

BARBER - M24 0047551

UPC



06702999

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0047551

M2400047590

BARBER - M24 0047552

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0047553

Remington Test Lab, Ilion, N.Y.

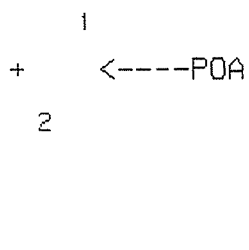
Centroidal distance calculations for Rifle # C6702999
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .111333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.375667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .391817

THE AMR FOR THIS RIFLE IS: 1.234

CENTROIDAL DISTANCES

0 TO 1	.532184
1 TO 2	.695255
1 TO 3	1.57419



BARBER - M24 0047554

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

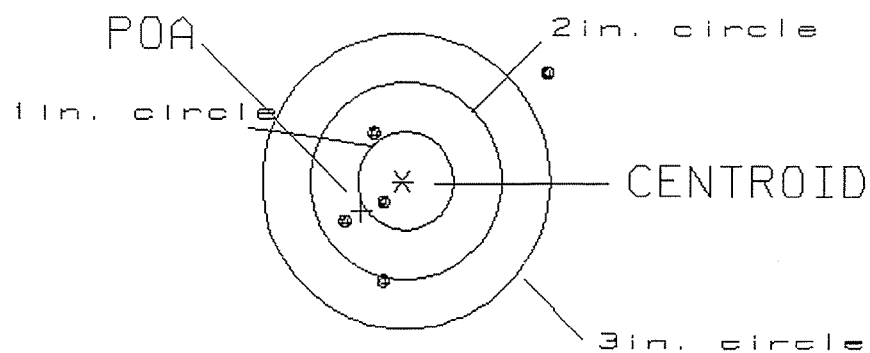
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .532
MIN RADIUS : .269
MEAN RADIUS : .907
MAX RADIUS : 1.857
CENTROID X : .434
CENTROID Y : .308

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702999

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.12

1

VS= 2.14

3

GS= 2.75

4

BARBER - M24 0047555

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .378

MIN RADIUS : .263

MEAN RADIUS : 1.186

MAX RADIUS : 1.905

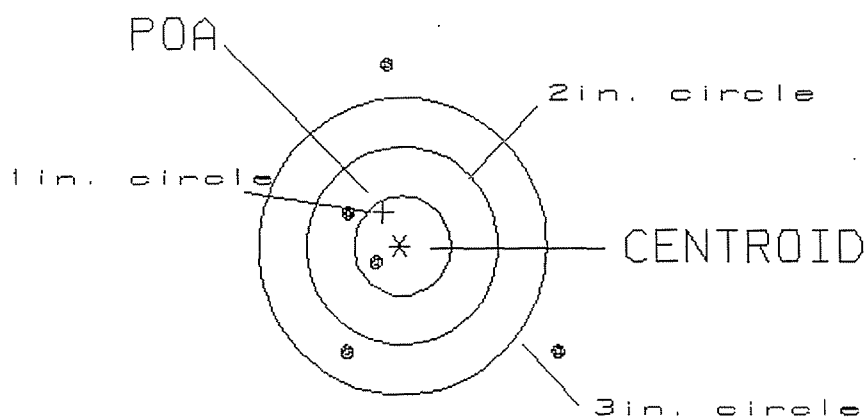
CENTROID X : .172

CENTROID Y : -.336

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702999

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.23

1

VS= 2.91

2

GS= 3.40

3

BARBER - M24 0047556

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

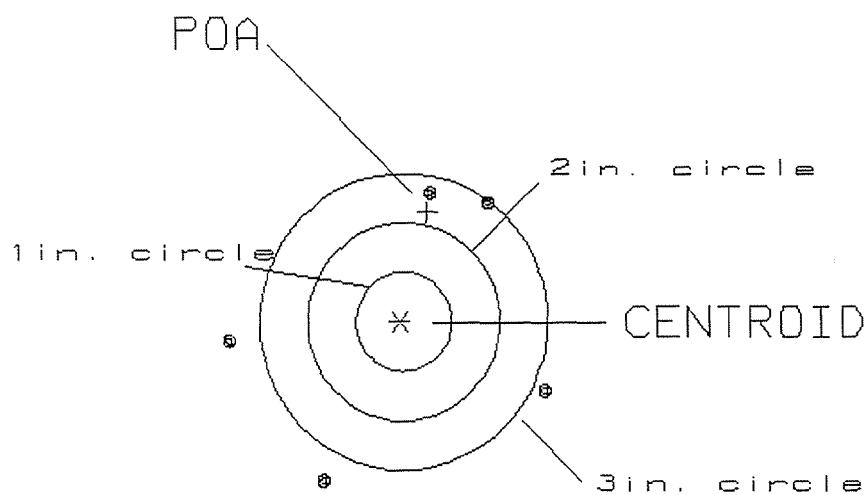
PATTERN #: 3

POA TO CENTROID:	1.132
MIN RADIUS :	1.342
MEAN RADIUS :	1.608
MAX RADIUS :	1.822
CENTROID X :	-.272
CENTROID Y :	-1.099

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702999

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.32

0

VS= 2.91

0

GS= 3.35

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702999DATE 9-9-97TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.43		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.34		2.59	
PULL #3	2.33	2.44		2.52	
PULL #4	2.31	2.41		2.50	
PULL #5	2.32	2.39		2.61	
TOTAL	11.75	12.01		12.67	
AVG.	2.35	2.40		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	3.11		
PULL #2	2.82	2.95		
PULL #3	2.94	3.05		
PULL #4	3.02	3.00		
PULL #5	2.89	3.02		
TOTAL	14.6	15.13		
AVG.	2.92	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.13		3.79
PULL #2	4.14	3.96		3.87
PULL #3	4.06	4.02		3.82
PULL #4	3.96	3.94		3.81
PULL #5	4.13	3.93		3.82
TOTAL	20.47	19.98		19.11
AVG.	4.09	3.99		3.82

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702999

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATOR NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>6</u> <u>7</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-28-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-16-97	CR
	M) IRON SIGHT ALIGNMENT		9-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-16-97	CR
640	GALLERY TEST AND TARGET	L-75 R-75	9/26/97	AC
	A) MALFUNCTIONS		9-26-97	R
	B) PIERCED PRIMERS		9-26-97	A
645	INSPECT FOR LIVE AMMO		9-26-97	9M
655	FINAL INSPECTION A) HEADSPACE		9-29-97	CK
	B) TRIGGER PULL	<u>2.32</u> <u>2.34</u> <u>2.34</u> <u>2.30</u> <u>2.37</u>	9-29-97	CK
	C) FUNCTION		9-29-97	CK

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.

SERIAL NO.	C6702999
46 ORDER NO.	25705
29DR	



5705 C6702999

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



SERIAL NO.



C6702999

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

