

BARBER - M24 0047399

UPC



06702986

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0047399 47438

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0047401

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702986
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.160333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.354$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.388616$

THE AMR FOR THIS RIFLE IS: 1.061

CENTROIDAL DISTANCES

0	TO	1	.909489
1	TO	2	.75823
1	TO	3	.847369

3_2^+ <----POA

1

REMINGTON CENTERFIRE ACCURACY TEST

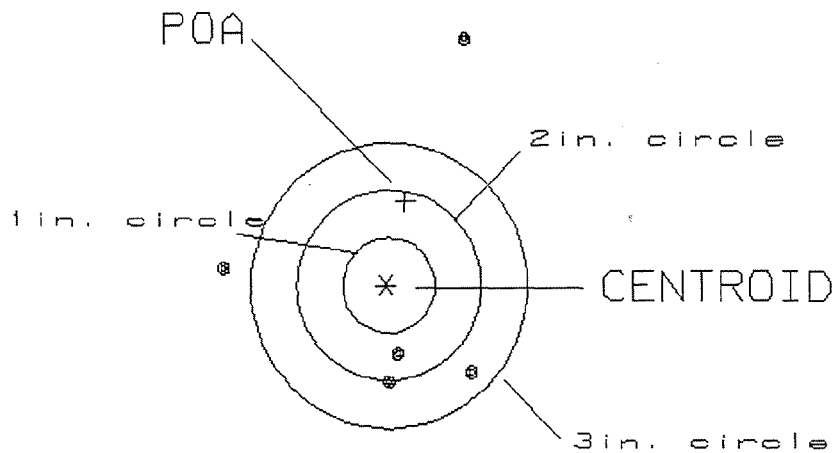
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .909
 MIN RADIUS : .733
 MEAN RADIUS : 1.506
 MAX RADIUS : 2.668
 CENTROID X : -.201
 CENTROID Y : -.887

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702986.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.66
 VS= 3.58
 GS= 3.67

0
 1
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

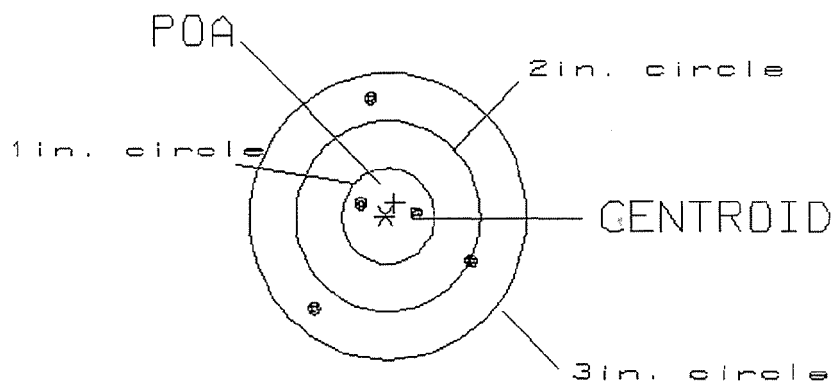
PATTERN #: 2

POA TO CENTROID: .171
 MIN RADIUS : .304
 MEAN RADIUS : .843
 MAX RADIUS : 1.258
 CENTROID X : -.104
 CENTROID Y : -.135

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782986.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.74
 VS= 2.20
 GS= 2.29

2
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

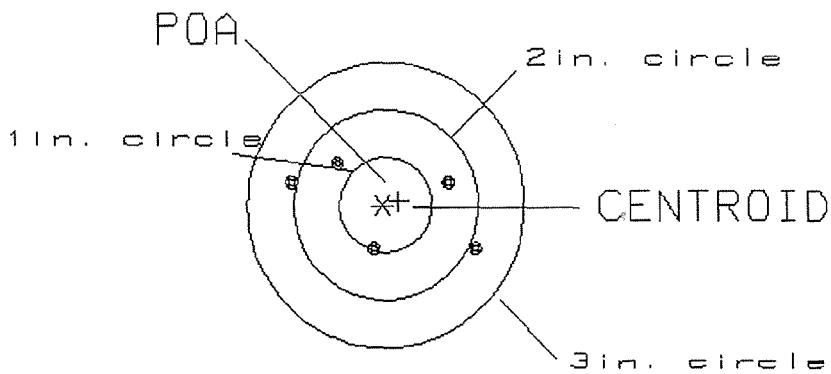
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .181
 MIN RADIUS : .511
 MEAN RADIUS : .835
 MAX RADIUS : 1.101
 CENTROID X : -.176
 CENTROID Y : -.040

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702986.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.06

0

VS= .95

3

GS= 2.17

5

BARBER - M24 0047405

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702986
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -12.0193
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0613333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 12.0195

THE AMR FOR THIS RIFLE IS: 1.429

CENTROIDAL DISTANCES

0 TO 1	36.0006
1 TO 2	35.9631
1 TO 3	35.9807

2 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

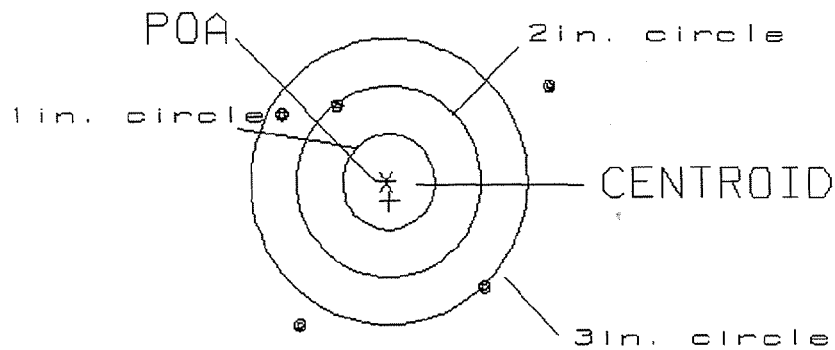
PATTERN #: 1

POA TO CENTROID: .204
 MIN RADIUS : .982
 MEAN RADIUS : 1.510
 MAX RADIUS : 1.959
 CENTROID X : -.036
 CENTROID Y : .201

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702986

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.84

0

VS= 2.46

1

GS= 3.63

3

REMINGTON CENTERFIRE ACCURACY TEST

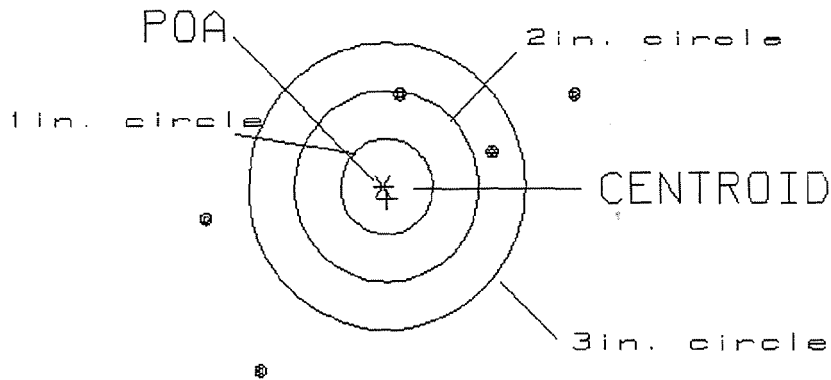
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .139
 MIN RADIUS : .975
 MEAN RADIUS : 1.771
 MAX RADIUS : 2.380
 CENTROID X : -.037
 CENTROID Y : .134

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702986

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.06

0

VS= 2.91

1

GS= 4.51

2

REMINGTON CENTERFIRE ACCURACY TEST

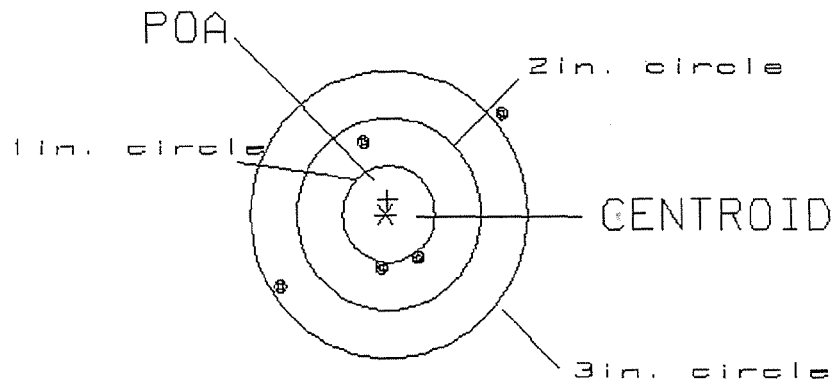
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .152
 MIN RADIUS : .578
 MEAN RADIUS : 1.007
 MAX RADIUS : 1.638
 CENTROID X : -.021
 CENTROID Y : -.151

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702986

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.40
 VS= 1.84
 GS= 3.03

0
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702986DATE 9-5-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.47	2.57		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.37	2.61		
PULL #3	2.59	2.29	2.63		
PULL #4	2.52	2.40	2.59		
PULL #5	2.61	2.45	2.62		
TOTAL	12.82	11.98	13.02		
AVG.	2.564	2.396	2.604		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.20		
PULL #2	3.18	3.08		
PULL #3	3.10	3.01		
PULL #4	3.16	2.99		
PULL #5	3.24	3.00		
TOTAL	15.85	15.28		
AVG.	3.170	3.056		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.04		4.18
PULL #2	3.91	3.99		4.19
PULL #3	4.00	4.01		4.03
PULL #4	4.02	3.93		4.12
PULL #5	3.98	4.01		4.11
TOTAL	19.88	19.98		20.63
AVG.	3.976	3.996		4.126

ISRAELI GUNS

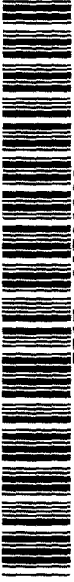
CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702986

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-9-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1023</u>	9-9-97	CLC
	J) ASSEMBLE STOCK		9-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CR
	M) IRON SIGHT ALIGNMENT		9-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CR
640	GALLERY TEST AND TARGET	R 87 L 63 R 99 L 51	9/12/97 9/18/97	LT BWT
	A) MALFUNCTIONS		9/12/97 9/18/97	LT BWT
	B) PIERCED PRIMERS		9/12/97 9/18/97	LT BWT
645	INSPECT FOR LIVE AMMO		9/12/97 9/18/97	BWT LT
655	FINAL INSPECTION A) HEADSPACE		9-18-97	rw
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.56</u> <u>2.59</u> <u>2.60</u>	9/9/97	Tm
	C) FUNCTION			
660	PACK			

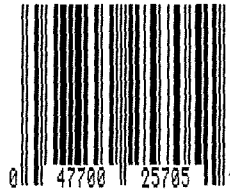
Do Not Use

VERY IMPORTANT INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS WEAPON.	
Remington® MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6* Reg. U.S. Pat. & Tm. Off. Hercol Registrars Marquis Deposited	SERIAL NO. C6702986 46 ORDER NO. 25705 25DR
 5705 C6702986	

ORDER 25705

MODEL 700™ M24

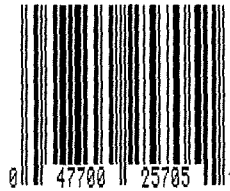
UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6702986

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

