

G684.5251

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

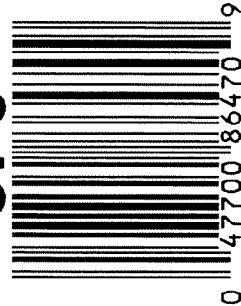
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845251

UPC



GUN SERIAL #

G 6845251

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGFLUX - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5-1-9	e
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	X. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

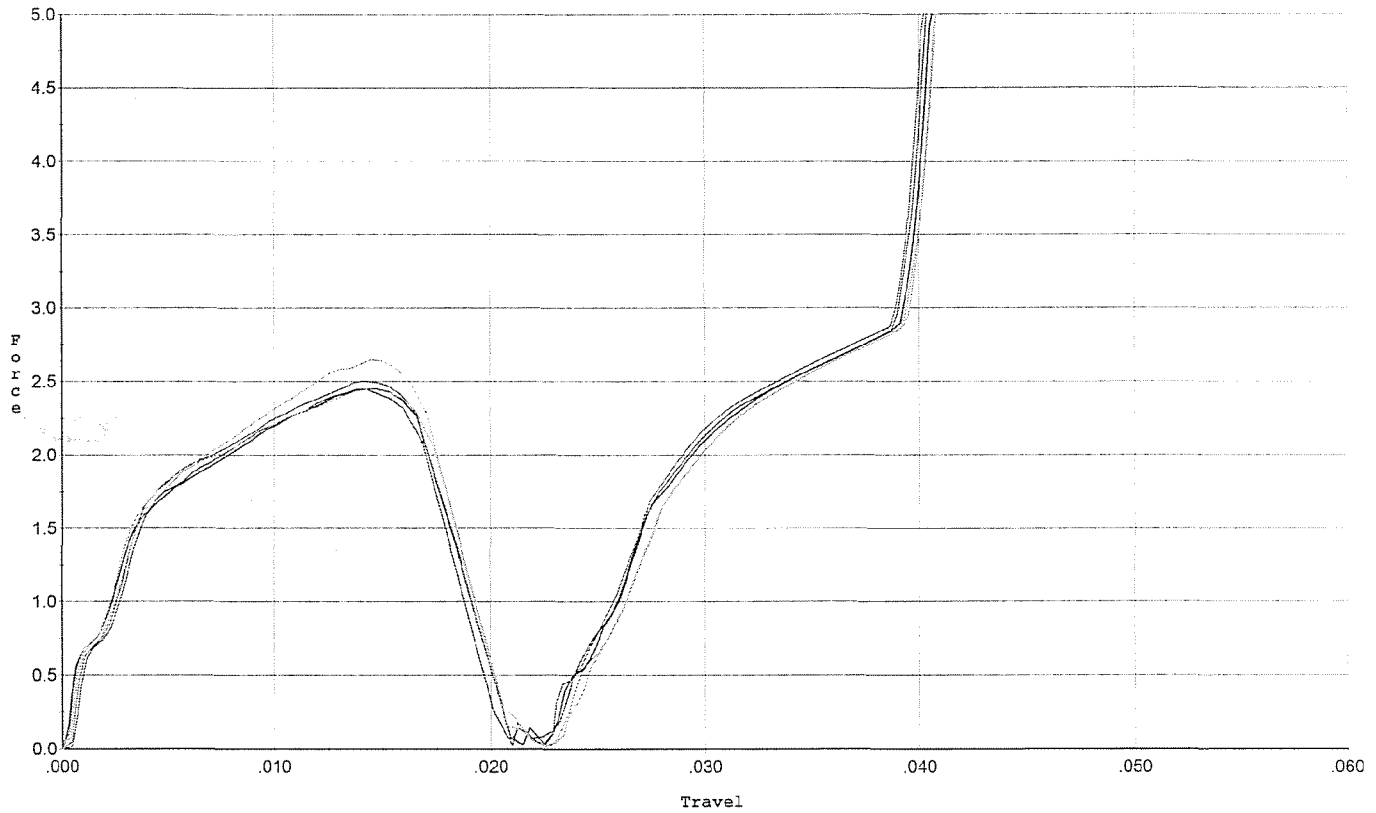
560	F) SAFETY ON FORCE	BARBER - M24 0052574 2 LBS MIN 10 LBS MAX	30	30	30	5/22/09	RP
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	5.0	5.0	5.0	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	5/22/09	RP
	J) ASSEMBLE STOCK					5-18-09	RP
	K) ASSEMBLE SWIVEL STUDS					5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/20/09	RP
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					5-20-09	RP
670	FINAL INSPECTION A) HEADSPACE					5/22/09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.65	2.46	2.52 2.39 2.46	5-21-09	RP
	C) FUNCTION					5/22/09	RP
690	PACK					7/30/09	RP

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



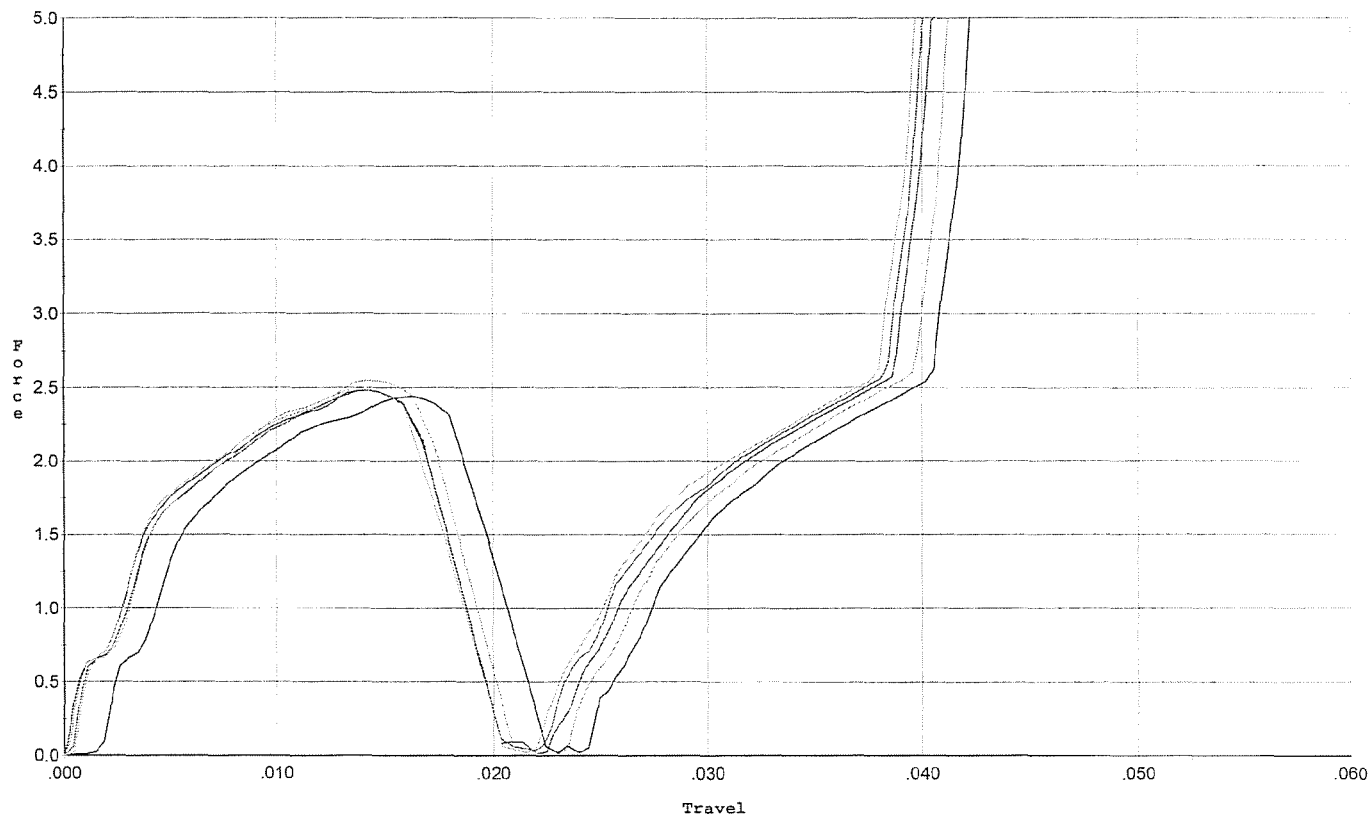
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.017	0.00	0.027	0.029		Set Trigger
2	2.447	0.019	0.00	0.027	0.032		Set Trigger
3	2.502	0.018	0.00	0.027	0.033		Set Trigger
4	2.448	0.017	0.00	0.028	0.031		Set Trigger
5	2.647	0.017	0.00	0.028	0.032		Set Trigger

A.2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



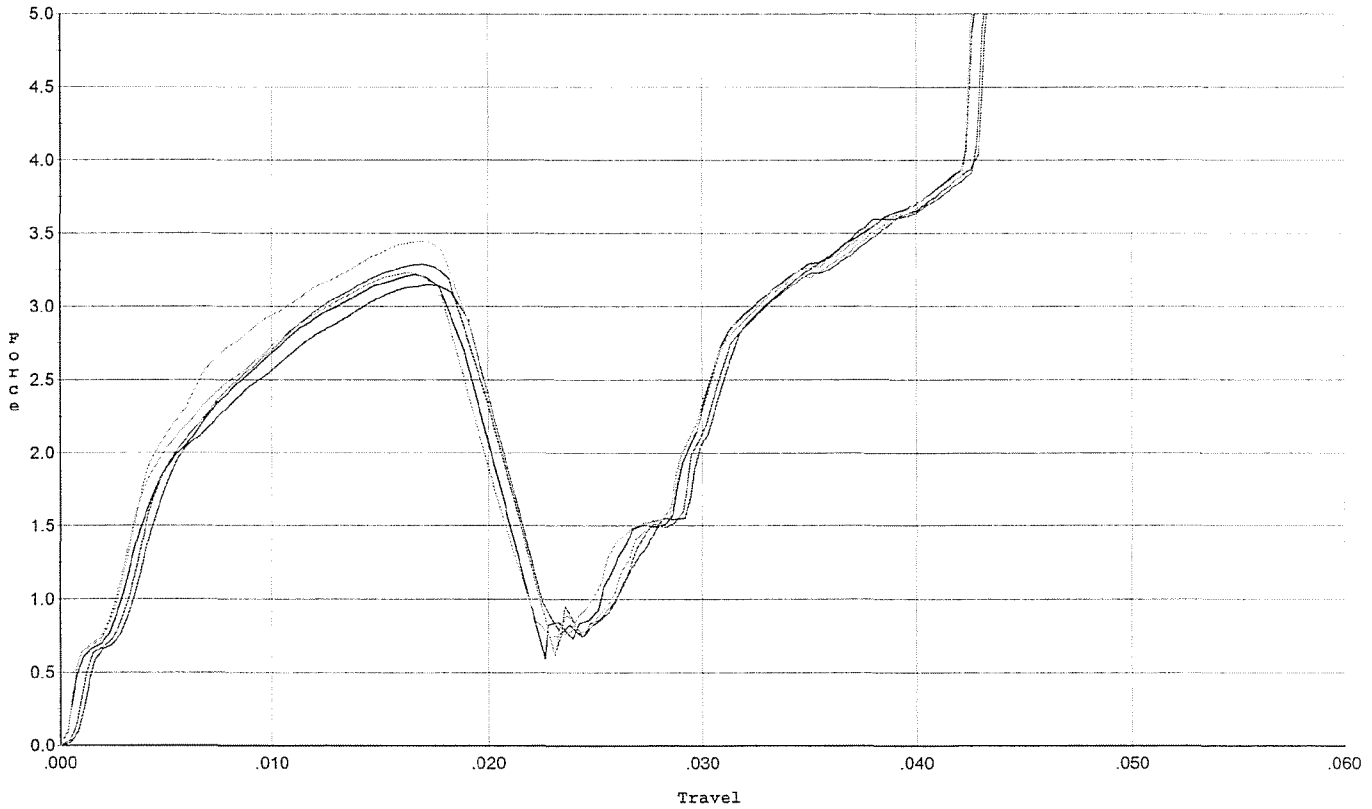
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.017	0.00	0.028	0.030		Set Trigger
2	2.442	0.020	0.00	0.028	0.032		Set Trigger
3	2.482	0.017	0.00	0.028	0.029		Set Trigger
4	2.499	0.018	0.00	0.027	0.031		Set Trigger
5	2.550	0.017	0.00	0.028	0.030		Set Trigger

A.2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



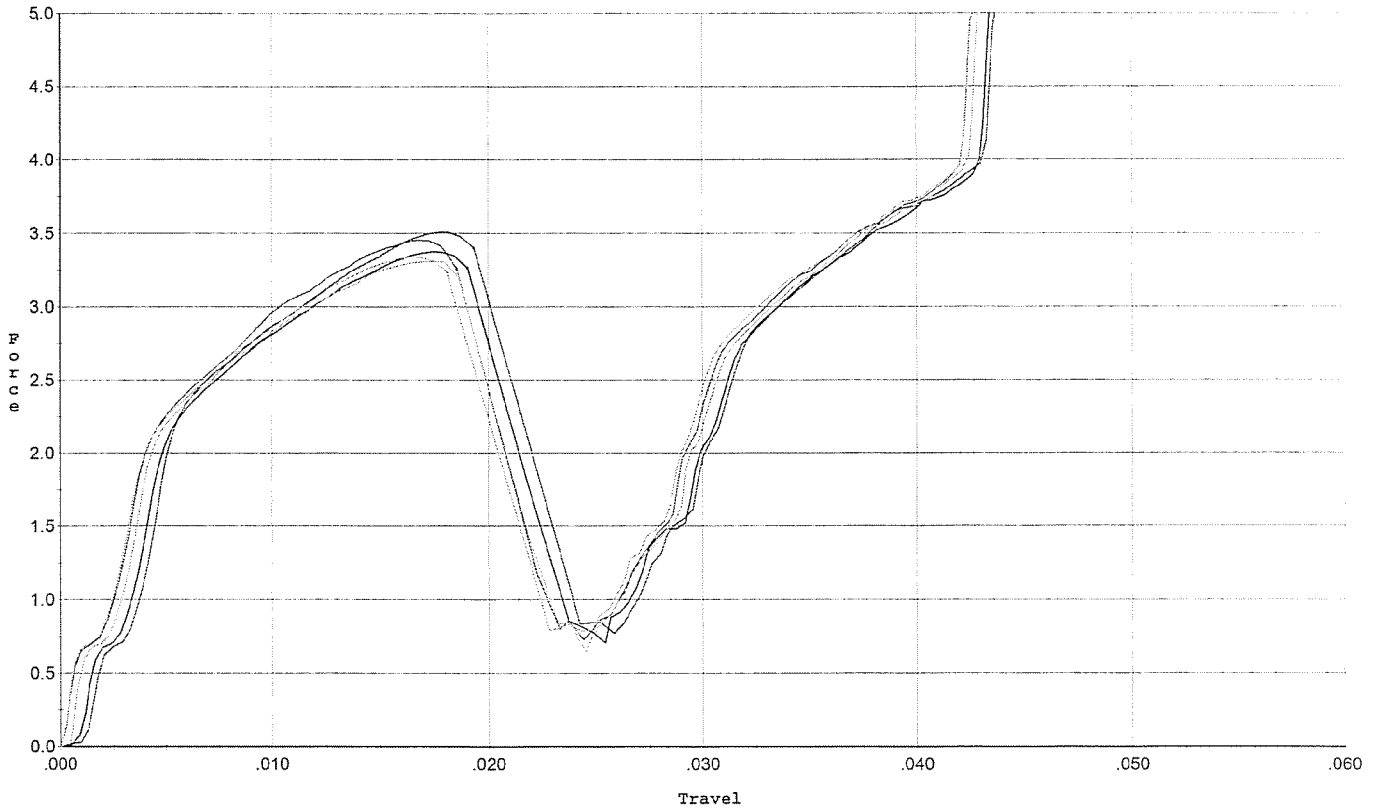
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.019	0.00	0.027	0.040		Set Trigger
2	3.218	0.019	0.00	0.027	0.041		Set Trigger
3	3.289	0.020	0.00	0.027	0.043		Set Trigger
4	3.446	0.019	0.00	0.027	0.045		Set Trigger
5	3.227	0.018	0.00	0.028	0.039		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



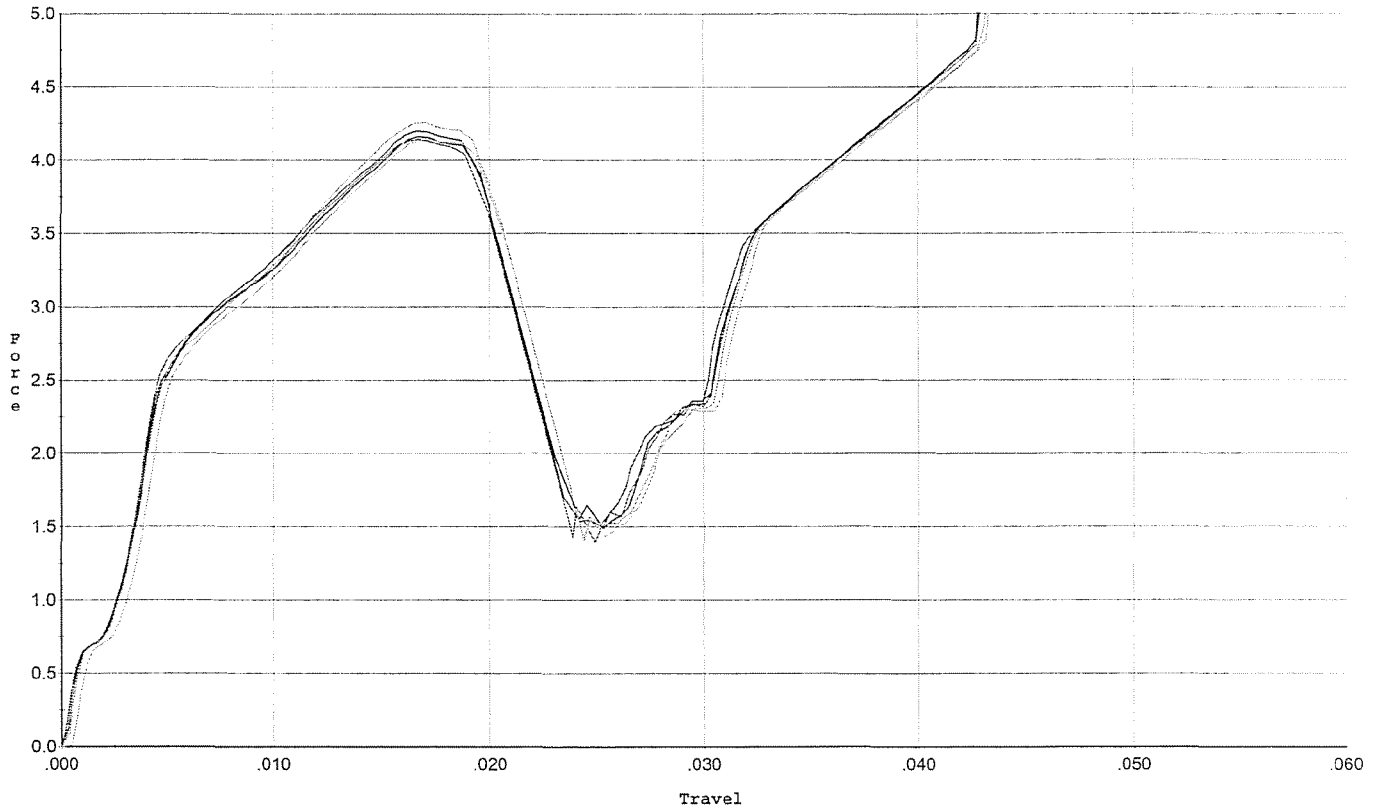
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.507	0.019	0.00	0.027	0.044		Set Trigger
2	3.376	0.019	0.00	0.027	0.043		Set Trigger
3	3.454	0.019	0.00	0.027	0.044		Set Trigger
4	3.307	0.019	0.00	0.027	0.043		Set Trigger
5	3.339	0.018	0.00	0.027	0.042		Set Trigger

A. 3.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



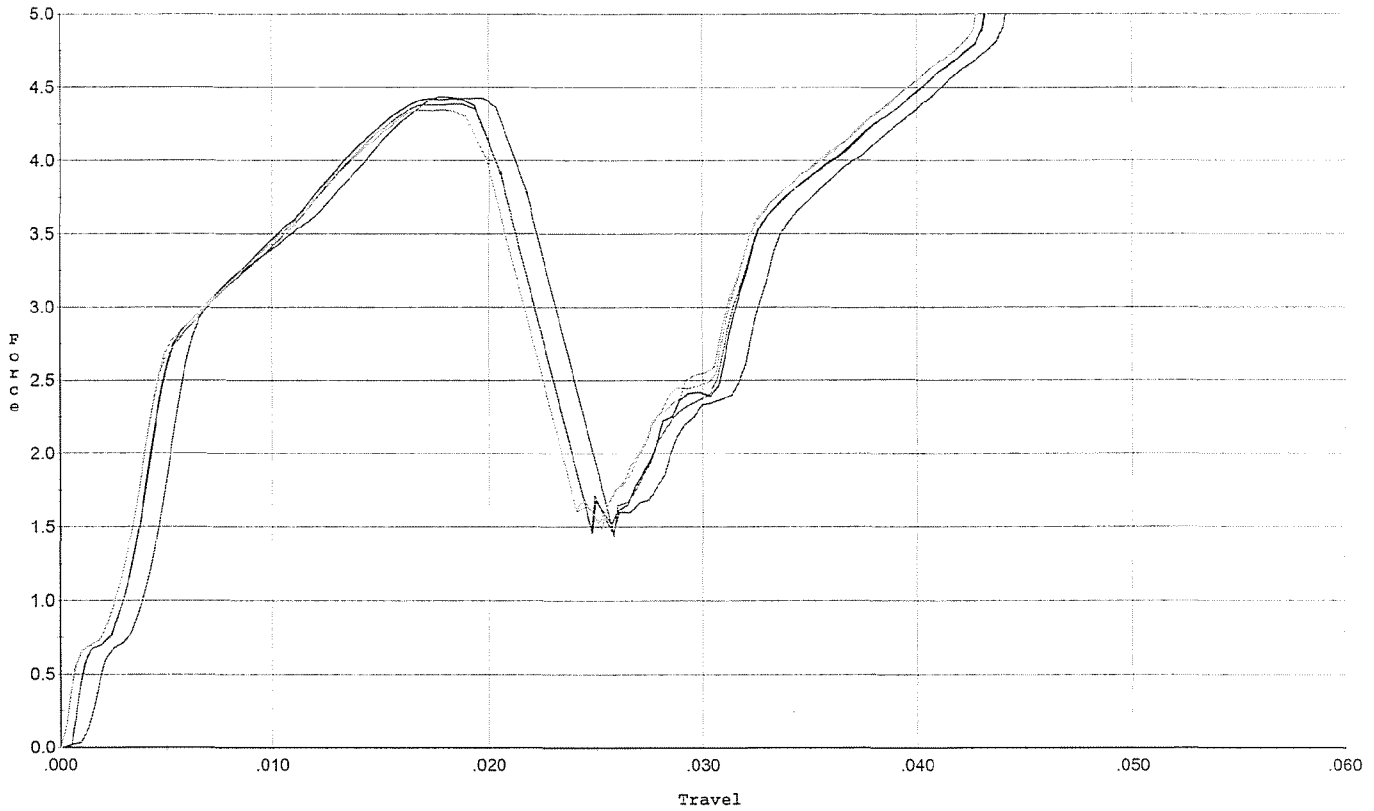
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.020	0.00	0.025	0.054		Set Trigger
2	4.161	0.020	0.00	0.024	0.054		Set Trigger
3	4.143	0.020	0.00	0.025	0.055		Set Trigger
4	4.143	0.021	0.00	0.025	0.056		Set Trigger
5	4.259	0.021	0.00	0.025	0.057		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



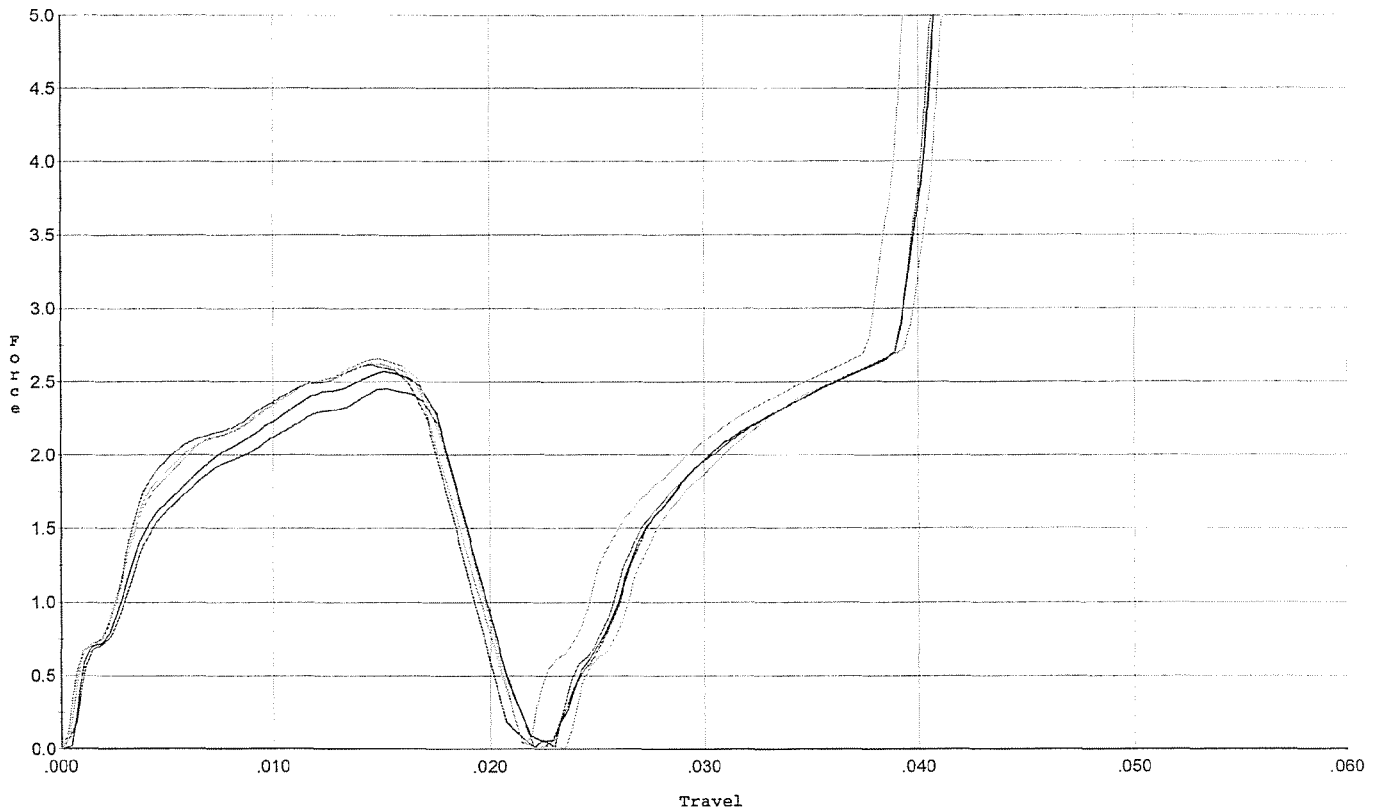
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.436	0.022	0.00	0.020	0.061		Set Trigger
2	4.423	0.021	0.00	0.021	0.059		Set Trigger
3	4.388	0.021	0.00	0.021	0.059		Set Trigger
4	4.350	0.020	0.00	0.024	0.057		Set Trigger
5	4.349	0.020	0.00	0.024	0.057		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



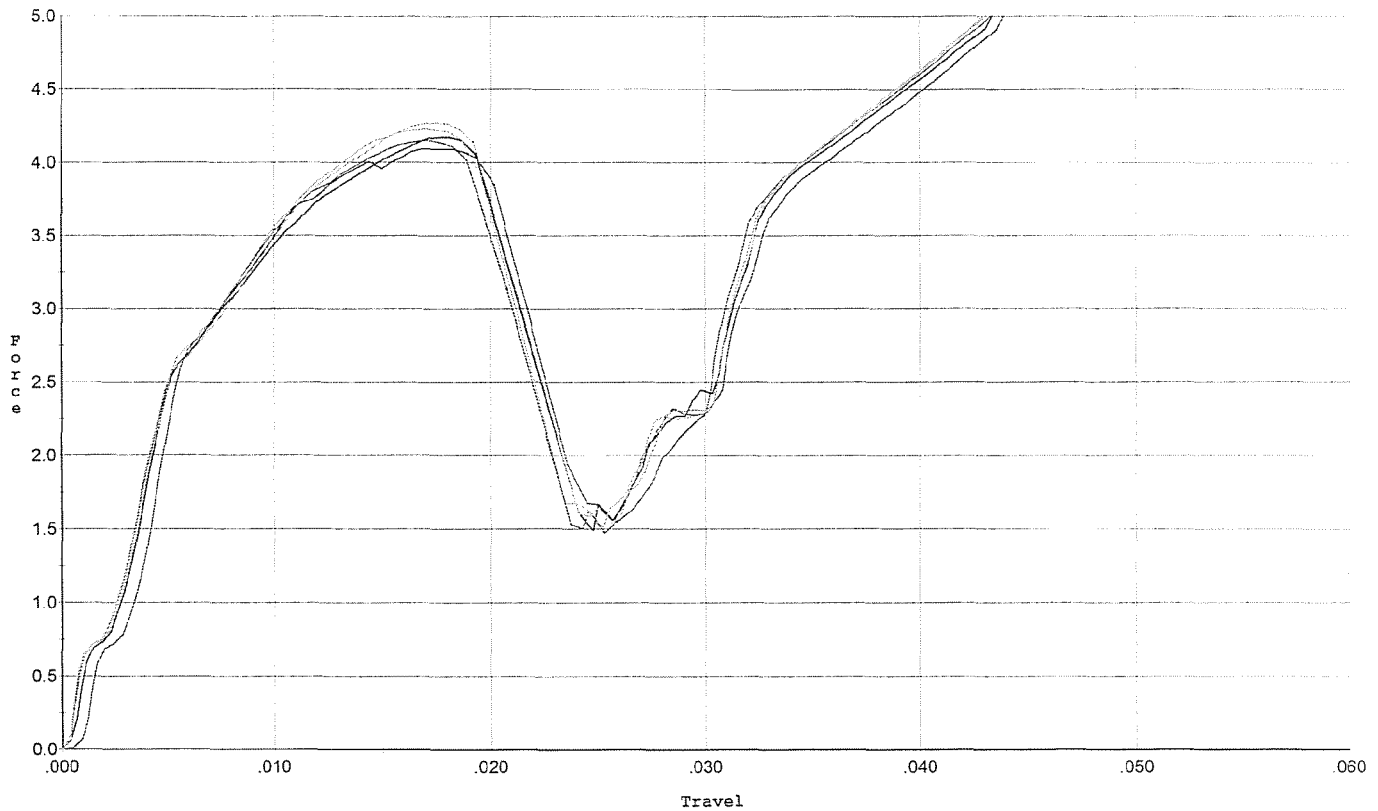
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.018	0.00	0.027	0.030		Set Trigger
2	2.569	0.018	0.00	0.027	0.031		Set Trigger
3	2.620	0.017	0.00	0.028	0.032		Set Trigger
4	2.629	0.017	0.00	0.028	0.031		Set Trigger
5	2.657	0.018	0.00	0.026	0.033		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.020	0.00	0.025	0.055		Set Trigger
2	4.172	0.019	0.00	0.025	0.053		Set Trigger
3	4.151	0.021	0.00	0.025	0.058		Set Trigger
4	4.231	0.020	0.00	0.025	0.055		Set Trigger
5	4.272	0.019	0.00	0.025	0.054		Set Trigger

A-4.18