

UPC



06702994

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702994
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.035
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0753333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0830669

THE AMR FOR THIS RIFLE IS: .9933

CENTROIDAL DISTANCES

0 TO 1	.317718
1 TO 2	.136605
1 TO 3	.866594

$l_2 +$ <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

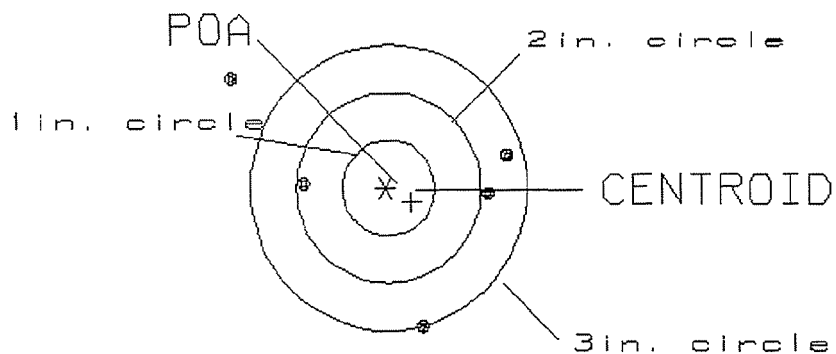
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .318
 MIN RADIUS : .945
 MEAN RADIUS : 1.365
 MAX RADIUS : 2.052
 CENTROID X : -.279
 CENTROID Y : .152

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702994

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.95
 VS= 2.57
 GS= 3.32

0
 1
 3

REMINGTON CENTERFIRE ACCURACY TEST

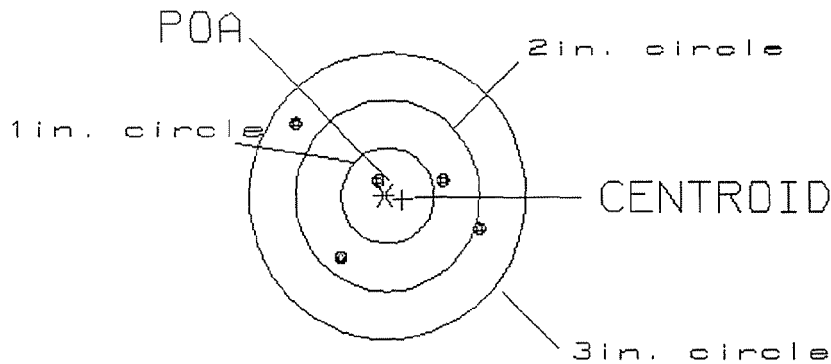
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .202
 MIN RADIUS : .135
 MEAN RADIUS : .777
 MAX RADIUS : 1.292
 CENTROID X : -.198
 CENTROID Y : .042

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702994

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 1.43
 GS= 2.28

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

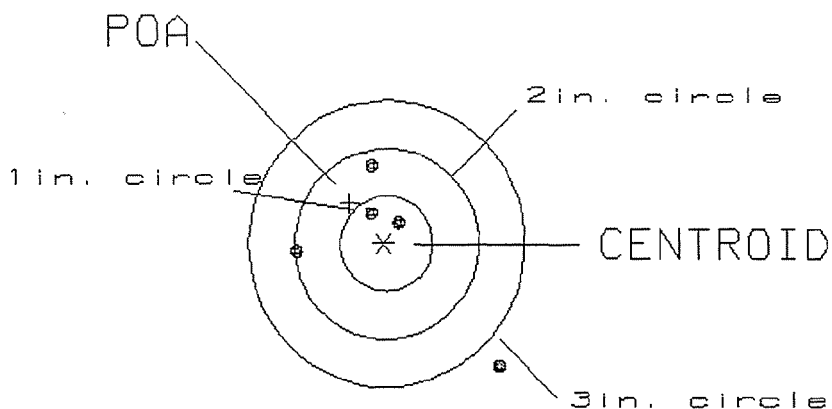
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .561
 MIN RADIUS : .258
 MEAN RADIUS : .838
 MAX RADIUS : 1.760
 CENTROID X : .372
 CENTROID Y : -.420

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702994

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.19
 VS= 2.08
 GS= 2.51

2
 4
 4

Been
loaded

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702994
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.324
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.029
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .325295

THE AMR FOR THIS RIFLE IS: 1.608

CENTROIDAL DISTANCES

0	TO	1	.190379
1	TO	2	.316158
1	TO	3	.506333

2
1 + <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

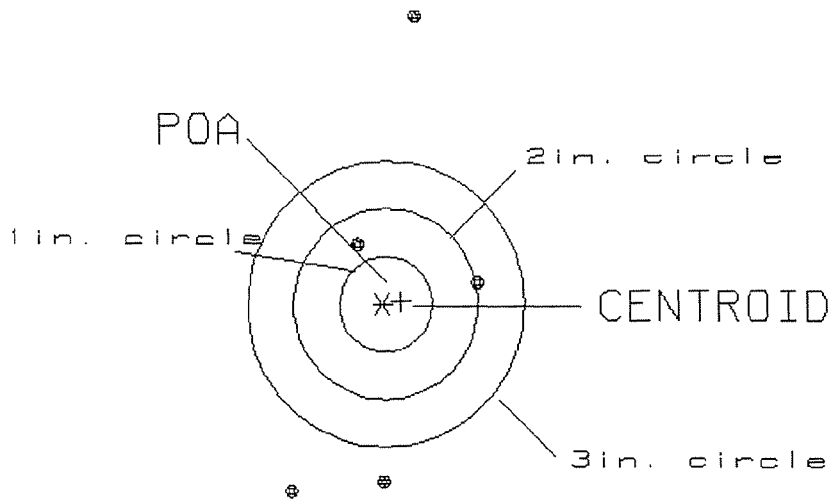
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .190
 MIN RADIUS : .734
 MEAN RADIUS : 1.801
 MAX RADIUS : 3.074
 CENTROID X : -.188
 CENTROID Y : -.030

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702994.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05
 VS= 5.07
 GS= 5.24

0
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

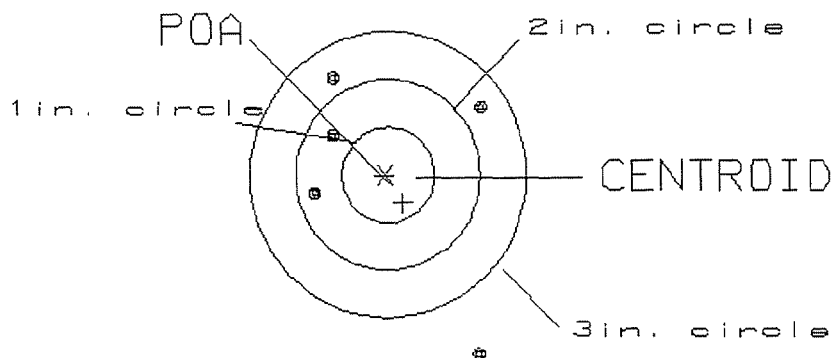
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .348
 MIN RADIUS : .751
 MEAN RADIUS : 1.225
 MAX RADIUS : 2.132
 CENTROID X : -.198
 CENTROID Y : .286

10 Sep 1997

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/C6702994.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83
 VS= 2.93
 GS= 3.32

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

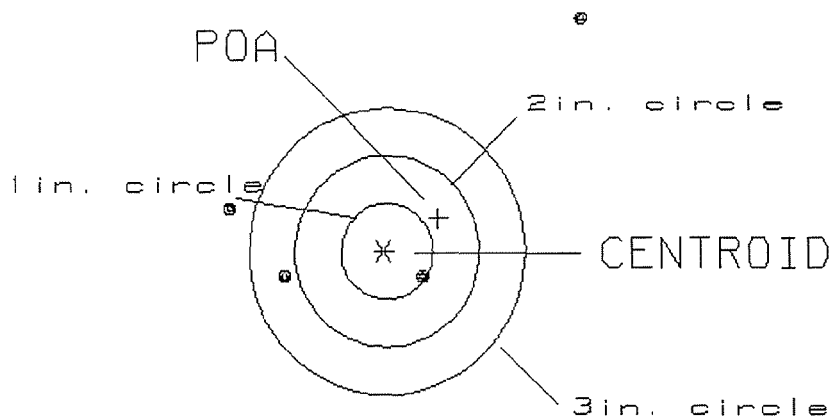
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .679
 MIN RADIUS : .506
 MEAN RADIUS : 1.797
 MAX RADIUS : 3.211
 CENTROID X : -.586
 CENTROID Y : -.343

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702994.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.77
 VS= 4.81
 GS= 5.12

0
 1
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6702994DATE 9-2-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.56	2.49		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.46	2.53		
PULL #3	2.56	2.40	2.51		
PULL #4	2.62	2.34	2.47		
PULL #5	2.51	2.34	2.48		
TOTAL	12.81	12.10	12.48		
AVG.	2.562	2.420	2.496		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.11		
PULL #2	3.15	3.18		
PULL #3	3.08	3.10		
PULL #4	3.02	3.05		
PULL #5	3.05	3.03		
TOTAL	15.41	15.47		
AVG.	3.002	3.094		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.16		4.19
PULL #2	4.08	4.20		4.09
PULL #3	4.17	4.10		4.13
PULL #4	4.14	4.16		4.14
PULL #5	3.89	4.13		3.92
TOTAL	20.36	20.75		20.47
AVG.	4.072	4.150		4.094

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702994

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0047504 F) SAFETY ON FORCE	<u>4.5</u> <u>4</u> <u>5</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-3-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	L-60 R-90	9-6-97	DH
	A) MALFUNCTIONS		9-6-97	AC
	B) PIERCED PRIMERS		9-16-97	DH
			9-16-97	AC
			9-16-97	DH
645	INSPECT FOR LIVE AMMO		9-6-97	AC
			9-16-97	AWP
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.52</u> <u>2.58</u> <u>2.57</u> <u>2.56</u> <u>2.52</u>	9-16-97	RW
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6702994

48
ORDER NO.
25705

22DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6702994

ORDER 25705

MODEL 700™ M24

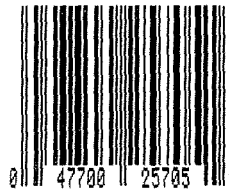
UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6702994

Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

