

G 684 5250

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



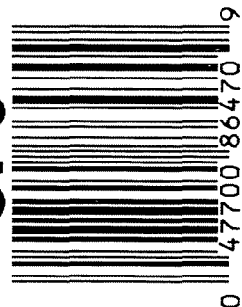
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845250

UPC



BM FORM

GUN SERIAL #

G 6845250

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	R/C
480	MAGNAFLUX BBL ACTION	(15)	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

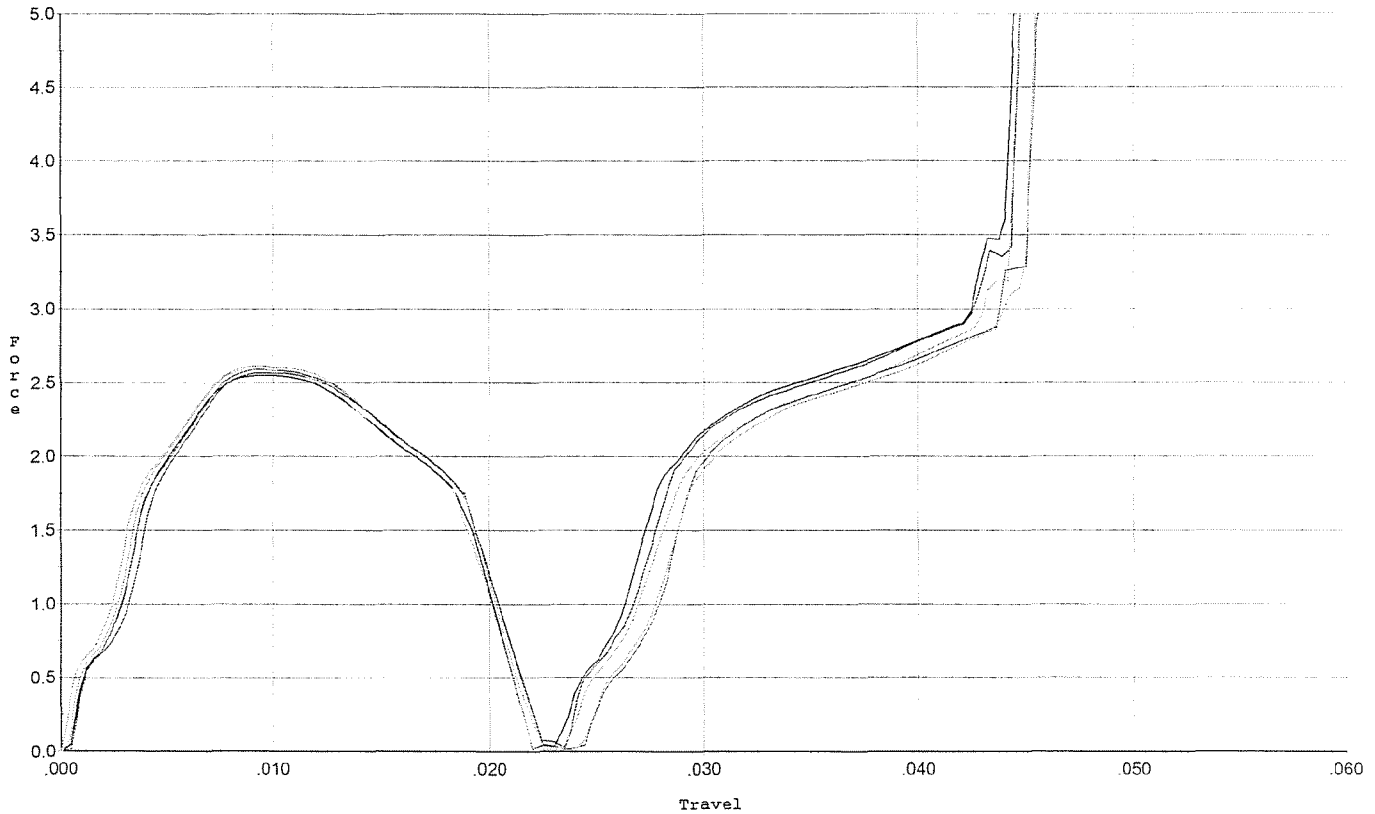
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u>	<u>4°</u>	<u>4°</u>	6-24-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>5°</u>	6-24-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u>	<u>.032</u>	<u>.033</u>	6-24-09	LN		
	J) ASSEMBLE STOCK					5-15-09	LN		
	K) ASSEMBLE SWIVEL STUDS					6-24-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		5/19/09	LN		
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
660	INSPECT FOR LIVE AMMO					5-19-09	LN		
670	FINAL INSPECTION A) HEADSPACE					6-24-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.57</u>	<u>2.57</u>	<u>2.58</u>	<u>2.60</u>	<u>2.62</u>	5-21-09	LN
	C) FUNCTION					6-24-09	LN		
690	PACK					7/23/09	LN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



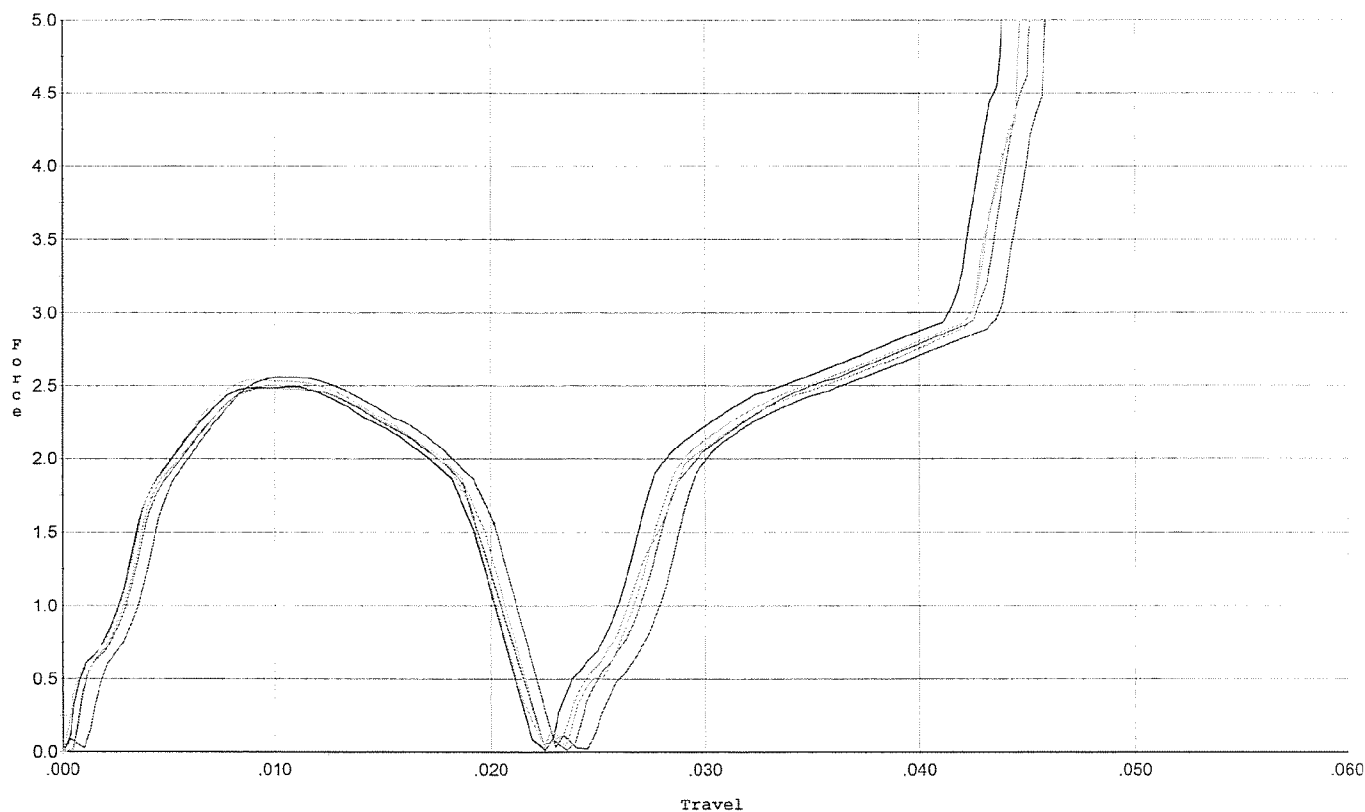
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.030	0.034		Set Trigger
2	2.549	0.019	0.00	0.029	0.035		Set Trigger
3	2.590	0.019	0.00	0.031	0.035		Set Trigger
4	2.590	0.020	0.00	0.030	0.037		Set Trigger
5	2.613	0.019	0.00	0.030	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



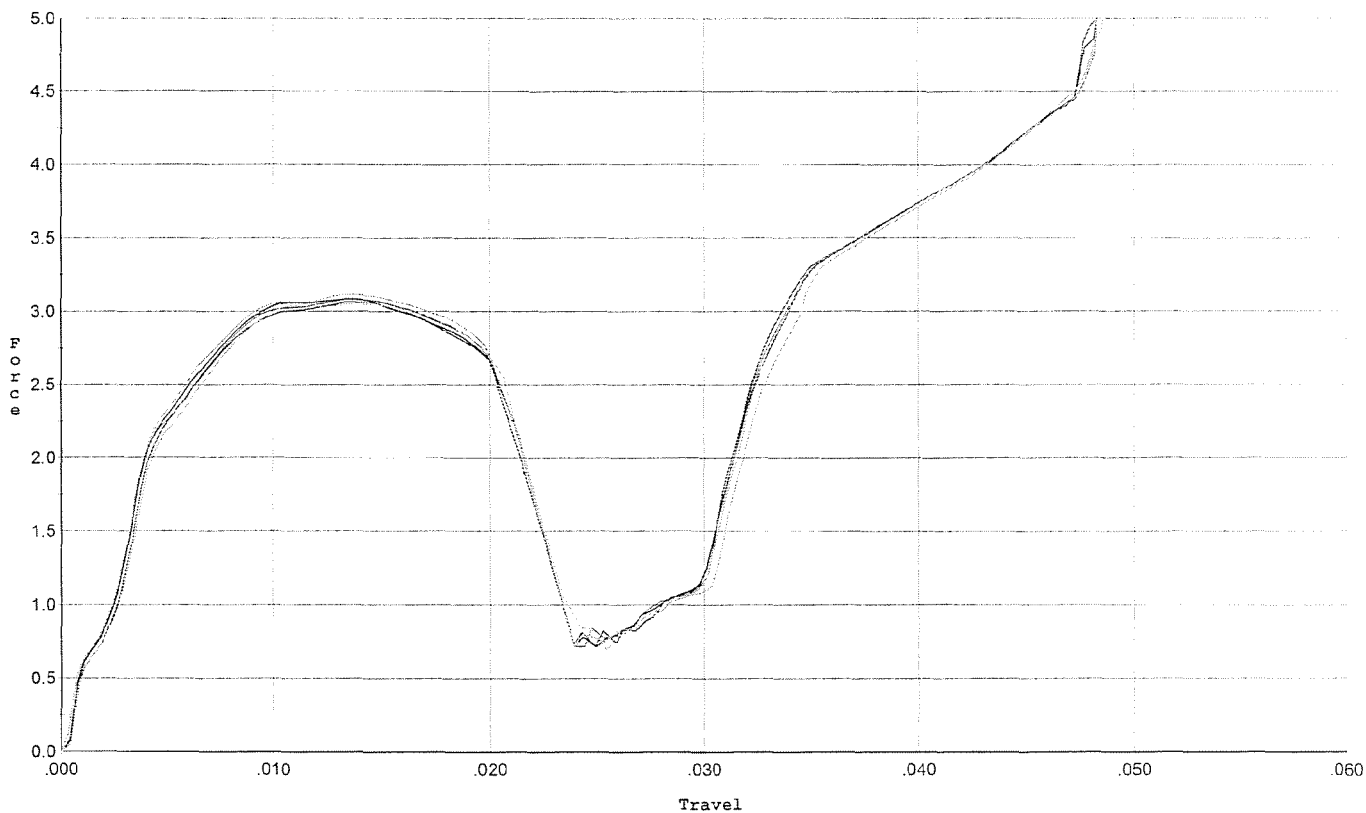
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.020	0.00	0.030	0.036		Set Trigger
2	2.492	0.019	0.00	0.029	0.035		Set Trigger
3	2.484	0.019	0.00	0.030	0.034		Set Trigger
4	2.541	0.019	0.00	0.030	0.035		Set Trigger
5	2.482	0.020	0.00	0.029	0.036		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



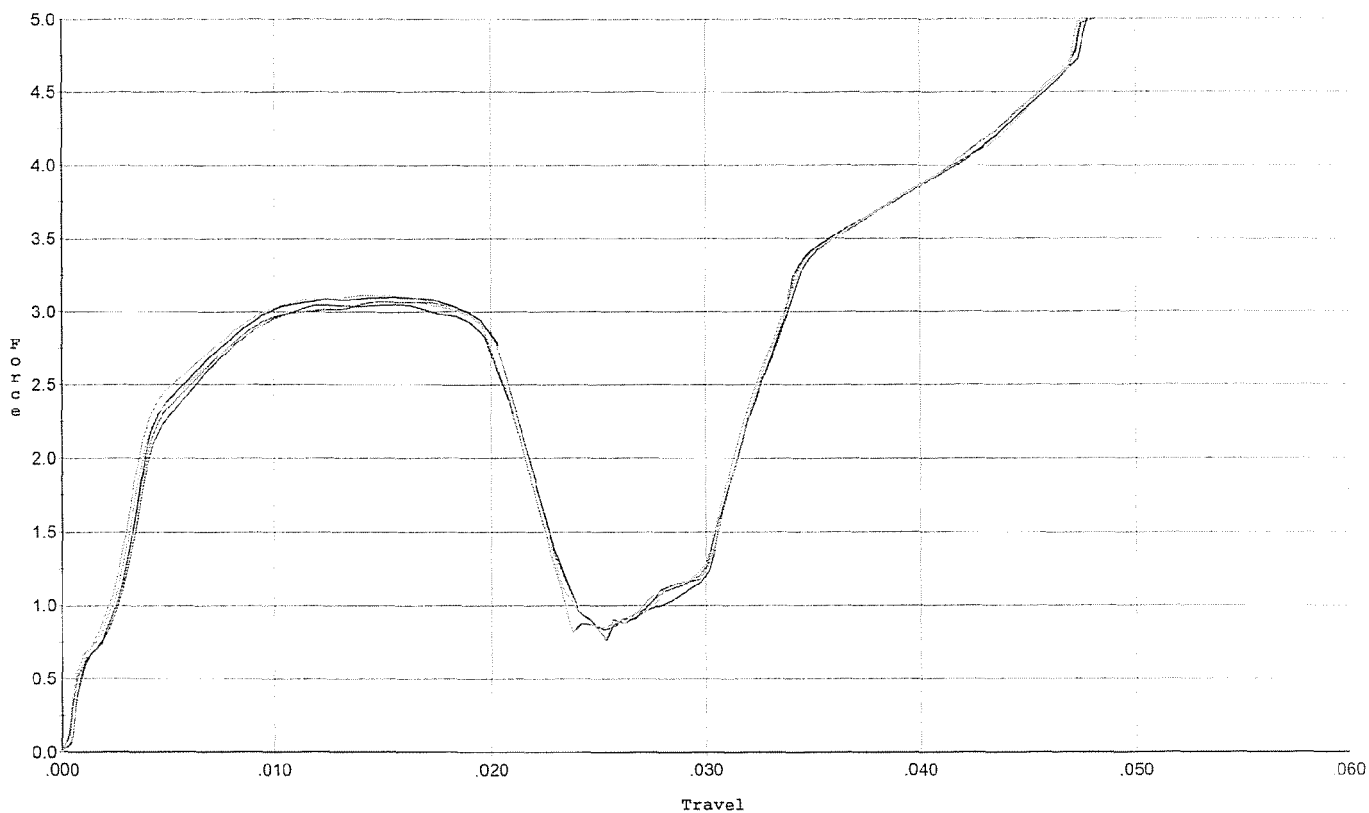
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.021	0.00	0.031	0.048		Set Trigger
2	3.083	0.021	0.00	0.031	0.048		Set Trigger
3	3.084	0.022	0.00	0.031	0.050		Set Trigger
4	3.054	0.021	0.00	0.031	0.047		Set Trigger
5	3.117	0.021	0.00	0.031	0.049		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



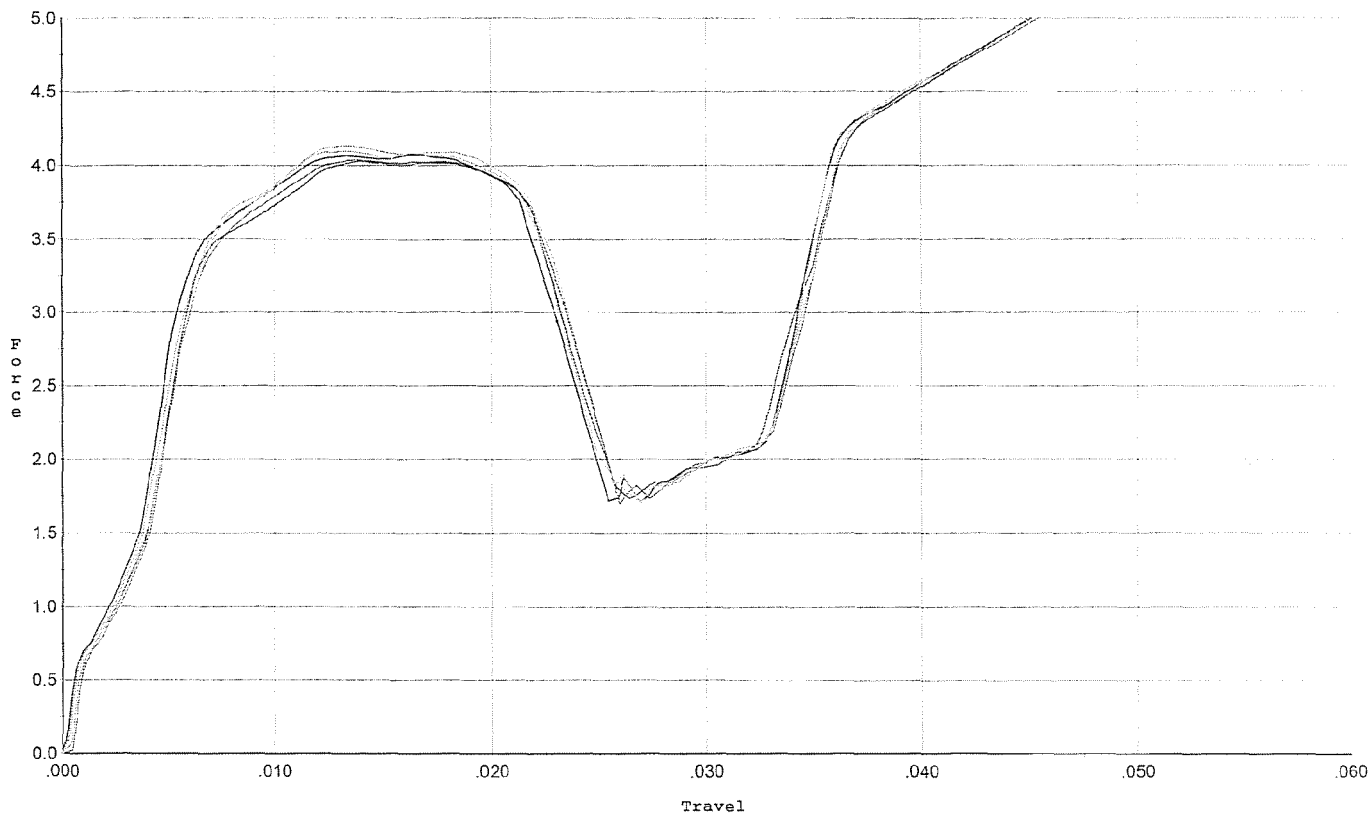
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.021	0.00	0.031	0.048		Set Trigger
2	3.099	0.020	0.00	0.031	0.048		Set Trigger
3	3.066	0.020	0.00	0.031	0.047		Set Trigger
4	3.069	0.020	0.00	0.031	0.047		Set Trigger
5	3.115	0.021	0.00	0.031	0.050		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



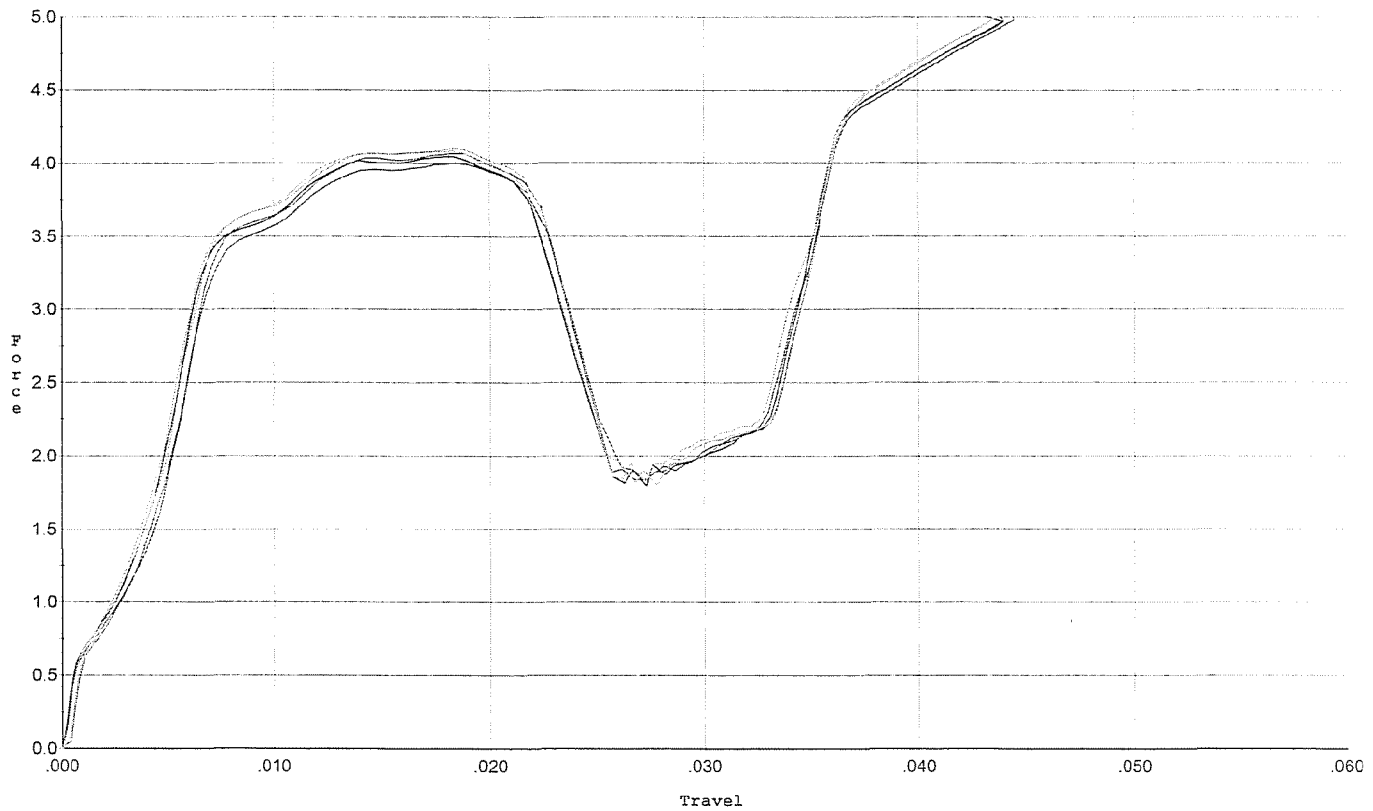
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.022	0.00	0.028	0.064		Set Trigger
2	4.075	0.023	0.00	0.028	0.069		Set Trigger
3	4.040	0.023	0.00	0.028	0.068		Set Trigger
4	4.097	0.022	0.00	0.028	0.066		Set Trigger
5	4.131	0.023	0.00	0.028	0.068		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



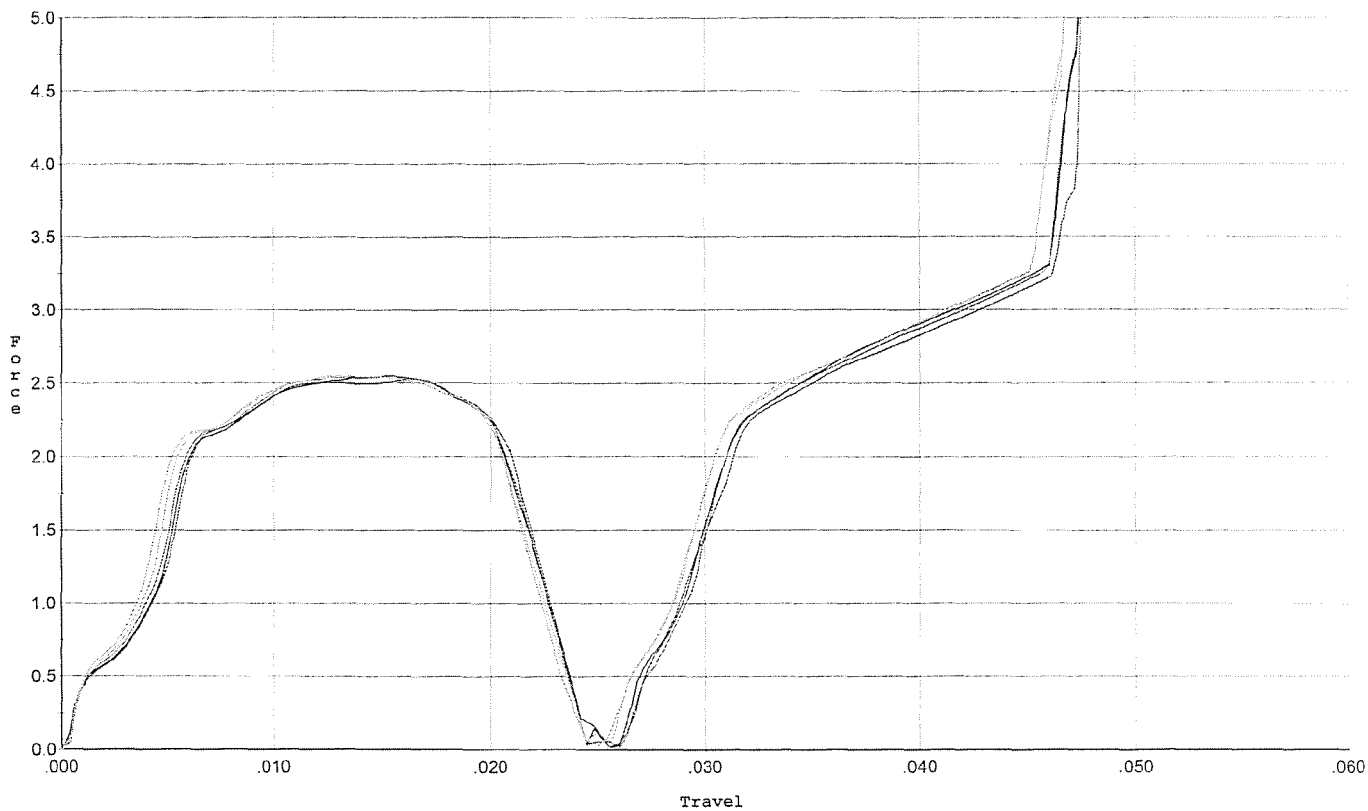
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.003	0.023	0.00	0.028	0.064		Set Trigger
2	4.046	0.022	0.00	0.028	0.063		Set Trigger
3	4.069	0.022	0.00	0.028	0.065		Set Trigger
4	4.087	0.022	0.00	0.028	0.064		Set Trigger
5	4.104	0.022	0.00	0.028	0.066		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



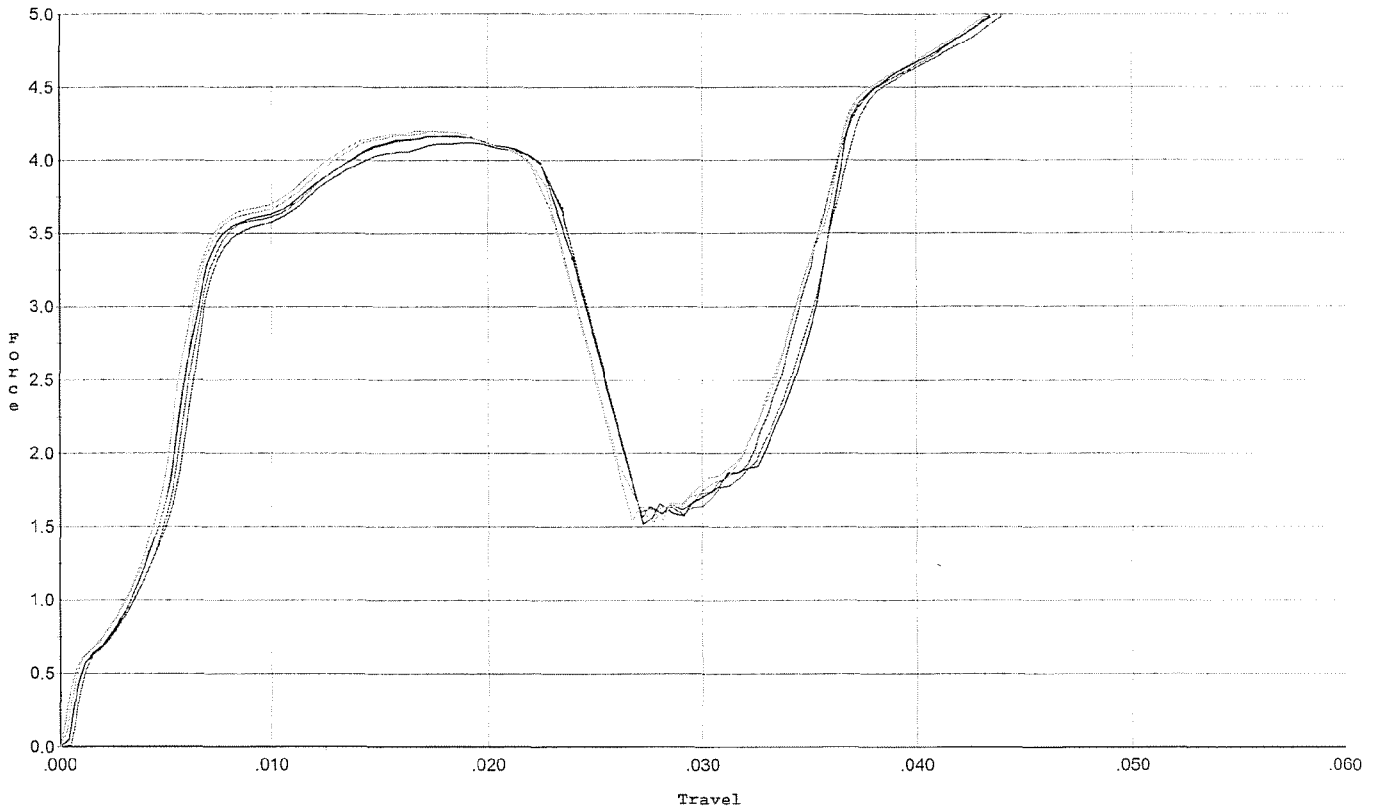
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.021	0.00	0.030	0.038		Set Trigger
2	2.549	0.022	0.00	0.030	0.040		Set Trigger
3	2.548	0.021	0.00	0.030	0.040		Set Trigger
4	2.550	0.020	0.00	0.030	0.038		Set Trigger
5	2.554	0.020	0.00	0.030	0.038		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.023	0.00	0.028	0.067		Set Trigger
2	4.164	0.024	0.00	0.028	0.070		Set Trigger
3	4.163	0.023	0.00	0.028	0.068		Set Trigger
4	4.187	0.023	0.00	0.028	0.067		Set Trigger
5	4.201	0.023	0.00	0.028	0.068		Set Trigger

Avg 4.16