

BARBER - M24 0047507

UPC



C6702995

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047507
M2400947546

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0047509

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702995
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.345
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.293
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .45263

THE AMR FOR THIS RIFLE IS: 1.04

CENTROIDAL DISTANCES

0 TO 1	.697453
1 TO 2	.528946
1 TO 3	.256363

2 + <----POA
3
1

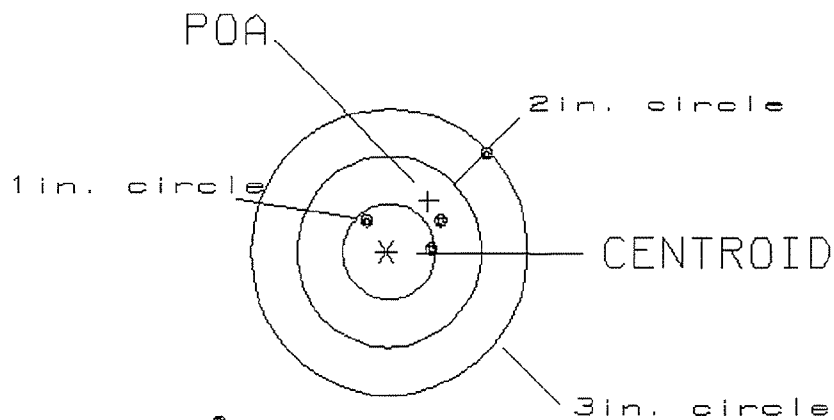
PATTERN #: 1

POA TO CENTROID: .697
 MIN RADIUS : .394
 MEAN RADIUS : 1.116
 MAX RADIUS : 2.575
 CENTROID X : -.458
 CENTROID Y : -.526

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702995

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.96
 VS= 2.79
 GS= 4.07

2
 3
 4

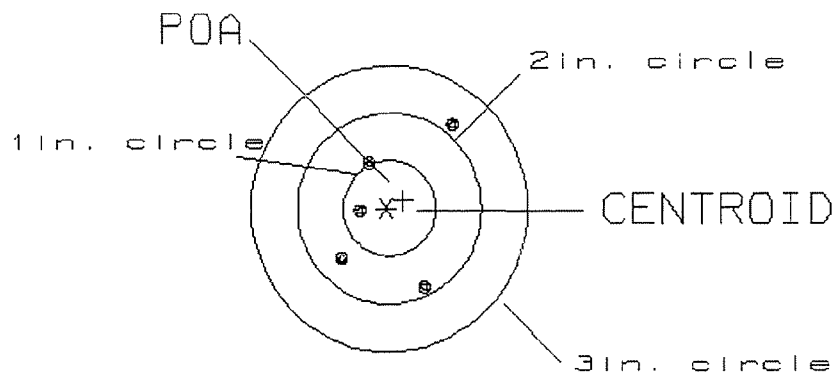
PATTERN #: 2

POA TO CENTROID: .195
 MIN RADIUS : .336
 MEAN RADIUS : .734
 MAX RADIUS : 1.092
 CENTROID X : -.180
 CENTROID Y : -.076

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.13

1

VS= 1.73

4

GS= 1.84

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

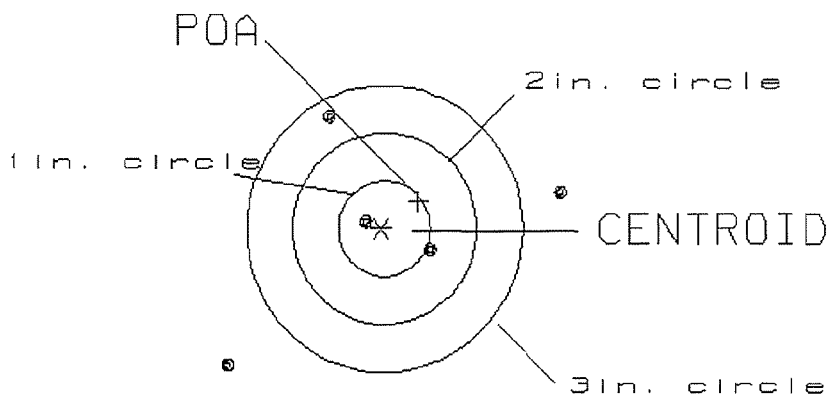
PATTERN #: 3

POA TO CENTROID: .484
 MIN RADIUS : .263
 MEAN RADIUS : 1.270
 MAX RADIUS : 2.205
 CENTROID X : -.397
 CENTROID Y : -.277

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.59

1

VS= 2.66

2

GS= 4.02

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6702995

DATE 9-10-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.53		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.56		2.54	
PULL #3	2.61	2.47		2.50	
PULL #4	2.62	2.49		2.53	
PULL #5	2.55	2.54		2.51	
TOTAL	13.06	12.59		12.61	
AVG.	2.612	2.518		2.522	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.74	3.05		
PULL #2	2.99	3.05		
PULL #3	2.97	3.01		
PULL #4	3.02	3.05		
PULL #5	3.06	3.05		
TOTAL	14.78	15.21		
AVG.	2.956	3.042		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.12		3.96
PULL #2	3.93	4.04		3.98
PULL #3	3.98	4.18		4.02
PULL #4	4.05	4.16		3.98
PULL #5	4.08	4.14		3.96
TOTAL	19.98	20.64		19.9
AVG.	3.996	4.128		3.98

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702995

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6.5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.0225</u> <u>.023</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-97	CR
	M) IRON SIGHT ALIGNMENT		9-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-97	CR
640	GALLERY TEST AND TARGET	R98 L52	9/19/97	LT
	A) MALFUNCTIONS		9/19/97	LT
	B) PIERCED PRIMERS		9/19/97	LT
645	INSPECT FOR LIVE AMMO		9/19/97	BWT
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.25</u> <u>2.25</u> <u>2.28</u> <u>2.23</u> <u>2.31</u>	9/22/97	TM
	C) FUNCTION		8-22-97	CK

Do Not Use

VERY IMPORTANT -
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6702995

48 ORDER NO.
25705

25DR

5705 C6702995

ORDER 25705

MODEL 700™ M24

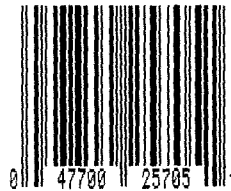
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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

