

BARBER - M24 0047362

UPC



C6702983

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702983
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.191
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.097
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .21422

THE AMR FOR THIS RIFLE IS: 1.061

CENTROIDAL DISTANCES

0 TO 1 .452991
1 TO 2 .340472
1 TO 3 .441565

1 23⁺ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

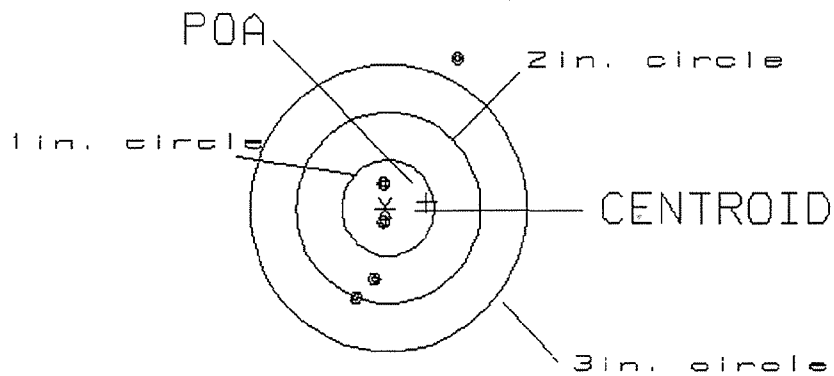
PATTERN #: 1

POA TO CENTROID: .453
 MIN RADIUS : .152
 MEAN RADIUS : .793
 MAX RADIUS : 1.706
 CENTROID X : -.449
 CENTROID Y : -.060

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FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702903

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.17
 VS= 2.48
 GS= 2.74

2
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

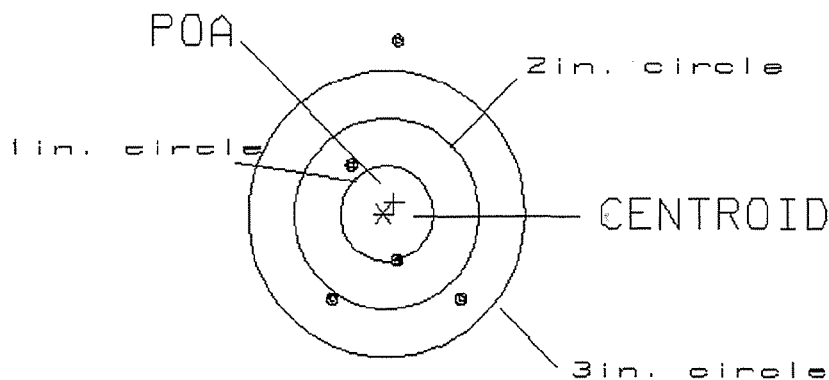
PATTERN #: 2

POA TO CENTROID: .161
 MIN RADIUS : .539
 MEAN RADIUS : 1.046
 MAX RADIUS : 1.805
 CENTROID X : -.113
 CENTROID Y : -.115

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.32

0

VS= 2.71

2

GS= 2.79

4

REMINGTON CENTERFIRE ACCURACY TEST

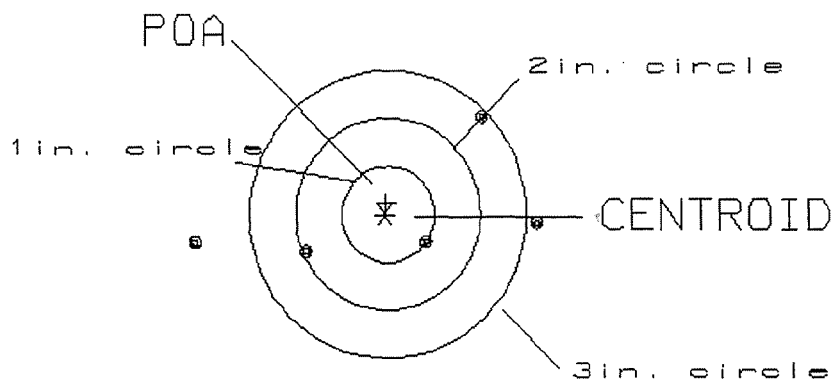
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .117
 MIN RADIUS : .517
 MEAN RADIUS : 1.343
 MAX RADIUS : 2.151
 CENTROID X : -.011
 CENTROID Y : -.116

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.77

0

VS= 1.43

2

GS= 3.78

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO C 6702983

DATE 9-9-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.45		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.48		2.59	
PULL #3	2.44	2.34		2.43	
PULL #4	2.43	2.47		2.62	
PULL #5	2.48	2.48		2.65	
TOTAL	12.12	12.22		12.91	
AVG.	2.42	2.44		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.70	2.66		
PULL #2	2.73	2.60		
PULL #3	2.67	2.84		
PULL #4	2.83	2.91		
PULL #5	2.72	2.90		
TOTAL	13.65	13.91		
AVG.	2.73	2.78		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.86	4.01		4.00
PULL #2	3.79	4.07		3.95
PULL #3	3.75	3.99		3.92
PULL #4	3.80	4.01		3.93
PULL #5	3.82	3.94		3.75
TOTAL	19.02	20.02		19.55
AVG.	3.80	4.00		3.91

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702983

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>6</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3.5</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-97	CR
	M) IRON SIGHT ALIGNMENT		9-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-97	CR
640	GALLERY TEST AND TARGET	R 78 L 72	9/19/97	KT
	A) MALFUNCTIONS		9/19/97	KT
	B) PIERCED PRIMERS		9/19/97	KT
645	INSPECT FOR LIVE AMMO		9/19/97	But
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.59</u> <u>2.55</u> <u>2.61</u> <u>2.61</u>	9/22/97	TM
	C) FUNCTION		8-22-97	CK

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702983

46

ORDER NO.
25705

25DR

5705 C6702983

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



C6702983

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

