

UFC



C6703003

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0047575

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6703003
17 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.241
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .207
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .317695

THE AMR FOR THIS RIFLE IS: 1.212

CENTROIDAL DISTANCES

0 TO 1 .302101
1 TO 2 .397181
1 TO 3 .123102

2
31 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

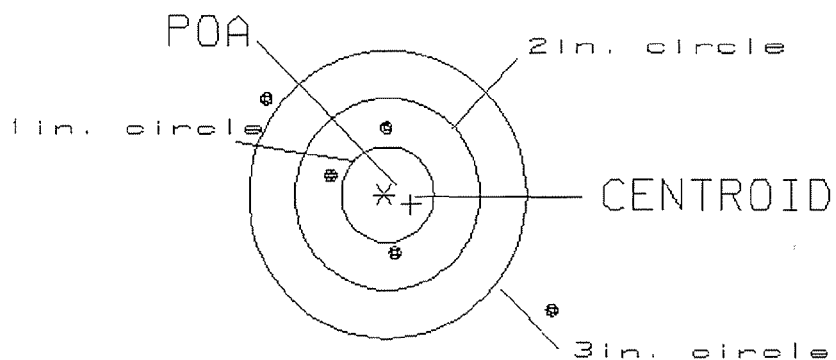
PATTERN #: 1

POA TO CENTROID: .302
 MIN RADIUS : .584
 MEAN RADIUS : 1.133
 MAX RADIUS : 2.192
 CENTROID X : -.284
 CENTROID Y : .103

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.09
 VS= 2.24
 GS= 3.01

0
 3
 3

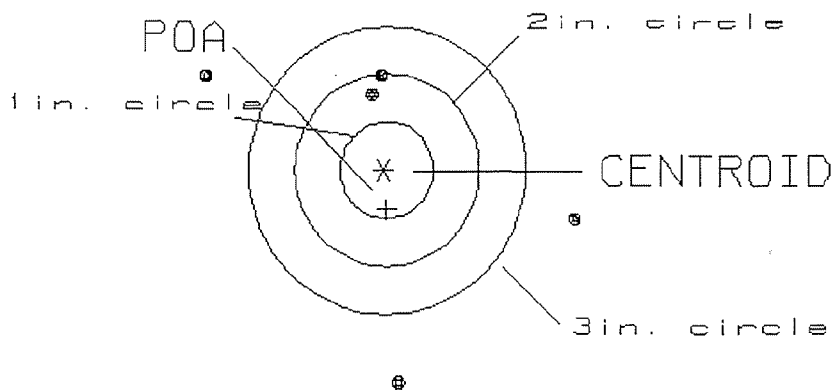
PATTERN #: 2

POA TO CENTROID: .411
 MIN RADIUS : .818
 MEAN RADIUS : 1.669
 MAX RADIUS : 2.245
 CENTROID X : -.032
 CENTROID Y : .410

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.95
 VS= 3.26
 GS= 4.24

0
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

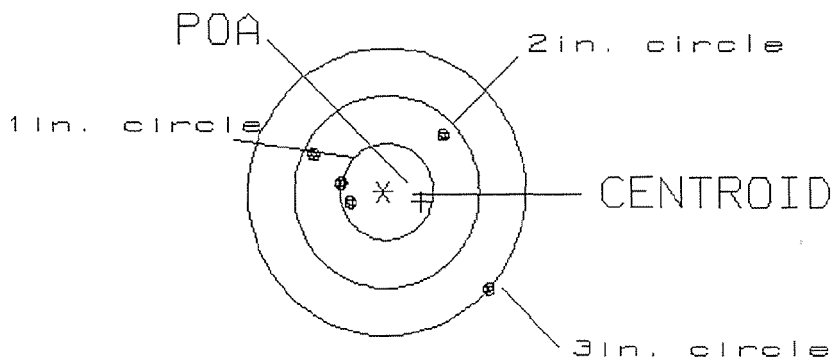
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .421
 MIN RADIUS : .432
 MEAN RADIUS : .833
 MAX RADIUS : 1.481
 CENTROID X : -.407
 CENTROID Y : .108

17 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92
 VS= 1.62
 GS= 2.37

2
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 3003

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE BARBER - M24 0047580	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/21/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	CR
	M) IRON SIGHT ALIGNMENT		10-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	CR
640	GALLERY TEST AND TARGET	L71 R79	10/17/97	LT
	A) MALFUNCTIONS		10/17/97	LT
	B) PIERCED PRIMERS		10/17/97	LT
645	INSPECT FOR LIVE AMMO		10/17/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/21/97	RP
	B) TRIGGER PULL	<u>228</u> <u>225</u> <u>224</u> <u>221</u> <u>220</u>	10/21/97	Jan
	C) FUNCTION		10/21/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6703003DATE 10-9-97TESTER TPM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.60	2.41		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.56	2.51		
PULL #3	2.61	2.50	2.48		
PULL #4	2.65	2.69	2.53		
PULL #5	2.55	2.65	2.42		
TOTAL	12.95	13.00	12.35		
AVG.	2.59	2.60	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.18		
PULL #2	3.03	3.25		
PULL #3	3.09	3.00		
PULL #4	3.10	3.06		
PULL #5	3.03	3.21		
TOTAL	15.41	15.70		
AVG.	3.08	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.00		3.97
PULL #2	4.05	4.06		3.99
PULL #3	4.05	4.05		3.91
PULL #4	4.08	4.12		3.93
PULL #5	4.01	3.97		3.89
TOTAL	20.36	20.20		19.69
AVG.	4.07	4.04		3.93

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Trade Marks Deposited

SERIAL NO. C6703003
46
ORDER NO. 25705

10RR

5705 C6703003

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

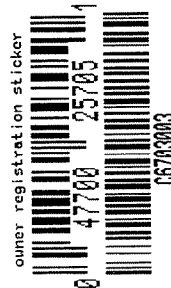


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



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