

C6225103

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.



Repair Inquiry

Repair Number: RE00142399

Serial: C6225103 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/20/1988

Repairman:

Status: Closed 3/3/2008 3:02:18 PM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name:

Address 1:

Address 2:

PO Box:

City: FORT BRAGG

FORT BRAGG

PO Box:

State: NC

Zip Code: 28310

Country: US

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A017	Scope Base	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

3/4/2008

9:16 AM

CAPS

NUM

Serial Number:

C6225103

Model: M24 SWS



RE00142399

[illegible]

DD FORM 1348-1A, JUL 1991

ISSUE RELEASE/RECEIPT DOCUMENT

1. TOTAL PRICE

2. SHIP FROM

3. SHIP TO

4. MARK FOR

5. DOC DATE

6. NMFC

7. FRT RATE

8. TYPE CARGO

9. PS

10. QTY. REC'D

11. UP

12. UNIT WEIGHT

13. UNIT CUBE

14. UFC

15. SL

16. FREIGHT CLASSIFICATION NOMENCLATURE

17. ITEM NOMENCLATURE

18. TY CONT

19. NO CONT

20. TOTAL WEIGHT

21. TOTAL CUBE

22. RECEIVED BY

23. DATE RECEIVED

WH01B0

WF6QNA

8057-3020

R95387

1005-01-240-2136

UUEA

CONDITION CODE-F

QTY: 8

UNSERVICEABLE TURN-IN

SN# C6225103, C6348812, C6225115, C6348829, C6225053, C6225322, C6225289, C6348806

POC: SGT BOYKIN TELE NO# (910)432-4816

PREVIOUS EDITION MAY BE USED

APD PE V1

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225103.___0
FILE DATE AND TIME: 04/08/2008 14:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.133
The Average Y Centroid of the Five Target Set:	-0.032
The Average Point of Impact of the Five Target Set:	0.136
The Average Mean Radius of the Five Target Set:	0.615
The Distance from POA to Centroid Target #1:	0.199
The Distance from Centroid Target #2 to Centroid Target #1:	0.395
The Distance from Centroid Target #3 to Centroid Target #1:	0.116
The Distance from Centroid Target #4 to Centroid Target #1:	0.172
The Distance from Centroid Target #5 to Centroid Target #1:	0.096

BARBER - M24 0048963

SERIAL NUMBER: C6225103. 0

TARGET NUMBER: 1

FILE DATE: 04/08/2008

FILE TIME: 14:25

POINT#	X	Y
1:	-0.821	0.983
2:	-0.116	0.795
3:	-0.988	0.518
4:	-0.217	0.008
5:	0.030	-0.327
6:	0.615	0.148
7:	-0.634	-0.617
8:	0.808	-0.572
9:	0.432	-0.919
10:	-0.448	-1.493

X CENTROID: -0.134

Y CENTROID: -0.148

POA TO CENTROID: 0.199

HORZ SPREAD: 1.796

VERT SPREAD: 2.476

GROUP SPREAD: 2.504

MIN RADIUS: 0.176

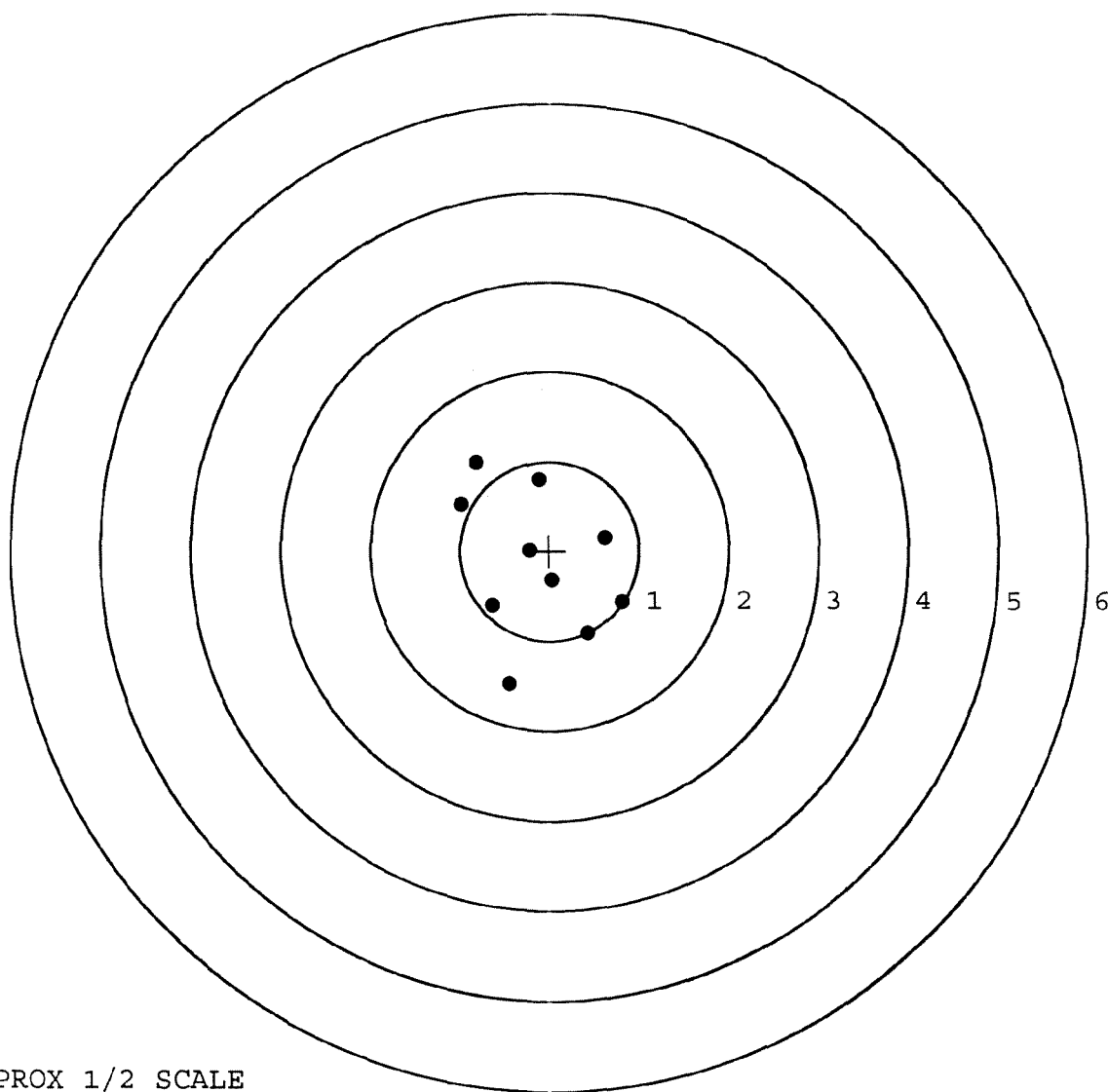
MAX RADIUS: 1.382

MEAN RADIUS: 0.863

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0048964

SERIAL NUMBER: C6225103. 0

TARGET NUMBER: 2

FILE DATE: 04/08/2008

FILE TIME: 14:25

POINT#	X	Y
1:	0.002	0.003
2:	0.012	0.003
3:	-0.457	0.672
4:	-0.459	0.672
5:	0.095	0.316
6:	-0.107	0.277
7:	-0.252	-0.130
8:	-0.497	0.007
9:	-0.617	-0.321
10:	-1.368	0.229

X CENTROID: -0.365

Y CENTROID: 0.173

POA TO CENTROID: 0.404

HORZ SPREAD: 1.463

VERT SPREAD: 0.993

GROUP SPREAD: 1.466

MIN RADIUS: 0.212

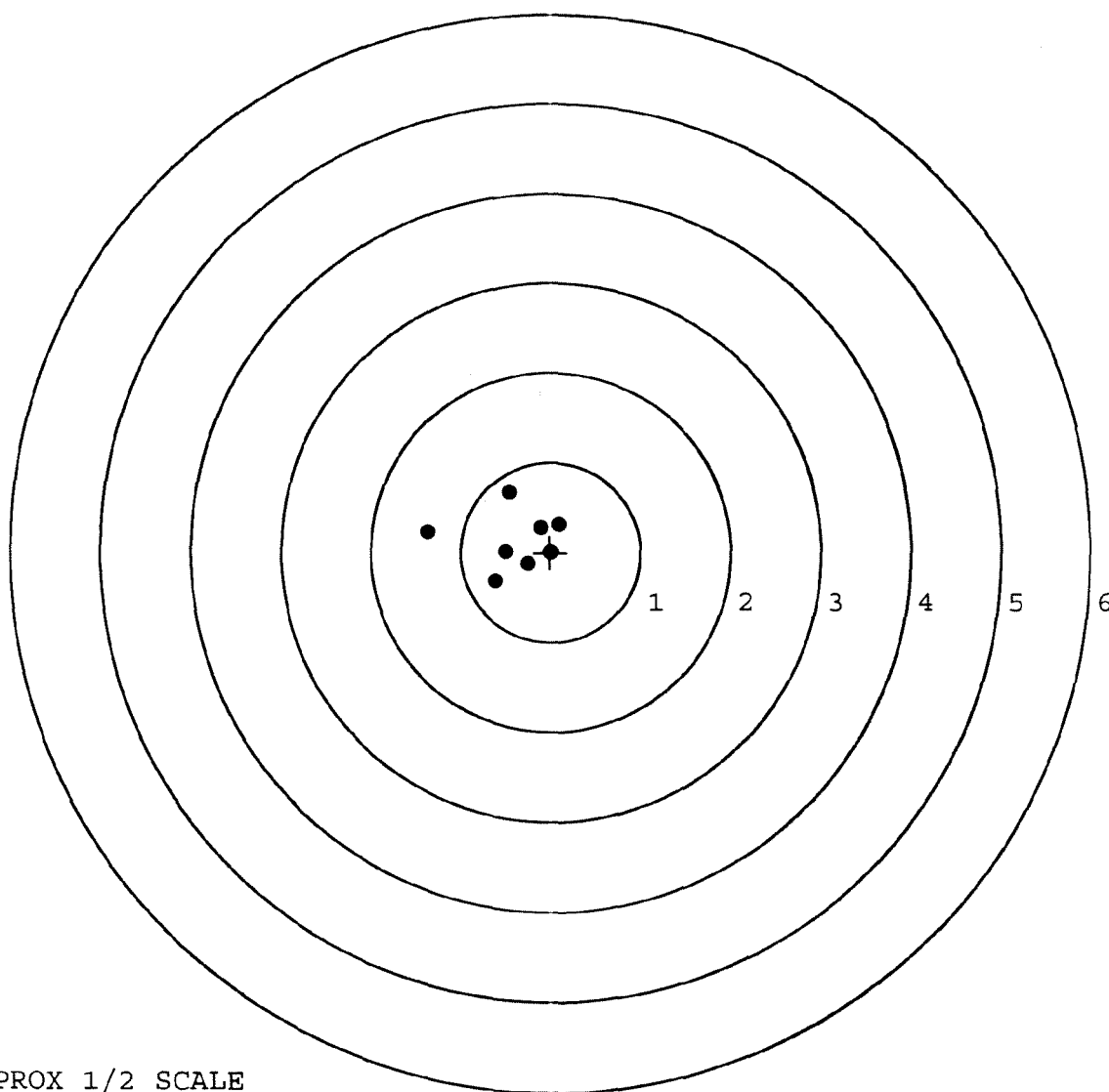
MAX RADIUS: 1.005

MEAN RADIUS: 0.469

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



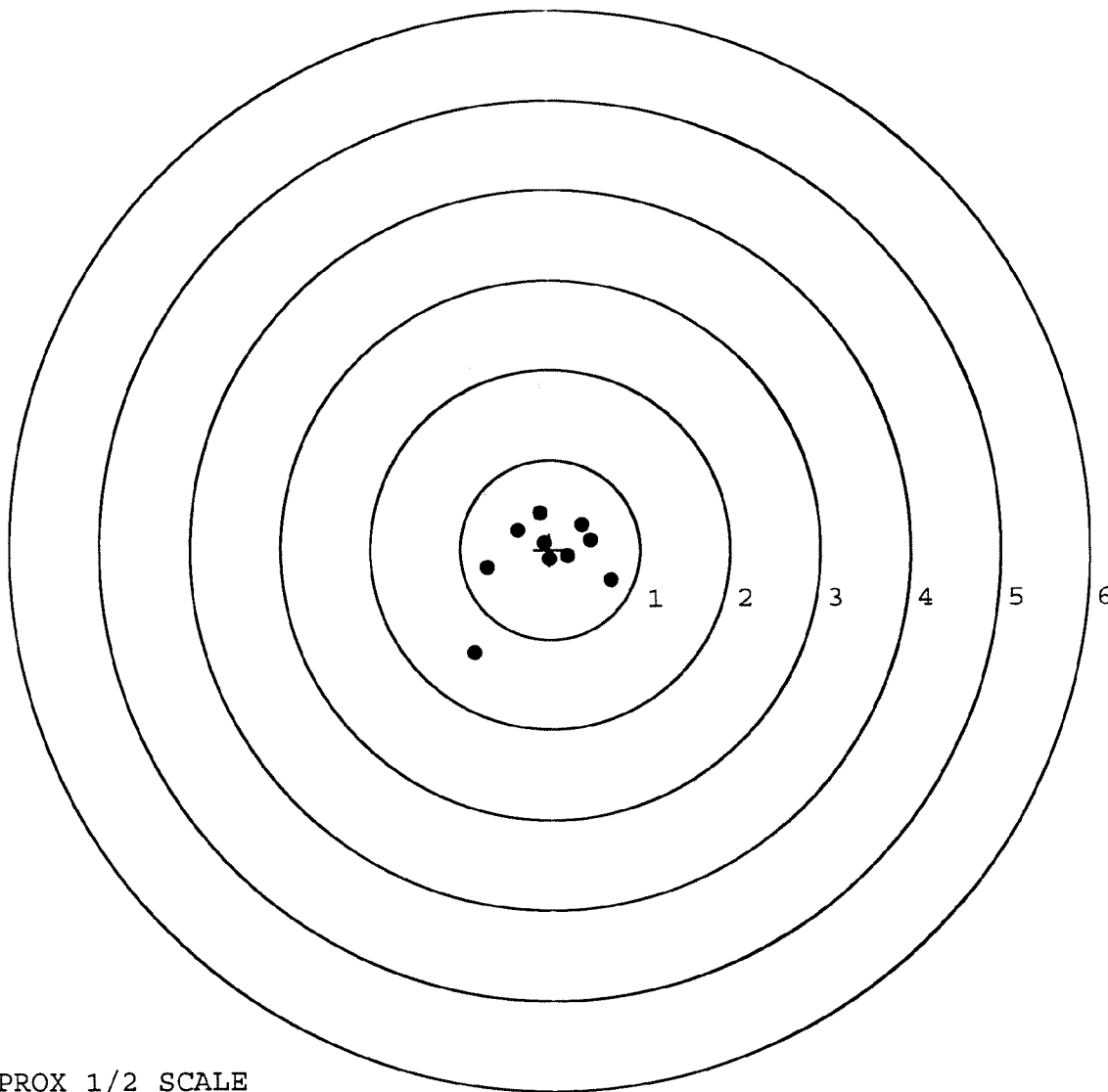
TARGET APPROX 1/2 SCALE

BARBER - M24 0048965

SERIAL NUMBER: C6225103. __0
 TARGET NUMBER: 3
 FILE DATE: 04/08/2008
 FILE TIME: 14:25

POINT#	X	Y
1:	-0.108	0.412
2:	-0.355	0.216
3:	-0.064	0.075
4:	0.194	-0.076
5:	-0.013	-0.110
6:	0.357	0.283
7:	0.451	0.109
8:	0.679	-0.346
9:	-0.699	-0.202
10:	-0.843	-1.154

X CENTROID: -0.040
 Y CENTROID: -0.079
 POA TO CENTROID: 0.089
 HORZ SPREAD: 1.522
 VERT SPREAD: 1.566
 GROUP SPREAD: 1.872
 MIN RADIUS: 0.041
 MAX RADIUS: 1.342
 MEAN RADIUS: 0.520
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0048966

SERIAL NUMBER: C6225103. 0

TARGET NUMBER: 4

FILE DATE: 04/08/2008

FILE TIME: 14:25

POINT#	X	Y
1:	0.149	0.894
2:	-0.125	0.314
3:	-0.442	0.314
4:	-0.843	0.330
5:	-0.320	-0.011
6:	-0.423	-0.238
7:	-0.185	-0.527
8:	0.001	-0.510
9:	0.482	-0.066
10:	0.869	-0.328

X CENTROID: -0.084

Y CENTROID: 0.017

POA TO CENTROID: 0.085

HORZ SPREAD: 1.712

VERT SPREAD: 1.421

GROUP SPREAD: 1.834

MIN RADIUS: 0.238

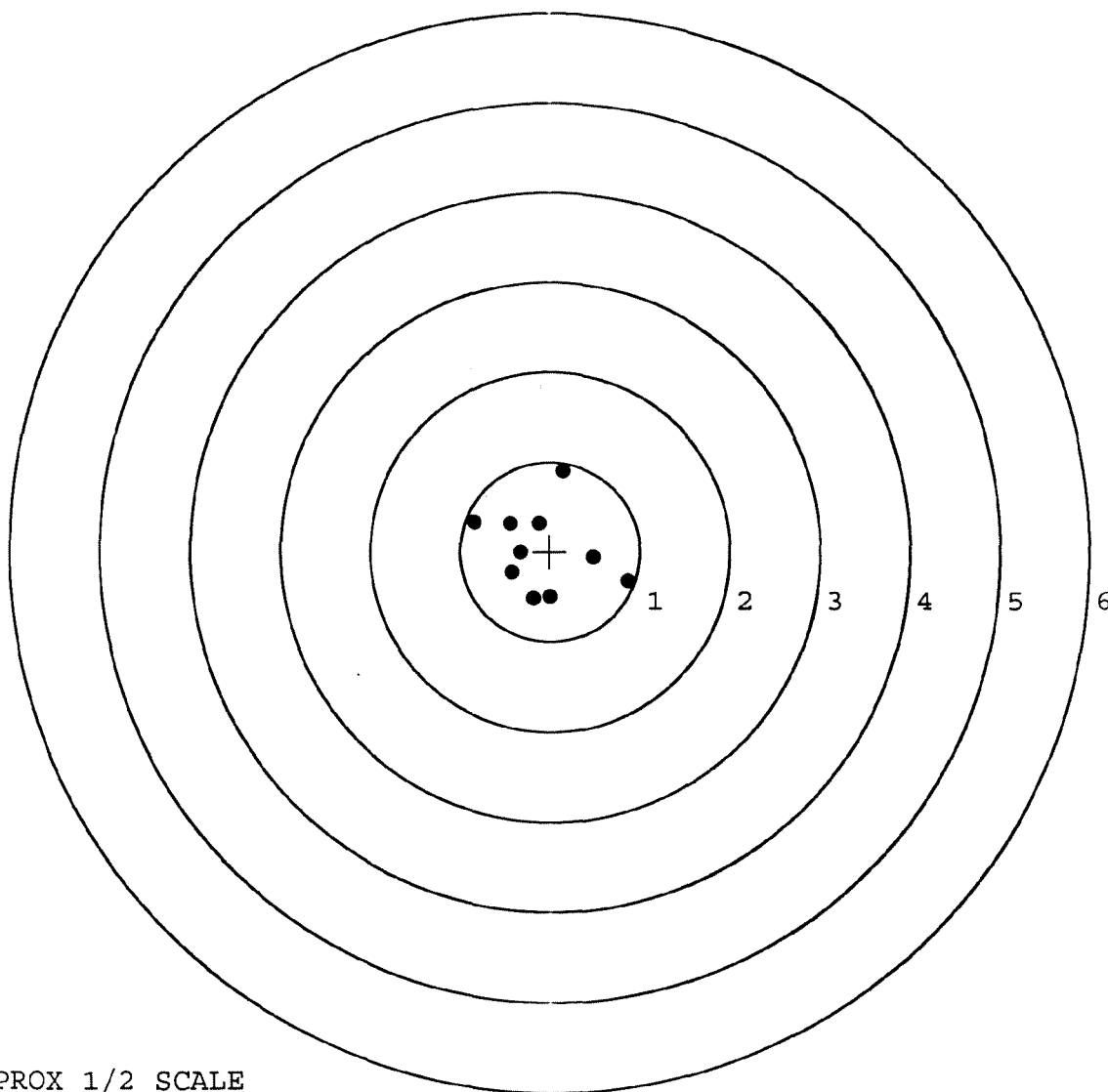
MAX RADIUS: 1.013

MEAN RADIUS: 0.583

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0048967

SERIAL NUMBER: C6225103. 0

TARGET NUMBER: 5

FILE DATE: 04/08/2008

FILE TIME: 14:25

POINT#	X	Y
1:	0.154	0.899
2:	0.409	1.009
3:	0.183	0.201
4:	-0.374	0.130
5:	0.299	-0.274
6:	0.157	-0.638
7:	-0.269	-0.258
8:	-0.392	-0.637
9:	-0.030	-0.457
10:	-0.546	-1.200

X CENTROID: -0.041

Y CENTROID: -0.122

POA TO CENTROID: 0.129

HORZ SPREAD: 0.955

VERT SPREAD: 2.209

GROUP SPREAD: 2.407

MIN RADIUS: 0.265

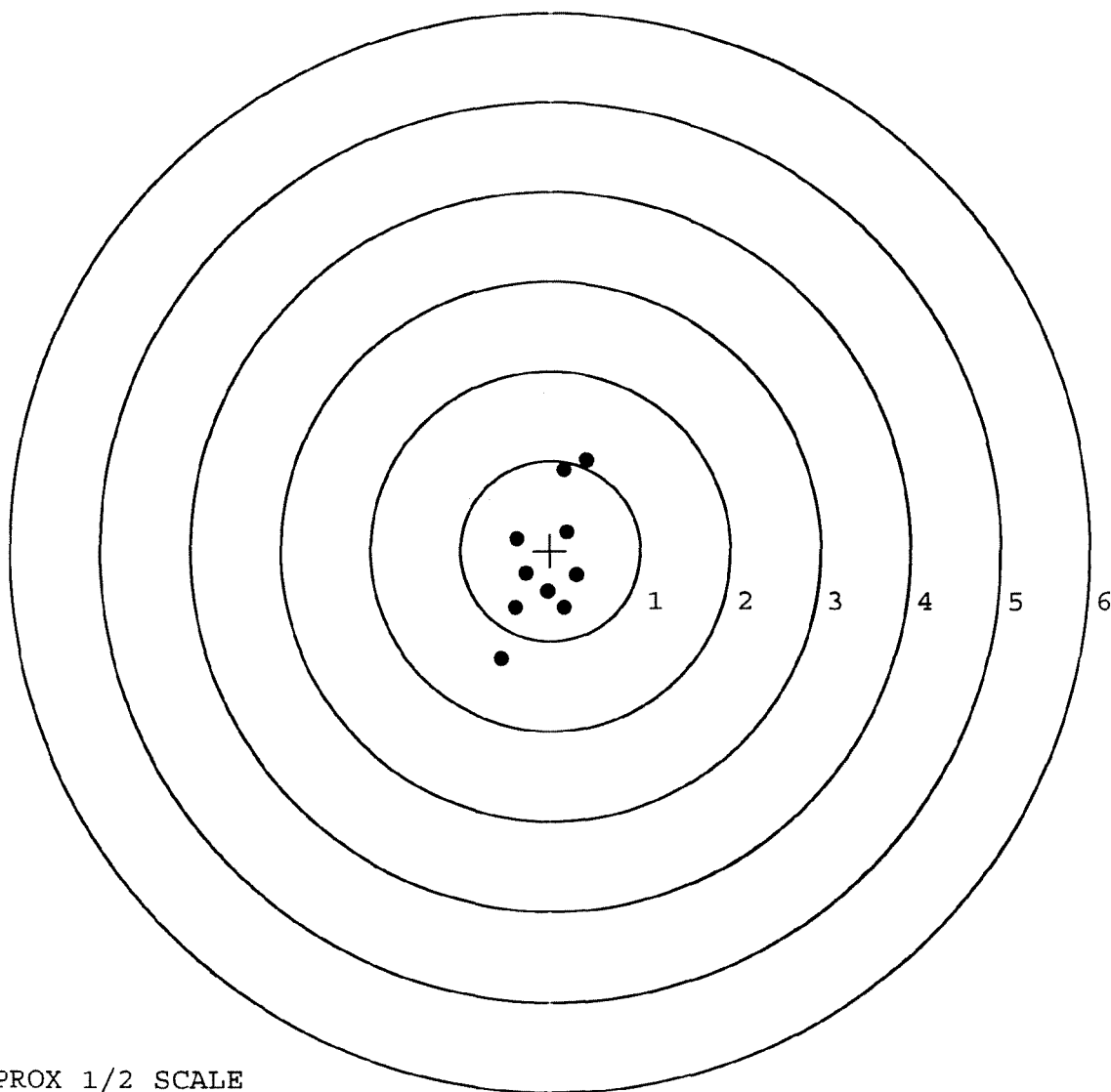
MAX RADIUS: 1.218

MEAN RADIUS: 0.641

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0048968 M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	00142399			
SERIAL NUMBER	C6225103			
LOG-IN DATE	3-3-08			
OPERATION #	OPERATION NAME	DATE	INITIAL	
500	DIS-ASSEMBLE GUN	3-11-08	APD	
505	RE-BARREL	3-12-08	APD	
560	ASSEMBLE	3-12-08	APD	
600	PROOF	3-13-08	TRW	
605	CHECK HEADSPACE	3-13-08	TRW	
610	DIS-ASSEMBLE GUN	3-13-08	APD	
612	MAGNAFLUX	3-14-08	WMB	
510	DRILL AND TAP	3-13-08	Fm	
615	ROLLMARK CALIBER	3-13-08	CW	
618	ROTO-BLAST	3-14-08	DS	
620	APPLY COATINGS	3-14-08	cto	
625	FINAL ASSEMBLY	3-14-08	RTZ	
640	FUNCTION TEST AND	PASS	FAIL	4-8-08 TRW
650	TARGET	PASS	FAIL	4-8-08 TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION			
	A) HEADSPACE	PASS	FAIL	4/8/08 Fm
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS		2.45 2.43 2.48 2.58 2.54 4/8/08 Fm
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX		4- 4- 4- 4/8/08 Fm
	G) SAFETY OFF FORCE	2 LBS MIN		3.5 3 3 4/8/08 Fm
	I) FIRING PIN INDENT	.020		.020 .021 .020 4/8/08 Fm
690	PACK			4/10/08 Fm

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225103

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	9 12	8 8	FB
600	Proof	9 19	8 8	RW
607	Check Headspace	9 19	8 8	RW
610	Dis-assemble Gun	9 19	8 8	RW
612	Magnaflux Barrel Action		9-22-88	P/c.
	Magnaflux Bolt		9-22-88	P/c.
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coating (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/15/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/15/88	RW
	C) Inspect Ejector Hole for Chamfer		11/15/88	RW
	D) Oil Firing Pin Ass'y		11/15/88	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11-16-88	QDS

op. #	OP. NAME	READINGS					DATE	INITIAL
625 cont.	F) Safety On Force	5	5	5			17 Nov 88	JS
	G) Safety Off Force	3	3	3			17 Nov 88	JS
	H) Trigger Pull Test & Retainability						16 Nov 88	JS
	I) Firing Pin Indent	.020	.020	.0205			17 Nov 88	JS
	J) Assemble Stock						11/17/88	RW
	K) Assemble Swivel Studs						1 Dec 88	JD
	L) Attach Front and Rear Sight Assemblies						11/17/88	RW
	M) Iron Sight Alignment						11/17/88	RW
	N) Detach Front & Rear Sights & place in numbered container						11/17/88	RW
	O) Attach Scope to Rifle						11/18/88	WB
	P) Detach & Attach Scope 20 Times						11/18/88	WB
640	Gallery Target & Test	60 R	93 L				11/29/88	DH
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope						11/29/88	DH
645	Inspect for Live Ammo						11/29/88	DH
655	Final Inspection							
	A) Headspace						1 Dec 88	JD
	B) Trigger Pull	2.62	2.49	2.51	2.54	2.52	1 Dec 88	JS
	C) Function						1 Dec 88	JD
660	Pack						14 Dec 88	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6225103

DATE 16 Nov 88

TESTER JSJ

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.38	2.46	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.33	2.37	2.49	
PULL #3	2.34	2.34	2.44	2.51	
PULL #4	2.17	2.32	2.43	2.54	
PULL #5	2.41	2.38	2.46	2.52	
TOTAL	11.52	11.75	12.16	12.68	
AVG.	2.304	2.35	2.432	2.536	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.16		
PULL #2	3.16	3.03		
PULL #3	3.15	3.17		
PULL #4	3.15	3.20		
PULL #5	3.14	3.15		
TOTAL	15.76	15.71		
AVG.	3.152	3.142		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.31		4.18
PULL #2	4.40	4.21		4.22
PULL #3	4.34	4.16		4.24
PULL #4	4.33	4.23		4.27
PULL #5	4.39	4.26		4.26
TOTAL	21.65	21.17		21.17
AVG.	4.33	4.234		4.234

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225103

CENTROIDAL DISTANCES

0 TO	1	.375899
1 TO	2	.837001
1 TO	3	.476669
1 TO	4	.286002
1 TO	5	.476105

↑ 1 2 ←----POA
4
5

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4474
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.4758
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .65311

THE AMR FOR THIS RIFLE IS: 1.027

29 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225103

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 1

2in = 3

3in = 7

HS= 3.471

VS= 2.719

GS= 3.849

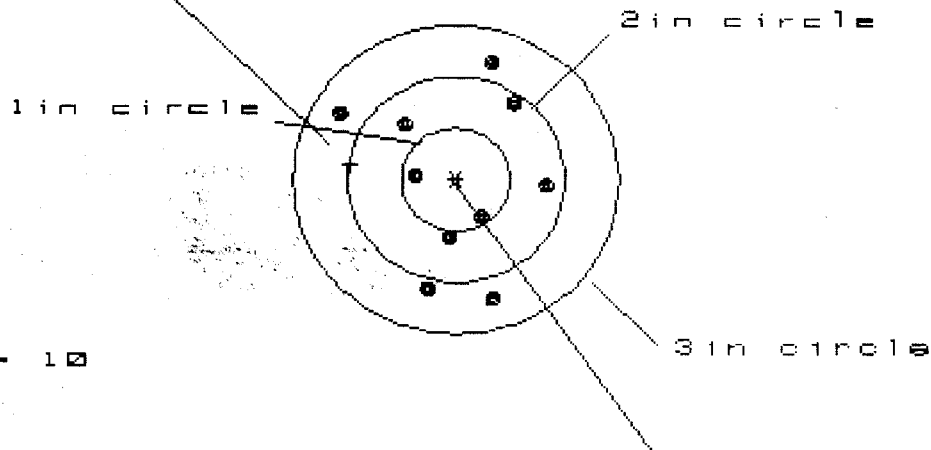
PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.172	.916	.844
MINIMUM X	-2.299	-.916	-.988
MAXIMUM Y	1.670	1.554	1.745
MINIMUM Y	-1.049	-1.038	-.847
CENTROID X	.156	.412	.484
CENTROID Y	-.342	-.226	-.417
POA TO CENTROID in.	.376	.470	.639
MIN RADIUS	.311	.311	.147
MEAN RADIUS	1.235	1.079	.957
MAX RADIUS	2.527	1.638	1.770
HORIZONTAL SPREAD	3.471	1.832	1.832
VERTICAL SPREAD	2.719	2.592	2.592
EXTREME SPREAD	3.849	2.695	2.632
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	7		

29 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225103

CENTERFIRE PATTERNS # 2

POA



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS= 1.981

VS= 2.371

GS= 2.371

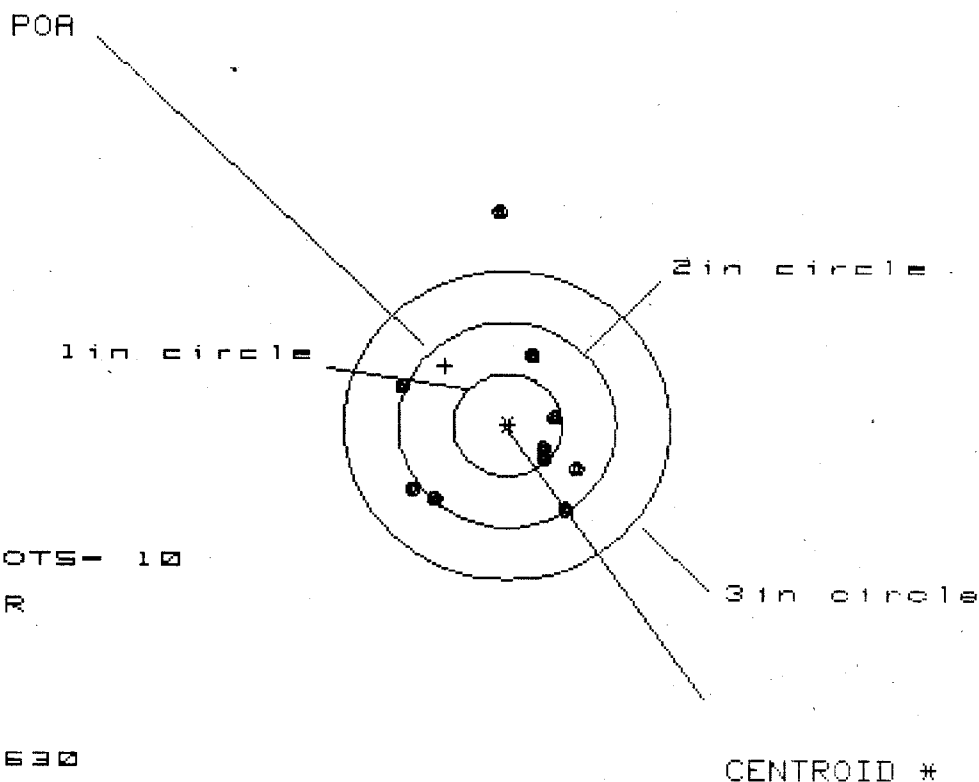
CENTROID *

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.873	.750	.777
MINIMUM X	-1.108	-.637	-.610
MAXIMUM Y	1.171	1.241	1.100
MINIMUM Y	-1.200	-1.130	-1.158
CENTROID X	.969	1.092	1.065
CENTROID Y	-.143	-.212	-.071
POA TO CENTROID in.	.980	1.113	1.068
MIN RADIUS	.357	.297	.441
MEAN RADIUS	.883	.830	.792
MAX RADIUS	1.275	1.264	1.201
HORIZONTAL SPREAD	1.981	1.387	1.387
VERTICAL SPREAD	2.371	2.371	2.258
EXTREME SPREAD	2.371	2.371	2.333
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

29 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225103

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 1.630

VS= 2.913

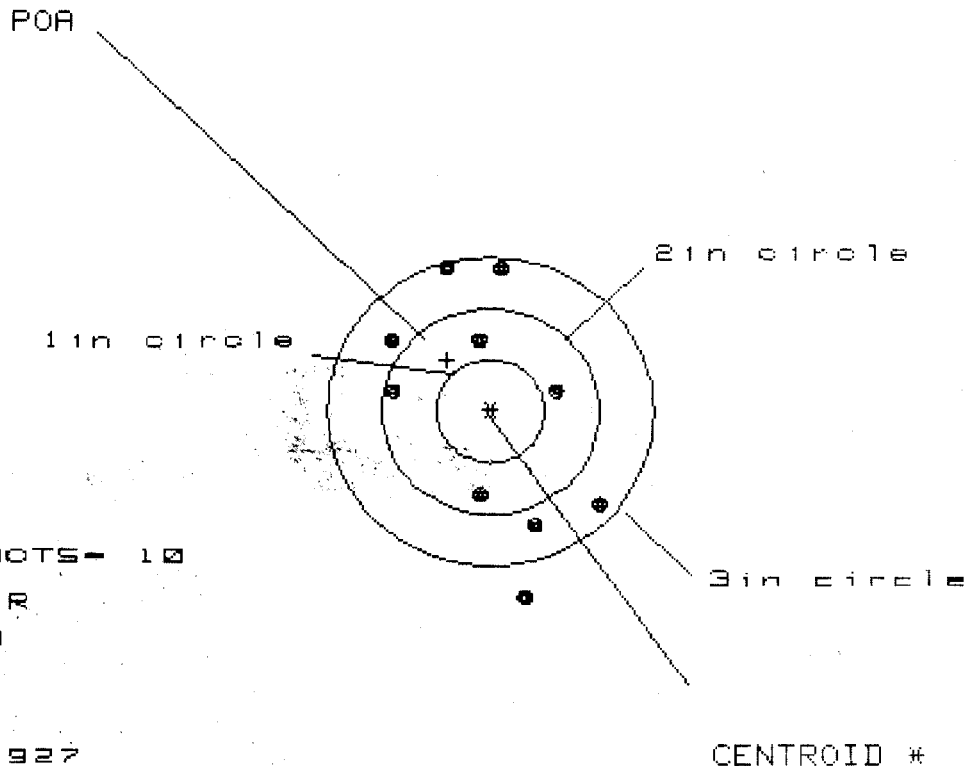
GS= 2.974

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.665	.658	.547
MINIMUM X	-.965	-.972	-1.083
MAXIMUM Y	2.072	.940	.886
MINIMUM Y	-.841	-.611	-.665
CENTROID X	.569	.576	.687
CENTROID Y	-.580	-.810	-.756
POA TO CENTROID in.	.812	.995	1.022
MIN RADIUS	.412	.357	.268
MEAN RADIUS	.907	.739	.672
MAX RADIUS	2.073	1.146	1.215
HORIZONTAL SPREAD	1.630	1.630	1.630
VERTICAL SPREAD	2.913	1.551	1.551
EXTREME SPREAD	2.974	1.927	1.927
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

29 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225103

CENTERFIRE PATTERNS # 4



OF SHOTS - 10

IN CIR

1 in = 0

2 in = 4

3 in = 9

HS = 1.927

VS = 3.239

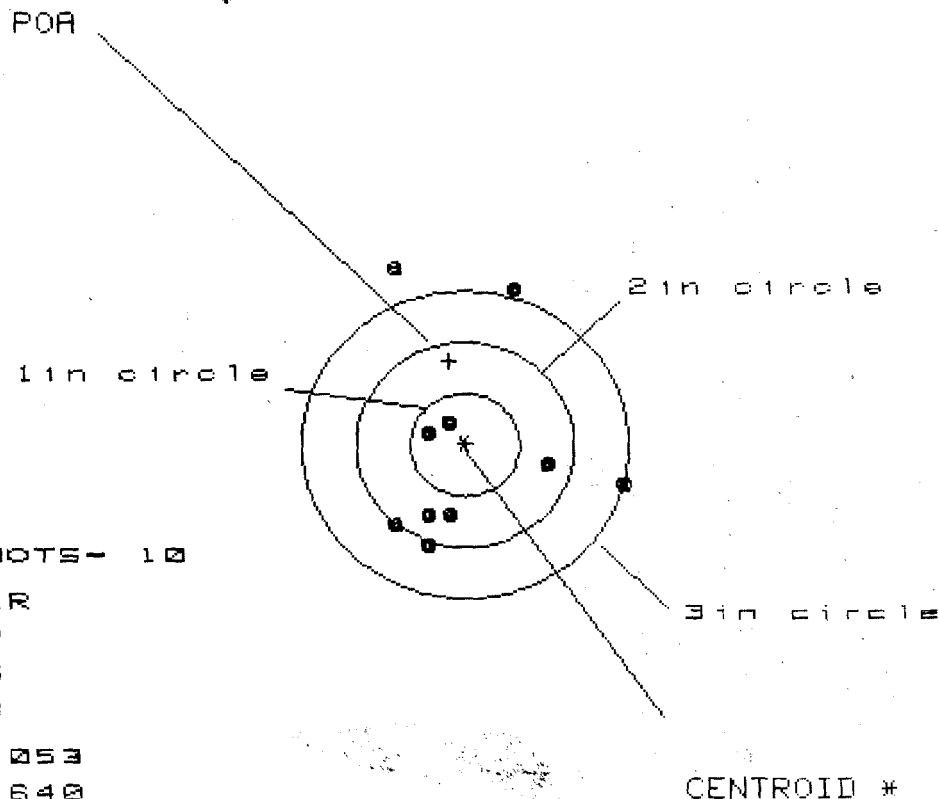
GS = 3.263

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.035	1.067	1.018
MINIMUM X	-0.892	-0.860	-0.909
MAXIMUM Y	1.421	1.219	1.365
MINIMUM Y	-1.818	-1.290	-1.144
CENTROID X	.397	.365	.414
CENTROID Y	-.496	-.294	-.440
POA TO CENTROID in.	.636	.469	.604
MIN RADIUS	.611	.485	.575
MEAN RADIUS	1.140	1.034	1.012
MAX RADIUS	1.840	1.529	1.392
HORIZONTAL SPREAD	1.927	1.927	1.927
VERTICAL SPREAD	3.239	2.509	2.509
EXTREME SPREAD	3.263	2.689	2.534
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		9	

29 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225183

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 2.053

VS= 2.640

GS= 2.901

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.417
MINIMUM X	-.637
MAXIMUM Y	1.701
MINIMUM Y	-.939
CENTROID X	.146
CENTROID Y	-.818
POA TO CENTROID in.	.831
MIN RADIUS	.265
MEAN RADIUS	.972
MAX RADIUS	1.816
HORIZONTAL SPREAD	2.053
VERTICAL SPREAD	2.640
EXTREME SPREAD	2.901
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	6
NUMBER IN THREE INCH CIRCLE =	8

Final Inspection

S.N. C6225103 DATE REC'D: 9-26-00 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☒ DD-250

☒ BAR CODE

☒ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☒ SCOPE CASE

☒ IRON SIGHTS

☒ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER		14557	
SERIAL NUMBER		C6225103	
LOG-IN DATE		9-26-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-28-00	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	10-3-00	RW
605	CHECK HEADSPACE	10-3-00	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-17-00	RW
655	FINAL INSPECT	10-25-00	CK
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

BARBER - M24 0048981

Remington Test Lab, Ilion, N.Y.

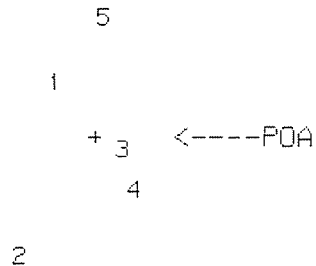
Centroidal distance calculations for Rifle # c6225103
23 Oct 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0634
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0142
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0649708

THE AMR FOR THIS RIFLE IS: 1.142

CENTROIDAL DISTANCES

0 TO 1	.461183
1 TO 2	1.1816
1 TO 3	.642316
1 TO 4	.903045
1 TO 5	.552001



BARBER - M24 0048982

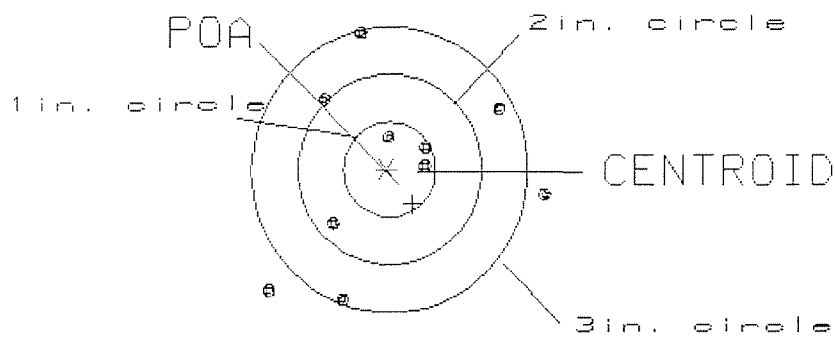
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .461
MIN RADIUS : .303
MEAN RADIUS : 1.079
MAX RADIUS : 1.819
CENTROID X : -.287
CENTROID Y : .361

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225103

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 3.00

3

VS= 2.79

4

GS= 3.19

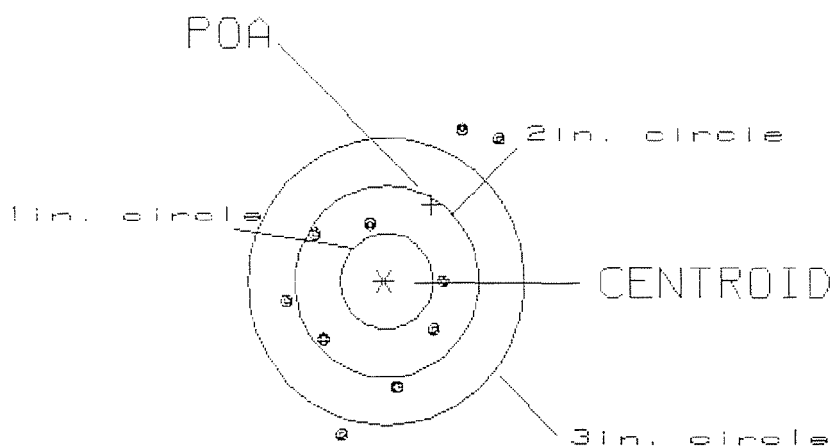
8

PATTERN #: 27
 POA TO CENTROID: .950
 MIN RADIUS : .606
 MEAN RADIUS : 1.160
 MAX RADIUS : 1.901
 CENTROID X : -.517
 CENTROID Y : -.796

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225103

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

IS= 2.33
 VS= 3.25
 GS= 3.54

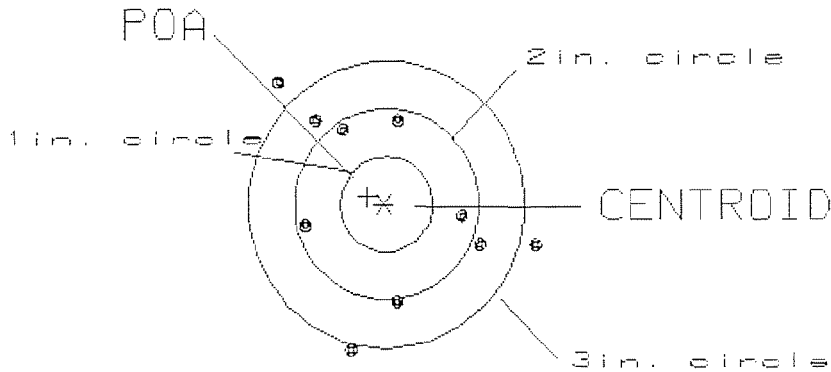
0
 5
 7

PATTERN #: 3
 POA TO CENTROID: .197
 MIN RADIUS : .836
 MEAN RADIUS : 1.172
 MAX RADIUS : 1.703
 CENTROID X : .180
 CENTROID Y : -.060

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225103

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.74
 US= 2.79
 GS= 3.22

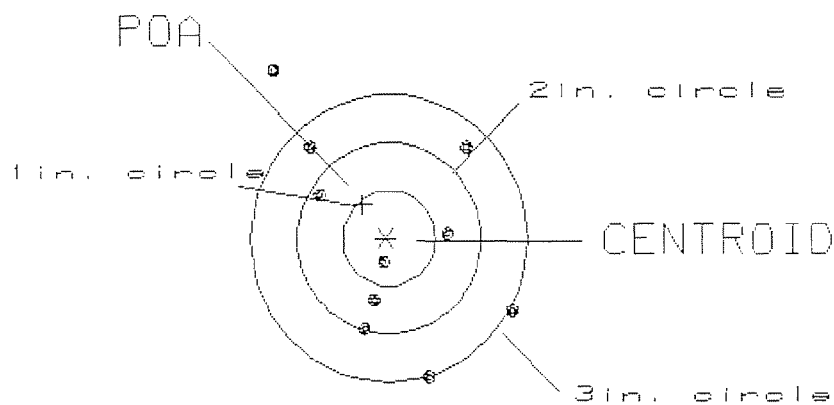
0
 4
 7

PATTERN #: 4
 POA TO CENTROID: .442
 MIN RADIUS : .244
 MEAN RADIUS : 1.119
 MAX RADIUS : 2.144
 CENTROID X : .262
 CENTROID Y : -.356

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225103

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.57
 VS= 3.18
 GS= 3.61

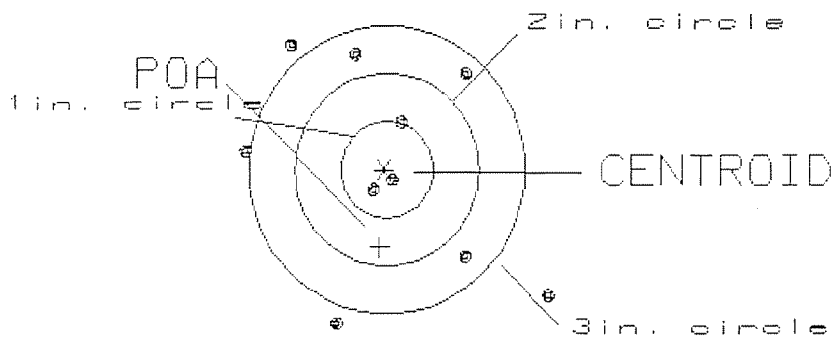
1
 5
 7

PATTERN #: 5
 POA TO CENTROID: .803
 MIN RADIUS : .170
 MEAN RADIUS : 1.180
 MAX RADIUS : 2.148
 CENTROID X : .045
 CENTROID Y : .802

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225183

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.30

2

US= 2.85

3

GS= 3.76

6