

57684.5245

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



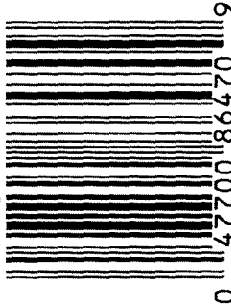
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845245

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66845245

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>JD</u>	5-24-09	JD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

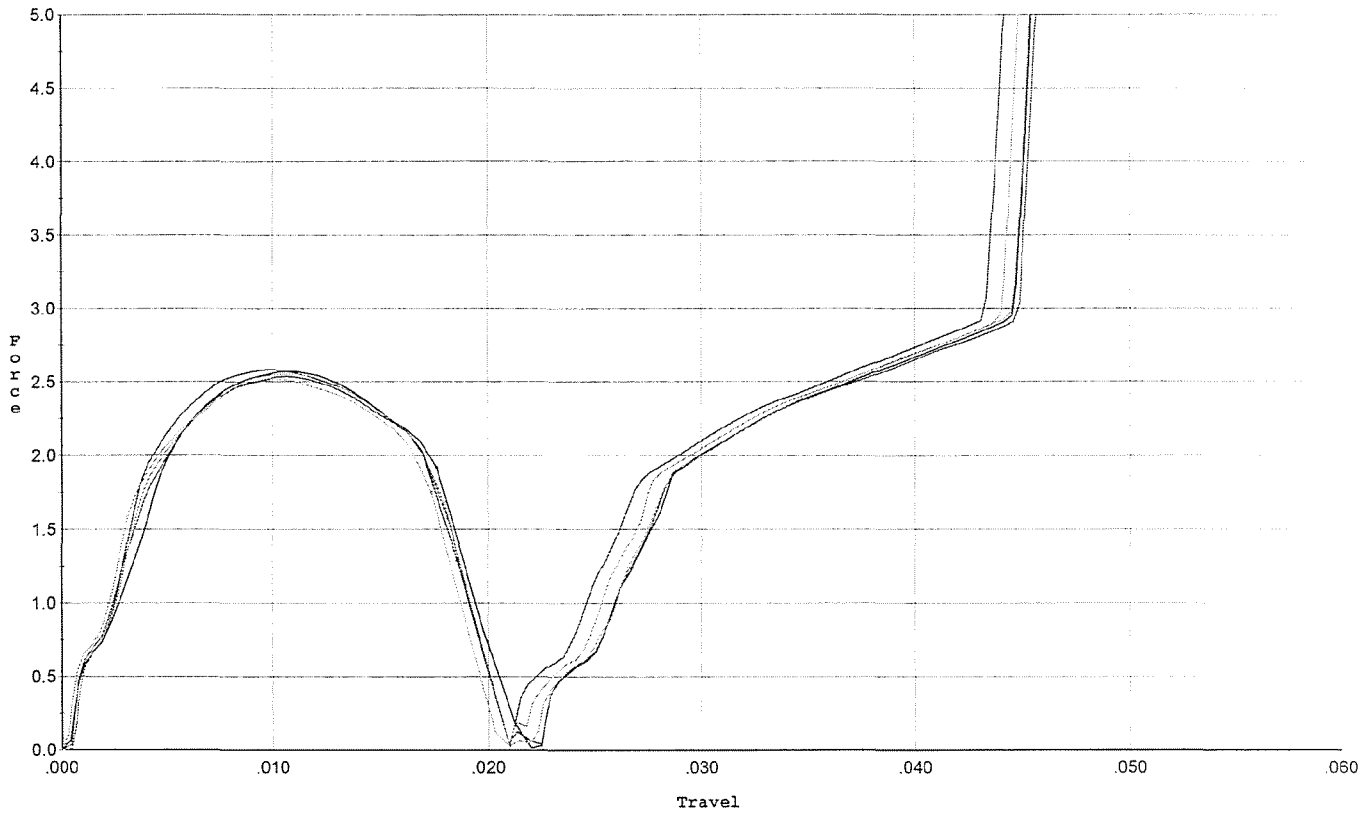
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-16-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-16-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.004</u> <u>.003</u>	6-16-09	L.N.
	J) ASSEMBLE STOCK		6-16-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		6-16-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/12/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/12/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>278</u> <u>282</u> <u>279</u> <u>281</u> <u>269</u>	6-15-09	RTZ
	C) FUNCTION		6-16-09	L.N.
690	PACK		7/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



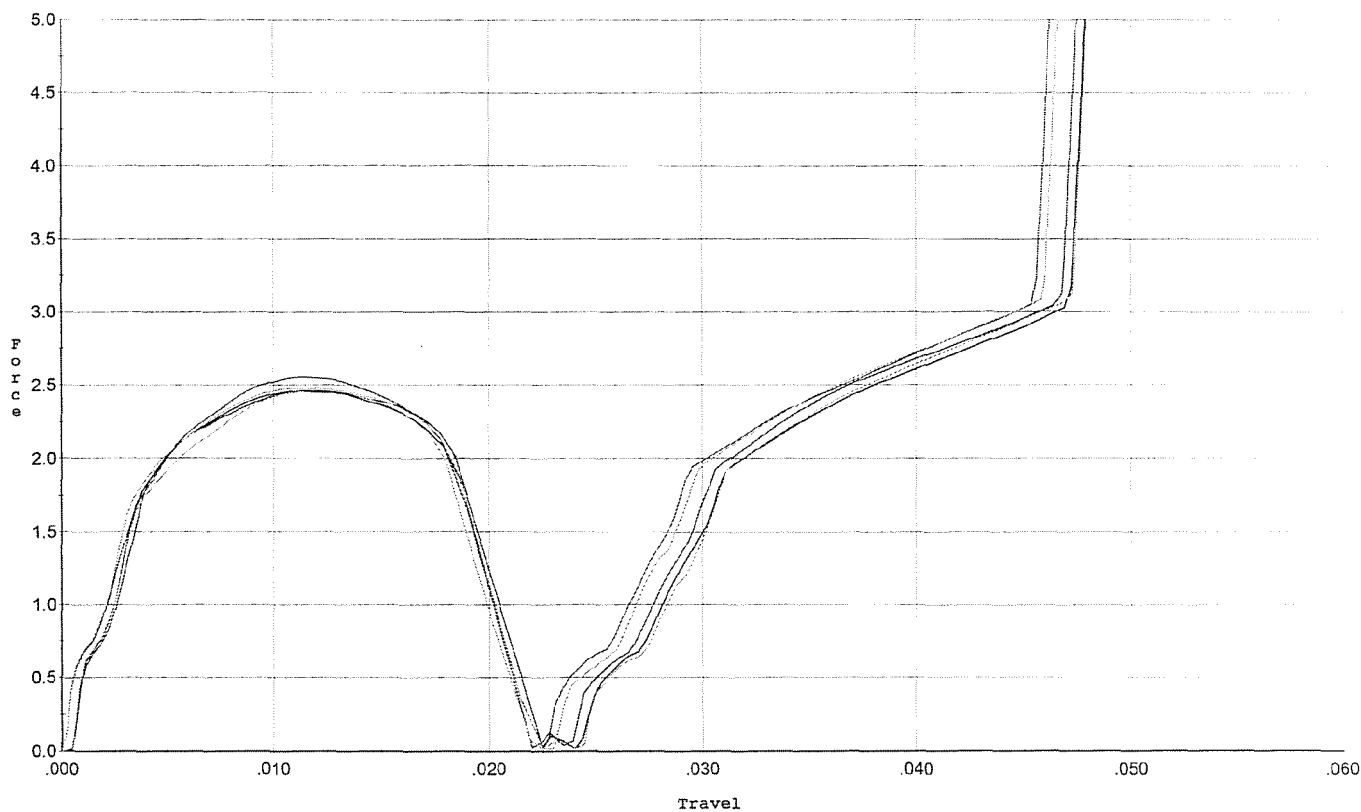
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.030	0.035		Set Trigger
2	2.571	0.018	0.00	0.031	0.033		Set Trigger
3	2.538	0.018	0.00	0.032	0.034		Set Trigger
4	2.514	0.017	0.00	0.032	0.032		Set Trigger
5	2.553	0.018	0.00	0.031	0.033		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



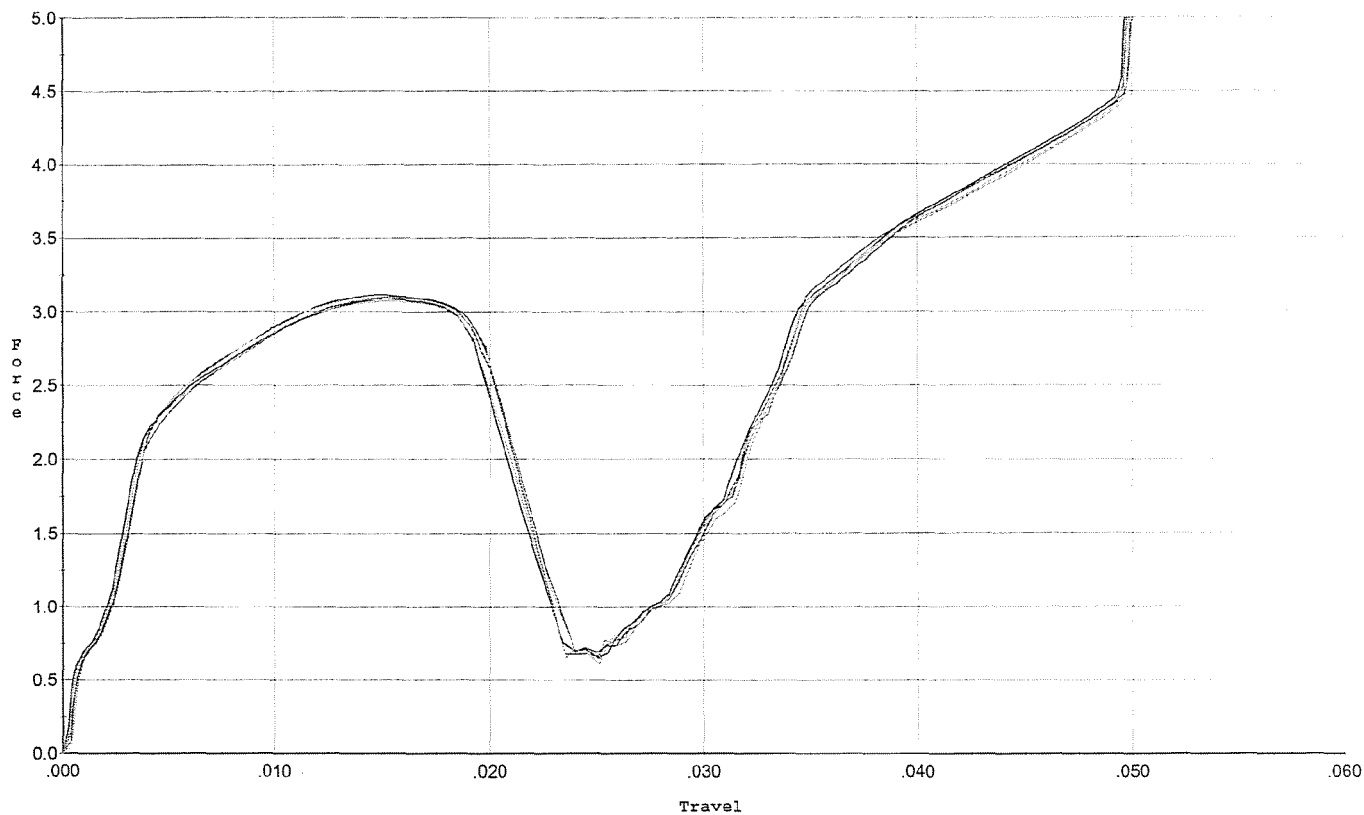
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.018	0.00	0.032	0.034		Set Trigger
2	2.461	0.019	0.00	0.033	0.035		Set Trigger
3	2.552	0.019	0.00	0.031	0.036		Set Trigger
4	2.471	0.019	0.00	0.033	0.035		Set Trigger
5	2.480	0.018	0.00	0.032	0.034		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



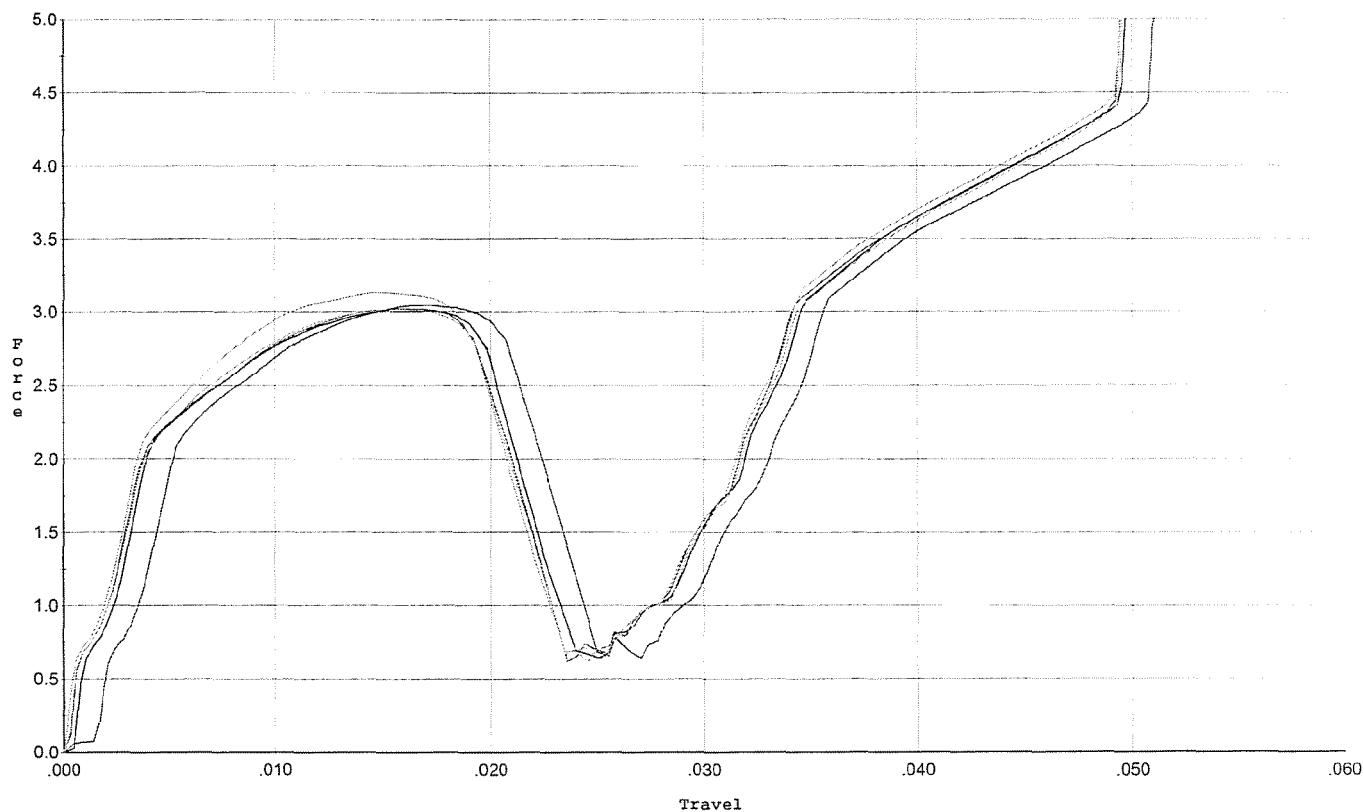
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.020	0.00	0.032	0.046		Set Trigger
2	3.085	0.019	0.00	0.033	0.045		Set Trigger
3	3.099	0.020	0.00	0.032	0.046		Set Trigger
4	3.084	0.021	0.00	0.032	0.048		Set Trigger
5	3.072	0.020	0.00	0.032	0.046		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



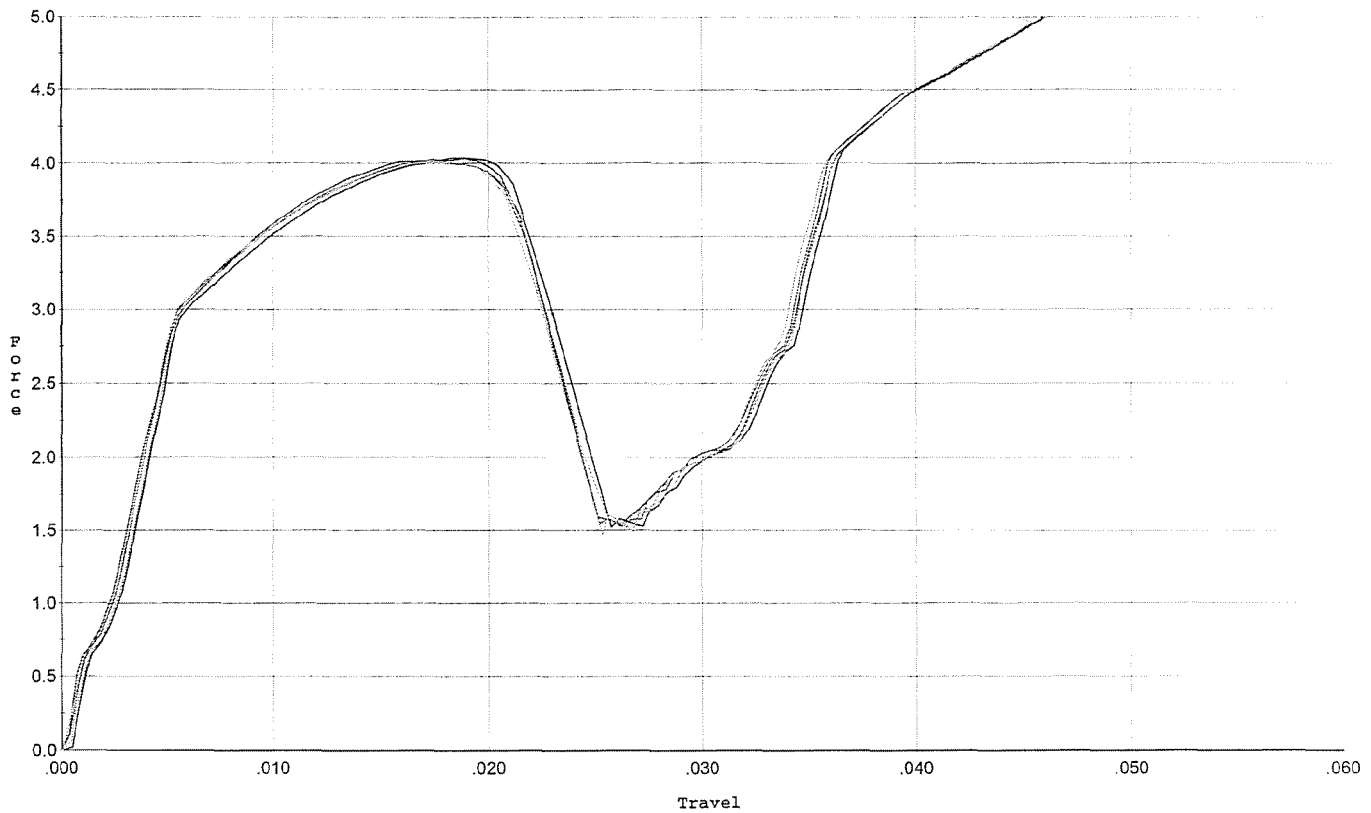
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.023	0.00	0.032	0.049		Set Trigger
2	3.007	0.020	0.00	0.032	0.044		Set Trigger
3	3.020	0.021	0.00	0.032	0.047		Set Trigger
4	3.009	0.021	0.00	0.032	0.048		Set Trigger
5	3.131	0.019	0.00	0.032	0.045		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



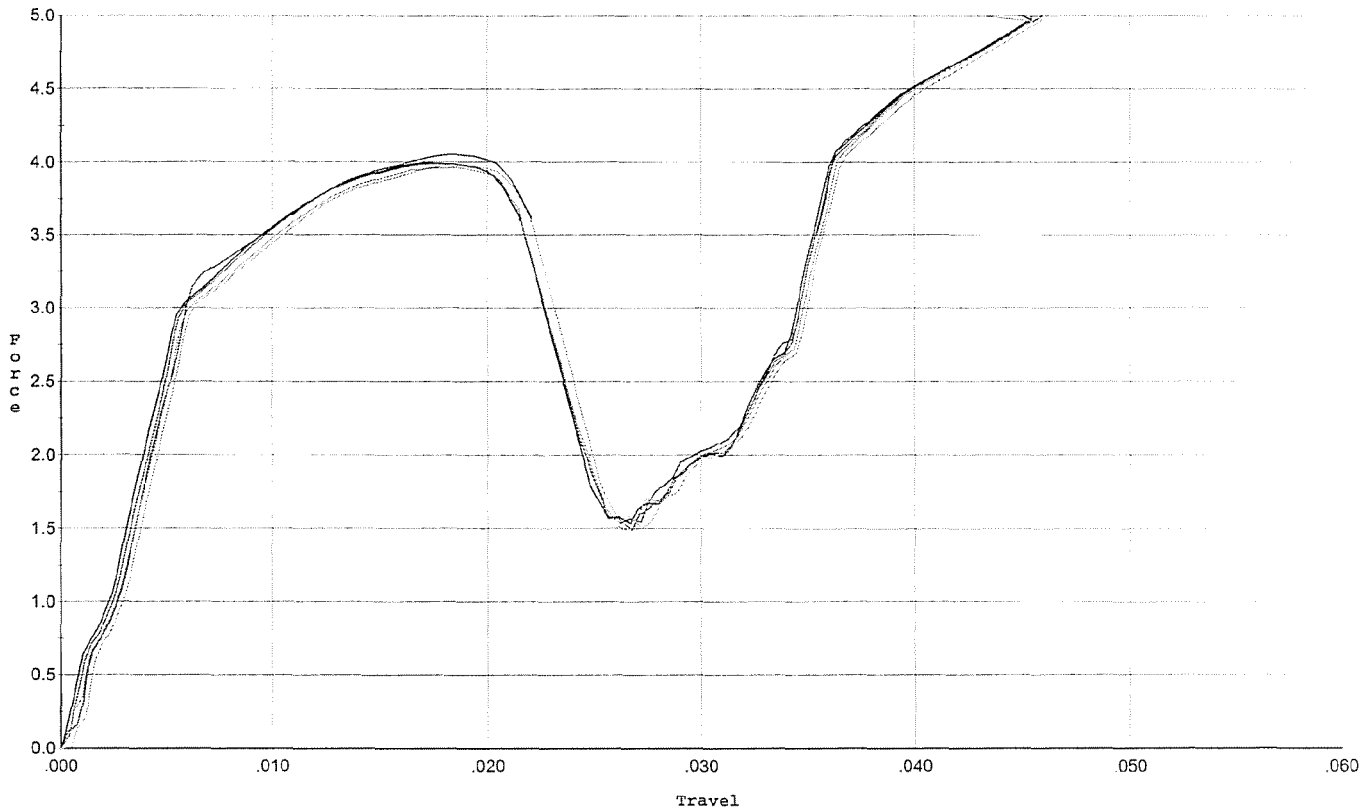
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.022	0.00	0.030	0.062		Set Trigger
2	4.034	0.023	0.00	0.030	0.065		Set Trigger
3	4.011	0.022	0.00	0.029	0.062		Set Trigger
4	4.007	0.022	0.00	0.029	0.064		Set Trigger
5	4.001	0.021	0.00	0.030	0.061		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



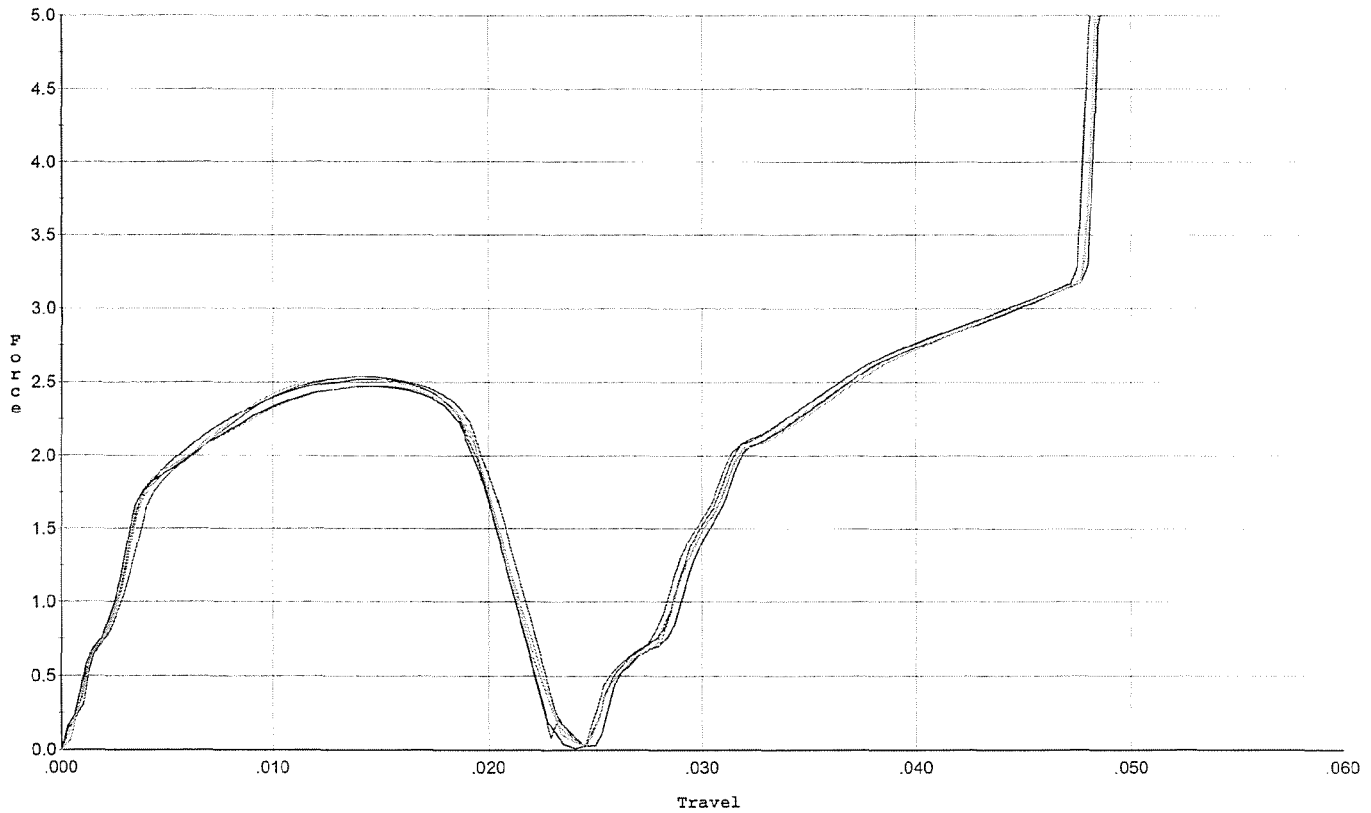
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.022	0.00	0.029	0.063		Set Trigger
2	3.989	0.022	0.00	0.030	0.062		Set Trigger
3	3.987	0.021	0.00	0.030	0.061		Set Trigger
4	3.981	0.022	0.00	0.030	0.062		Set Trigger
5	3.962	0.021	0.00	0.030	0.060		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



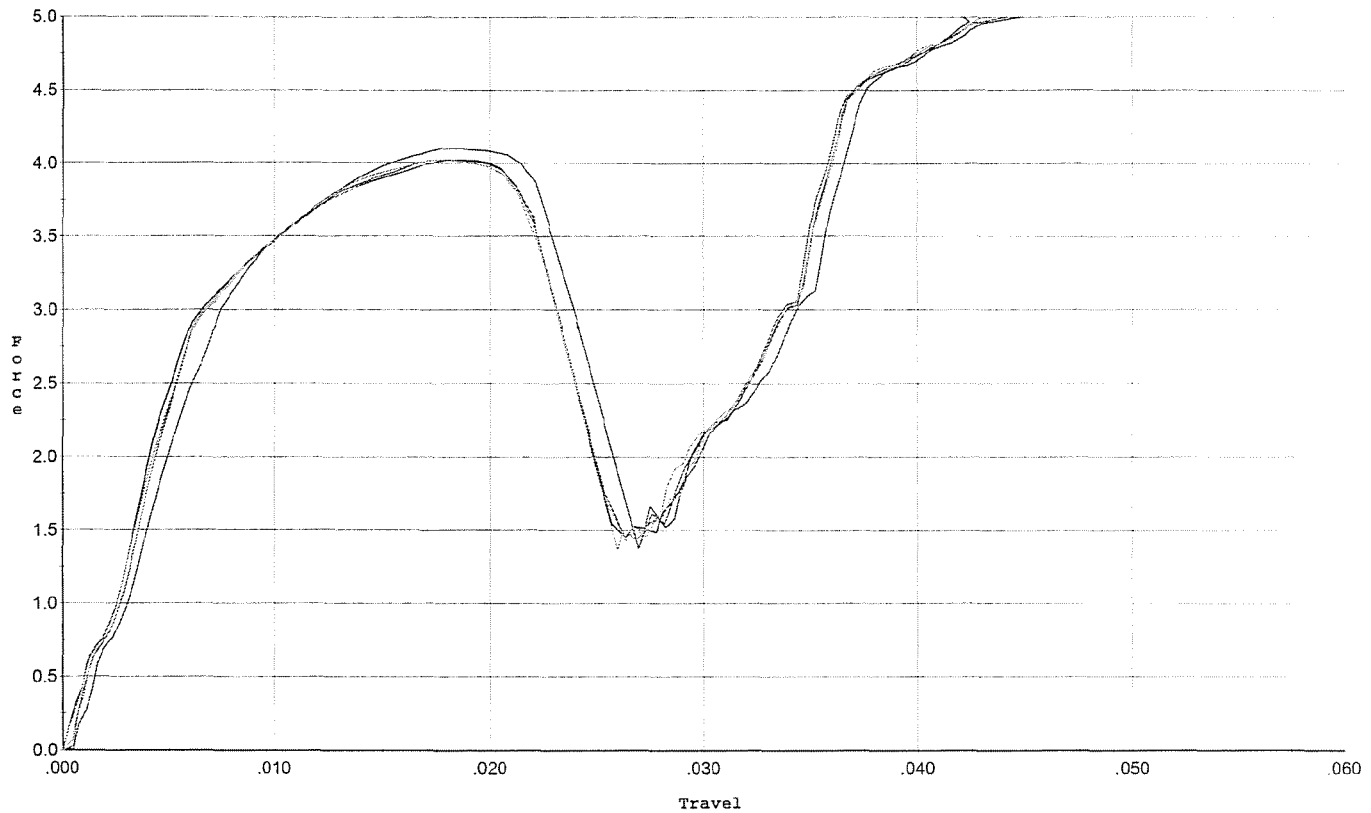
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.020	0.00	0.032	0.037		Set Trigger
2	2.471	0.020	0.00	0.033	0.037		Set Trigger
3	2.538	0.020	0.00	0.032	0.038		Set Trigger
4	2.536	0.019	0.00	0.032	0.037		Set Trigger
5	2.477	0.019	0.00	0.032	0.036		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.024	0.00	0.029	0.068		Set Trigger
2	4.021	0.022	0.00	0.029	0.063		Set Trigger
3	4.023	0.022	0.00	0.029	0.062		Set Trigger
4	4.013	0.022	0.00	0.030	0.062		Set Trigger
5	4.022	0.022	0.00	0.029	0.063		Set Trigger

AVG 4.03