

UPC



C6703018

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6703018
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.055
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.035
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .065192

THE AMR FOR THIS RIFLE IS: .9403

CENTROIDAL DISTANCES

0 TO 1	.338497
1 TO 2	.473524
1 TO 3	.355563

1 $\pm^2$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

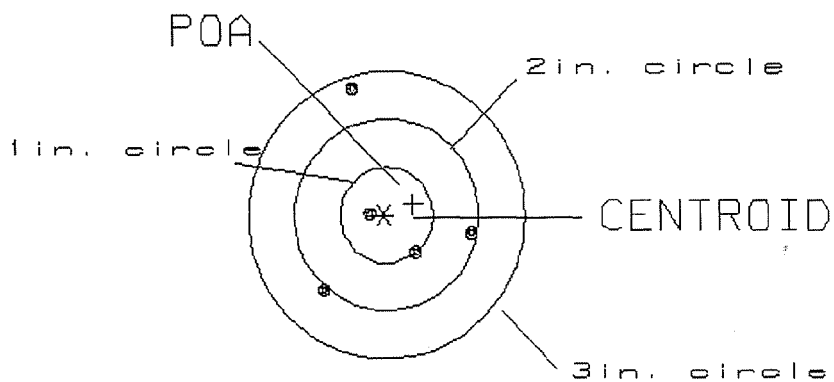
PATTERN #: 1

POA TO CENTROID: .339
MIN RADIUS : .189
MEAN RADIUS : .791
MAX RADIUS : 1.362
CENTROID X : -.318
CENTROID Y : -.116

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.58
VS= 2.07
GS= 2.09

2
3
5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

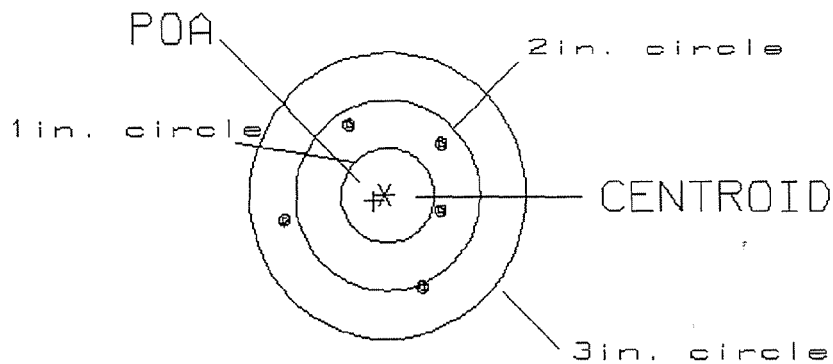
PATTERN #: 2

POA TO CENTROID: .135
 MIN RADIUS : .594
 MEAN RADIUS : .876
 MAX RADIUS : 1.103
 CENTROID X : .122
 CENTROID Y : .059

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.68
 VS= 1.68
 GS= 1.86

0
 4
 5

REMINGTON CENTERFIRE ACCURACY TEST

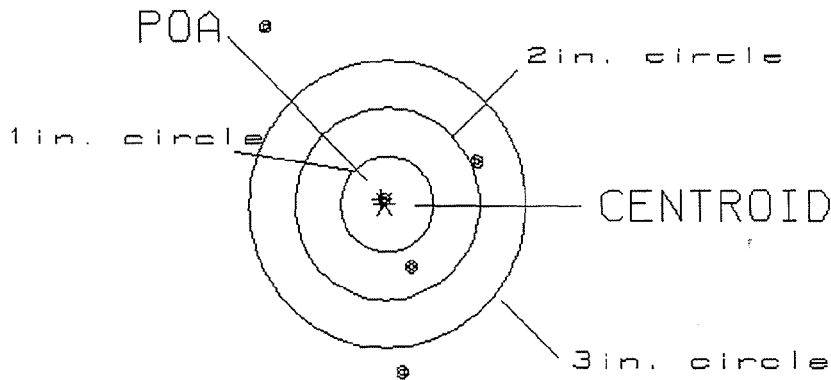
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .057
 MIN RADIUS : .051
 MEAN RADIUS : 1.154
 MAX RADIUS : 2.310
 CENTROID X : .031
 CENTROID Y : -.048

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28
 VS= 3.59
 GS= 3.90

1
 2
 3

BARBER - M24 0047732

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6703018
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0706667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.065$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0960145$

THE AMR FOR THIS RIFLE IS: 1.349

CENTROIDAL DISTANCES

0	TO	1	.0580517
1	TO	2	.106607
1	TO	3	.0608276

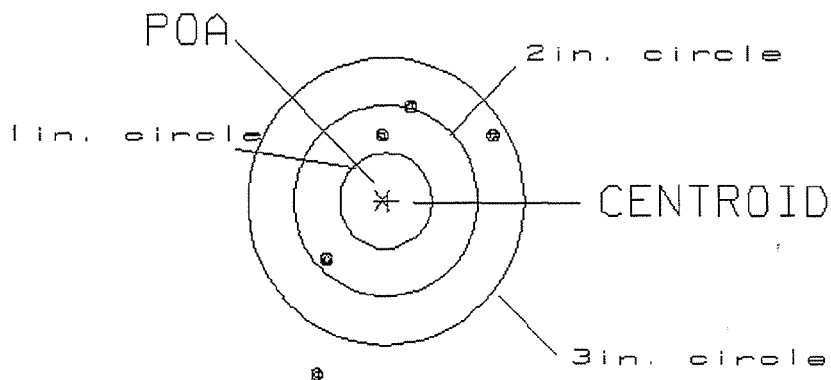
$\frac{3}{4}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .059
 MIN RADIUS : .739
 MEAN RADIUS : 1.182
 MAX RADIUS : 1.929
 CENTROID X : -.057
 CENTROID Y : .011

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.86
 VS= 2.75
 GS= 3.14

0
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

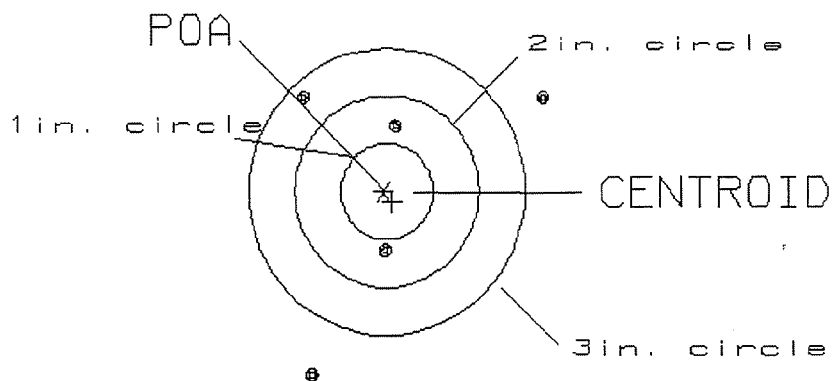
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .143
 MIN RADIUS : .641
 MEAN RADIUS : 1.344
 MAX RADIUS : 2.095
 CENTROID X : -.088
 CENTROID Y : .113

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.67
 VS= 2.92
 GS= 3.83

0
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

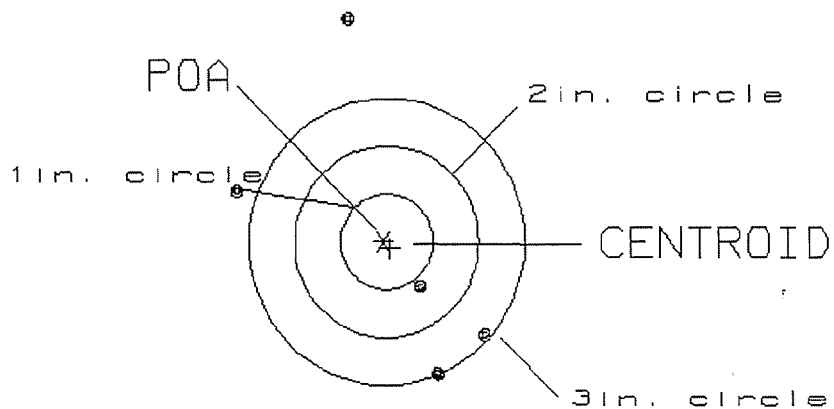
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .098
 MIN RADIUS : .627
 MEAN RADIUS : 1.520
 MAX RADIUS : 2.358
 CENTROID X : -.067
 CENTROID Y : .071

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703018

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.68
 VS= 3.66
 GS= 3.79

0
 1
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6703018

DATE 9-5-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.47		2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.77		2.62	
PULL #3	2.42	2.73		2.64	
PULL #4	2.48	2.75		2.67	
PULL #5	2.47	2.84		2.80	
TOTAL	12.25	13.56		13.37	
AVG.	2.45	2.71		2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.15		
PULL #2	3.51	3.15		
PULL #3	3.46	3.26		
PULL #4	3.16	3.31		
PULL #5	3.13	3.14		
TOTAL	16.53	16.01		
AVG.	3.31	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.49		4.28
PULL #2	4.08	4.31		4.26
PULL #3	4.11	4.27		4.28
PULL #4	4.14	4.43		4.30
PULL #5	4.15	4.43		4.24
TOTAL	20.52	21.93		21.36
AVG.	4.10	4.39		4.27

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6703018

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CH
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>5</u>	9-9-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-9-97	CR
	J) ASSEMBLE STOCK		9-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CR
	M) IRON SIGHT ALIGNMENT		9-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CR
640	GALLERY TEST AND TARGET	R 65 L 85 R 16 L 74	7-13-97 9/18/97	D/H K/T
	A) MALFUNCTIONS		7-13-97 9/18/97	D/H K/T
	B) PIERCED PRIMERS		7-13-97 9/18/97	D/H K/T
645	INSPECT FOR LIVE AMMO		7-13-97 9/18/97	BUT CLP
655	FINAL INSPECTION A) HEADSPACE		9-20-97	KL
	B) TRIGGER PULL	<u>2.28</u> <u>2.39</u> <u>2.41</u> <u>2.38</u> <u>2.42</u>	9-20-97	KL
	C) FUNCTION			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO
C6703018

48
ORDER NO
25705

23DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee



5705 C6703018

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO
C6703018



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM