

C6225137

MODEL 700™ M24

Model **700 M24™**

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

REPAIR AND MAINTENANCE REPORT

COMMENTS

Clicks good

ORDER
R 95-30728

INITIAL JJM	CUSTOMER ORDER NO. 10172	W/LEUPOLD 10X SCOPE M-24 SNIPER			
DATE RECEIVED 12/01/95	DATE OPENED 12/04/95	DATE CODE DI 9-88	SERIAL NUMBER C6225137	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES SCOPE MNTS SCOPE BASE HARD CASE					

FROM:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM

34004

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM

34004

CUST NO: 132573 C.O.D.L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA DOOR
----------------	--------------------	--------------------------------	------------	-----------	-------------

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

*Rear Dust Cover - 96043
96003 - Barrel
15677 - Mag Spring*

*Repowder Coat - Trigger Guard
Assy. Front + Rear Sight Bases
Retine - Scope Base, Rings
+ Swivel Studs*

REPAIRMAN <i>RW</i>	PROOF <i>✓</i>	CLEAN <i>✓</i>	TEST <i>WB</i>	TARGET <i>WB</i>	PATTERN
GALLERY TESTER <i>RW</i>	DATE <i>12/5/95</i>	DATE <i>12/5/95</i>	DATE <i>12/18/95</i>	DATE <i>12/18/95</i>	DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0645990
M2400049830

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature:

RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 010172DATE 12-03-95

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL: M-27

CHECK FOR AMMUNITION

GAUGE: 7.62SERIAL # 06225137

CONDITION:

WOOD GOOD FAIR POOR FANCY PLAINMETAL GOOD FAIR POOR FANCY PLAINBARREL VT. RIB PLAIN DEER RSS

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER) M3A 881289SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

SIGNATURE: [Signature]
(Person delivering firearm to Plant)DATE: 3 Dec 95SIGNATURE: Steven C. Wilson
(Security Officer)DATE: 12-03-95SIGNATURE: [Signature]
(Firearm picked up by)DATE: 12-3-95

Arm Service Copy

New Barrel

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225137

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		<i>12/5/95</i>	<i>RW</i>
600	Proof		<i>12/5/95</i>	<i>RW</i>
607	Check Headspace		<i>12/5/95</i>	<i>RW</i>
610	Dis-assemble Gun		<i>12/5/95</i>	<i>RW</i>
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		<i>12/15/95</i>	<i>RW</i>
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		<i>12/15/95</i>	<i>RW</i>
	C) Inspect Ejector Hole for Chamfer		<i>12/15/95</i>	<i>RW</i>
	D) Oil Firing Pin Ass'y		<i>12/15/95</i>	<i>RW</i>
	E) Adjust Trigger Pull to Min Setting and Stake		<i>12/15/95</i>	<i>RW</i>

op. #	BARBER - M24 0049794 OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test		12/16/95	PB
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		12/16/95	PB
655	Final Inspection			
	A) Headspace		12/19/95	RW
	B) Trigger Pull			
	C) Function		12/19/95	RW
660	Pack			

Final Inspection

Sn: C6225137

DATE REC'D: 12/1/95

DATE RET'D:

AUDITOR: AW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ IRON SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225137
1 Jan 1900

CENTROIDAL DISTANCES

0	TO	1	.643567
1	TO	2	1.00086
1	TO	3	.052
1	TO	4	.259725
1	TO	5	.759005

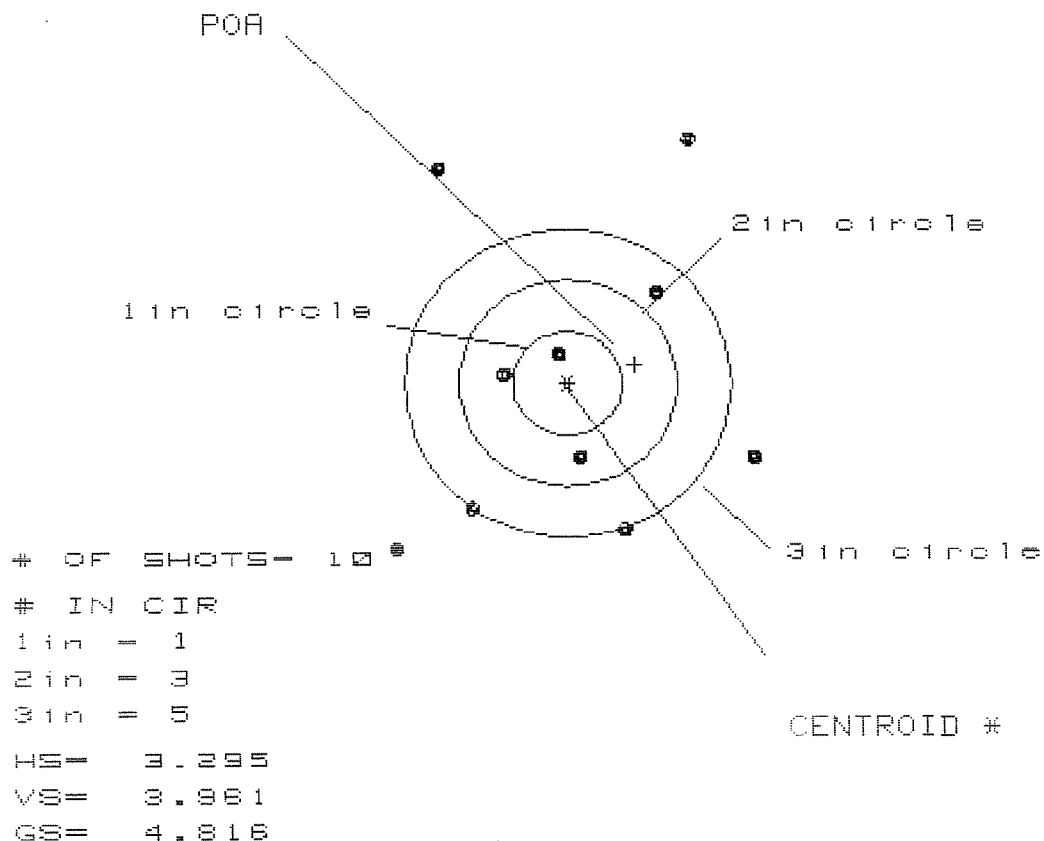
2000-2001

```
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3354
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0286
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .336617
THE AMR FOR THIS RIFLE IS: 1.179
```

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS # 1

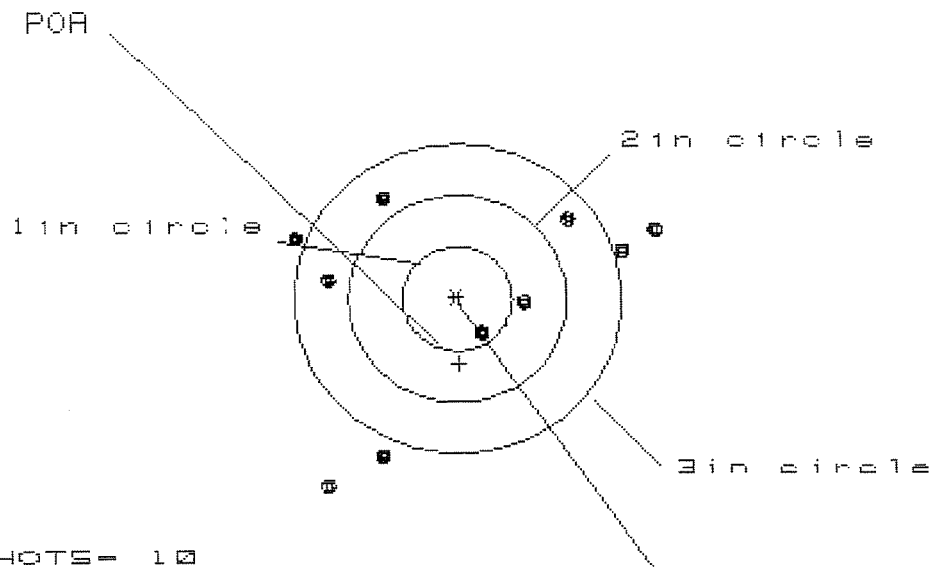


PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.713	1.841	1.704
MINIMUM X	-1.582	-1.454	-1.591
MAXIMUM Y	2.378	2.321	1.391
MINIMUM Y	-1.583	-1.319	-1.028
CENTROID X	-.617	-.745	-.608
CENTROID Y	-.183	-.447	-.738
POA TO CENTROID in.	.643	.869	.956
MIN RADIUS	.261	.496	.188
MEAN RADIUS	1.484	1.330	1.147
MAX RADIUS	2.645	2.567	1.894
HORIZONTAL SPREAD	3.295	3.295	3.295
VERTICAL SPREAD	3.961	3.640	2.419
EXTREME SPREAD	4.816	4.017	3.416
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	5		

1 Jan 1908

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 2

3 in = 5

HS= 3.248

VS= 2.737

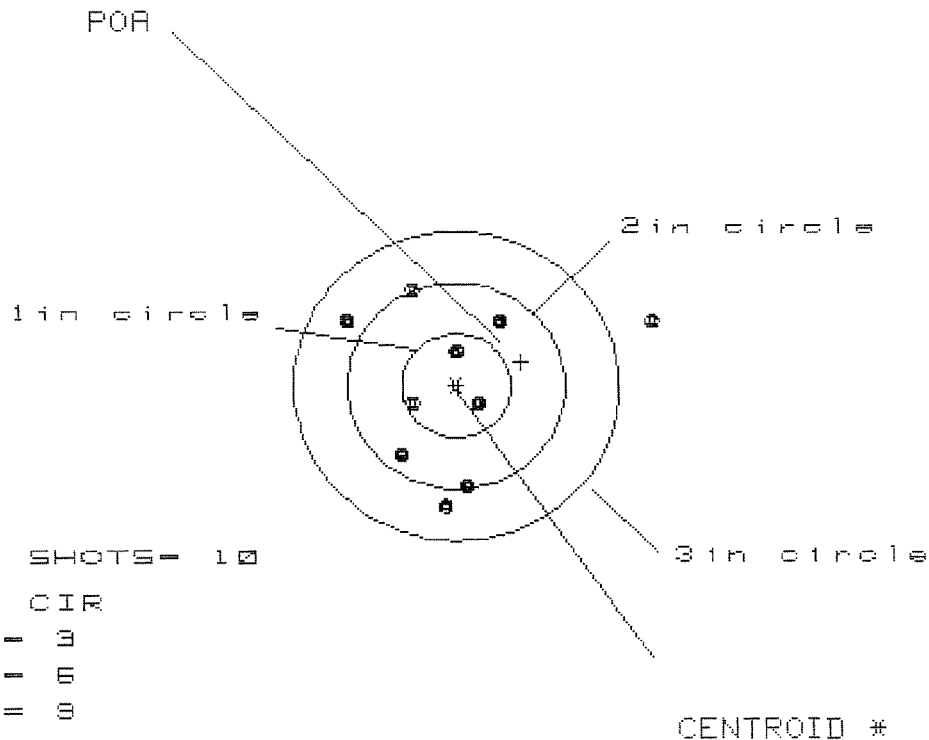
GS= 3.893

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.809	1.673	1.571
MINIMUM X	:	-1.439	-1.575	-1.366
MAXIMUM Y	:	.957	.759	.817
MINIMUM Y	:	-1.780	-1.703	-1.645
CENTROID X	:	-.012	.124	-.085
CENTROID Y	:	.624	.822	.764
POA TO CENTROID in.	:	.625	.831	.769
MIN RADIUS	:	.387	.539	.546
MEAN RADIUS	:	1.347	1.237	1.174
MAX RADIUS	:	2.160	1.875	1.743
HORIZONTAL SPREAD	:	3.248	3.248	2.936
VERTICAL SPREAD	:	2.737	2.462	2.462
EXTREME SPREAD	:	3.893	3.276	2.938
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		5	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225137

CENTERFIRE PATTERNS # 3

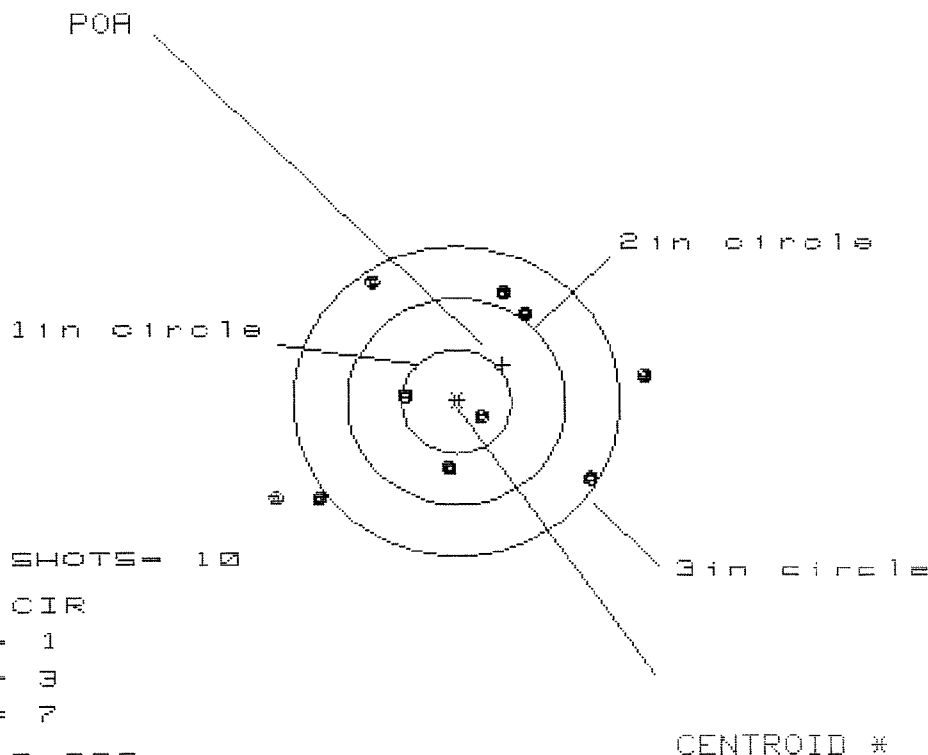


PATTERN #	3		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.819	.573	.477
MINIMUM X	-.968	-.766	-.430
MAXIMUM Y	.910	.976	1.065
MINIMUM Y	-1.128	-1.062	-.974
CENTROID X	-.597	-.799	-.703
CENTROID Y	-.231	-.297	-.385
POA TO CENTROID in.	.640	.852	.802
MIN RADIUS	.267	.281	.338
MEAN RADIUS	.886	.757	.710
MAX RADIUS	1.914	1.063	1.115
HORIZONTAL SPREAD	2.787	1.339	.907
VERTICAL SPREAD	2.038	2.038	2.038
EXTREME SPREAD	2.787	2.058	2.058
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225137

CENTERFIRE PATTERNS # 4

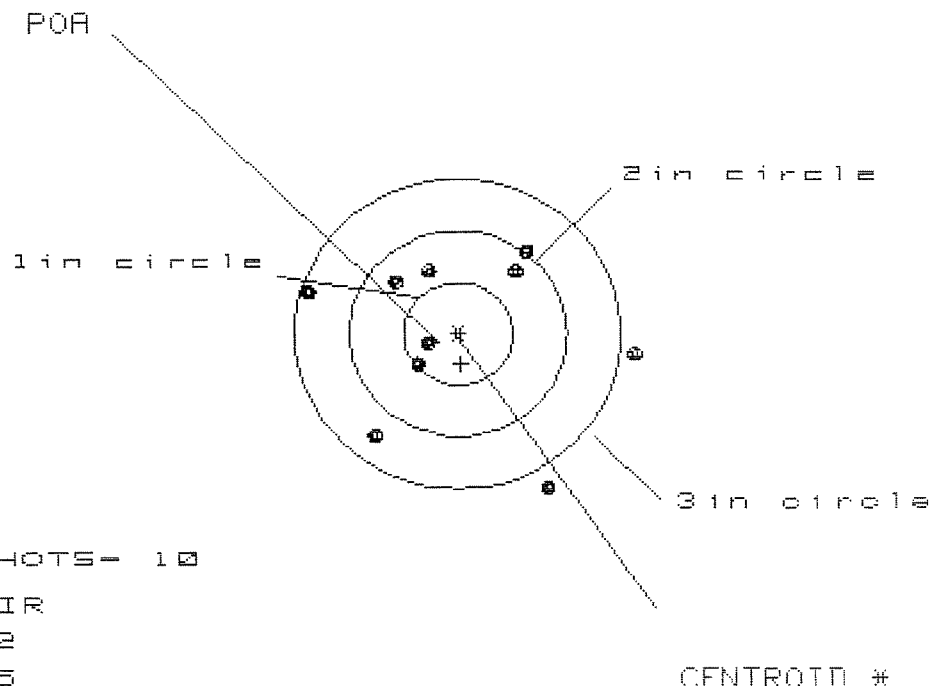


PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.733	1.549	1.193
MINIMUM X	:	-1.654	-1.409	-1.215
MAXIMUM Y	:	1.158	1.052	1.067
MINIMUM Y	:	-.947	-1.011	-.996
CENTROID X	:	-.426	-.242	-.436
CENTROID Y	:	-.359	-.253	-.268
POA TO CENTROID in.	:	.557	.350	.511
MIN RADIUS	:	.255	.227	.315
MEAN RADIUS	:	1.166	1.073	1.003
MAX RADIUS	:	1.906	1.734	1.572
HORIZONTAL SPREAD	:	3.387	2.958	2.408
VERTICAL SPREAD	:	2.105	2.063	2.063
EXTREME SPREAD	:	3.582	3.165	2.734
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225137

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in - 2

2 in - 5

3 in - 8

HS= 2.976

VS= 2.316

GS= 3.032

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.644	1.733	.973
MINIMUM X	:	-1.332	-1.243	-1.026
MAXIMUM Y	:	.795	.626	.584
MINIMUM Y	:	-1.521	-1.133	-1.175
CENTROID X	:	-.025	-.114	-.331
CENTROID Y	:	.292	.461	.503
POA TO CENTROID in.	:	.293	.475	.602
MIN RADIUS	:	.300	.302	.263
MEAN RADIUS	:	1.010	.894	.746
MAX RADIUS	:	1.720	1.766	1.248
HORIZONTAL SPREAD	:	2.976	2.976	1.999
VERTICAL SPREAD	:	2.316	1.759	1.759
EXTREME SPREAD	:	3.032	3.032	2.243
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225137

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8	9/88	FB
600	Proof	9	7/88	RW
607	Check Headspace	9	7/88	RW
610	Dis-assemble gun	9	7/88	RW
612	Magnaflux Barrel Action		9-14-88	pfe.
	Magnaflux Bolt		9-14-88	pfe.
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/1/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/1/88	RW
	C) Inspect Ejector Hole for Chamfer		11/1/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625	D) Oil Firing Pin Ass'y		11/1/88	RW
cont.	E) Adjust Trigger Pull to Min. Setting and Stake		1/10/88	JS
	F) Safety on Force	5 5 5	4/10/88	JS
	G) Safety off Force	3 3 3	4/10/88	JS
	H) Trigger Pull Test & Retainability		1/10/88	JS
	I) Firing Pin Indent	.020 .020 .020	4/10/88	JS
	J) Assemble Stock		11/9/88	RW
	K) Attach Front & Rear Sight Assemblies		11/9/88	RW
	L) Iron Sight Alignment		11/9/88	RW
	M) Detach Front & Rear Sights & place in numbered container		11/9/88	RW
	N) Attach Scope to Rifle		10/10/88	JS
	O) Detach & Attach Scope 20 times			
640	Gallery Target & Test	60 R 86 L	11/10/88	AC
	A) Optical Clarity of Scope	OK	11/10/88	AC
645	Inspect for Live Ammo	NONE	11/10/88	AC
655	Final Inspection			
	A) Headspace		29/10/88	JS
	B) Trigger Pull	2.68 2.63 2.72	2.72 2.65	JS
	C) Function		29/10/88	JS
	D) Assemble Swivel Studs		29/10/88	JS
660	Pack		15 Dec 88	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225137

DATE 1 Nov 88

TESTER J. C. B. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.43	2.60	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.45	2.57	2.63	
PULL #3	2.51	2.46	2.56	2.72	
PULL #4	2.50	2.45	2.56	2.72	
PULL #5	2.48	2.43	2.56	2.65	
TOTAL	12.24	12.22	12.85	13.40	
AVG.	2.448	2.444	2.57	2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.06		
PULL #2	3.12	3.09		
PULL #3	3.11	3.13		
PULL #4	3.17	3.17		
PULL #5	3.20	3.12		
TOTAL	15.67	15.57		
AVG.	3.134	3.114		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.17		4.33
PULL #2	4.23	4.15		4.35
PULL #3	4.16	4.24		4.43
PULL #4	4.21	4.20		4.36
PULL #5	4.19	4.18		4.40
TOTAL	21.01	20.94		21.87
AVG.	4.202	4.188		4.354

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225137

CENTROIDAL DISTANCES

0 TO	1	1.99679
1 TO	2	1.45214
1 TO	3	1.42719
1 TO	4	1.15361
1 TO	5	1.58377

1
+ ⁵ 23⁴ <----POA

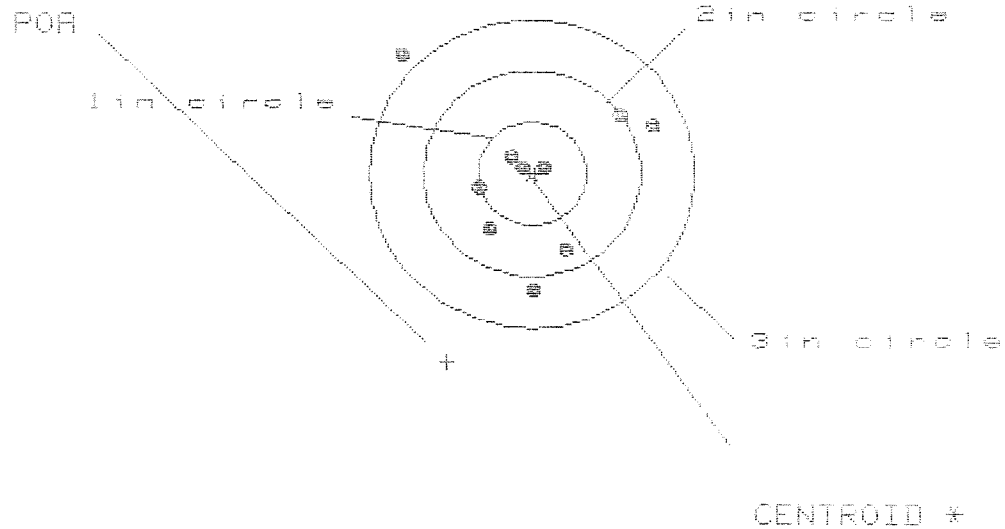
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .8058
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7386
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.09309
THE AMR FOR THIS RIFLE IS: .9288

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS

1



OF SHOTS = 10

IN CIR

1in = 4

2in = 7

3in = 9

HS = 2.000

VS = 2.245

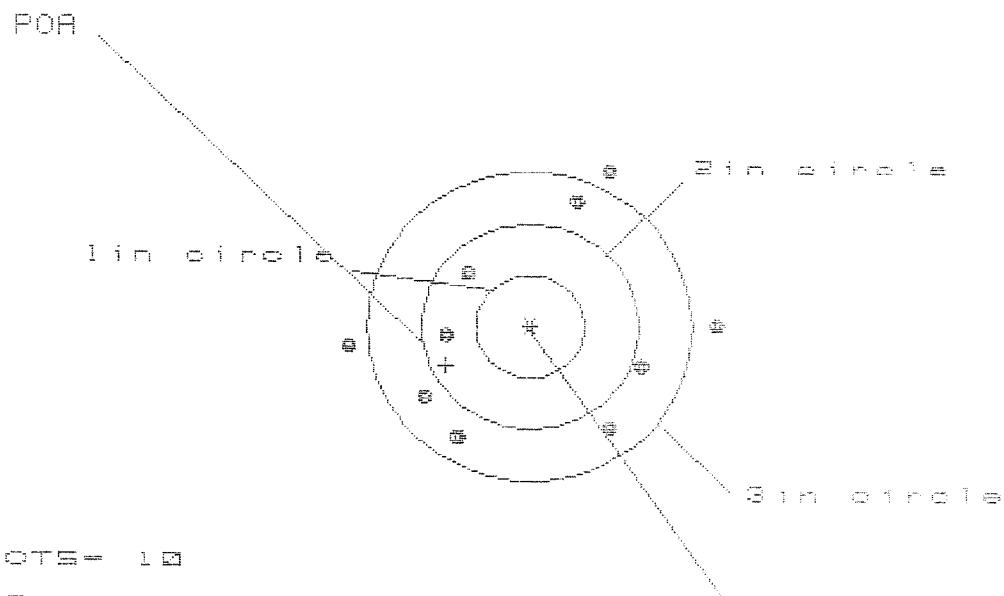
GS = 2.515

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.132	1.002	.774
MINIMUM X	-1.170	-.601	-.475
MAXIMUM Y	1.154	.717	.793
MINIMUM Y	-1.091	-.963	-.887
CENTROID X	.792	.922	.796
CENTROID Y	1.833	1.705	1.629
POR TO CENTROID in.	1.997	1.938	1.813
MIN RADIUS	.082	.193	.264
MEAN RADIUS	.731	.656	.570
MAX RADIUS	1.643	1.174	1.109
HORIZONTAL SPREAD	2.302	1.603	1.250
VERTICAL SPREAD	2.245	1.680	1.680
EXTREME SPREAD	2.515	1.960	1.867
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 2

3 in = 7

HS= 3.347

VS= 2.519

ES= 3.350

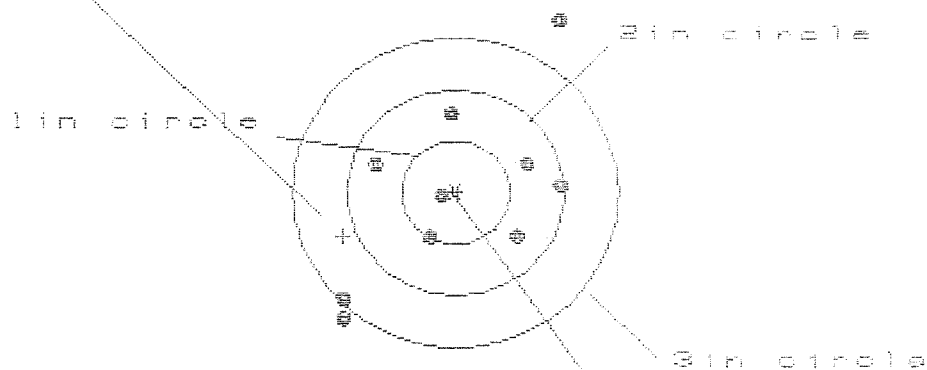
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.708	1.182	1.298
MINIMUM X	:	-1.639	-1.449	-1.333
MAXIMUM Y	:	1.478	1.475	1.423
MINIMUM Y	:	-1.041	-1.044	-0.860
CENTROID X	:	.772	.582	.466
CENTROID Y	:	.381	.384	.200
POA TO CENTROID in.	:	.860	.697	.507
MIN RADIUS	:	.766	.620	.511
MEAN RADIUS	:	1.258	1.178	1.073
MAX RADIUS	:	1.709	1.741	1.624
HORIZONTAL SPREAD	:	3.347	2.631	2.631
VERTICAL SPREAD	:	2.519	2.519	2.283
EXTREME SPREAD	:	3.350	2.892	2.638
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		7	

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS # 3

POR



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 7

3 in = 8

HS = 2.049

VS = 2.831

GS = 3.464

CENTROID #

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.996	1.096	.984
MINIMUM X	:	-1.053	-.942	-1.054
MAXIMUM Y	:	1.644	.909	.783
MINIMUM Y	:	-1.187	-1.004	-.948
CENTROID X	:	1.037	.926	1.038
CENTROID Y	:	.427	.244	.370
POR TO CENTROID in.	:	1.121	.958	1.101
MIN RADIUS	:	.116	.155	.117
MEAN RADIUS	:	.937	.819	.736
MAX RADIUS	:	1.922	1.342	1.417
HORIZONTAL SPREAD	:	2.049	2.039	2.038
VERTICAL SPREAD	:	2.831	1.913	1.731
EXTREME SPREAD	:	3.464	2.364	2.316
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

10 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS - 10

IN CIR

1 in = 4

2 in = 8

3 in = 9

HS = 2.5220

VS = 1.138

GS = 2.627

CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.029	.852	.827
MINIMUM X	:	-1.591	-.954	-.848
MAXIMUM Y	:	.499	.465	.447
MINIMUM Y	:	-.639	-.673	-.691
CENTROID X	:	1.120	1.297	1.191
CENTROID Y	:	.727	.761	.779
POA TO CENTROID in.	:	1.336	1.504	1.423
MIN RADIUS	:	.261	.170	.224
MEAN RADIUS	:	.768	.632	.603
MAX RADIUS	:	1.619	1.129	1.058
HORIZONTAL SPREAD	:	2.620	1.806	1.675
VERTICAL SPREAD	:	1.138	1.138	1.138
EXTREME SPREAD	:	2.627	1.841	1.789
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

18 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 2.925

VS= 1.729

GS= 3.338

PATTERN #	1	5	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.139	.940	1.049
MINIMUM X	-1.786	-1.479	-1.378
MAXIMUM Y	.869	.774	.870
MINIMUM Y	-.860	-.758	-.662
CENTROID X	.308	.507	.398
CENTROID Y	.325	.420	.324
POA TO CENTROID in.	.448	.659	.513
MIN RADIUS	.146	.352	.207
MEAN RADIUS	.950	.835	.773
MAX RADIUS	1.983	1.493	1.374
HORIZONTAL SPREAD	2.925	2.419	2.419
VERTICAL SPREAD	1.729	1.532	1.532
EXTREME SPREAD	3.338	2.546	2.428
NUMBER IN ONE INCH CIRCLE	=	3	
NUMBER IN TWO INCH CIRCLE	=	6	
NUMBER IN THREE INCH CIRCLE	=	9	

Receipt Of Firearm(s) Delivered to the Plant for Repair
Firearm Checked For Live Ammunition ☒

File # 00350

Delivery Date 4 / 5 / 99Customer Name (Print) U.S. Army ROBERT HOBART
Address FT. CLAYTON State PANAMA Zip _____
Phone Number (011) - 507-288-4287Firearm Description Model M/24 Cal./ Ga. 7.62Serial Number C6225137

Stock/ Fore-end Condition circle the description

(Excellent; Good; Fair; Poor; Fancy; Plain, Synthetic, Wood)

Comments on Stock/ Fore-end condition _____

Metal Condition circle the description

(Excellent; Good; Fair; Poor; Fancy; Plain Stainless Steel)

Comments on Metal condition _____

Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____

List additional accessories IE Scope, Sling, Gun case and description;
_____Customer request: RECONSTRUCTION AS PER SWS. W. BrelandReturn Process Return to Clark St. Ent. ☐ Return via UPS ☐**By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.**Signature [Signature] Date 4/5/99
person delivering firearm.Signature [Signature] Date 4/5/99
security officerSignature W. Breland Date 4/5/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Lion plant for repair and may lawfully possess a firearm in New York StateSignature _____ Date ____/____/____
person receiving firearm must be the same whom deliveredSignature _____ Date ____/____/____
security officer or other witness returning the firearm

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225137
26 May 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3146
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0208
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .315287

THE AMR FOR THIS RIFLE IS: 1.158

CENTROIDAL DISTANCES

0	TO	1	.277074
1	TO	2	.226947
1	TO	3	.552327
1	TO	4	.374723
1	TO	5	.125539

5
+ 1 2 <----POA
4 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

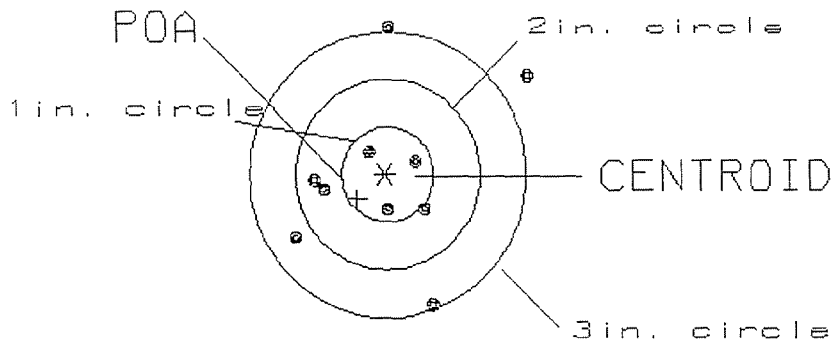
PATTERN #: 1

POA TO CENTROID: .394
 MIN RADIUS : .293
 MEAN RADIUS : .905
 MAX RADIUS : 1.777
 CENTROID X : .295
 CENTROID Y : .261

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.48
 VS= 2.89
 GS= 2.98

3
 6
 8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .255

MIN RADIUS : .167

MEAN RADIUS : 1.002

MAX RADIUS : 1.938

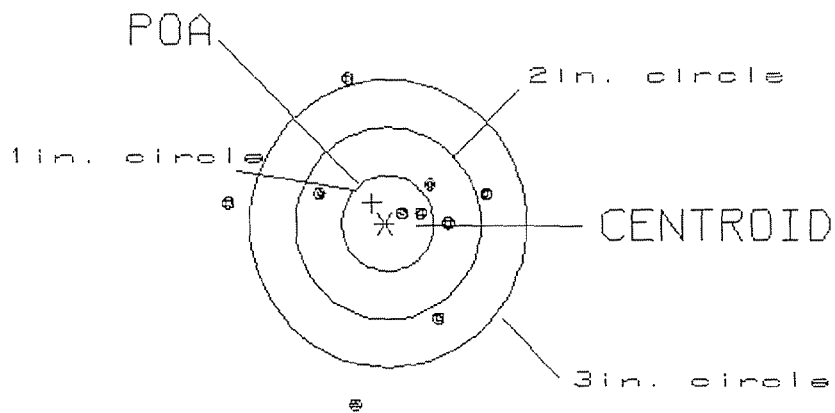
CENTROID X : .142

CENTROID Y : -.211

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.81

2

VS= 3.37

5

GS= 3.37

7

REMINGTON CENTERFIRE ACCURACY TEST

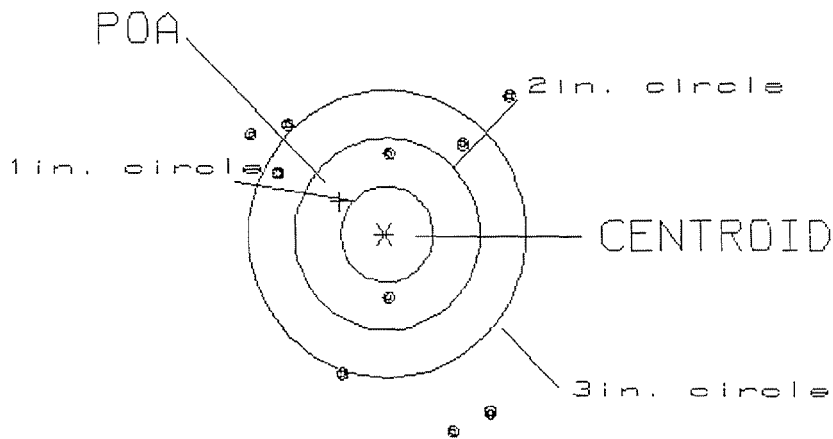
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .589
 MIN RADIUS : .616
 MEAN RADIUS : 1.527
 MAX RADIUS : 2.216
 CENTROID X : .482
 CENTROID Y : -.339

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

H3= 2.75
 US= 3.46
 GS= 3.95

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

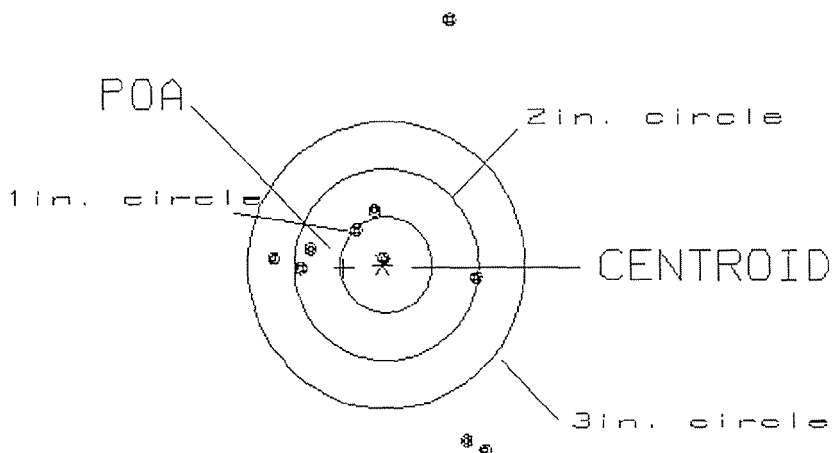
PATTERN #: 4

POA TO CENTROID: .424
 MIN RADIUS : .102
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.640
 CENTROID X : .423
 CENTROID Y : .032

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.30
 VS= 4.45
 GS= 4.47

2
 5
 7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

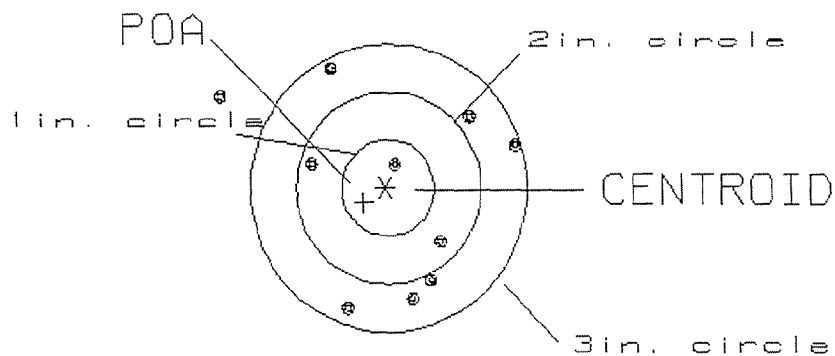
PATTERN #: 5

POA TO CENTROID: .277
 MIN RADIUS : .255
 MEAN RADIUS : 1.148
 MAX RADIUS : 2.009
 CENTROID X : .231
 CENTROID Y : .153

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.14

1

VS= 2.45

3

GS= 3.17

9