12		3.98
PULL #3	4.22	4.18		3.93
PULL #4	4.03	4.27		4.01
PULL #5	3.92	4.10		3.99
TOTAL	20.42	20.84		19.93
AVG.	4.08	4.16		

MODEL 700Tm M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46 ORDER NO
25705

19XR

5705 C6702967

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MODEL 700™ M24

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SERIAL NO

