

BARBER - M24 0047540

UPC



06702998

ALL SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0047540 M2400047579

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702998
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0216667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0793333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0822388

THE AMR FOR THIS RIFLE IS: .9943

CENTROIDAL DISTANCES

0	TO	1	.269668
1	TO	2	.340309
1	TO	3	.748124

1	
+2	<----POA
3	

REMINGTON CENTERFIRE ACCURACY TEST

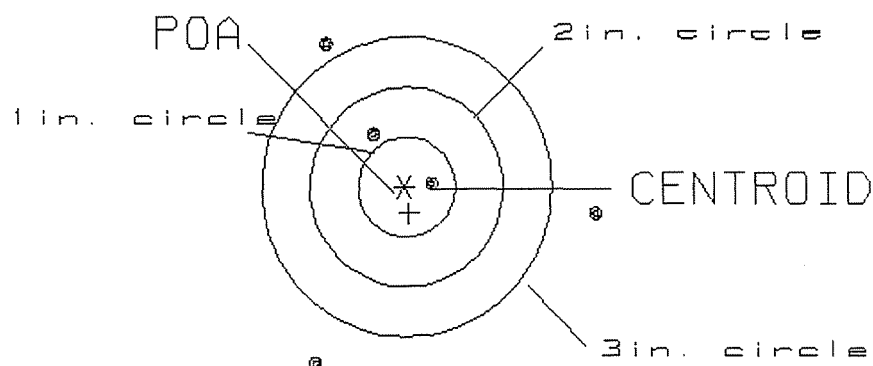
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .270
MIN RADIUS : .234
MEAN RADIUS : 1.295
MAX RADIUS : 1.995
CENTROID X : -.055
CENTROID Y : .264

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.81

1

VS= 3.17

2

GS= 3.21

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .135

MIN RADIUS : .155

MEAN RADIUS : .848

MAX RADIUS : 1.511

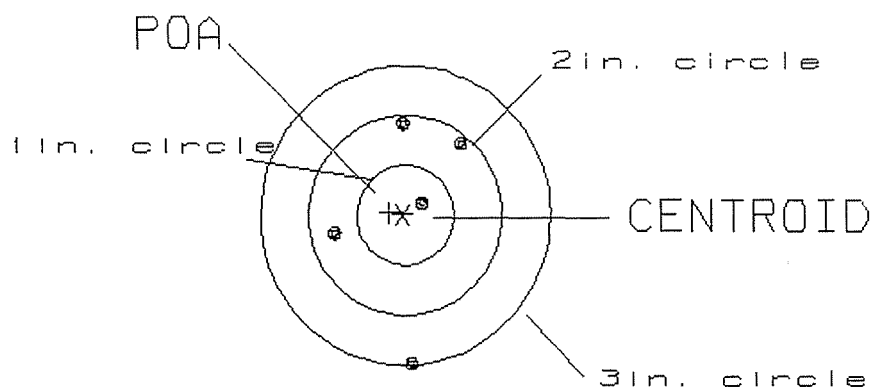
CENTROID X : .134

CENTROID Y : -.019

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.27

1

VS= 2.47

4

GS= 2.47

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .483

MIN RADIUS : .166

MEAN RADIUS : .840

MAX RADIUS : 1.863

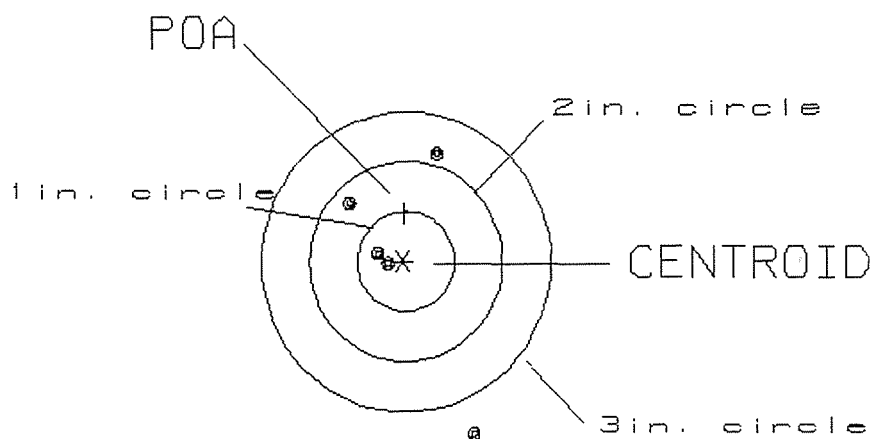
CENTROID X : -.014

CENTROID Y : -.483

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.26

2

VS= 2.79

3

GS= 2.83

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702998DATE 8-18-97TESTER T/M

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.58	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.57	2.45	
PULL #3	2.53	2.55	2.48	
PULL #4	2.57	2.63	2.44	
PULL #5	2.51	2.62	2.60	
TOTAL	12.52	12.95	12.37	
AVG.	2.504	2.590	2.474	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.20	
PULL #2	3.21	3.24	
PULL #3	3.24	3.21	
PULL #4	3.23	3.29	
PULL #5	3.18	3.27	
TOTAL	16.08	16.21	
AVG.	3.216	3.242	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	3.96		4.04
PULL #2	3.98	4.02		4.05
PULL #3	4.04	4.07		4.12
PULL #4	3.91	4.00		4.04
PULL #5	4.02	3.99		4.10
TOTAL	20.15	20.04		20.35
AVG.	4.030	4.008		4.070

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702998

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-8-97	CR
	J) ASSEMBLE STOCK		8-20-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-20-97	CR
	M) IRON SIGHT ALIGNMENT		8-20-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-20-97	CR
640	GALLERY TEST AND TARGET	R 96 L 54	9-4-97	KT
	A) MALFUNCTIONS		9-9-97	KT
	B) PIERCED PRIMERS		9-9-97	KT
645	INSPECT FOR LIVE AMMO		9-9-97	DS
655	FINAL INSPECTION A) HEADSPACE		9-16-97	REW
	B) TRIGGER PULL	<u>2.56</u> <u>2.45</u> <u>2.43</u> <u>2.30</u> <u>2.30</u>	9/16/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

11AL NO.



ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6702998

VERY IMPORTANT:
Instruction
enclosed to as-
sure safe use of
firearm.

SERIAL NO.
C6702998

46
ORDER NO.
2570

22DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

