

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. **5716**

* Includes 1 in chamber.

Remington

[illegible]

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # *C6225590*

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY	<i>2 26</i>	<i>FB</i>
600	PROOF	<i>2 20</i>	<i>RW</i>
615	MAGNAFLUX BARREL	<i>5/13/88</i>	<i>Pfe.</i>
	MAGNAFLUX BOLT	<i>5/13/88</i>	<i>Pfe.</i>
620	COATING	<i>8/11/88</i>	<i>JA</i>
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225590

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/2/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/2/88	RW
	C) Inspect Ejector Hole for Chamfer		9/2/88	RW

OVER

C-622-5590

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/2/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		2 Sept 88	J.U. + 88
	F) Safety on Force	5 5.25 5.25	2 Sept 88	J.U. + 88
	G) Safety off Force	3 3 3	2 Sept 88	J.U. + 88
	H) Trigger Pull Test & Retainability		2 Sept 88	J.U. + 88
	I) Firing Pin Indent	.023 .0225 .0225	2 Sept 88	J.U. + 88
	J) Assemble Stock		9/22/88	RW
	K) Assemble Swivel Studs		10-12-88	J.S.
	L) Attach Front & Rear Sight Assemblies		9/22/88	RW
	M) Iron Sight Alignment		9/22/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/22/88	RW
	O) Attach Scope to Rifle		10/5/88	RW
	P) Detach & Attach Scope 20 times		10-5-88	J.S.
640	Gallery Target & Test	63R 92L	10/8/88	DH
	A) Optical Clarity of Scope		10/8/88	DH
645	Inspect for Live Ammo		10/8/88	DH
655	Final Inspection			
	A) Headspace		10-12-88	J.S.
	B) Trigger Pull		10-14-88	J.S.
	C) Function		10-12-88	J.S.
660	Pack		10-21-88	J.S.

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225590DATE 28 Sept. 88TESTER J. H. + G. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.45	2.63	2.83	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.52	2.71	2.79	
PULL #3	2.56	2.50	2.66	2.74	
PULL #4	2.53	2.52	2.73	2.69	
PULL #5	2.55	2.50	2.68	2.67	
TOTAL	12.80	12.49	13.41	13.72	
AVG.	2.56	2.498	2.682	2.744	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.10		
PULL #2	3.14	3.20		
PULL #3	3.14	3.20		
PULL #4	3.18	3.15		
PULL #5	3.22	3.12		
TOTAL	15.88	15.77		
AVG.	3.176	3.154		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.32		4.43
PULL #2	4.12	4.41		4.52
PULL #3	4.29	4.41		4.31
PULL #4	4.19	4.39		4.55
PULL #5	4.33	4.37		4.50
TOTAL	21.21	21.90		22.31
AVG.	4.242	4.38		4.462

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225590

CENTROIDAL DISTANCES

0 TO	1	.167622
1 TO	2	.268151
1 TO	3	.596317
1 TO	4	.350875
1 TO	5	.250344

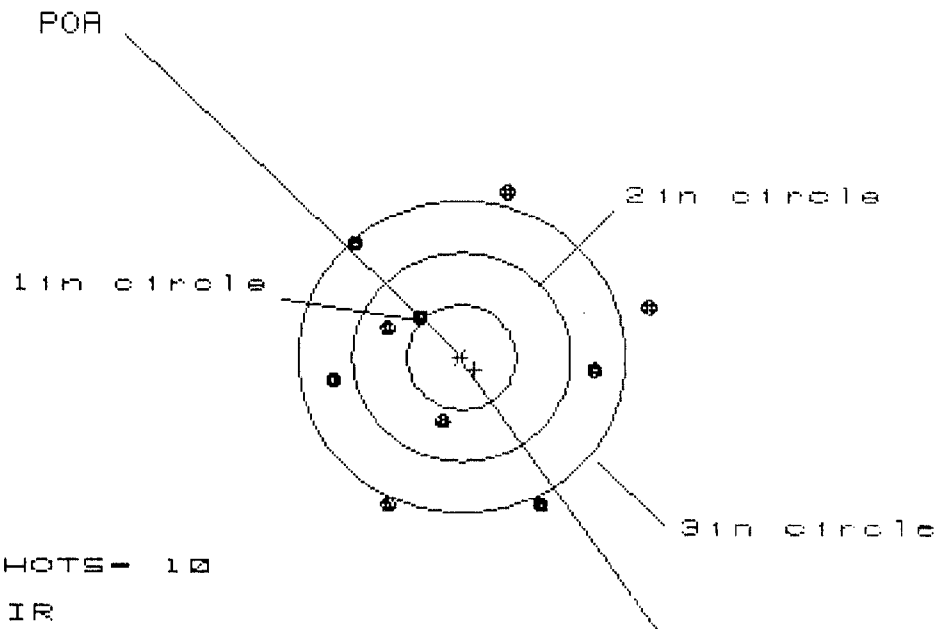
$\frac{S_{14}}{5}$ <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1232
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0542
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .134595
THE AMR FOR THIS RIFLE IS: .945

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225590

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 0

2in = 3

3in = 6

HS= 2.968

VS= 3.071

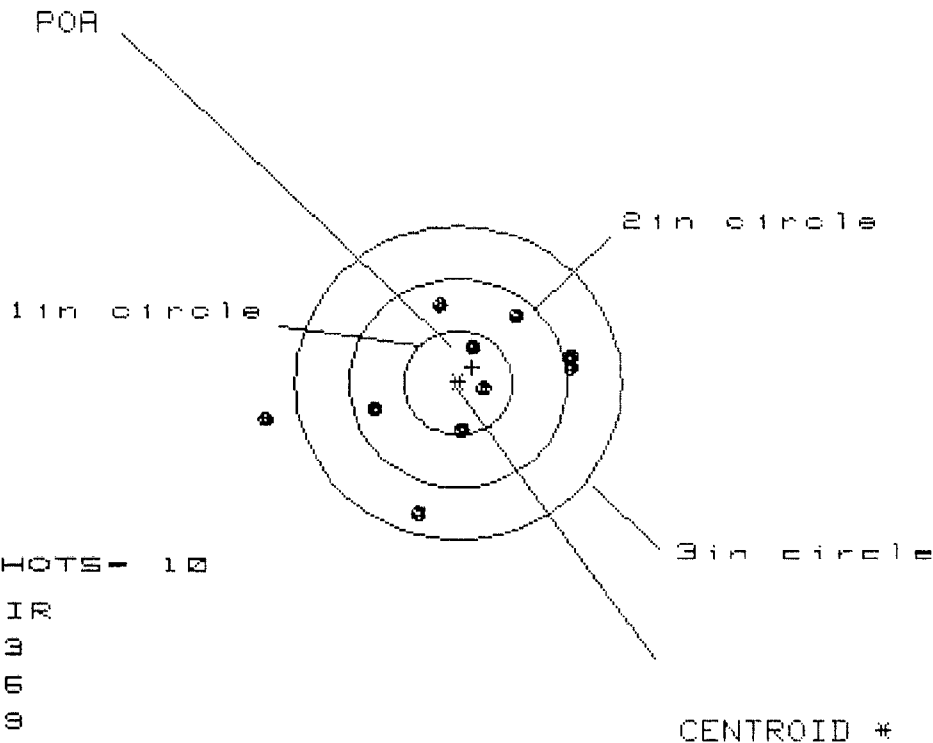
GS= 3.257

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.769	1.483	1.480
MINIMUM X	-1.199	-1.002	-.925
MAXIMUM Y	1.629	1.678	1.293
MINIMUM Y	-1.442	-1.393	-1.183
CENTROID X	-.121	-.318	-.395
CENTROID Y	.116	.067	-.143
POA TO CENTROID in.	.168	.325	.420
MIN RADIUS	.536	.451	.418
MEAN RADIUS	1.245	1.141	1.045
MAX RADIUS	1.824	1.786	1.494
HORIZONTAL SPREAD	2.968	2.405	2.405
VERTICAL SPREAD	3.071	3.071	2.476
EXTREME SPREAD	3.257	3.257	2.954
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	6		

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225590

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 9

HS= 2.827

VS= 2.005

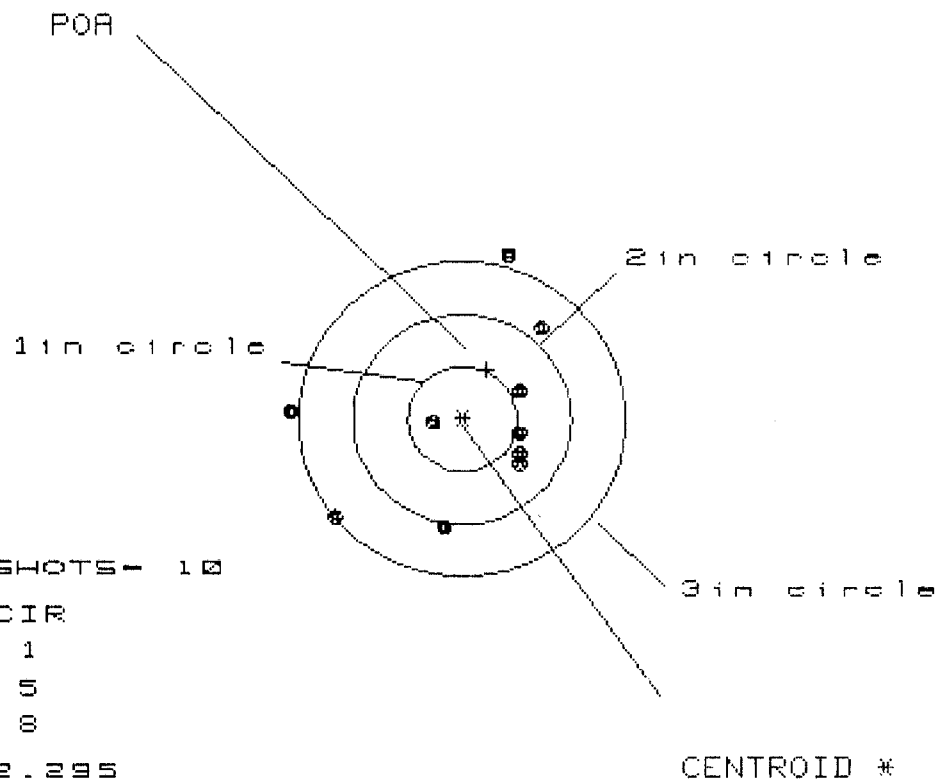
GS= 2.891

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.027	.827	.759
MINIMUM X	:	-1.800	-.942	-1.010
MAXIMUM Y	:	.800	.766	.612
MINIMUM Y	:	-1.205	-1.239	-.633
CENTROID X	:	-.130	.070	.138
CENTROID Y	:	-.152	-.118	.036
POA TO CENTROID in.	:	.200	.137	.142
MIN RADIUS	:	.271	.106	.216
MEAN RADIUS	:	.874	.727	.630
MAX RADIUS	:	1.825	1.353	1.120
HORIZONTAL SPREAD	:	2.827	1.769	1.769
VERTICAL SPREAD	:	2.005	2.005	1.245
EXTREME SPREAD	:	2.891	2.061	1.866
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225590

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.295

VS= 2.576

GS= 2.869

PATTERN #	3		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.715	.757	.565
MINIMUM X	-1.580	-1.538	-1.277
MAXIMUM Y	1.561	1.092	1.120
MINIMUM Y	-1.015	-.842	-.814
CENTROID X	-.226	-.268	-.076
CENTROID Y	-.471	-.644	-.672
POA TO CENTROID in.	.522	.698	.676
MIN RADIUS	.280	.252	.368
MEAN RADIUS	.952	.865	.731
MAX RADIUS	1.606	1.554	1.447
HORIZONTAL SPREAD	2.295	2.295	1.842
VERTICAL SPREAD	2.576	1.934	1.934
EXTREME SPREAD	2.869	2.575	2.575
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225590

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in - 1

2 in - 8

3 in = 10

HS= 1.939

VS= 2.010

GS= 2.172

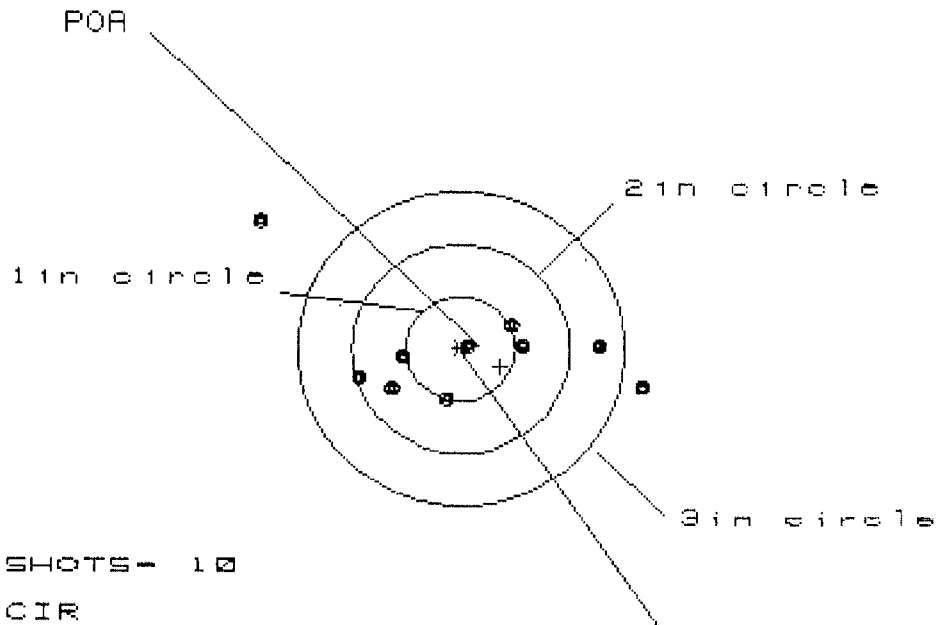
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.706	.674	.516
MINIMUM X	:	-1.233	-1.265	-.666
MAXIMUM Y	:	1.281	.677	.724
MINIMUM Y	:	-.729	-.586	-.539
CENTROID X	:	.266	.298	.456
CENTROID Y	:	.064	-.079	-.126
POA TO CENTROID in.	:	.274	.308	.473
MIN RADIUS	:	.180	.221	.212
MEAN RADIUS	:	.744	.661	.553
MAX RADIUS	:	1.313	1.320	.775
HORIZONTAL SPREAD	:	1.939	1.939	1.182
VERTICAL SPREAD	:	2.010	1.263	1.263
EXTREME SPREAD	:	2.172	2.013	1.407
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225590

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 8

HS= 3.504

VS= 1.637

GS= 3.856

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.683	1.481	1.286
MINIMUM X	:	-1.821	-1.144	-.959
MAXIMUM Y	:	1.210	.411	.378
MINIMUM Y	:	-.427	-.292	-.325
CENTROID X	:	-.365	-.163	-.348
CENTROID Y	:	.172	.037	.070
POA TO CENTROID in.	:	.404	.167	.355
MIN RADIUS	:	.073	.176	.099
MEAN RADIUS	:	.910	.767	.642
MAX RADIUS	:	2.186	1.504	1.294
HORIZONTAL SPREAD	:	3.504	2.625	2.245
VERTICAL SPREAD	:	1.637	.703	.703
EXTREME SPREAD	:	3.856	2.627	2.271
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

Serial Number: C6225590

Model: 700



RE00009405

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER C6225590			
LOG-IN DATE 5-11-00			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-17-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

S.N.:

DATE REC'D:

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☒ Mounting Base☒ Screws☒ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225590
22 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0082
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0416
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0424005

THE AMR FOR THIS RIFLE IS: 1.107

CENTROIDAL DISTANCES

0 TO	1	.244951
1 TO	2	.0613922
1 TO	3	.131548
1 TO	4	.565799
1 TO	5	.296142

32
5+ <----POA
4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

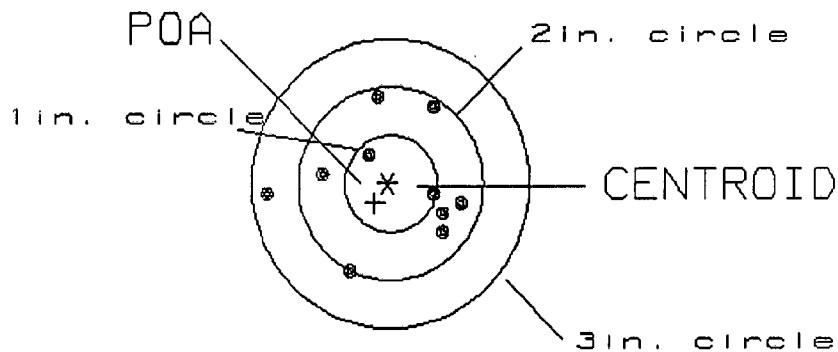
PATTERN #: □ 1 □

POA TO CENTROID: .245
 MIN RADIUS : .353
 MEAN RADIUS : .800
 MAX RADIUS : 1.346
 CENTROID X : .140
 CENTROID Y : .201

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225590.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.12

2

VS= 1.80

6

GS= 2.12

10

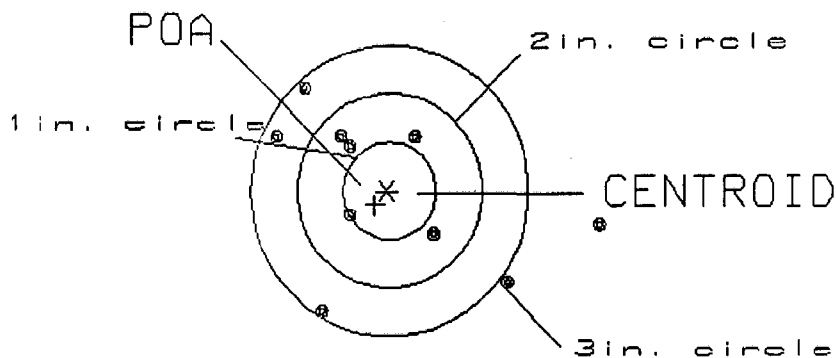
PATTERN #: □ 2 □

POA TO CENTROID: .190
 MIN RADIUS : .463
 MEAN RADIUS : 1.121
 MAX RADIUS : 2.321
 CENTROID X : .127
 CENTROID Y : .141

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225590.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.50
 VS= 2.34
 GS= 3.63

1
 5
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .134

MIN RADIUS : .527

MEAN RADIUS : 1.068

MAX RADIUS : 1.691

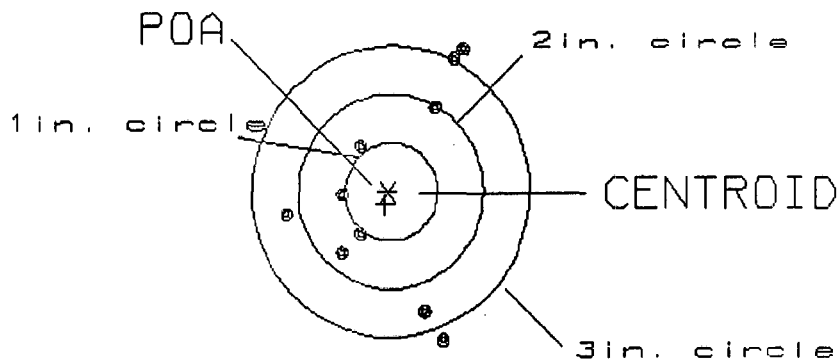
CENTROID X : .028

CENTROID Y : .132

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225590.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.99

0

VS= 2.99

5

GS= 3.00

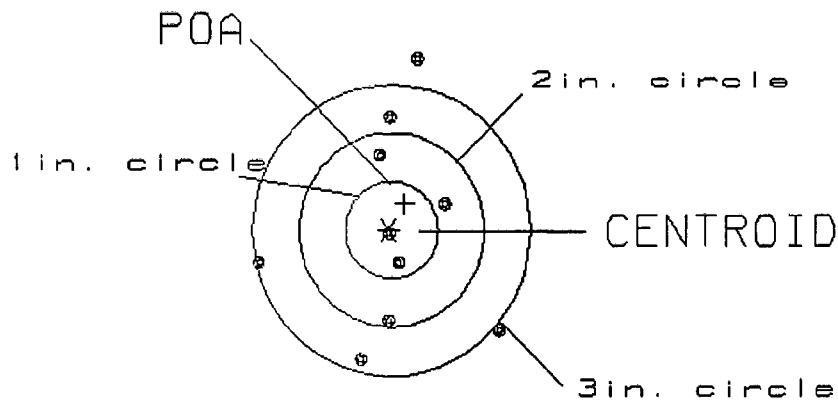
8

PATTERN #: □ 4 □
 POA TO CENTROID: .321
 MIN RADIUS : .039
 MEAN RADIUS : 1.000
 MAX RADIUS : 1.772
 CENTROID X : -.172
 CENTROID Y : -.271

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225590.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.56
 VS= 3.09
 GS= 3.16

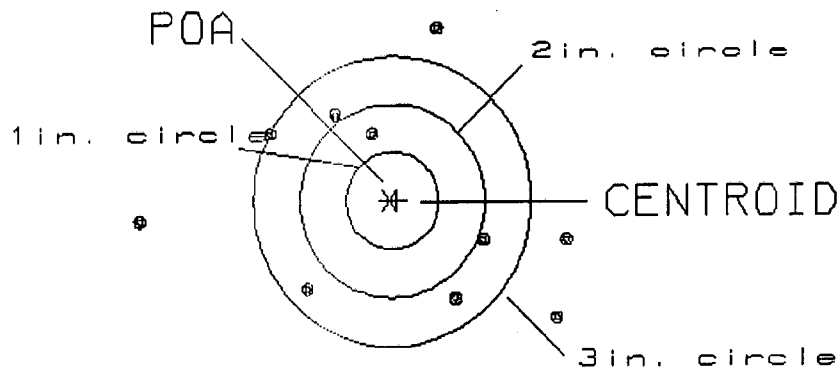
2
 5
 3

PATTERN #: 5
 POA TO CENTROID: .082
 MIN RADIUS : .742
 MEAN RADIUS : 1.547
 MAX RADIUS : 2.769
 CENTROID X : -.082
 CENTROID Y : .005

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225590.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 4.63
 VS= 2.95
 GS= 4.64

0
 1
 6

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131884

Serial: C6225590 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 7/30/2007 10:55:14 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: A CO 1/10SF BN

A CO 1/10SF BN

Address 1: PANZER KASERNE

PANZER KASERNE

Address 2: APO

PO Box:

APO

PO Box:

City: WH09A0

WH09A0

State: AE

Zip Code: 09107

Country: IT

State: AE

Zip Code: 09107

Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

7/30/2007

12:50 PM

CAPS

NUM

INS

SCRL

start

4 Micro...

6 Inter...

RAC0179...

Part Sear...

Arms Ser...

12:50 PM

Serial Number: C6225590
Model: M24 SWS
RE00131884

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225590.__0
FILE DATE AND TIME: 10/01/2007 09:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.061
The Average Y Centroid of the Five Target Set:	-0.100
The Average Point of Impact of the Five Target Set:	0.117
The Average Mean Radius of the Five Target Set:	1.043
The Distance from POA to Centroid Target #1:	0.083
The Distance from Centroid Target #2 to Centroid Target #1:	0.202
The Distance from Centroid Target #3 to Centroid Target #1:	0.109
The Distance from Centroid Target #4 to Centroid Target #1:	0.313
The Distance from Centroid Target #5 to Centroid Target #1:	0.269

SERIAL NUMBER: C6225590. __0

TARGET NUMBER: 1

FILE DATE: 10/01/2007

FILE TIME: 09:28

POINT#	X	Y
1:	0.253	1.903
2:	2.083	0.958
3:	0.853	1.160
4:	0.453	1.068
5:	-0.492	-2.054
6:	-1.214	-0.988
7:	-0.605	-0.920
8:	-0.078	-0.454
9:	-0.223	-0.116
10:	-0.411	-0.005

X CENTROID: 0.062

Y CENTROID: 0.055

POA TO CENTROID: 0.083

HORZ SPREAD: 3.297

VERT SPREAD: 3.957

GROUP SPREAD: 3.963

MIN RADIUS: 0.332

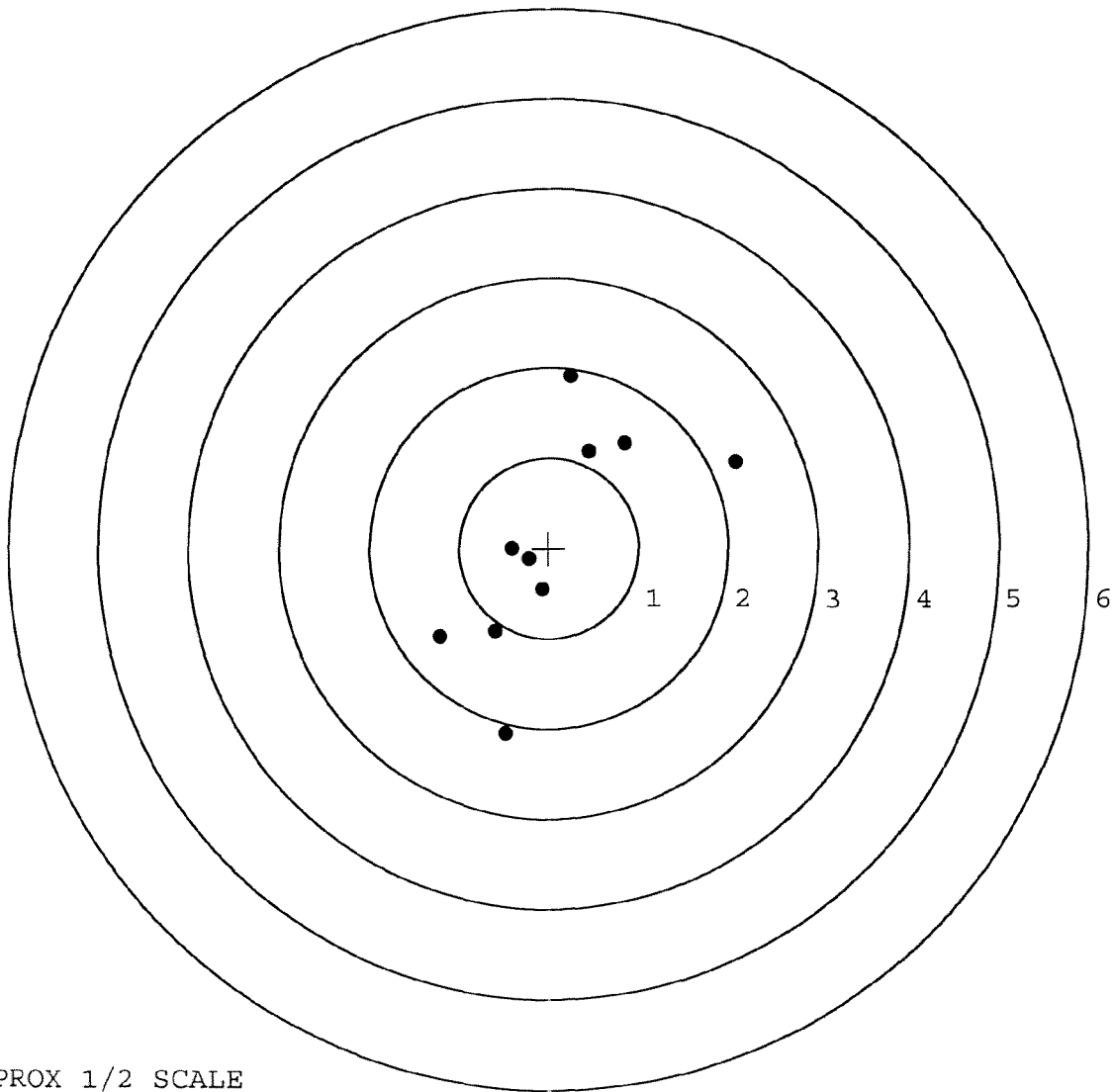
MAX RADIUS: 2.214

MEAN RADIUS: 1.286

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 6



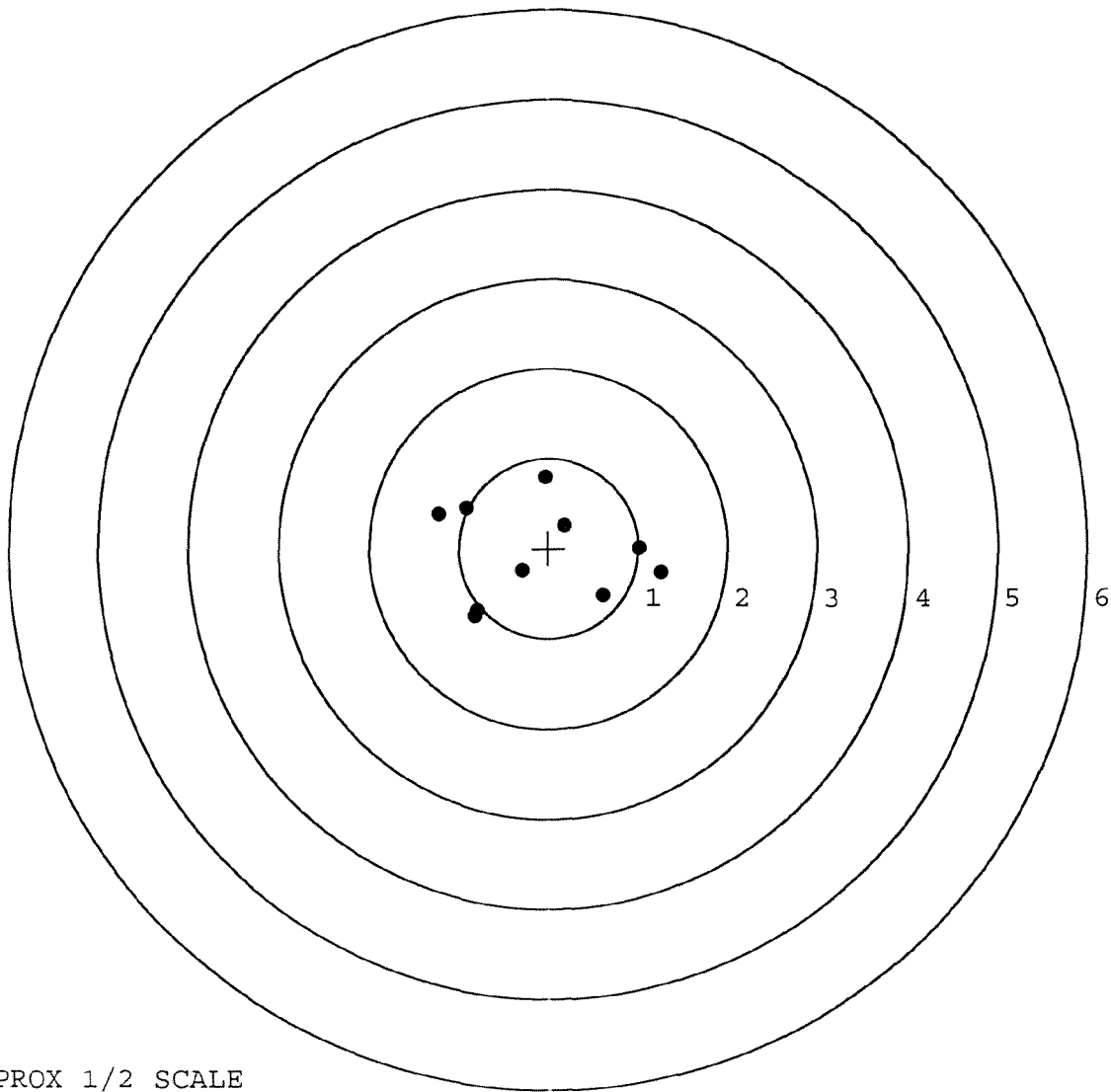
TARGET APPROX 1/2 SCALE

BARBER - M24 0052012

SERIAL NUMBER: C6225590. __0
 TARGET NUMBER: 2
 FILE DATE: 10/01/2007
 FILE TIME: 09:28

POINT#	X	Y
1:	1.259	-0.277
2:	0.609	-0.528
3:	1.008	0.004
4:	-0.030	0.791
5:	0.185	0.250
6:	-0.292	-0.249
7:	-0.823	-0.756
8:	-0.919	0.453
9:	-1.221	0.380
10:	-0.800	-0.690

X CENTROID: -0.102
 Y CENTROID: -0.062
 POA TO CENTROID: 0.120
 HORZ SPREAD: 2.480
 VERT SPREAD: 1.547
 GROUP SPREAD: 2.566
 MIN RADIUS: 0.266
 MAX RADIUS: 1.378
 MEAN RADIUS: 0.899
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10



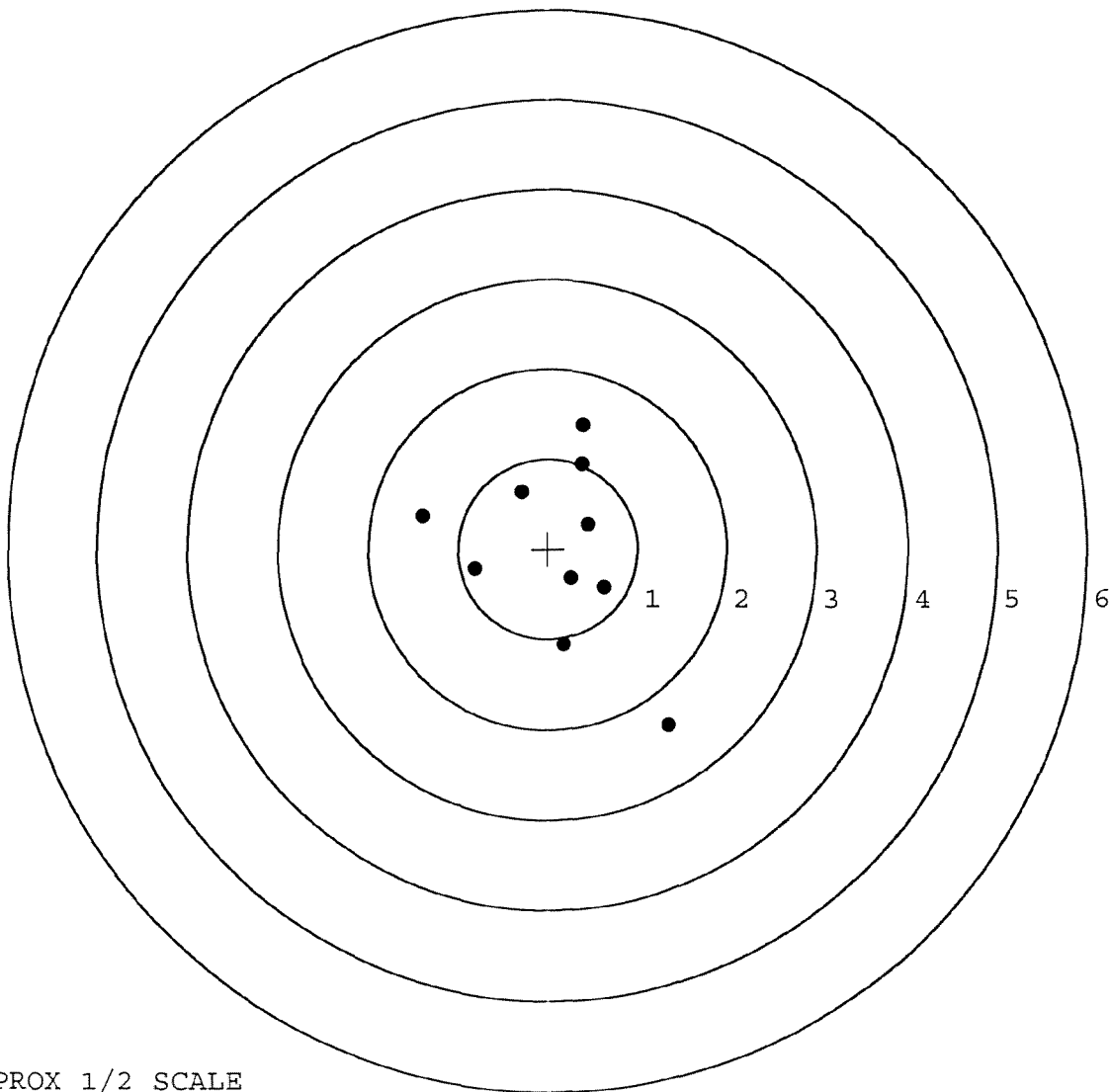
TARGET APPROX 1/2 SCALE

BARBER - M24 0052013

SERIAL NUMBER: C6225590. 0
 TARGET NUMBER: 3
 FILE DATE: 10/01/2007
 FILE TIME: 09:28

POINT#	X	Y
1:	1.346	-1.955
2:	0.175	-1.070
3:	0.629	-0.429
4:	0.263	-0.329
5:	0.449	0.274
6:	-0.808	-0.218
7:	-1.398	0.372
8:	-0.289	0.634
9:	0.393	0.944
10:	0.399	1.377

X CENTROID: 0.116
 Y CENTROID: -0.040
 POA TO CENTROID: 0.123
 HORZ SPREAD: 2.744
 VERT SPREAD: 3.332
 GROUP SPREAD: 3.598
 MIN RADIUS: 0.324
 MAX RADIUS: 2.276
 MEAN RADIUS: 1.050
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

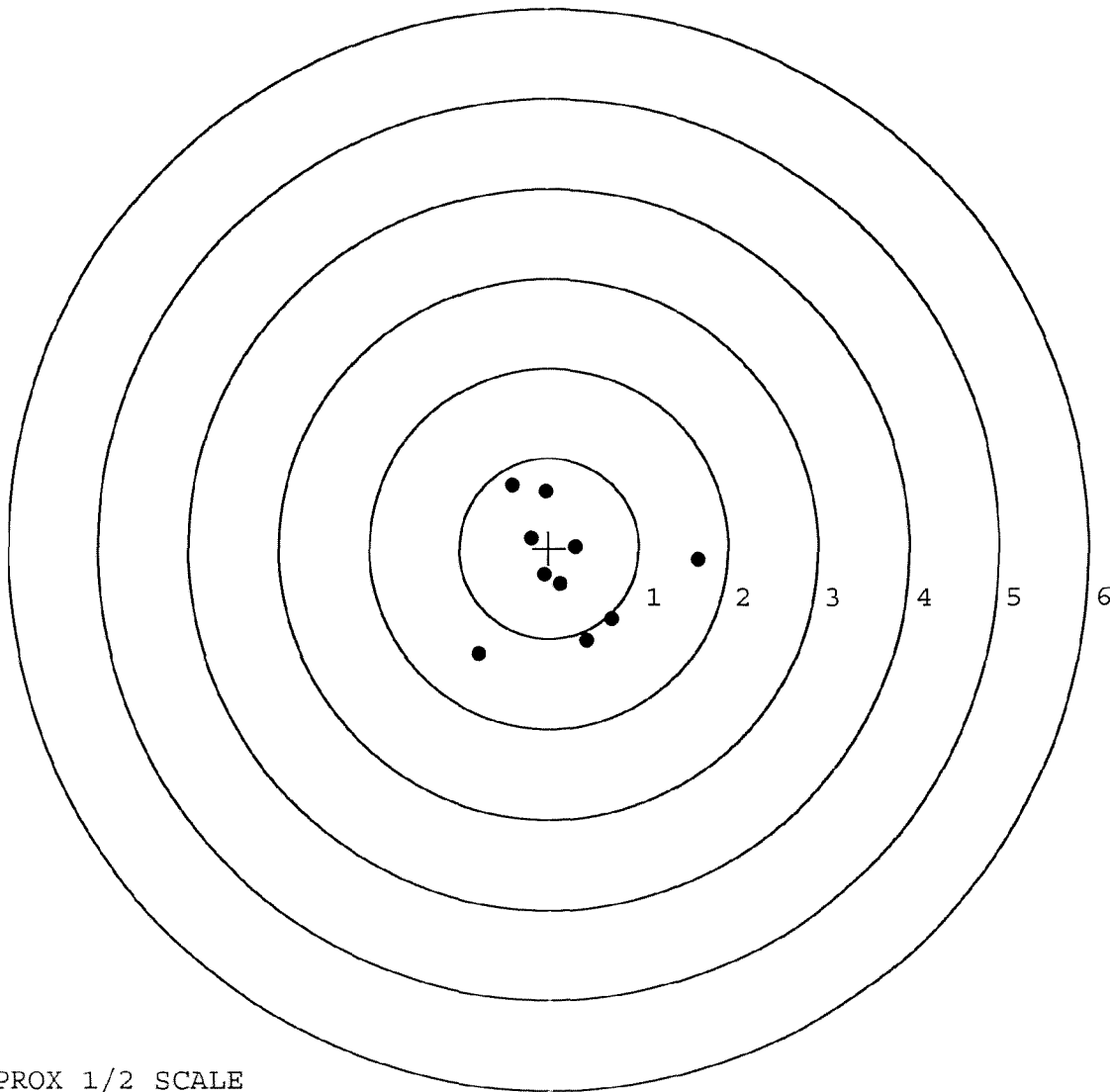


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225590. __0
 TARGET NUMBER: 4
 FILE DATE: 10/01/2007
 FILE TIME: 09:28

POINT#	X	Y
1:	-0.788	-1.169
2:	1.666	-0.137
3:	-0.402	0.704
4:	-0.028	0.633
5:	-0.199	0.113
6:	0.299	0.015
7:	-0.052	-0.297
8:	0.129	-0.406
9:	0.697	-0.796
10:	0.419	-1.029

X CENTROID: 0.174
 Y CENTROID: -0.237
 POA TO CENTROID: 0.294
 HORZ SPREAD: 2.454
 VERT SPREAD: 1.873
 GROUP SPREAD: 2.662
 MIN RADIUS: 0.175
 MAX RADIUS: 1.495
 MEAN RADIUS: 0.763
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



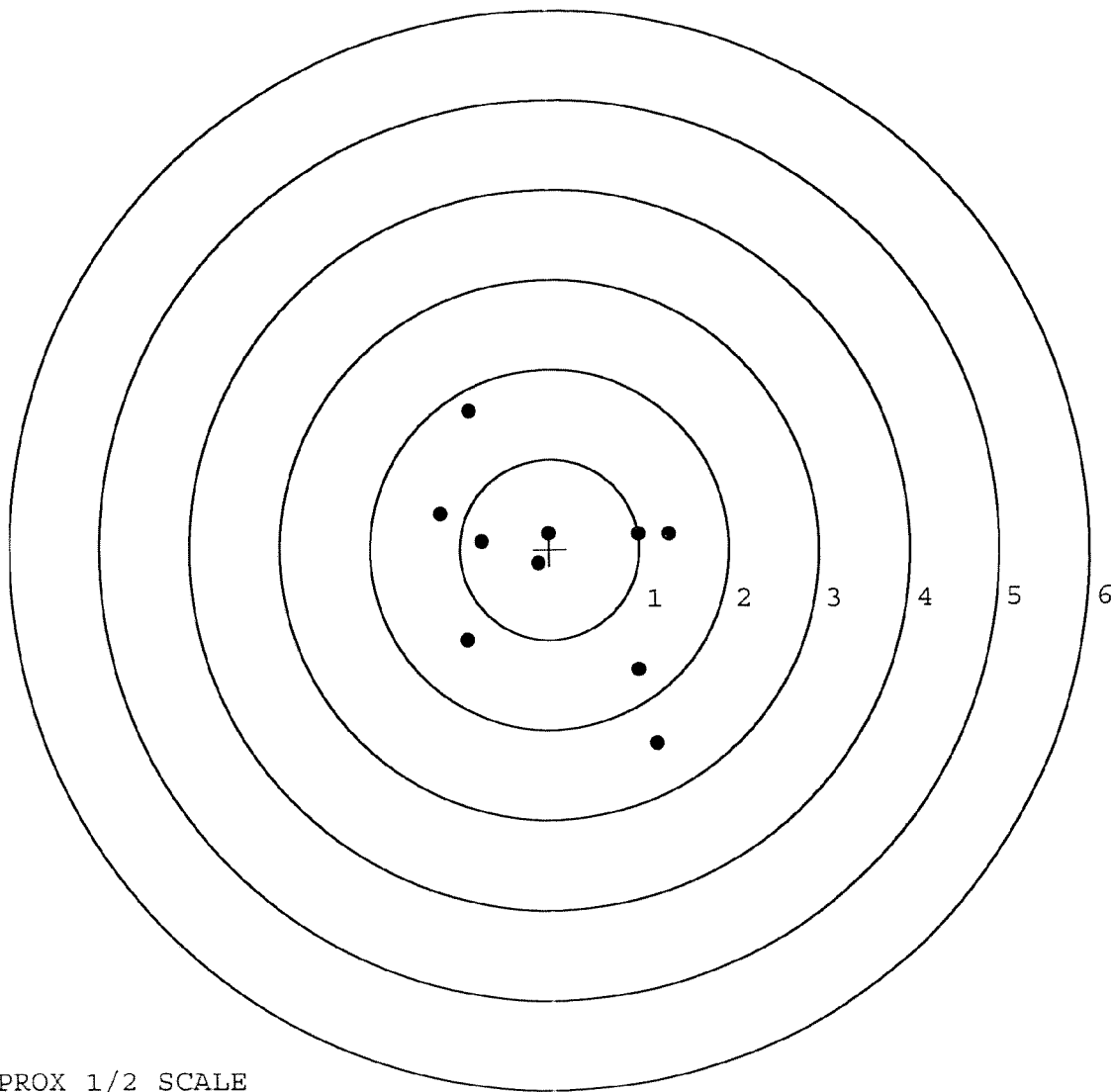
TARGET APPROX 1/2 SCALE

BARBER - M24 0052015

SERIAL NUMBER: C6225590. __0
 TARGET NUMBER: 5
 FILE DATE: 10/01/2007
 FILE TIME: 09:28

X CENTROID: 0.055
 Y CENTROID: -0.214
 POA TO CENTROID: 0.221
 HORZ SPREAD: 2.549
 VERT SPREAD: 3.696
 GROUP SPREAD: 4.238
 MIN RADIUS: 0.193
 MAX RADIUS: 2.250
 MEAN RADIUS: 1.217
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-1.219	0.396
2:	-0.756	0.091
3:	-0.018	0.178
4:	-0.129	-0.155
5:	0.988	0.163
6:	1.330	0.165
7:	-0.921	-1.007
8:	-0.890	1.535
9:	0.984	-1.344
10:	1.183	-2.161



TARGET APPROX 1/2 SCALE

R & E NUMBER

131884

SERIAL NUMBER

C6225598

LOG-IN DATE

7-30-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		9-12-07	RTZ
505	RE-BARREL		9-14-07	RTZ
560	ASSEMBLE		9-14-07	RTZ
600	PROOF	MAGNA - FLUX	9/14/07	mon
605	CHECK HEADSPACE	SEP 18 2007	9/14/07	mon
610	DIS-ASSEMBLE GUN		9-17-07	TRW
612	MAGNAFLUX	OPERATOR NRS	9-18-07	NRS
510	DRILL AND TAP		9-17-07	TRW
615	ROLLMARK CALIBER		9-17-07	CW
618	ROTO-BLAST		9-18-07	LC
620	APPLY COATINGS		9/21/07	RB
625	FINAL ASSEMBLY		9-27-07	RTZ
640	FUNCTION TEST AND	(PASS) FAIL	9/27/07	mon
650	TARGET	(PASS) FAIL	9/27/07	mon
	MALFUNCTION OH & S&C	CORRECTION OK	10-3-07	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9-28-07	SD
670	FINAL INSPECTION		10/3/07	mon
	A) HEADSPACE	(PASS) FAIL	10/3/07	mon
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	264 282 275 279 260	10/3/07 mon
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.75 4.50 4.0	10/3/07 mon
	G) SAFETY OFF FORCE	2 LBS MIN	4.25 4.50 4.75	10/3/07 mon
	I) FIRING PIN INDENT	.020	.002 .002 .003	10/3/07 mon
690	PACK		10/4/07	RA