

UPC



C6702988

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702988
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .347667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.535
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .638042

THE AMR FOR THIS RIFLE IS: 1.056

CENTROIDAL DISTANCES

Ø TO	1	.673929
1 TO	2	1.15757
1 TO	3	.263492

+ <----POA
1
3
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

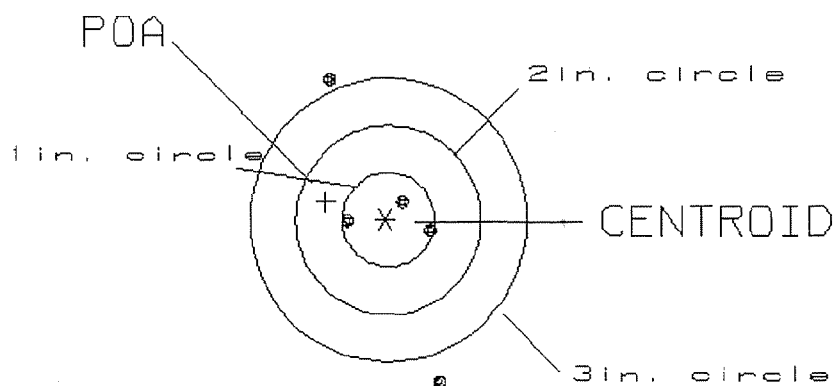
PATTERN #: 1

POA TO CENTROID: .674
 MIN RADIUS : .238
 MEAN RADIUS : .917
 MAX RADIUS : 1.776
 CENTROID X : .646
 CENTROID Y : -.192

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702988

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.28

3

VS= 3.18

3

GS= 3.43

3

REMINGTON CENTERFIRE ACCURACY TEST

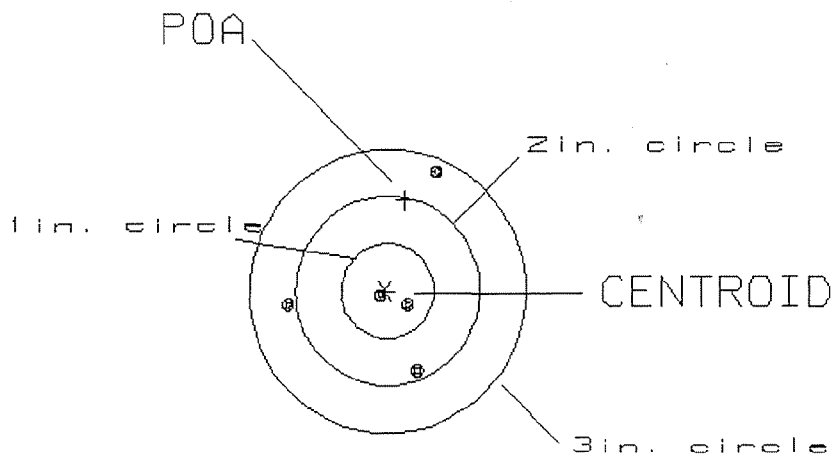
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .984
 MIN RADIUS : .094
 MEAN RADIUS : .736
 MAX RADIUS : 1.365
 CENTROID X : -.221
 CENTROID Y : -.959

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.60

2

VS= 2.12

3

GS= 2.13

5

REMINGTON CENTERFIRE ACCURACY TEST

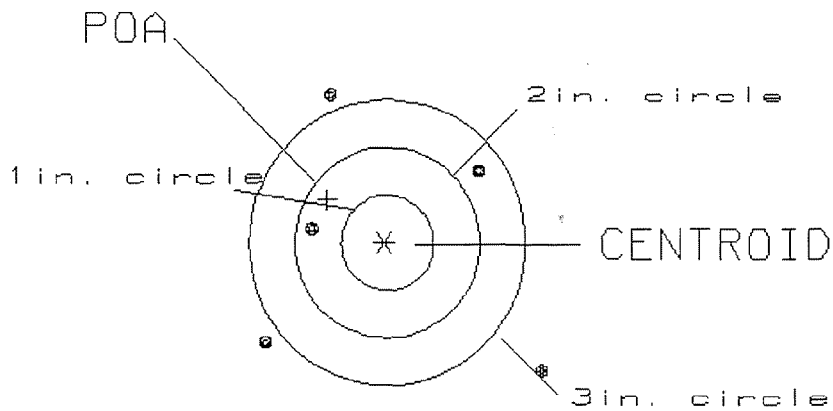
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .767
 MIN RADIUS : .815
 MEAN RADIUS : 1.514
 MAX RADIUS : 2.194
 CENTROID X : .618
 CENTROID Y : -.454

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.98
 VS= 2.96
 GS= 3.76

0
 1
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702988

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>7</u>	9-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-18-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>		CR
	J) ASSEMBLE STOCK		9-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-1-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-97	CR
	M) IRON SIGHT ALIGNMENT		9-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-97	CR
640	GALLERY TEST AND TARGET	L-80 R-70	9/30/97	TM
	A) MALFUNCTIONS		9/30/97	TM
	B) PIERCED PRIMERS		9/30/97	TM
645	INSPECT FOR LIVE AMMO		9-30-97	AC TM
655	FINAL INSPECTION A) HEADSPACE		10-1-97	RP
	B) TRIGGER PULL	<u>2.29</u> <u>2.26</u> <u>2.31</u> <u>2.35</u> <u>2.33</u>	10/1/97	TM
	C) FUNCTION		10-1-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6202988

DATE 8-16-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.60		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.62		2.70	
PULL #3	2.60	2.61		2.54	
PULL #4	2.56	2.66		2.45	
PULL #5	2.55	2.53		2.60	
TOTAL	12.76	13.02		13.05	
AVG.	2.552	2.604		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.82	3.02		
PULL #2	2.94	3.00		
PULL #3	3.01	3.07		
PULL #4	3.00	3.08		
PULL #5	3.03	3.04		
TOTAL	17.83	15.15		
AVG.	3.566	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.01		4.05
PULL #2	4.06	3.92		4.09
PULL #3	4.05	3.97		4.01
PULL #4	4.03	3.98		4.07
PULL #5	4.08	4.00		4.08
TOTAL	20.21	19.88		20.3
AVG.	4.042	3.976		4.06

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
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48

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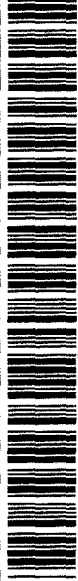
10RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Deposited

5705 C6702988



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MODEL 700™ M24

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SERIAL NO



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM