

076845270

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

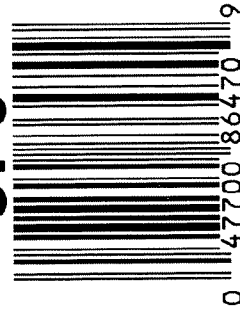
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845270

UPC



GUN SERIAL #

G 684 5270

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	R/C
480	MAGNAFLUX BBL ACTION		5/6/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5/14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5/14/09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

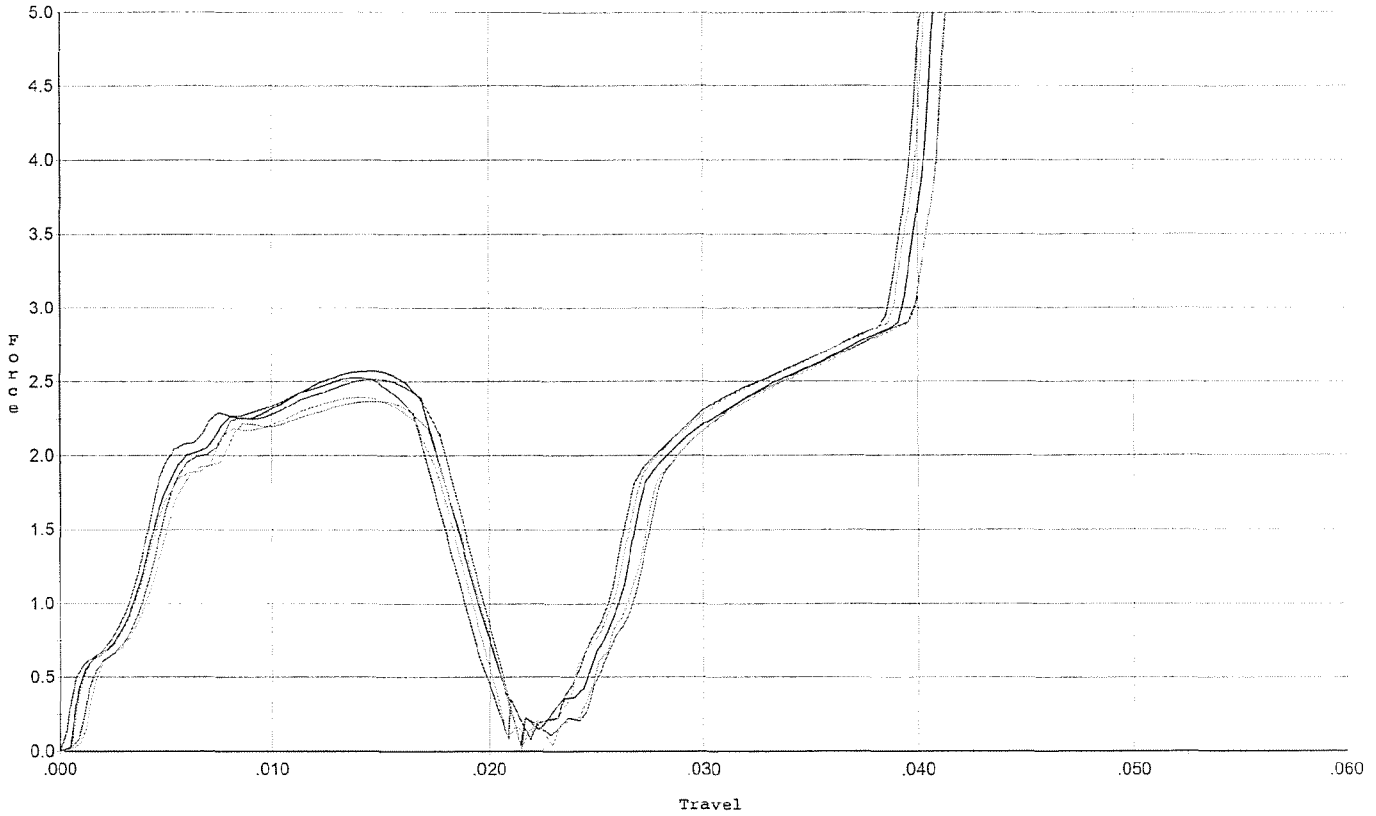
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.2</u> <u>4.2</u>	6-16-09	292
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.2</u> <u>5.2</u> <u>5.2</u>	6-16-09	292
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6-16-09	292
	J) ASSEMBLE STOCK		5-20-09	292
	K) ASSEMBLE SWIVEL STUDS		6-16-09	292
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TC12
670	FINAL INSPECTION A) HEADSPACE		6-16-09	292
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>296</u> <u>288</u> <u>294</u> <u>297</u> <u>287</u>	6-15-09	RTZ
	C) FUNCTION		6-16-09	292
690	PACK		7/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



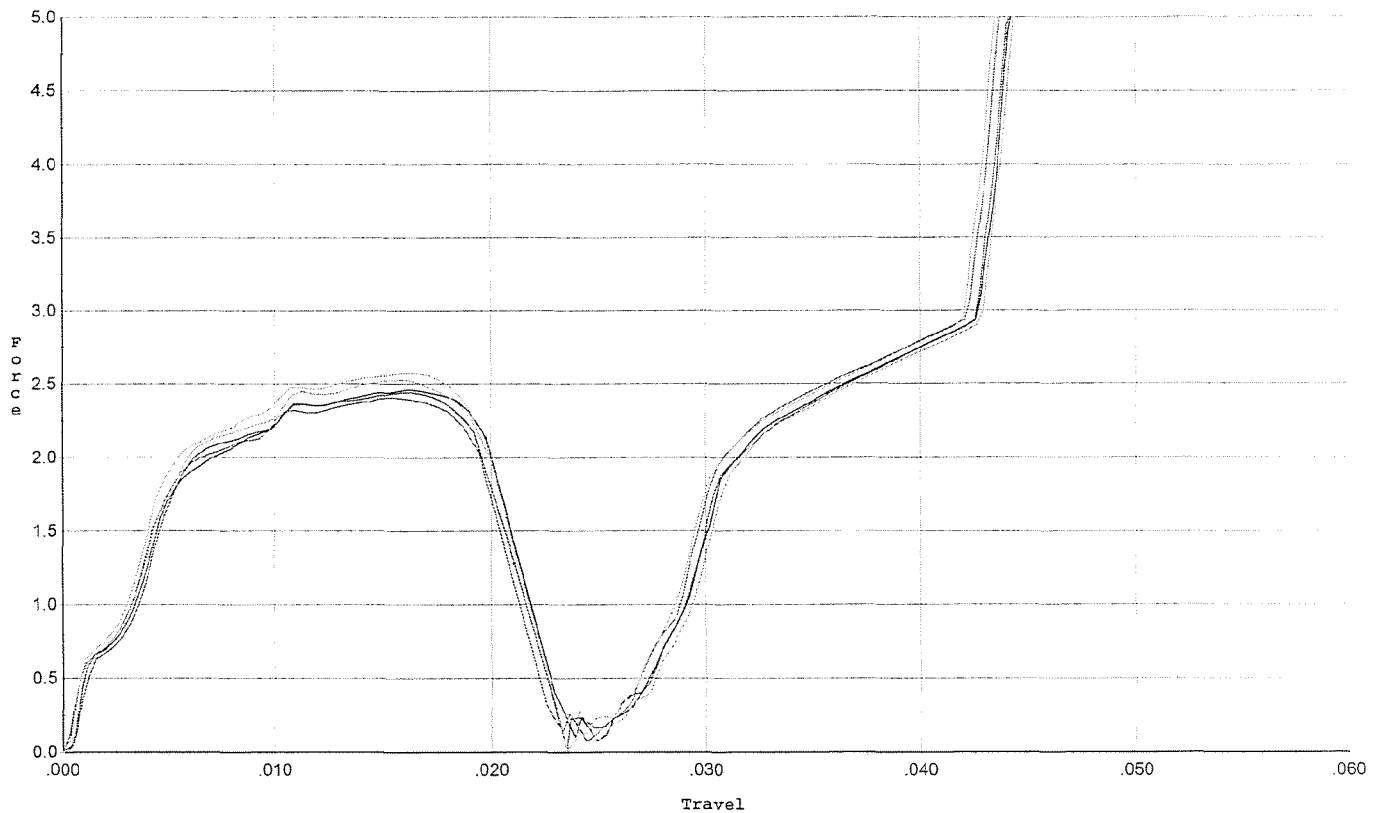
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.017	0.00	0.027	0.030		Set Trigger
2	2.572	0.017	0.00	0.027	0.030		Set Trigger
3	2.512	0.018	0.00	0.028	0.031		Set Trigger
4	2.393	0.018	0.00	0.027	0.030		Set Trigger
5	2.365	0.019	0.00	0.027	0.031		Set Trigger

A.2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



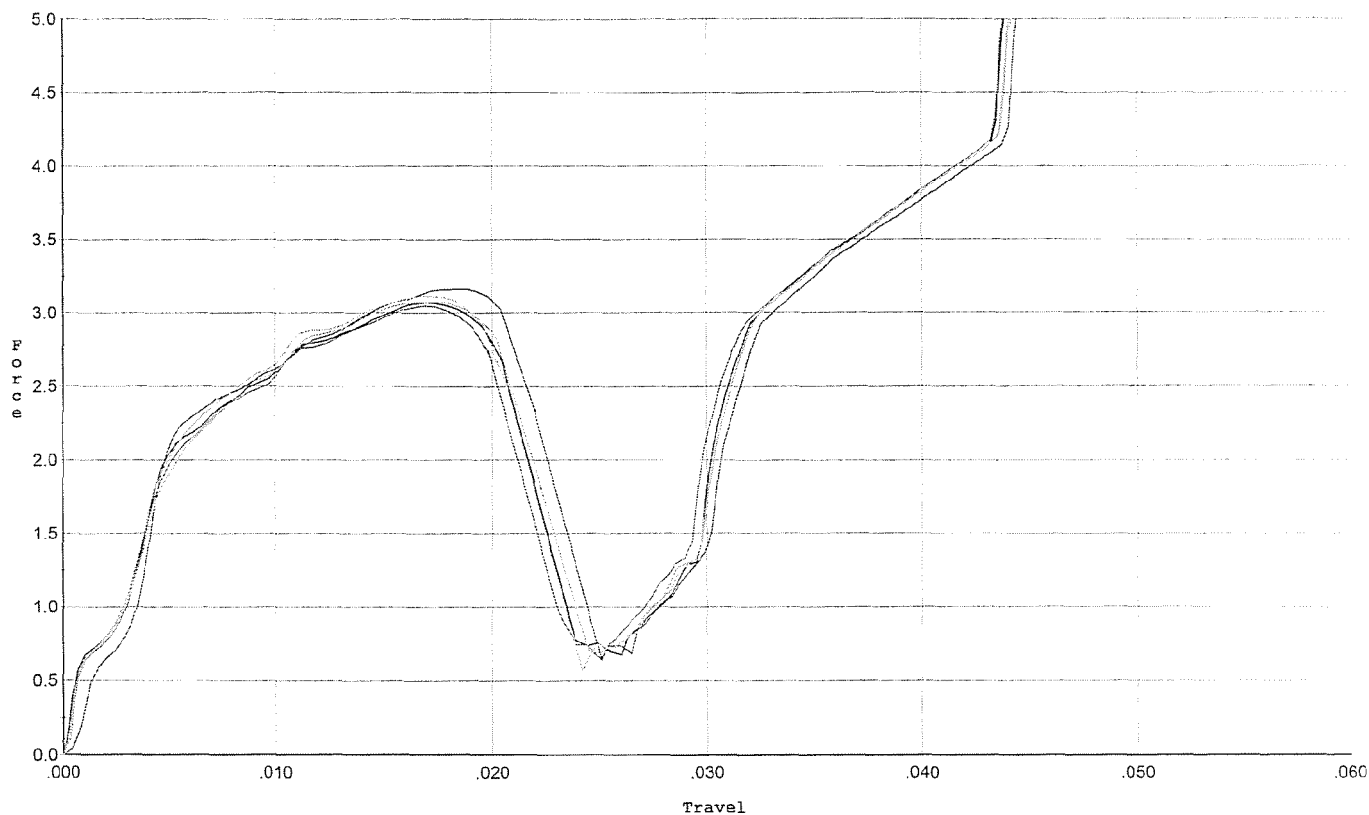
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.021	0.00	0.029	0.037		Set Trigger
2	2.460	0.020	0.00	0.029	0.036		Set Trigger
3	2.406	0.019	0.00	0.029	0.035		Set Trigger
4	2.575	0.020	0.00	0.029	0.038		Set Trigger
5	2.526	0.020	0.00	0.030	0.037		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



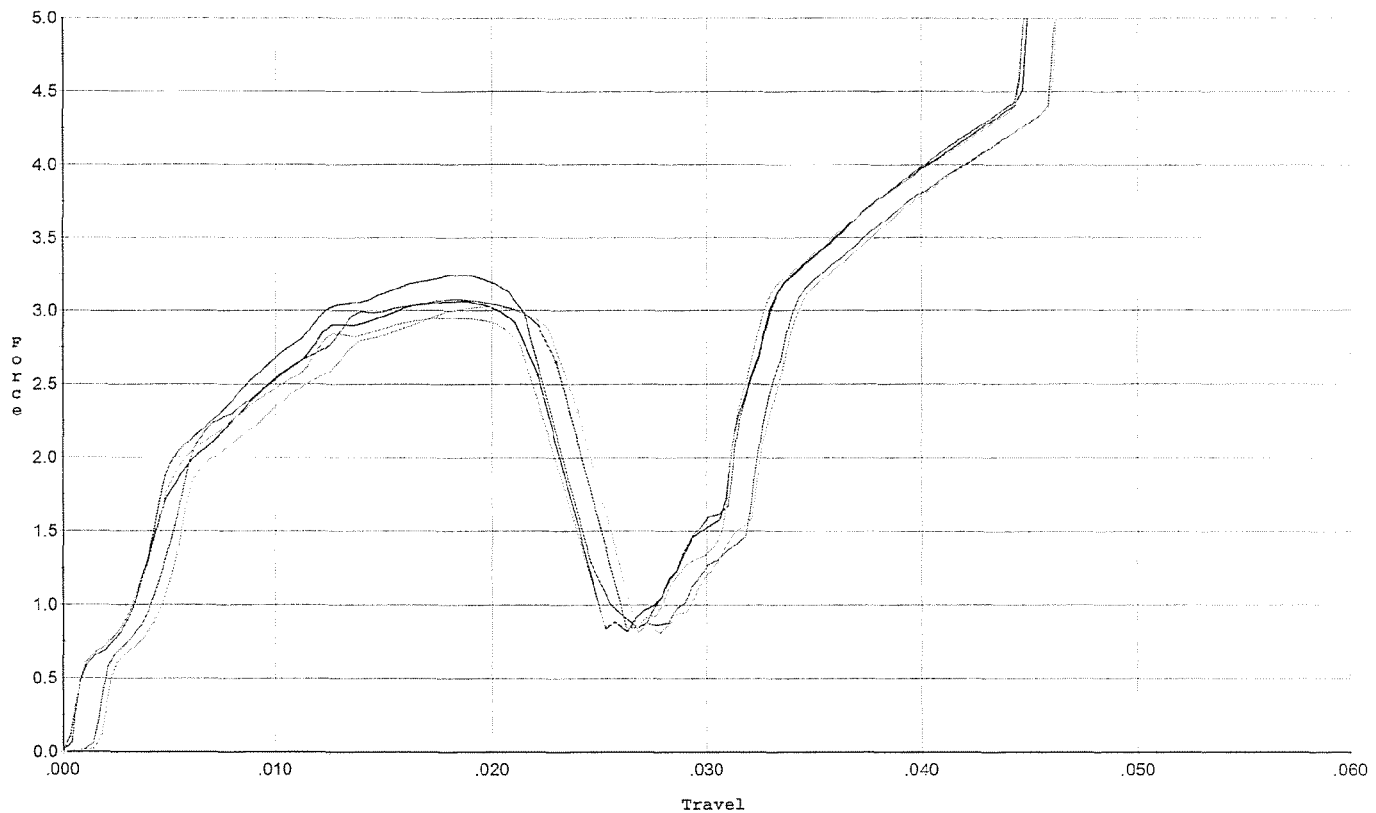
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.162	0.022	0.00	0.028	0.048		Set Trigger
2	3.067	0.020	0.00	0.028	0.045		Set Trigger
3	3.048	0.020	0.00	0.028	0.042		Set Trigger
4	3.114	0.021	0.00	0.028	0.046		Set Trigger
5	3.072	0.022	0.00	0.027	0.048		Set Trigger

A.3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



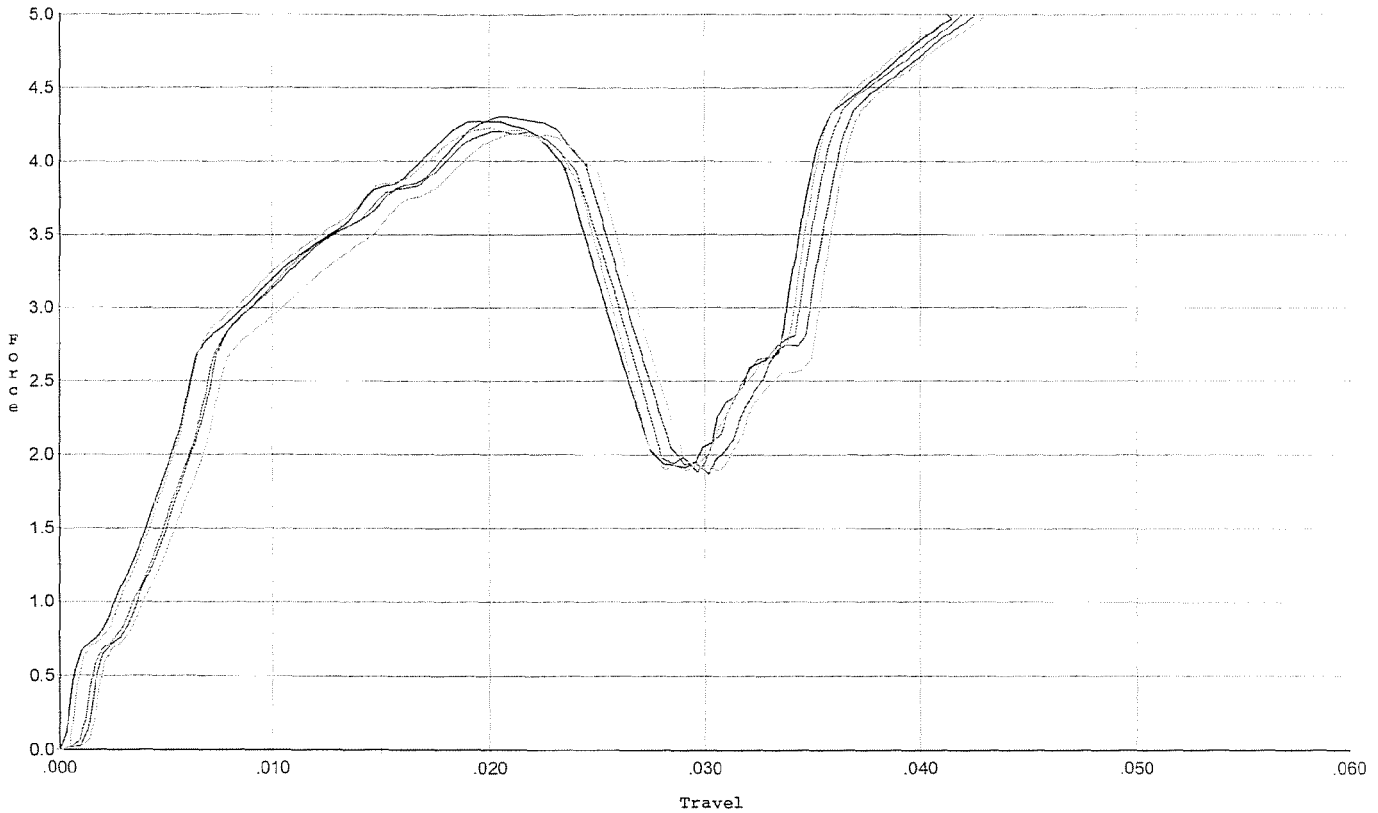
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.021	0.00	0.027	0.049		Set Trigger
2	3.064	0.022	0.00	0.027	0.048		Set Trigger
3	3.077	0.023	0.00	0.028	0.049		Set Trigger
4	3.023	0.024	0.00	0.027	0.049		Set Trigger
5	2.951	0.023	0.00	0.027	0.049		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



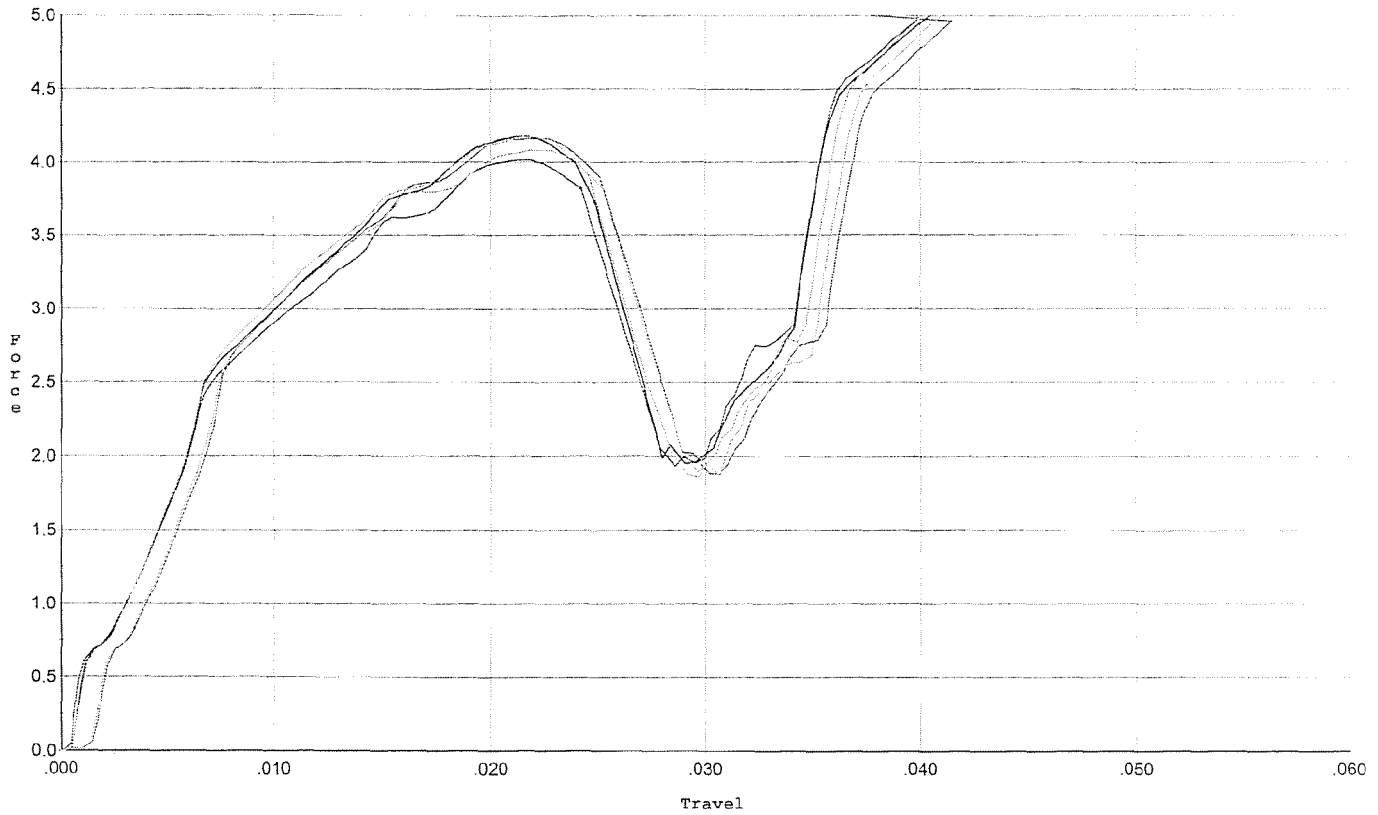
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.024	0.00	0.020	0.068		Set Trigger
2	4.271	0.023	0.00	0.020	0.067		Set Trigger
3	4.201	0.026	0.00	0.020	0.071		Set Trigger
4	4.188	0.025	0.00	0.020	0.067		Set Trigger
5	4.230	0.024	0.00	0.020	0.069		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



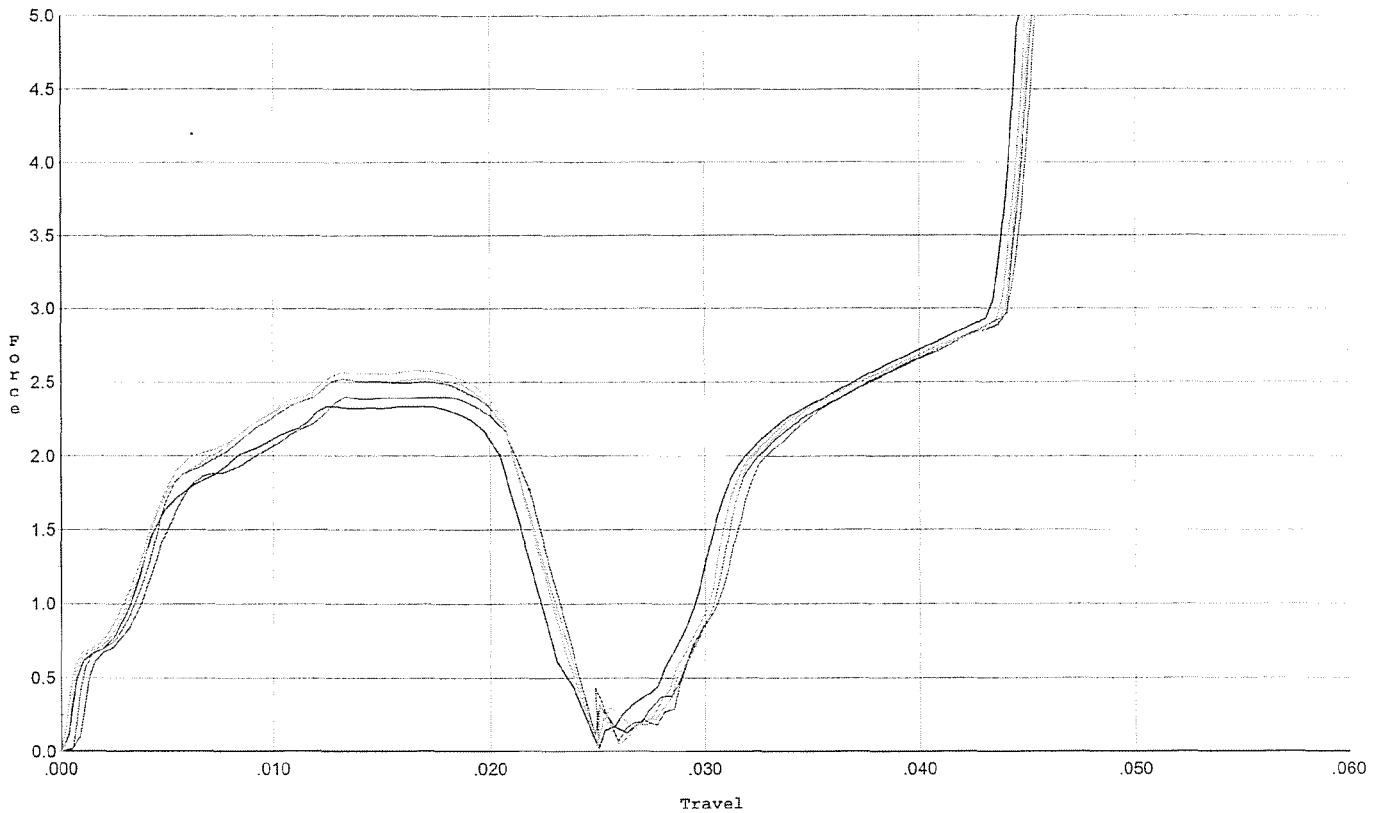
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.024	0.00	0.020	0.065		Set Trigger
2	4.180	0.025	0.00	0.020	0.069		Set Trigger
3	4.167	0.027	0.00	0.020	0.073		Set Trigger
4	4.086	0.025	0.00	0.020	0.068		Set Trigger
5	4.184	0.025	0.00	0.020	0.068		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



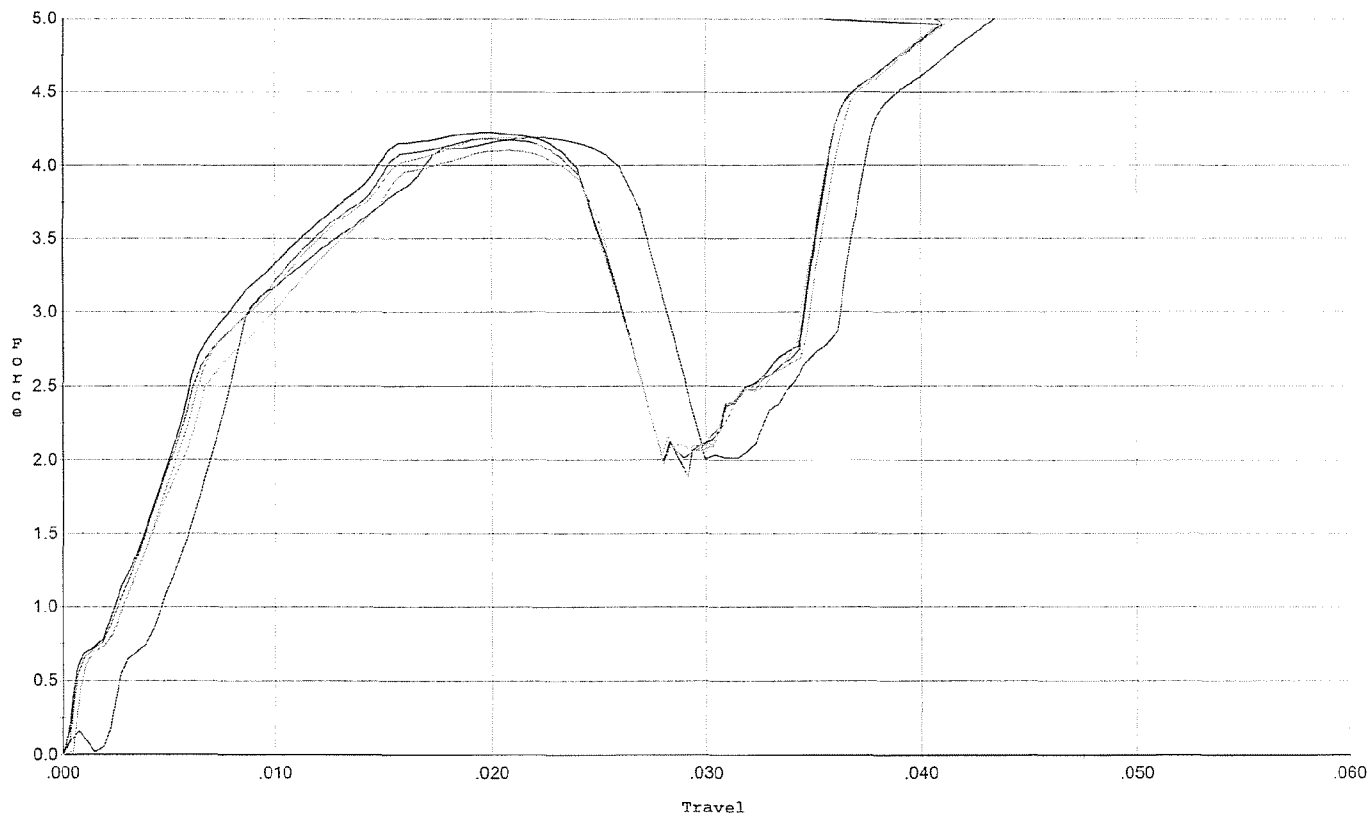
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.022	0.00	0.029	0.038		Set Trigger
2	2.338	0.020	0.00	0.029	0.036		Set Trigger
3	2.522	0.021	0.00	0.030	0.038		Set Trigger
4	2.577	0.021	0.00	0.030	0.039		Set Trigger
5	2.522	0.021	0.00	0.030	0.039		Set Trigger

A.2-47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.027	0.00	0.019	0.075		Set Trigger
2	4.225	0.025	0.00	0.019	0.075		Set Trigger
3	4.182	0.026	0.00	0.019	0.074		Set Trigger
4	4.188	0.026	0.00	0.020	0.073		Set Trigger
5	4.103	0.025	0.00	0.020	0.070		Set Trigger

A-4.17