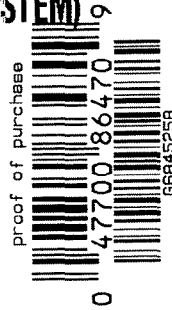


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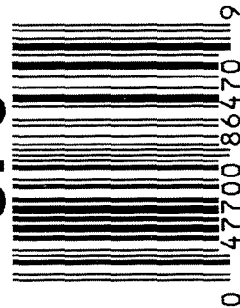
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845258

UPC



BM FORM

GUN SERIAL #

G6845258

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/7/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/14	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
FC04 REV 5/2006				

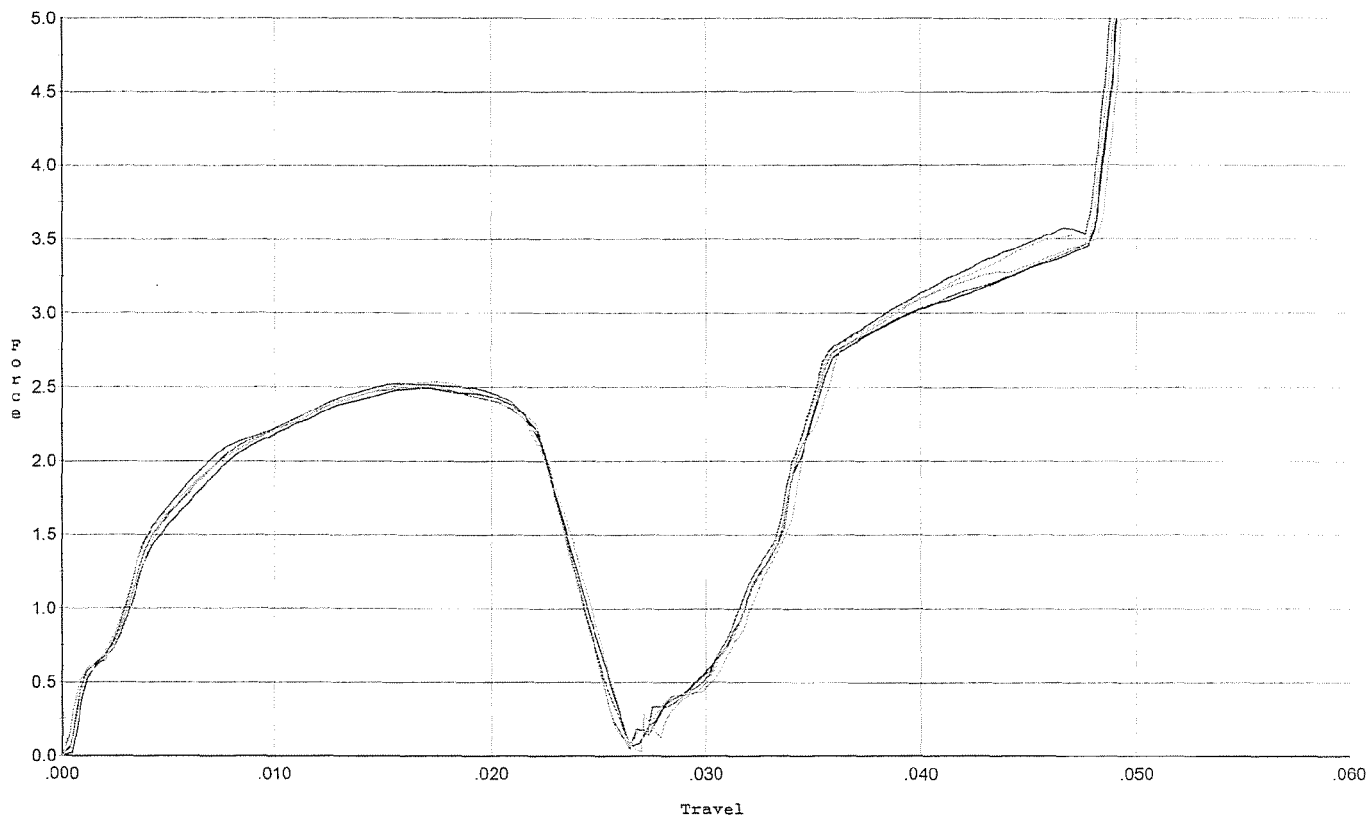
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-25-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-25-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-25-09	LH
	J) ASSEMBLE STOCK		5-18-09	LH
	K) ASSEMBLE SWIVEL STUDS		6-25-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	LH
670	FINAL INSPECTION A) HEADSPACE		6-25-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.72</u> <u>2.71</u> <u>2.70</u> <u>2.72</u>	5-21-09	LH
	C) FUNCTION		6-25-09	LH
690	PACK		7/21/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



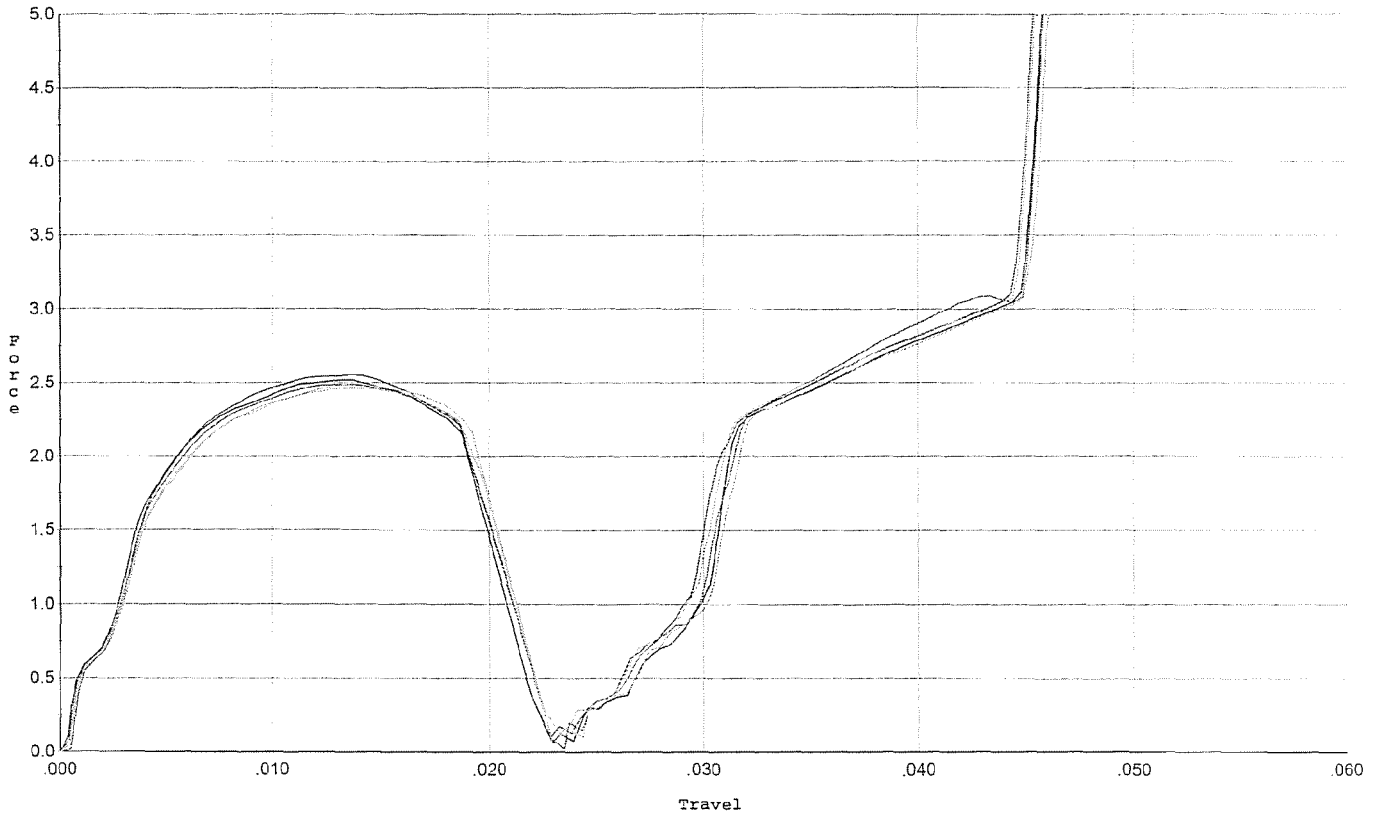
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.022	0.00	0.032	0.042		Set Trigger
2	2.492	0.022	0.00	0.032	0.041		Set Trigger
3	2.503	0.022	0.00	0.032	0.042		Set Trigger
4	2.504	0.022	0.00	0.032	0.042		Set Trigger
5	2.538	0.024	0.00	0.032	0.044		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



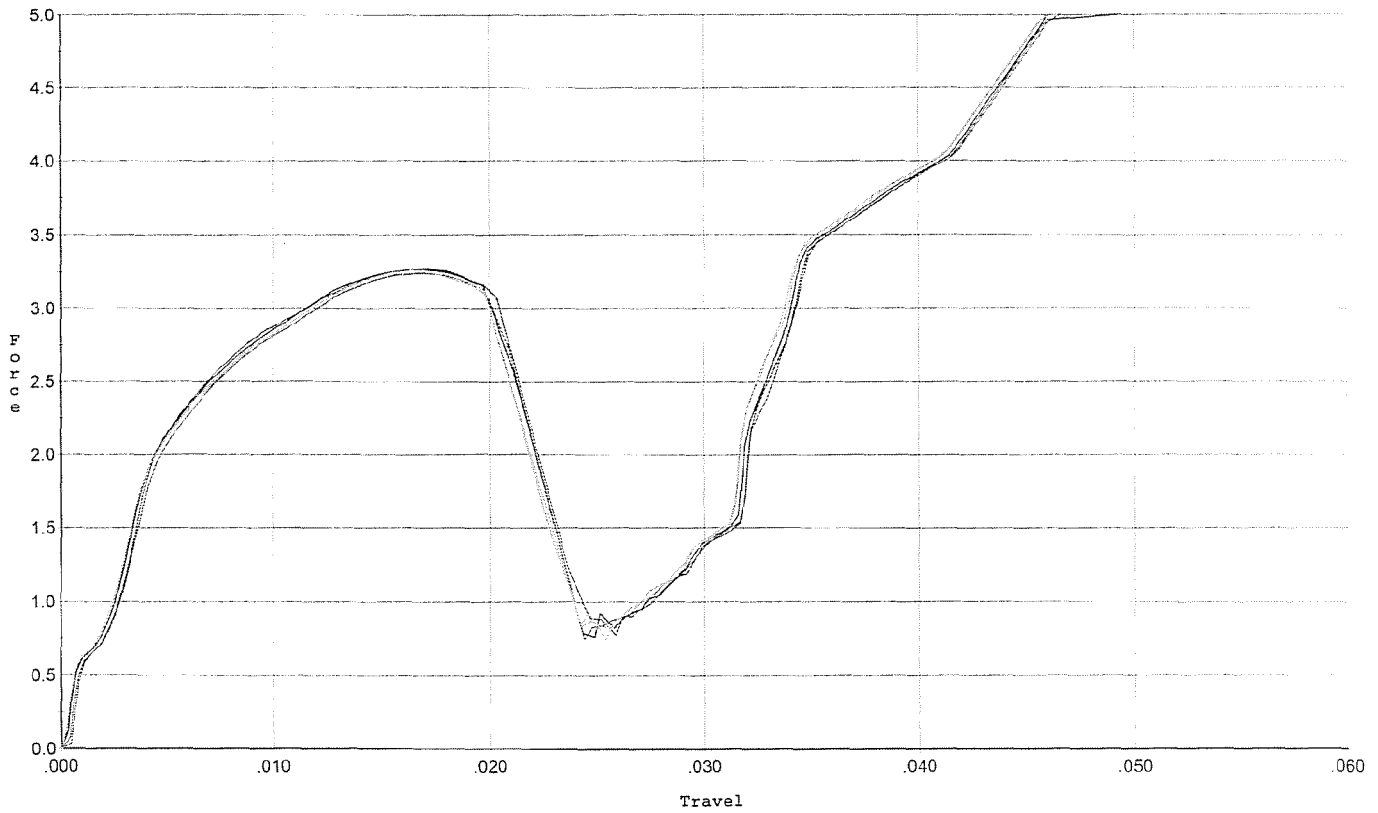
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.021	0.00	0.030	0.039		Set Trigger
2	2.520	0.019	0.00	0.031	0.035		Set Trigger
3	2.488	0.020	0.00	0.031	0.038		Set Trigger
4	2.469	0.020	0.00	0.030	0.036		Set Trigger
5	2.493	0.019	0.00	0.031	0.036		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



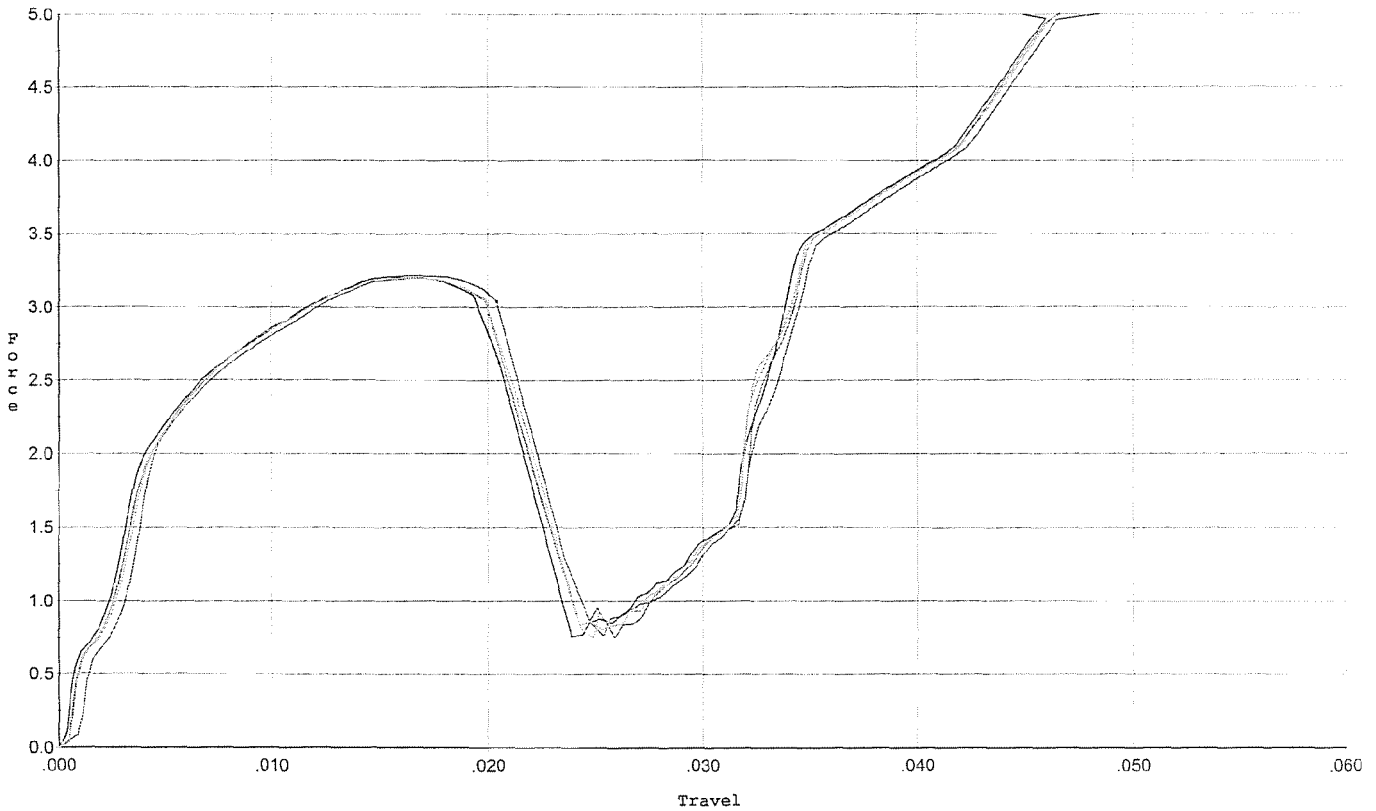
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.020	0.00	0.029	0.048		Set Trigger
2	3.266	0.021	0.00	0.029	0.050		Set Trigger
3	3.240	0.021	0.00	0.029	0.048		Set Trigger
4	3.248	0.020	0.00	0.029	0.046		Set Trigger
5	3.263	0.020	0.00	0.029	0.046		Set Trigger

AUG 11 2009
 H.25RP
 3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



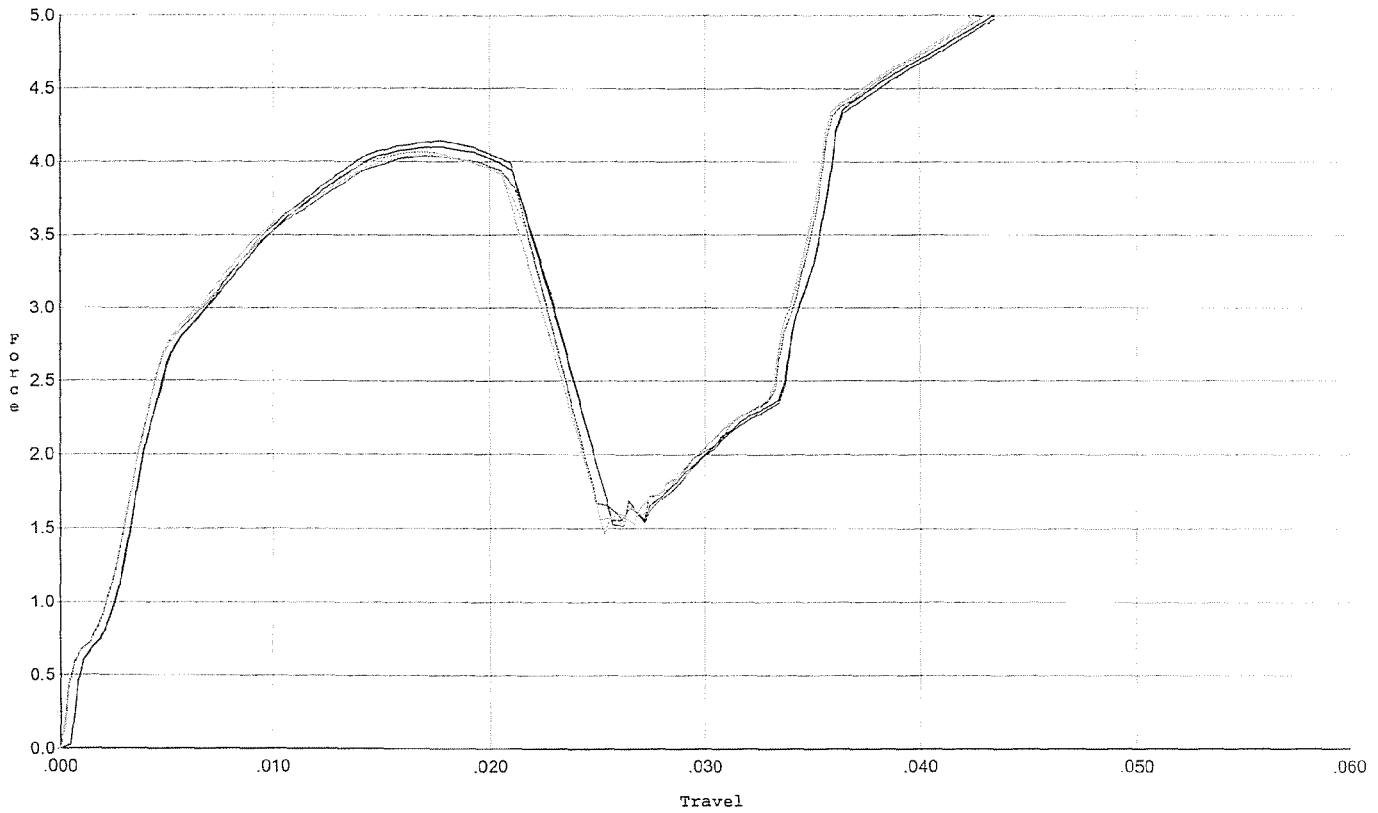
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.020	0.00	0.030	0.047		Set Trigger
2	3.204	0.021	0.00	0.030	0.048		Set Trigger
3	3.193	0.020	0.00	0.030	0.046		Set Trigger
4	3.196	0.020	0.00	0.030	0.046		Set Trigger
5	3.197	0.022	0.00	0.030	0.050		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



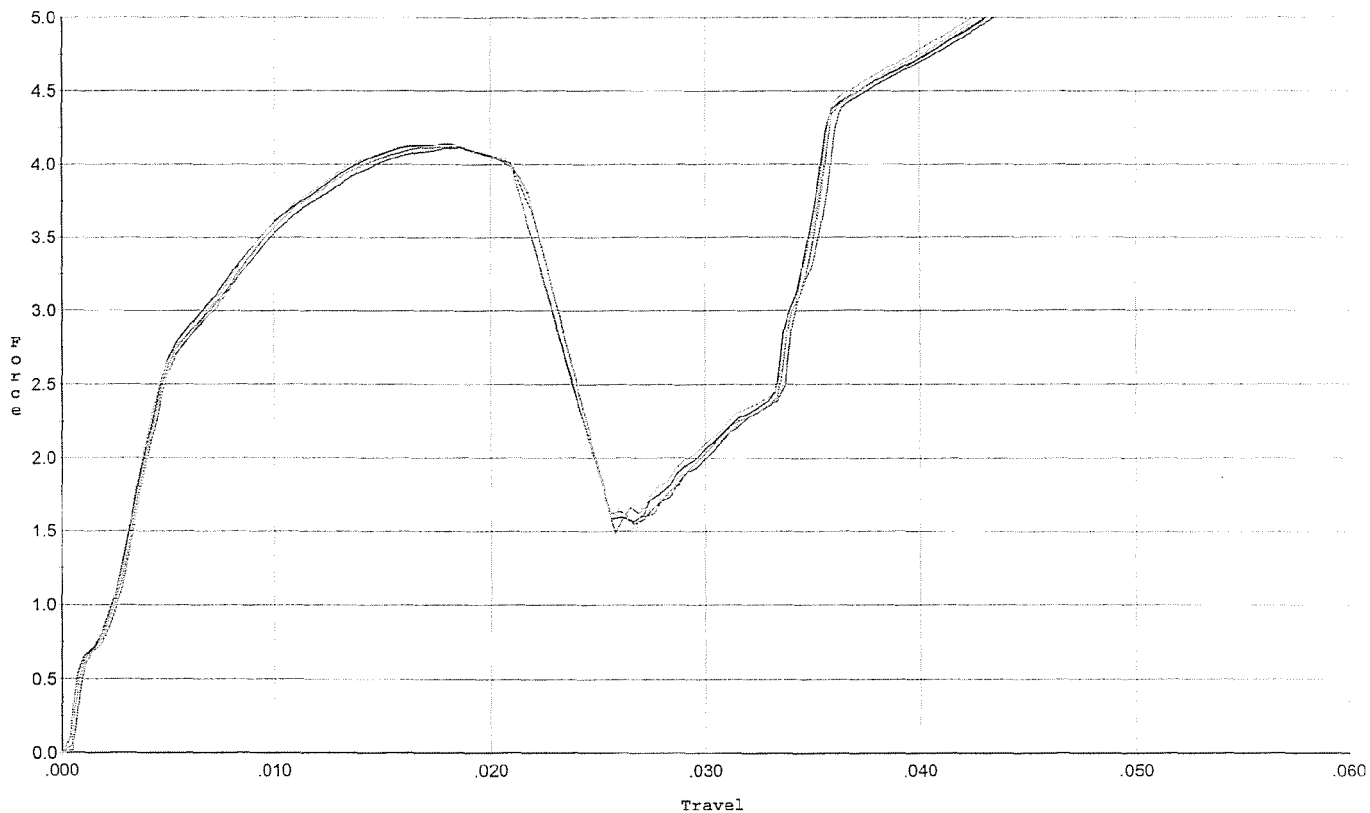
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.023	0.00	0.027	0.066		Set Trigger
2	4.101	0.023	0.00	0.027	0.066		Set Trigger
3	4.042	0.021	0.00	0.027	0.061		Set Trigger
4	4.046	0.022	0.00	0.027	0.063		Set Trigger
5	4.068	0.023	0.00	0.027	0.066		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



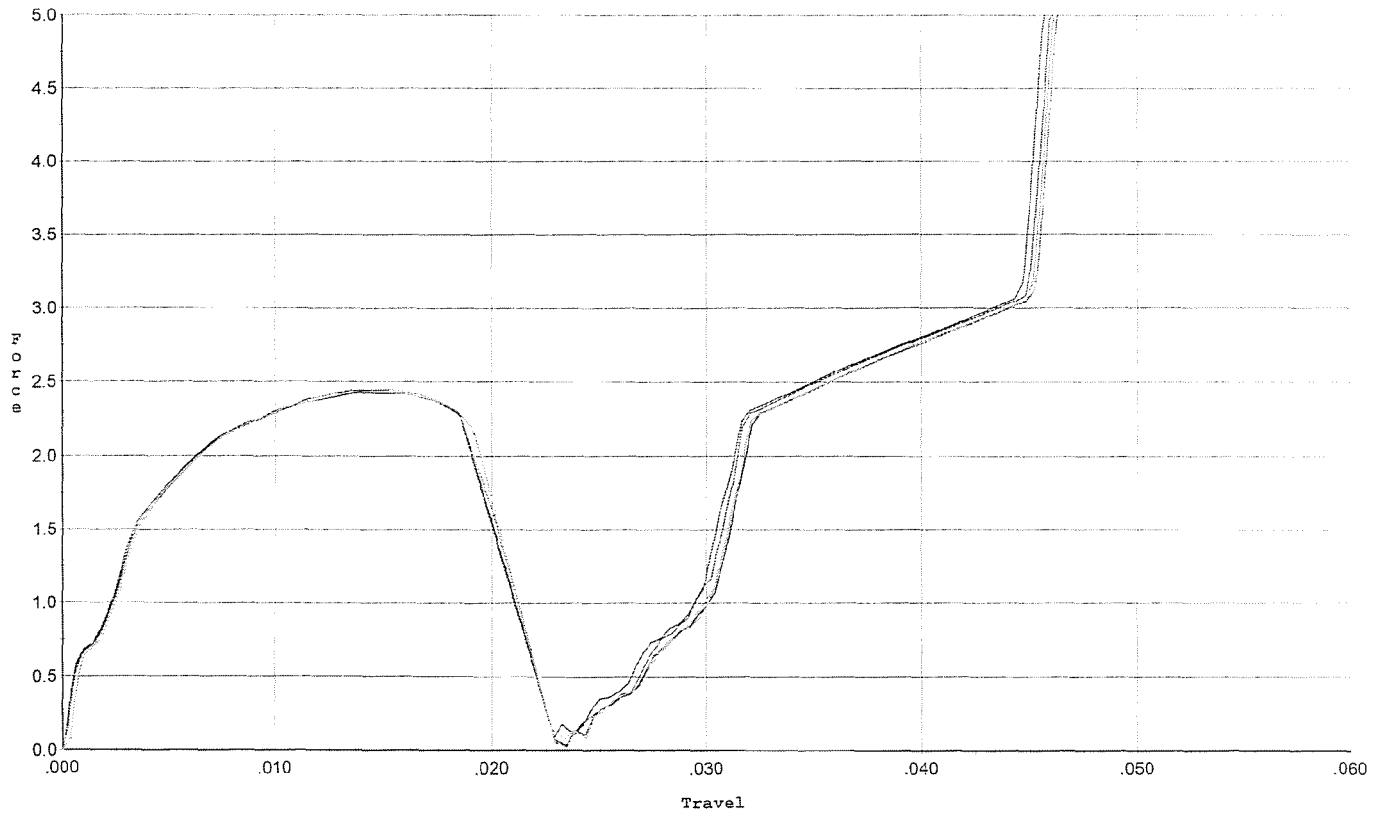
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.022	0.00	0.027	0.063		Set Trigger
2	4.139	0.021	0.00	0.027	0.061		Set Trigger
3	4.119	0.022	0.00	0.027	0.064		Set Trigger
4	4.133	0.022	0.00	0.027	0.063		Set Trigger
5	4.136	0.021	0.00	0.027	0.061		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



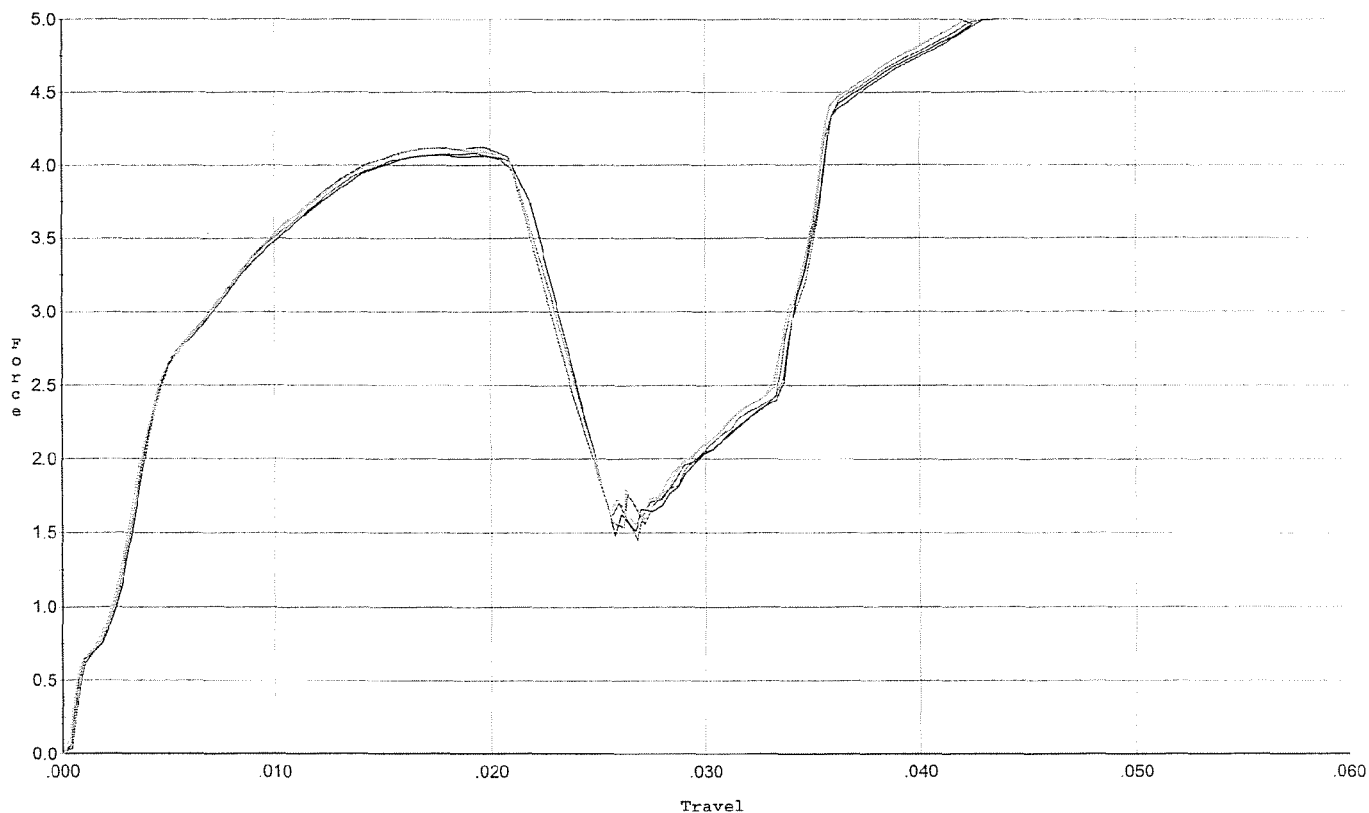
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.021	0.00	0.031	0.038		Set Trigger
2	2.431	0.020	0.00	0.031	0.037		Set Trigger
3	2.436	0.019	0.00	0.031	0.035		Set Trigger
4	2.450	0.019	0.00	0.031	0.036		Set Trigger
5	2.439	0.020	0.00	0.031	0.037		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.021	0.00	0.027	0.060		Set Trigger
2	4.071	0.022	0.00	0.027	0.063		Set Trigger
3	4.123	0.023	0.00	0.027	0.066		Set Trigger
4	4.122	0.021	0.00	0.027	0.061		Set Trigger
5	4.117	0.023	0.00	0.026	0.066		Set Trigger

Avg 4.10