

BARBER - M24 0047187

UPC



C6702963

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0047189

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702962
2 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.034$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.066$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0742428$

THE AMR FOR THIS RIFLE IS: 1.044

CENTROIDAL DISTANCES

0 TO 1	.644873
1 TO 2	.846249
1 TO 3	.871243

23
+ <----POA

BARBER - M24 0047190

REMINGTON CENTERFIRE ACCURACY TEST

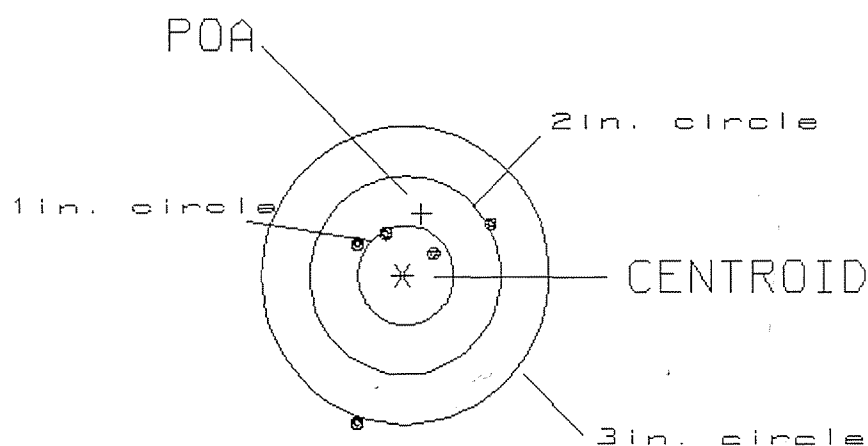
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .645
MIN RADIUS : .366
MEAN RADIUS : .798
MAX RADIUS : 1.583
CENTROID X : -.194
CENTROID Y : -.615

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702963

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.35

2

VS= 2.04

3

GS= 2.43

4

BARBER - M24 0047191

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

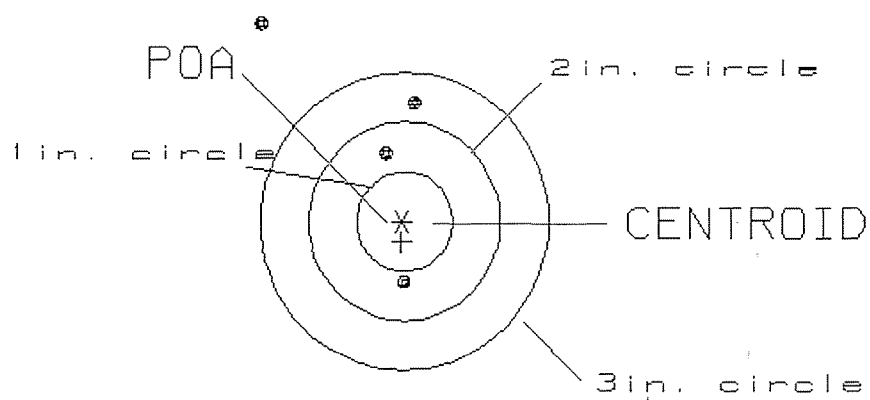
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .208
MIN RADIUS : .653
MEAN RADIUS : 1.744
MAX RADIUS : 3.635
CENTROID X : .003
CENTROID Y : .208

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702962

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.08

0

VS= 5.28

2

GS= 6.11

3

BARBER - M24 0047192

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

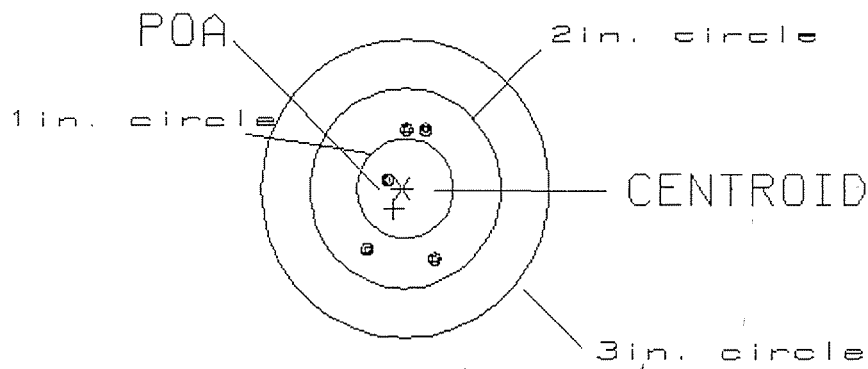
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .227
MIN RADIUS : .195
MEAN RADIUS : .590
MAX RADIUS : .757
CENTROID X : .089
CENTROID Y : .209

2 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .77
VS= 1.28
GS= 1.38

1
5
5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2963

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER M24 0047194 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>2</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1022</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-23-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-23-97	RW
	M) IRON SIGHT ALIGNMENT		9-23-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-23-97	RW
640	GALLERY TEST AND TARGET	L 78 R 72	10/2/97	KT
	A) MALFUNCTIONS		10/2/97	KT
	B) PIERCED PRIMERS		10/2/97	KT
645	INSPECT FOR LIVE AMMO		10/2/97	DF
655	FINAL INSPECTION A) HEADSPACE		10-3-97	RP
	B) TRIGGER PULL	<u>2.66</u> <u>2.68</u> <u>2.61</u> <u>2.63</u> <u>2.57</u>	10-3-97	TRP
	C) FUNCTION		10-3-97	RP
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047194 0047233

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702963DATE 9-22-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.33	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.29	2.36	
PULL #3	2.33	2.32	2.38	
PULL #4	2.35	2.30	2.35	
PULL #5	2.29	2.29	2.40	
TOTAL	11.62	11.53	11.81	
AVG.	2.32	2.30	2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	2.99	
PULL #2	3.15	3.11	
PULL #3	3.15	3.11	
PULL #4	3.16	2.97	
PULL #5	3.15	3.10	
TOTAL	15.79	15.28	
AVG.	3.15	3.05	

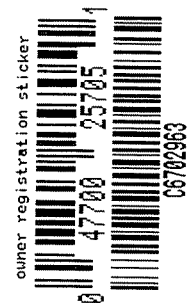
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.04		3.98
PULL #2	4.12	4.02		3.95
PULL #3	4.07	4.07		3.85
PULL #4	4.07	4.10		3.96
PULL #5	4.12	4.11		3.95
TOTAL	20.49	20.34		19.69
AVG.	4.09	4.06		3.93

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

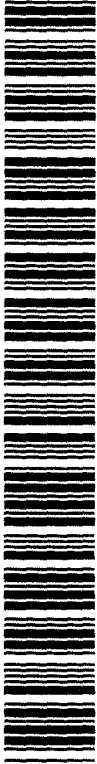
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6702963	46	ORDER NO. 25705	19RR
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5705 C6702963

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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SERIAL NO.

C6702963