

BARBER - M24 0047436

UPC



C6702989

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047436 M2400047475

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0047438

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702989
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0563333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0613333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .083278

THE AMR FOR THIS RIFLE IS: 1.225

CENTROIDAL DISTANCES

0 TO 1 .290078
1 TO 2 .423934
1 TO 3 .37841

1 2
 + <----POA
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

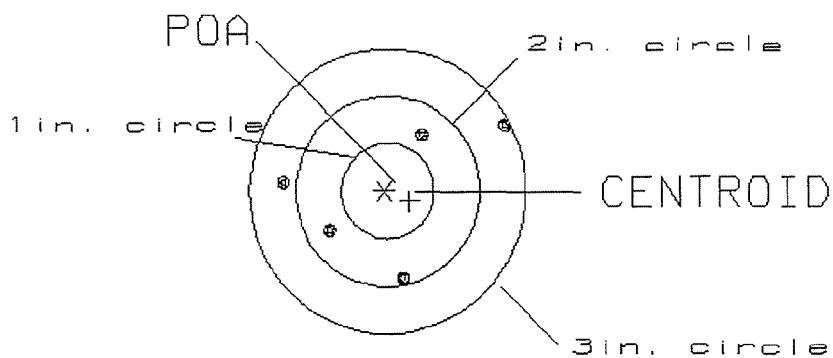
PATTERN #: 1

POA TO CENTROID: .290
 MIN RADIUS : .701
 MEAN RADIUS : .989
 MAX RADIUS : 1.435
 CENTROID X : -.268
 CENTROID Y : .111

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702989

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 1.62

3

GS= 2.44

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .288

MIN RADIUS : .680

MEAN RADIUS : 1.538

MAX RADIUS : 2.563

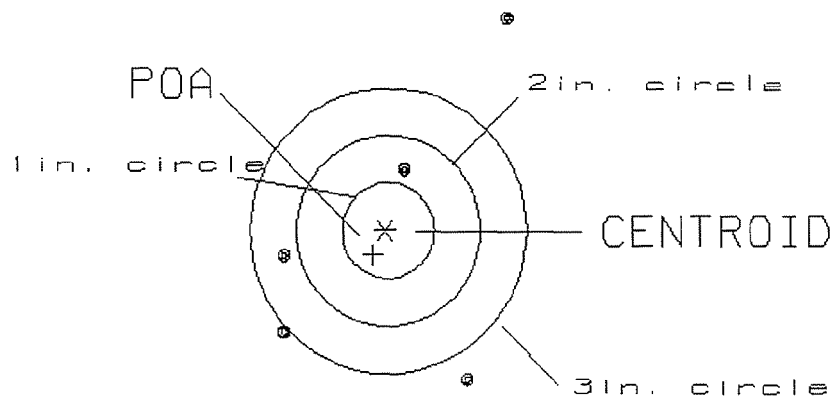
CENTROID X : .130

CENTROID Y : .257

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FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702989

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.34

0

VS= 3.63

1

GS= 4.05

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

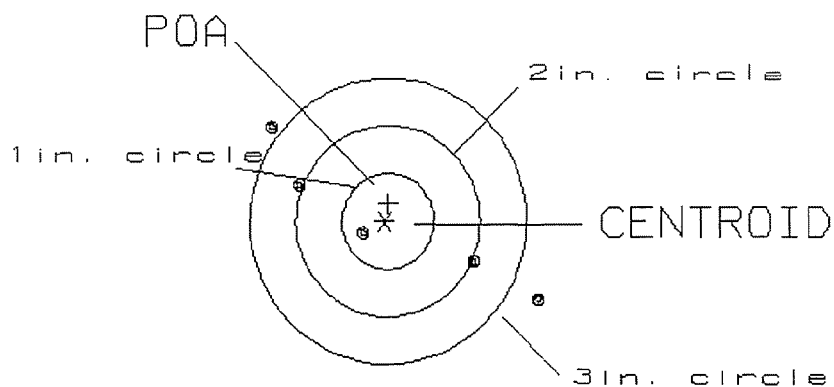
PATTERN #: 3

POA TO CENTROID: .186
 MIN RADIUS : .338
 MEAN RADIUS : 1.147
 MAX RADIUS : 1.807
 CENTROID X : -.031
 CENTROID Y : -.184

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.87
 VS= 1.74
 GS= 3.35

1
 2
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702989

DATE 9-5-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.17	2.14		2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.15	2.21		2.01	
PULL #3	2.06	2.05		2.04	
PULL #4	2.11	2.25		2.01	
PULL #5	2.23	2.20		2.04	
TOTAL	10.72	10.85		10.19	
AVG.	2.14	2.17		2.04	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.19		
PULL #2	3.20	3.23		
PULL #3	3.17	3.15		
PULL #4	3.16	3.16		
PULL #5	3.17	3.14		
TOTAL	15.70	15.89		
AVG.	3.14	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.18		3.97
PULL #2	4.08	4.05		4.02
PULL #3	4.23	4.06		4.00
PULL #4	4.22	4.23		4.00
PULL #5	4.00	4.21		3.99
TOTAL	20.62	20.73		19.98
AVG.	4.12	4.15		4.00

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # CL702989

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-10-97	CK
	J) ASSEMBLE STOCK		9-8-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CK
	M) IRON SIGHT ALIGNMENT		9-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CK
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/15/97	TM
	A) MALFUNCTIONS		9/15/97	TM
	B) PIERCED PRIMERS		9/15/97	TM
645	INSPECT FOR LIVE AMMO		9/15/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.60</u> <u>2.49</u> <u>2.55</u> <u>2.55</u> <u>2.60</u>	9-15-97	RW
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
included to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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SERIAL NO.
C6702989

ORDER NO.
25705

23DR

5705 C6702989

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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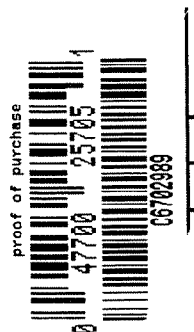
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM