

C6275533

MODEL 700<sup>TM</sup> M24

Model **SWS** <sup>TM</sup>

Action

Barrel Length

Capacity

Order No. **5716**

\* Includes 1 in chamber.

*Remington.*

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225533

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INIT |
|--------------|----------------------------------------------------------------|----------|---------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   | 4 12 89  |         | RW   |
| 600          | Proof                                                          | 4 12 89  |         | RW   |
| 607          | Check Headspace                                                | 4 12 89  |         | RW   |
| 610          | Dis-assemble Gun                                               | 4 12 89  |         | RW   |
| 612          | Magnaflux Barrel<br>Action                                     |          | 4/13/89 | KCR  |
|              | Magnaflux Bolt                                                 |          | 4/14/89 | KCR  |
| 615          | Rollmark Caliber                                               |          |         |      |
| 617          | Drill and Tap Sight Holes                                      | 4 14 89  |         | LB   |
| 618          | Polish Barrel RB                                               | 4 14 89  |         | BT   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 4-19-89 | THA  |
|              | Apply Coating (Bolt)                                           |          |         |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 5/10/89 | RW   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 5/10/89 | RW   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 5/10/89 | RW   |
|              | D) Oil Firing Pin Ass'y                                        |          | 5/10/89 | RW   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 5/11/89 | WB   |

| op. #        | BARBER - M24 0050827<br>OP. NAME                            | READINGS |      |        |      |      | DATE       | INIT |
|--------------|-------------------------------------------------------------|----------|------|--------|------|------|------------|------|
| 625<br>cont. | F) Safety On Force                                          | 6        | 6    | 6      |      |      | 5/12/89    | SH   |
|              | G) Safety Off Force                                         | 3        | 3    | 3      |      |      | 5/12/89    | SH   |
|              | H) Trigger Pull Test & Retainability                        |          |      |        |      |      | 5/11/89    | W03  |
|              | I) Firing Pin Indent                                        | .020     | .020 | .020.5 |      |      | 5/10/89    | SH   |
|              | J) Assemble Stock                                           |          |      |        |      |      | 5/15/89    | RW   |
|              | K) Assemble Swivel Studs                                    |          |      |        |      |      | 16 May 89  | SH   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |      |        |      |      | 5/15/89    | RW   |
|              | M) Iron Sight Alignment                                     |          |      |        |      |      | 5/15/89    | RW   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |      |        |      |      | 5/15/89    | RW   |
|              | O) Attach Scope to Rifle                                    |          |      |        |      |      | 5/15/89    | SH   |
|              | P) Detach & Attach Scope 20 Times                           |          |      |        |      |      | 5/15/89    | SH   |
| 640          | Gallery Target & Test                                       | 67 R     | 86 L |        |      |      | 5/15/89    | DH   |
|              | A) Time                                                     |          |      |        |      |      | 5/15/89    | DH   |
|              | B) Malfunctions                                             |          |      |        |      |      | 5/15/89    | DH   |
|              | C) Pierced Primers                                          |          |      |        |      |      | 5/15/89    | DH   |
|              | D) Optical Clarity of Scope                                 |          |      |        |      |      | 5/15/89    | DH   |
| 645          | Inspect for Live Ammo                                       |          |      |        |      |      | 5/15/89    | DH   |
| 655          | Final Inspection                                            |          |      |        |      |      |            |      |
|              | A) Headspace                                                |          |      |        |      |      | 16 May 89  | SH   |
|              | B) Trigger Pull                                             | 2.100    | 2.47 | 2.40   | 2.46 | 2.59 | 16 May 89  | SH   |
|              | C) Function                                                 |          |      |        |      |      | 16 May 89  | SH   |
| 660          | Pack                                                        |          |      |        |      |      | 26 June 89 | SH   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 06349198

DATE 2-9-90

TESTER JE

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.29             | 2.46                     | 2.40                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.21             | 2.47                     | 2.43                           |                                                                        |
| PULL #3 | 2.45             | 2.42                     | 2.41                           |                                                                        |
| PULL #4 | 2.45             | 2.46                     | 2.45                           |                                                                        |
| PULL #5 | 2.44             | 2.45                     | 2.38                           |                                                                        |
| TOTAL   | 11.84            | 12.26                    | 12.07                          |                                                                        |
| AVG.    | 2.368            | 2.452                    | 2.414                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.45             | 3.39                     |          |
| PULL #2 | 3.40             | 3.39                     |          |
| PULL #3 | 3.39             | 3.35                     |          |
| PULL #4 | 3.41             | 3.35                     |          |
| PULL #5 | 3.44             | 3.38                     |          |
| TOTAL   | 17.09            | 16.82                    |          |
| AVG.    | 3.418            | 3.364                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.46             | 4.39                     |                                | 4.37                                 |
| PULL #2 | 4.48             | 4.22                     |                                | 4.35                                 |
| PULL #3 | 4.42             | 4.35                     |                                | 4.32                                 |
| PULL #4 | 4.41             | 4.35                     |                                | 4.33                                 |
| PULL #5 | 4.38             | 4.37                     |                                | 4.18                                 |
| TOTAL   | 22.15            | 21.68                    |                                | 21.55                                |
| AVG.    | 4.43             | 4.336                    |                                | 4.31                                 |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6225533  
16 May 1989

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .444325 |
| 1 TO | 2 | .660535 |
| 1 TO | 3 | .578298 |
| 1 TO | 4 | .558313 |
| 1 TO | 5 | .200564 |

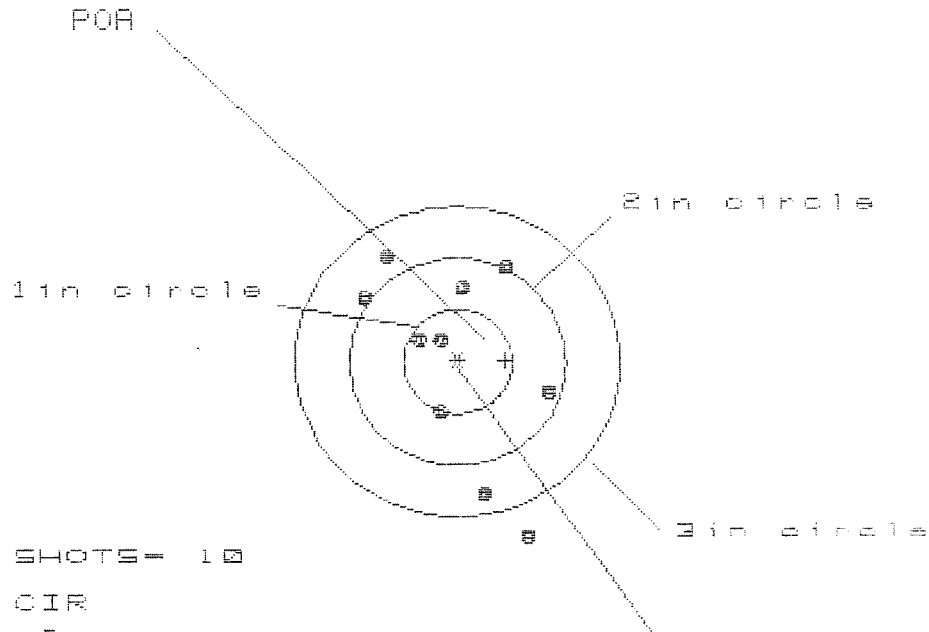
$\frac{4}{9} \frac{1}{2}$  <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1768  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .021  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .178043  
THE AMR FOR THIS RIFLE IS: .898

15 May 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/C8225533

## CENTERFIRE PATTERNS # 1



# OF SHOTS= 10

# IN CIR

1 in = 2

2 in = 6

3 in = 9

HS= 1.696

VS= 2.667

GS= 2.948

CENTROID #

| PATTERN #                   | : | 1      | 2      | 3     |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | .898   | .875   | .915  |
| MINIMUM X                   | : | -.888  | -.821  | -.781 |
| MAXIMUM Y                   | : | 1.022  | .840   | .663  |
| MINIMUM Y                   | : | -1.645 | -1.415 | -.849 |
| CENTROID X                  | : | -.444  | -.511  | -.551 |
| CENTROID Y                  | : | -.017  | .165   | .342  |
| POA TO CENTROID in.         | : | .444   | .537   | .648  |
| MIN RADIUS                  | : | .236   | .051   | .151  |
| MEAN RADIUS                 | : | .902   | .756   | .651  |
| MAX RADIUS                  | : | 1.752  | 1.451  | 1.121 |
| HORIZONTAL SPREAD           | : | 1.696  | 1.696  | 1.696 |
| VERTICAL SPREAD             | : | 2.667  | 2.255  | 1.512 |
| EXTREME SPREAD              | : | 2.948  | 2.429  | 1.962 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 6      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 9      |       |

15 May 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/C6225533

## CENTERFIRE PATTERNS

# 2

POR

1 in circle

2 in circle

3 in circle

CENTROID \*

# OF SHOTS = 10

# IN CIR

1 in = 3

2 in = 6

3 in = 9

HS = 2.479

VS = 1.845

GS = 2.638

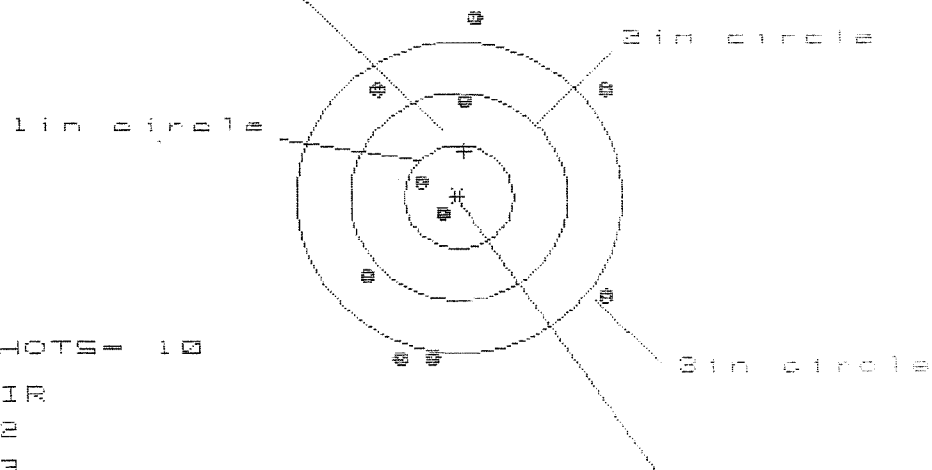
| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.265  | 1.138  | .841   |
| MINIMUM X                     | -1.214 | -1.226 | -1.085 |
| MAXIMUM Y                     | .651   | .518   | .437   |
| MINIMUM Y                     | -1.194 | -.658  | -.542  |
| CENTROID X                    | .215   | .358   | .289   |
| CENTROID Y                    | -.062  | .071   | .152   |
| POR TO CENTROID in.           | .224   | .357   | .258   |
| MIN RADIUS                    | .031   | .188   | .229   |
| MEAN RADIUS                   | .866   | .768   | .782   |
| MAX RADIUS                    | 1.783  | 1.331  | 1.169  |
| HORIZONTAL SPREAD             | 2.479  | 2.356  | 1.926  |
| VERTICAL SPREAD               | 1.845  | 1.168  | .979   |
| EXTREME SPREAD                | 2.638  | 2.638  | 2.672  |
| NUMBER IN ONE INCH CIRCLE =   |        | 3      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 6      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 9      |        |

15 May 1985

FILE:/PATTERNING/CENTERFIRE\_PATT/06225533

## CENTERFIRE PATTERNS # 3

POA



# OF SHOTS = 10

# IN CIR

1 in = 2

2 in = 3

3 in = 5

HS = 2.126

VS = 3.352

GS = 3.399

CENTROID #

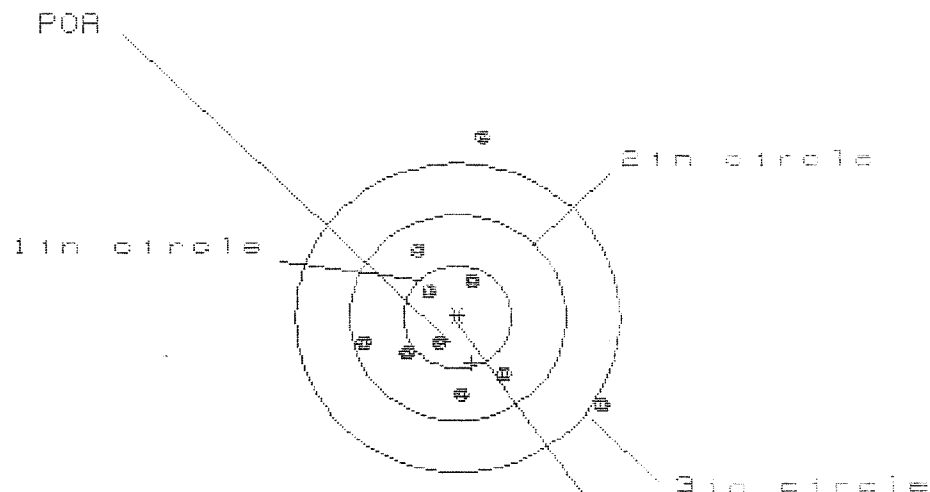
| PATTERN #                     | 3      |
|-------------------------------|--------|
| SHOTS (BEST OF)               | 10     |
| MAXIMUM X                     | 1.324  |
| MINIMUM X                     | -.802  |
| MAXIMUM Y                     | 1.766  |
| MINIMUM Y                     | -1.586 |
| CENTROID X                    | -.054  |
| CENTROID Y                    | -.444  |
| POA TO CENTROID in.           | .447   |
| MIN RADIUS                    | .205   |
| MEAN RADIUS                   | 1.225  |
| MAX RADIUS                    | 1.776  |
| HORIZONTAL SPREAD             | 2.126  |
| VERTICAL SPREAD               | 3.352  |
| EXTREME SPREAD                | 3.399  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |
| NUMBER IN TWO INCH CIRCLE =   | 3      |
| NUMBER IN THREE INCH CIRCLE = | 5      |



15 May 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/06225533

## CENTERFIRE PATTERNS # 4



# OF SHOTS - 10

# IN CIR

1 in = 3

2 in = 8

3 in = 8

HS = 2.222

VS = 2.533

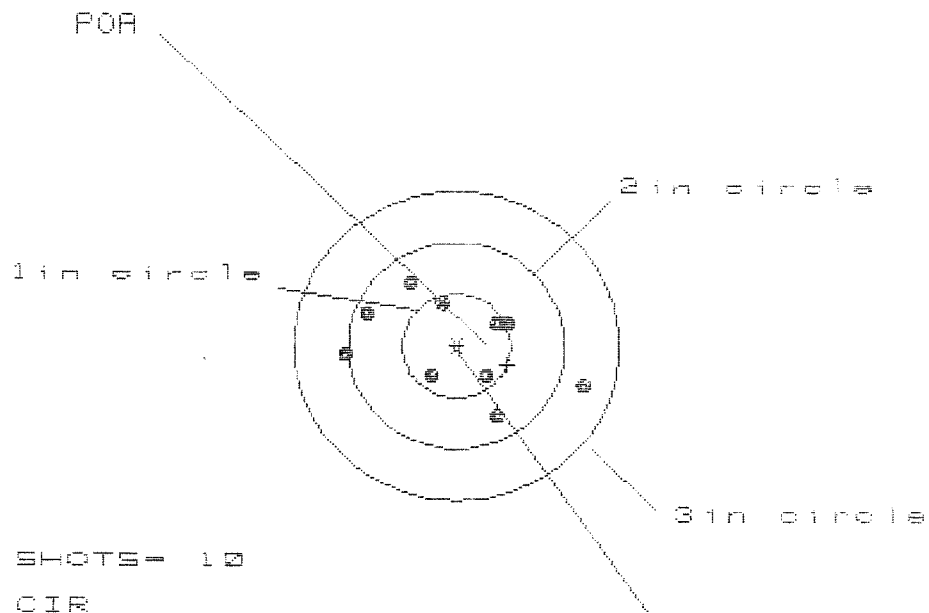
GS = 2.736

| PATTERN #                     | 4     |       |       |
|-------------------------------|-------|-------|-------|
| SHOTS (BEST OF)               | 10    | 9     | 8     |
| MAXIMUM X                     | 1.312 | 1.343 | .644  |
| MINIMUM X                     | -.910 | -.879 | -.712 |
| MAXIMUM Y                     | 1.737 | .821  | .746  |
| MINIMUM Y                     | -.796 | -.603 | -.652 |
| CENTROID X                    | -.132 | -.163 | -.338 |
| CENTROID Y                    | .446  | .253  | .328  |
| POA TO CENTROID in.           | .465  | .300  | .466  |
| MIN RADIUS                    | .253  | .113  | .108  |
| MEAN RADIUS                   | .804  | .674  | .546  |
| MAX RADIUS                    | 1.759 | 1.472 | .777  |
| HORIZONTAL SPREAD             | 2.222 | 2.222 | 1.356 |
| VERTICAL SPREAD               | 2.533 | 1.424 | 1.398 |
| EXTREME SPREAD                | 2.736 | 2.280 | 1.483 |
| NUMBER IN ONE INCH CIRCLE =   |       | 3     |       |
| NUMBER IN TWO INCH CIRCLE =   |       | 8     |       |
| NUMBER IN THREE INCH CIRCLE = |       | 8     |       |

15 May 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/06225533

## CENTERFIRE PATTERNS # 5



# OF SHOTS= 10

# IN CIR

1in = 5

2in = 8

3in = 10

HS= 2.220

VS= 1.254

GS= 2.242

CENTROID \*

| PATTERN #                   | : | 5      |       |       |
|-----------------------------|---|--------|-------|-------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | 1.194  | .588  | .477  |
| MINIMUM X                   | : | -1.026 | -.893 | -.805 |
| MAXIMUM Y                   | : | .596   | .554  | .540  |
| MINIMUM Y                   | : | -.658  | -.700 | -.714 |
| CENTROID X                  | : | -.469  | -.602 | -.491 |
| CENTROID Y                  | : | .182   | .224  | .238  |
| POA TO CENTROID in.         | : | .503   | .642  | .545  |
| MIN RADIUS                  | : | .398   | .366  | .388  |
| MEAN RADIUS                 | : | .693   | .627  | .579  |
| MAX RADIUS                  | : | 1.253  | .900  | .845  |
| HORIZONTAL SPREAD           | : | 2.220  | 1.481 | 1.282 |
| VERTICAL SPREAD             | : | 1.254  | 1.254 | 1.254 |
| EXTREME SPREAD              | : | 2.242  | 1.565 | 1.565 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 5     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 8     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10    |       |

# Remington



VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

MODEL 700™ M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

01

SERIAL NO.  
C6225533

ORDER NO.  
5716

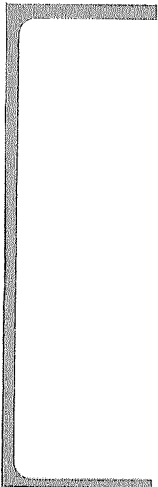


5716 C6225533

UPC



0 47700 25716 7



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| Repair Number: <b>RE00021317</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Serial: C6225533 Model 700 Center Fire Caliber 7.62 NATO M-24 (SWS)                                                                     | Repairman:                                                                                                                                                                                                                                                                                                                                                                                                                            | Status: Closed 1/22/01 10:29:16 AM |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|------|------|-----|------|-----------|---|------|-------------|---|------|--------------|---|------|------------|---|------|-------|---|
| <b>Address Information</b><br>Customer: <input checked="" type="radio"/> Received From Return To: <input type="radio"/> Received From<br>Name: <b>HSC 3/10 SFG (A)</b> <b>HSC 3/10 SFG (A)</b><br>Address 1: <input type="text"/> <input type="text"/><br>Address 2: <input type="text"/> PO Box: <input type="text"/><br>City: <b>FORT CARSON</b> <b>FORT CARSON</b><br>State: <b>CO</b> Zip Code: <b>80913</b> Country: <b>US</b> State: <b>CO</b> Zip Code: <b>80913</b> Country: <b>US</b><br>FFL: <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| <b>Contact / Condition</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <b>Problems</b>                                                                                                                         | <b>Estimate</b>                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>History / Status</b>            |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| <b>Contact Information:</b><br>Phone: <input type="text"/><br>Fax: <input type="text"/><br>Email: <input type="text"/><br>Comments: <input type="text"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>Received Condition:</b><br>Fair<br>Condition: <input type="text"/><br>Notes: <input type="text"/><br>CSR Notes: <input type="text"/> | <b>Accessories Received</b><br><table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Stud</td> <td>1</td> </tr> <tr> <td>A008</td> <td>With Swivel</td> <td>1</td> </tr> <tr> <td>A016</td> <td>Scope Mounts</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td>1</td> </tr> </tbody> </table> |                                    | Code | Desc | Qty | A007 | With Stud | 1 | A008 | With Swivel | 1 | A016 | Scope Mounts | 1 | A017 | Scope Base | 1 | A026 | Scope | 1 |
| Code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Desc                                                                                                                                    | Qty                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| A007                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | With Stud                                                                                                                               | 1                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| A008                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | With Swivel                                                                                                                             | 1                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| A016                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Scope Mounts                                                                                                                            | 1                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| A017                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Scope Base                                                                                                                              | 1                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| A026                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Scope                                                                                                                                   | 1                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |
| <input type="button" value="Repair Search"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                         | <input type="button" value="Refresh"/> <input type="button" value="Close"/>                                                                                                                                                                                                                                                                                                                                                           |                                    |      |      |     |      |           |   |      |             |   |      |              |   |      |            |   |      |       |   |

Serial Number: **C6225533**

Model: **700**



**RE00021317**

**BARBER - M24 0050837**

Remington Test Lab, Ilion, N.Y.

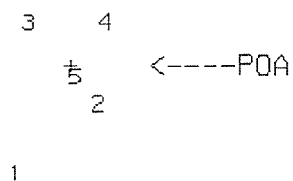
Centroidal distance calculations for Rifle # c6225533  
23 Feb 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0504$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.0944$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.107012$

THE AMR FOR THIS RIFLE IS:  $1.215$

**CENTROIDAL DISTANCES**

|      |   |         |
|------|---|---------|
| Ø TO | 1 | .81501  |
| 1 TO | 2 | .721754 |
| 1 TO | 3 | 1.01274 |
| 1 TO | 4 | 1.17959 |
| 1 TO | 5 | .762365 |



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 01L

POA TO CENTROID: .815

MIN RADIUS : .420

MEAN RADIUS : 1.310

MAX RADIUS : 2.712

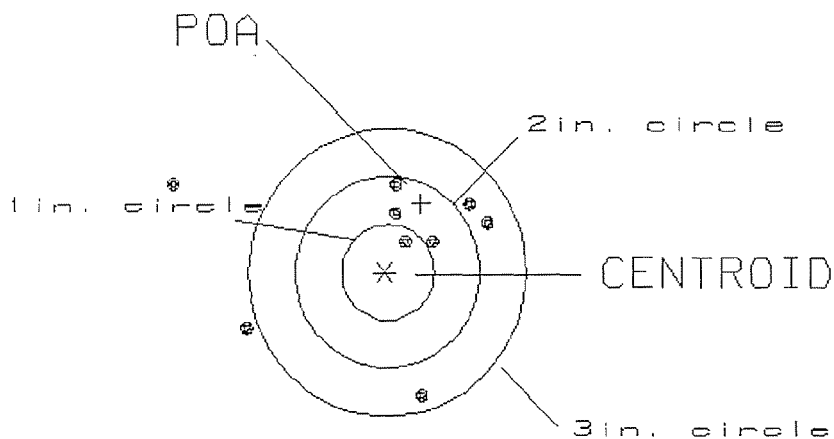
CENTROID X : -.380

CENTROID Y : -.721

23 Feb 2001

FILE:/Hqbasic/Accuracy/Patterning/Centerfire\_Patt/c6225533

# CENTERFIRE PATTERN # 1



# OF SHOTS= 10

# IN CIRCLE

HS= 3.45

1

VS= 3.57

4

GS= 4.67

7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: C 2 C

POA TO CENTROID: .309

MIN RADIUS : .576

MEAN RADIUS : 1.271

MAX RADIUS : 2.076

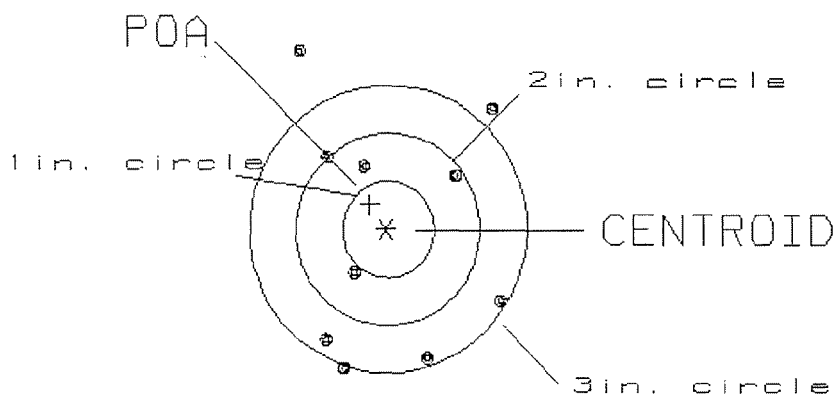
CENTROID X : .172

CENTROID Y : -.256

23 Feb 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225533

# CENTERFIRE PATTERN # 2



# OF SHOTS= 10

# IN CIRCLE

HS= 2.20

0

VS= 3.26

3

GS= 3.50

8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

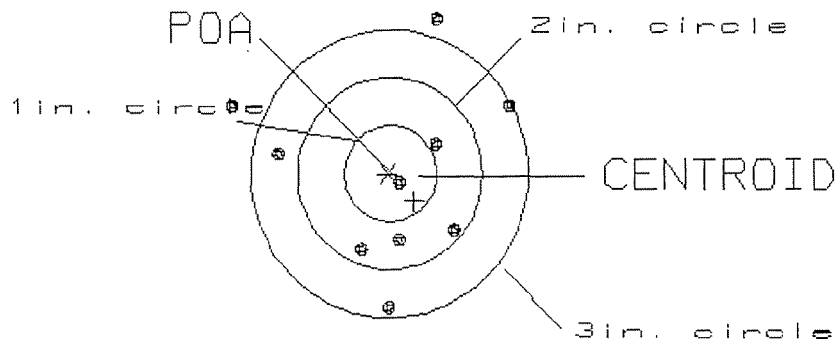
PATTERN #: 3

POA TO CENTROID: .411  
 MIN RADIUS : .119  
 MEAN RADIUS : 1.071  
 MAX RADIUS : 1.880  
 CENTROID X : -.293  
 CENTROID Y : .288

23 Feb 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225533

# CENTERFIRE PATTERN # 3



# OF SHOTS= 10

# IN CIRCLE

HS= 2.98

1

VS= 3.06

5

GS= 3.11

8



REMINGTON CENTERFIRE ACCURACY TEST

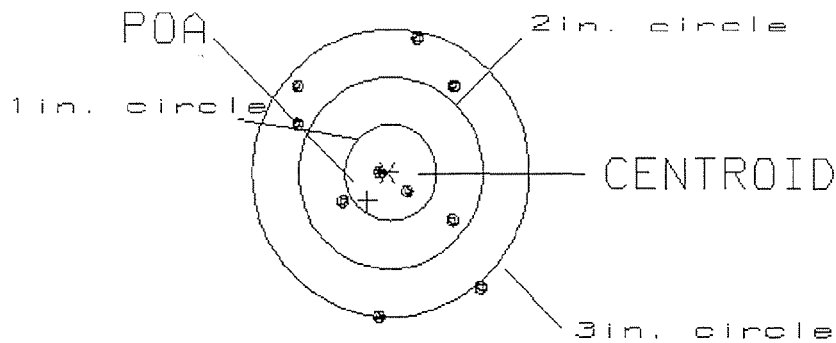
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 4 7  
 POA TO CENTROID: .368  
 MIN RADIUS : .105  
 MEAN RADIUS : .996  
 MAX RADIUS : 1.558  
 CENTROID X : .221  
 CENTROID Y : .294

23 Feb 2001

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# CENTERFIRE PATTERN # 4



# OF SHOTS= 10

# IN CIRCLE

HS= 2.04  
 VS= 2.69  
 GS= 2.92

2  
 4  
 8

REMINGTON CENTERFIRE ACCURACY TEST

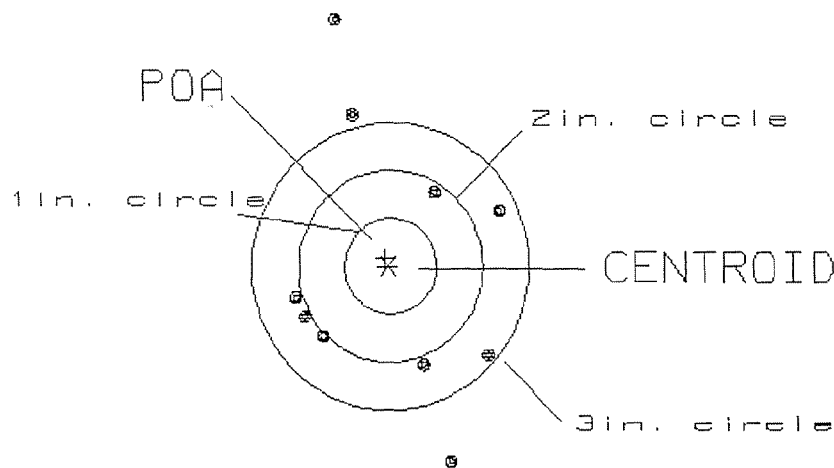
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5  
 POA TO CENTROID: .082  
 MIN RADIUS : .889  
 MEAN RADIUS : 1.425  
 MAX RADIUS : 2.629  
 CENTROID X : .028  
 CENTROID Y : -.077

23 Feb 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225533

# CENTERFIRE PATTERN # 5



# OF SHOTS= 10

# IN CIRCLE

HS= 2.19  
 VS= 4.55  
 GS= 4.74

0  
 1  
 7

## Final Inspection

Sn: C-6225533

DATE REC'D: 1-22-01

DATE RET'D:

Auditor: CK

## Item:

BARREL Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE Assy.

☒ SCOPE☒ SCOPE RINGS☒ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

## Item:

STOCK Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

M-24 INSPECTION CHECKLIST  
CONTRACT #: DAAE-20-97-C-242

|                     |                          |           |         |
|---------------------|--------------------------|-----------|---------|
| R & E NUMBER        |                          | 21317     |         |
| SERIAL NUMBER       |                          | C-6225533 |         |
| LOG-IN DATE         |                          | 1-22-01   |         |
| INSPECT AND VERIFY: |                          |           |         |
| OPERATION #         | OPERATION NAME           | DATE      | INITIAL |
| 550                 | DIS-ASSEMBLE GUN         | 1-22-01   | ek      |
| 560 A               | RE-BARREL AT CUSTOM SHOP |           |         |
| B                   | DRILL AND TAP            |           |         |
| C                   | POLISH                   |           |         |
| 575                 | ASSEMBLE                 |           |         |
| 600                 | PROOF                    | 1-30-01   | ek      |
| 605                 | CHECK HEADSPACE          | 1-30-01   | ek      |
| 610                 | DIS-ASSEMBLE GUN         |           |         |
| 612                 | MAGNAFLUX                |           |         |
| 615                 | ROLLMARK CALIBER         |           |         |
| 618                 | ROTO-BLAST               |           |         |
| 620                 | APPLY COATINGS           |           |         |
| 625 A               | FINAL ASSEMBLY           |           |         |
| B                   | TRIGGER PULL TEST        |           |         |
| C                   | SAFETY "ON" FORCE        |           |         |
| D                   | SAFETY "OFF" FORCE       |           |         |
| E                   | FIRING PIN INDENT        |           |         |
| 640                 | TARGET                   | 2-7-01    | ek      |
| 655                 | FINAL INSPECT            | 2-12-01   | ek      |
| 660                 | PACK                     |           |         |
|                     |                          |           |         |
|                     |                          | SHIP DATE |         |
| QAR INSPECTION DATE |                          |           |         |