

UPC



C6702980

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0047338

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702980
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.326667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.193$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.379421$
THE AMR FOR THIS RIFLE IS: 1.069

CENTROIDAL DISTANCES

0	TO	1	.355951
1	TO	2	.0636003
1	TO	3	.177124

3 2 + <----POA

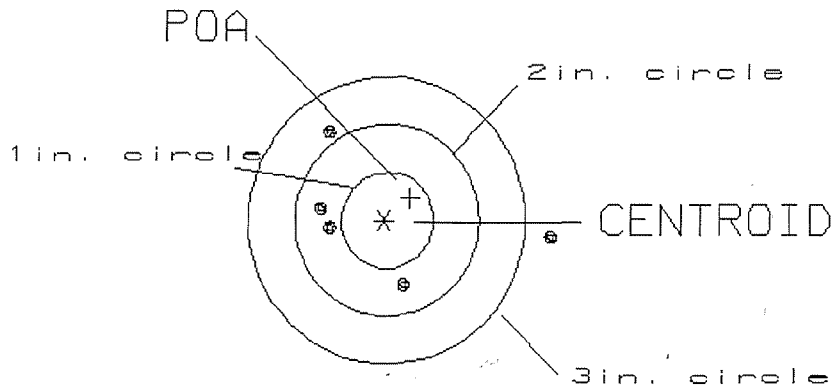
PATTERN #: 1

POA TO CENTROID: .356
 MIN RADIUS : .632
 EAN RADIUS : 1.002
 MAX RADIUS : 1.787
 CENTROID X : -.275
 CENTROID Y : -.226

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702980

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 1.63
 GS= 2.62

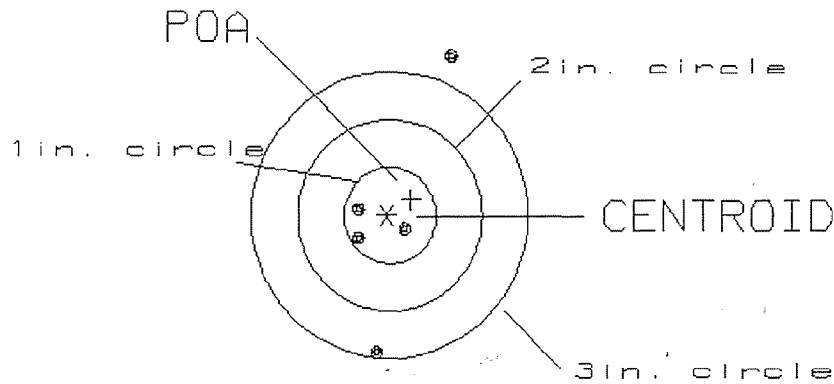
0
 3
 4

PATTERN #: 2
 POA TO CENTROID: .305
 MIN RADIUS : .158
 EAN RADIUS : .827
 MAX RADIUS : 1.836
 CENTROID X : -.257
 CENTROID Y : -.165

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702980

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .98
 VS= 3.15
 GS= 3.25

3
 3
 4

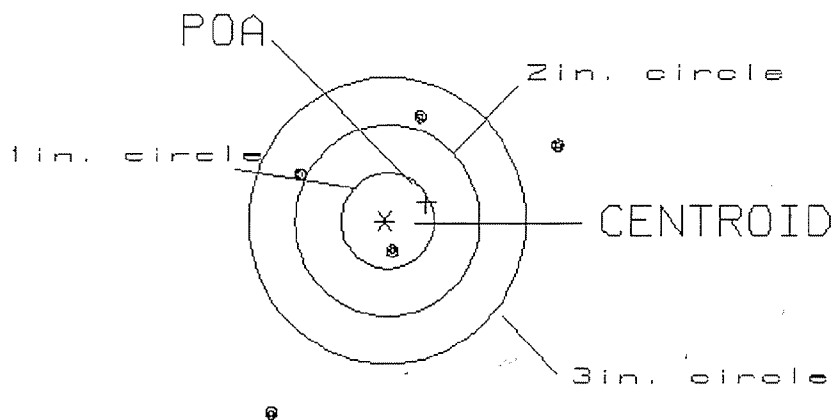
PATTERN #: 3

POA TO CENTROID: .486
 MIN RADIUS : .335
 EAN RADIUS : 1.377
 MAX RADIUS : 2.329
 CENTROID X : -.448
 CENTROID Y : -.188

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702980

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.08

1

VS= 3.04

1

GS= 4.13

3

BARBER - M24 0047342

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702980
2 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .405
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.479333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .627523

THE AMR FOR THIS RIFLE IS: 1.416

CENTROIDAL DISTANCES

0 TO 1 .76718
1 TO 2 .49617
1 TO 3 .571938

+ <----POA
3 1
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

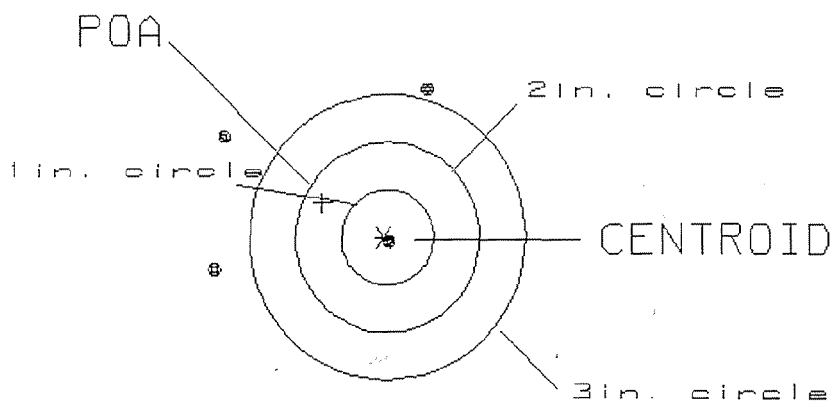
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .767
 MIN RADIUS : .023
 MEAN RADIUS : 1.915
 MAX RADIUS : 3.949
 CENTROID X : .678
 CENTROID Y : -.359

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782988

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.07

1

VS= 3.94

1

GS= 5.98

1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

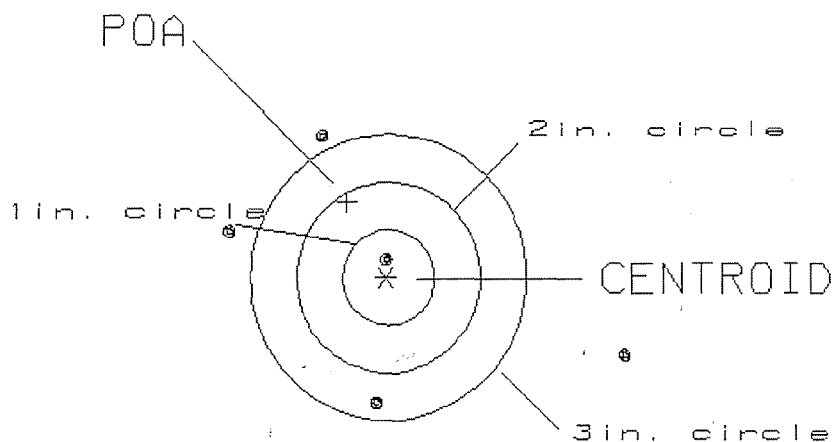
PATTERN #: 2

POA TO CENTROID: .895
 MIN RADIUS : .165
 MEAN RADIUS : 1.509
 MAX RADIUS : 2.664
 CENTROID X : .427
 CENTROID Y : -.787

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782988

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.25
 VS= 2.77
 GS= 4.45

1
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .312

MIN RADIUS : .247

MEAN RADIUS : .823

MAX RADIUS : 1.471

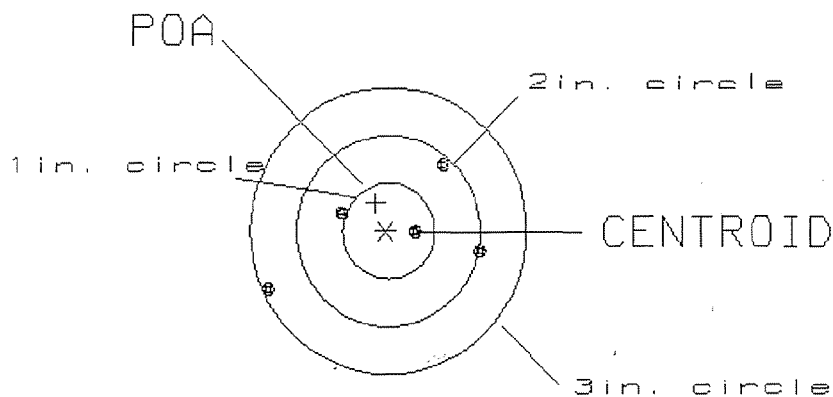
CENTROID X : .110

CENTROID Y : -.292

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782980

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.31

1

VS= 1.28

3

GS= 2.34

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2980

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047346 M2400047385

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-28-97	CK
	J) ASSEMBLE STOCK		9-28-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-28-97	RW
	M) IRON SIGHT ALIGNMENT		9-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-28-97	RW
640	GALLERY TEST AND TARGET	L 70 R 80	10/2/97 10-4-97	RW D/H
	A) MALFUNCTIONS		10/2/97 10-4-97	RW D/H
	B) PIERCED PRIMERS		10/2/97 10-4-97	RW D/H
645	INSPECT FOR LIVE AMMO		10/2/97 10-4-97	LT D/H
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.38</u> <u>2.46</u> <u>2.45</u> <u>2.45</u> <u>2.44</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702980DATE 9-22-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.53		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.43		2.51	
PULL #3	2.50	2.41		2.63	
PULL #4	2.42	2.59		2.54	
PULL #5	2.55	2.53		2.60	
TOTAL	12.43	12.31		12.9	
AVG.	2.48	2.462		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.25		
PULL #2	3.11	3.26		
PULL #3	2.99	3.13		
PULL #4	3.07	3.02		
PULL #5	3.25	3.04		
TOTAL	15.29	15.7		
AVG.	3.058	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.78	4.13		3.96
PULL #2	3.97	4.05		4.10
PULL #3	3.92	4.03		3.67
PULL #4	3.94	4.05		4.08
PULL #5	3.91	3.94		4.10
TOTAL	19.52	20.2		19.91
AVG.	3.904	4.04		3.982

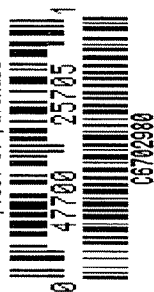
MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

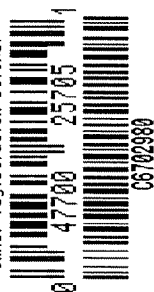
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Trademark

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