

G6845271

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

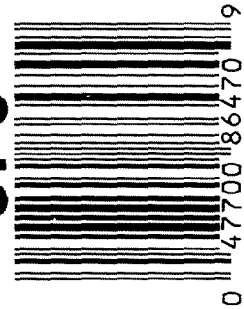
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845271

UPC



GUN SERIAL #

G 6845271

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	HEADSPACE - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	MAGNAFLUX	5/6/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/11/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	L.V.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

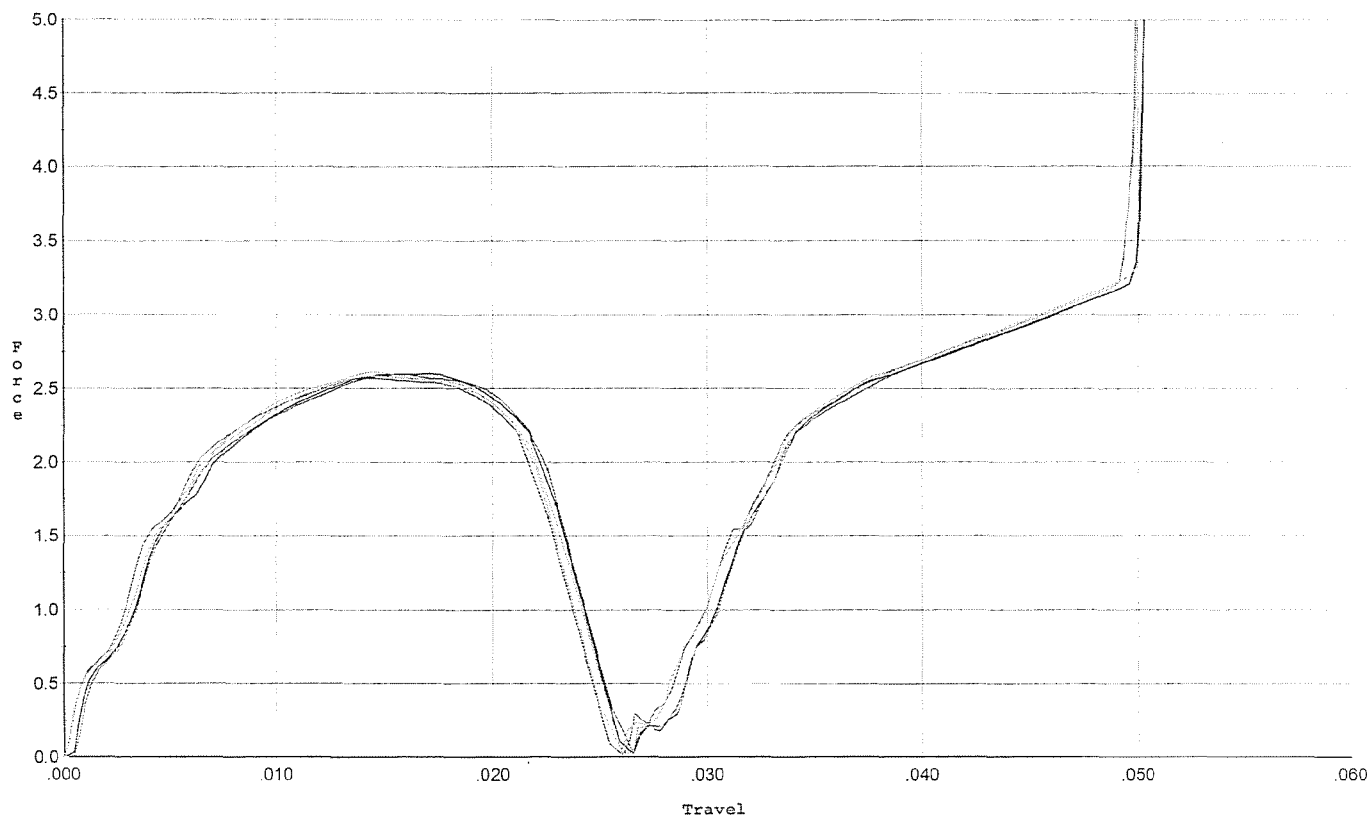
560	BARBER - M24 0052814 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-1-09	LD
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-1-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.003</u> <u>.003</u> <u>.004</u>	6-1-09	LD
	J) ASSEMBLE STOCK			5-15-09	LD
	K) ASSEMBLE SWIVEL STUDS			6-1-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	3/19/09	EX
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			5-19-09	WN
670	FINAL INSPECTION A) HEADSPACE			6-1-09	LD
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>237</u> <u>238</u> <u>237</u> <u>244</u> <u>248</u>	5-26-09	RP
	C) FUNCTION			6-1-09	LD
690	PACK			6/17/09	Fin

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



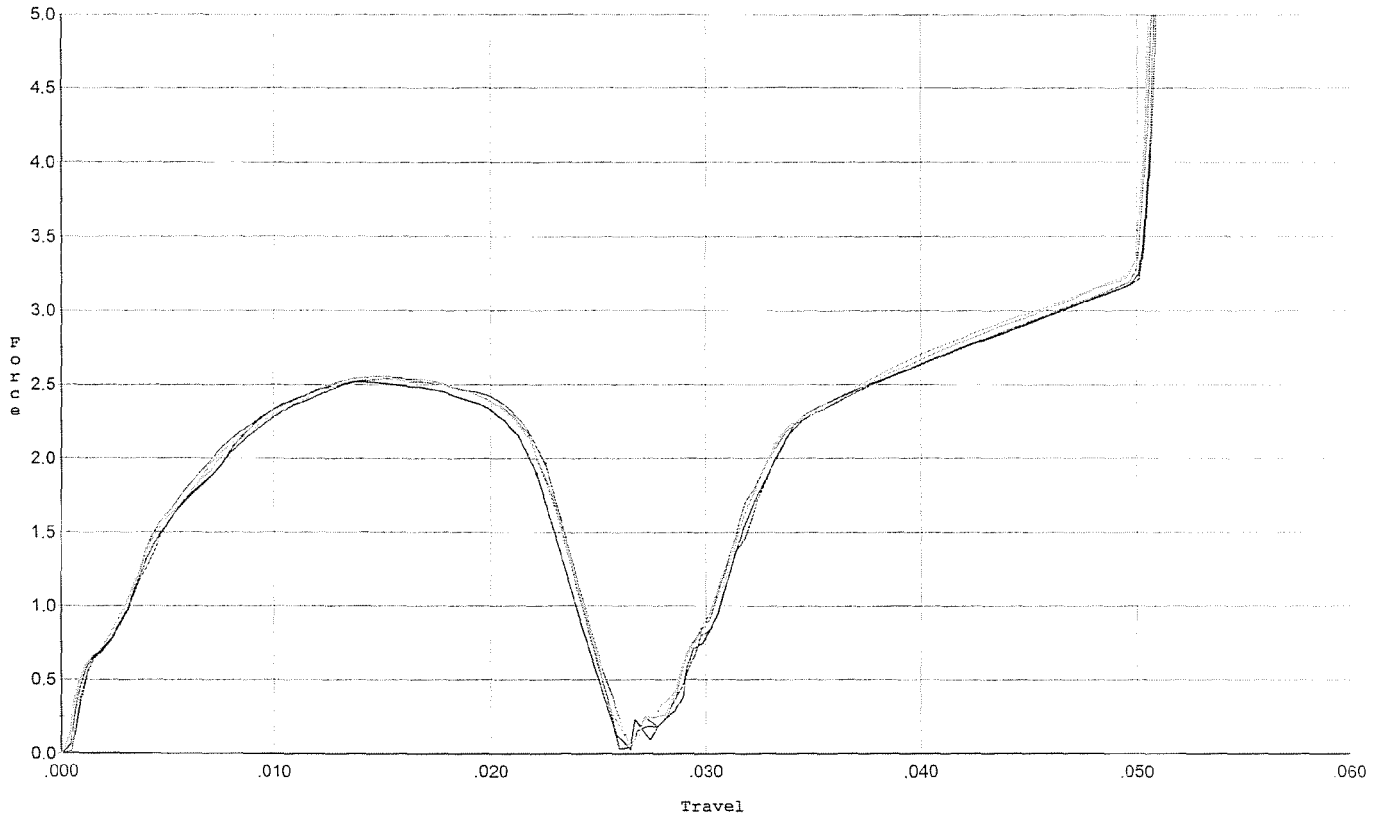
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.023	0.00	0.032	0.043		Set Trigger
2	2.600	0.023	0.00	0.032	0.043		Set Trigger
3	2.569	0.023	0.00	0.032	0.043		Set Trigger
4	2.612	0.022	0.00	0.032	0.042		Set Trigger
5	2.585	0.023	0.00	0.032	0.044		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



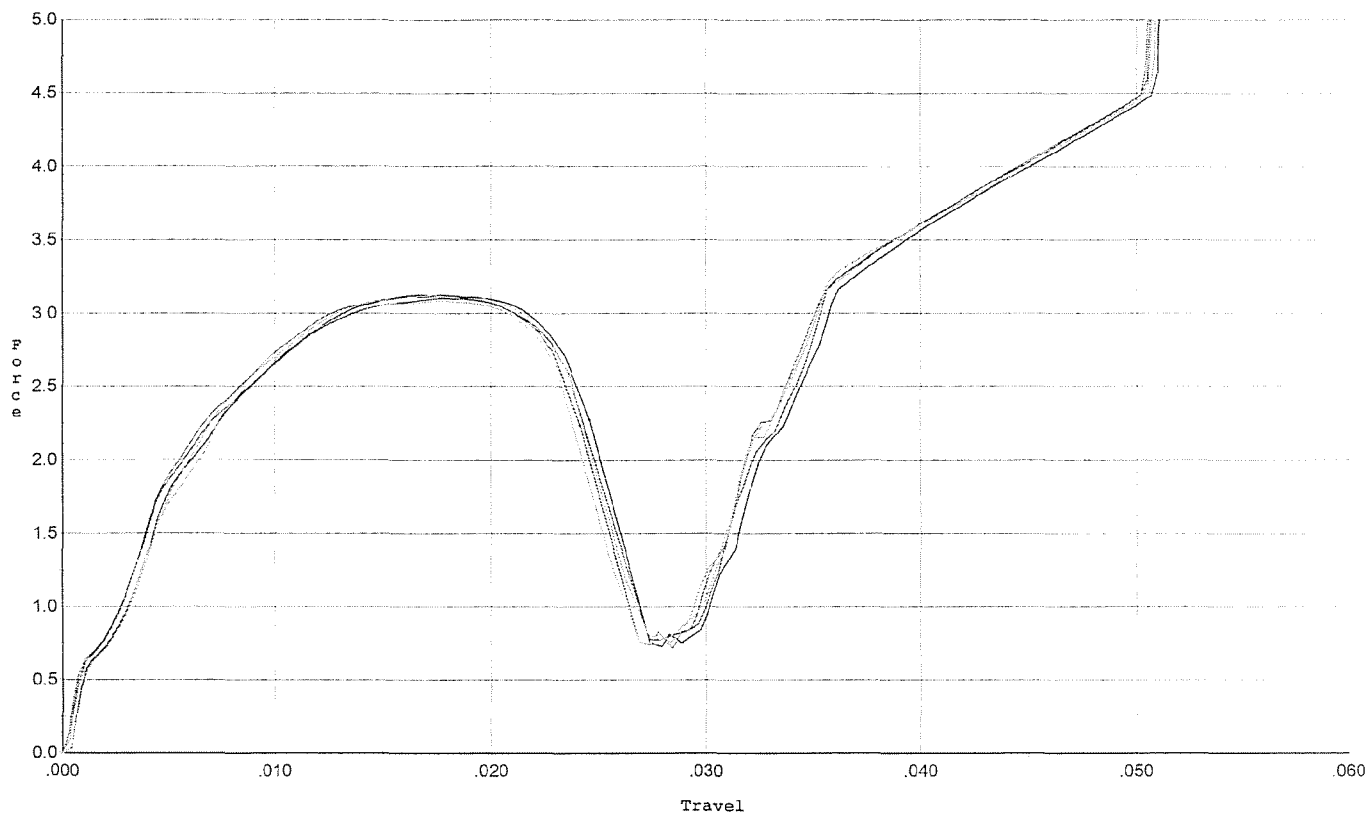
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.023	0.00	0.032	0.042		Set Trigger
2	2.515	0.022	0.00	0.033	0.041		Set Trigger
3	2.554	0.023	0.00	0.032	0.043		Set Trigger
4	2.537	0.023	0.00	0.032	0.043		Set Trigger
5	2.557	0.023	0.00	0.032	0.043		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



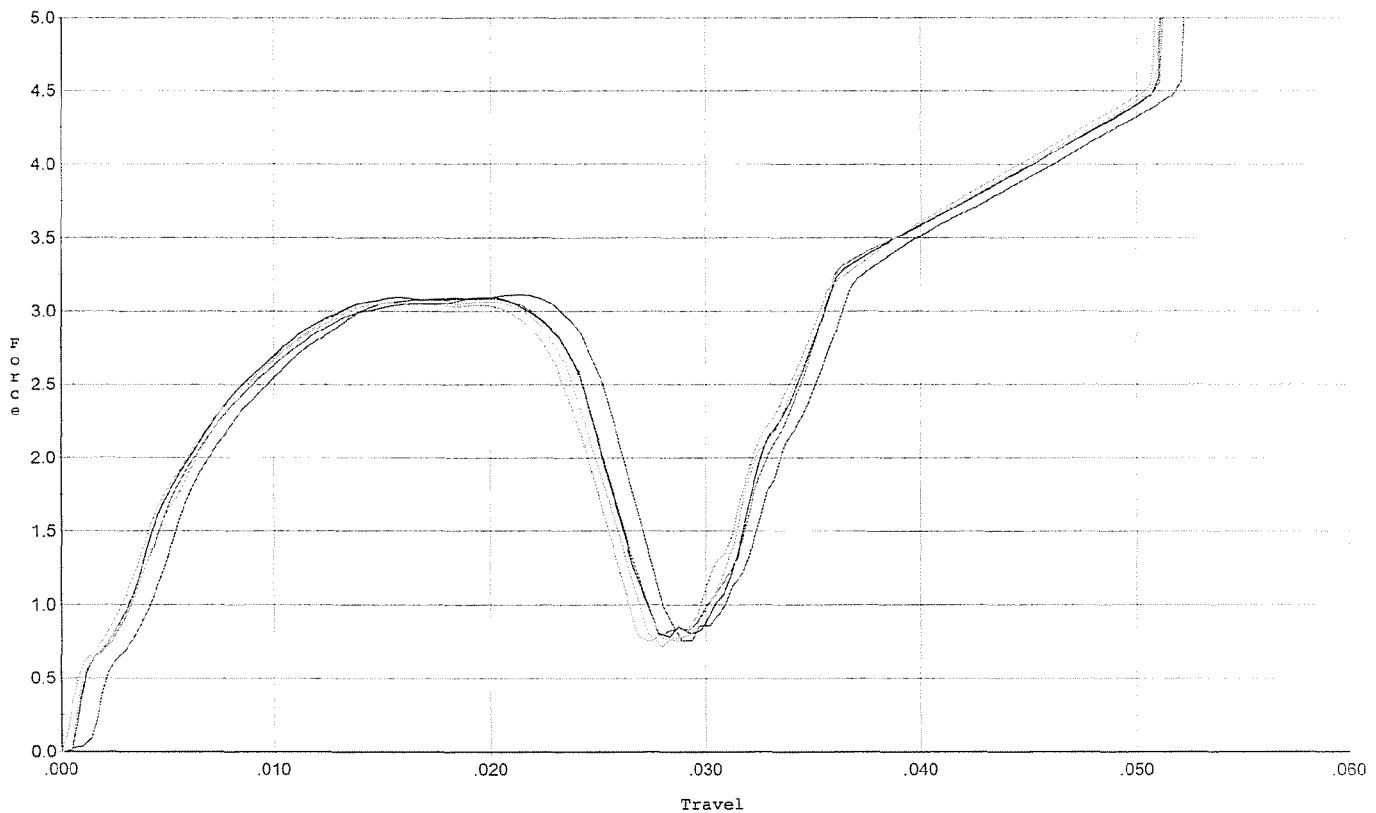
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.024	0.00	0.031	0.054		Set Trigger
2	3.125	0.025	0.00	0.031	0.055		Set Trigger
3	3.115	0.024	0.00	0.030	0.055		Set Trigger
4	3.087	0.023	0.00	0.031	0.051		Set Trigger
5	3.130	0.024	0.00	0.031	0.053		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



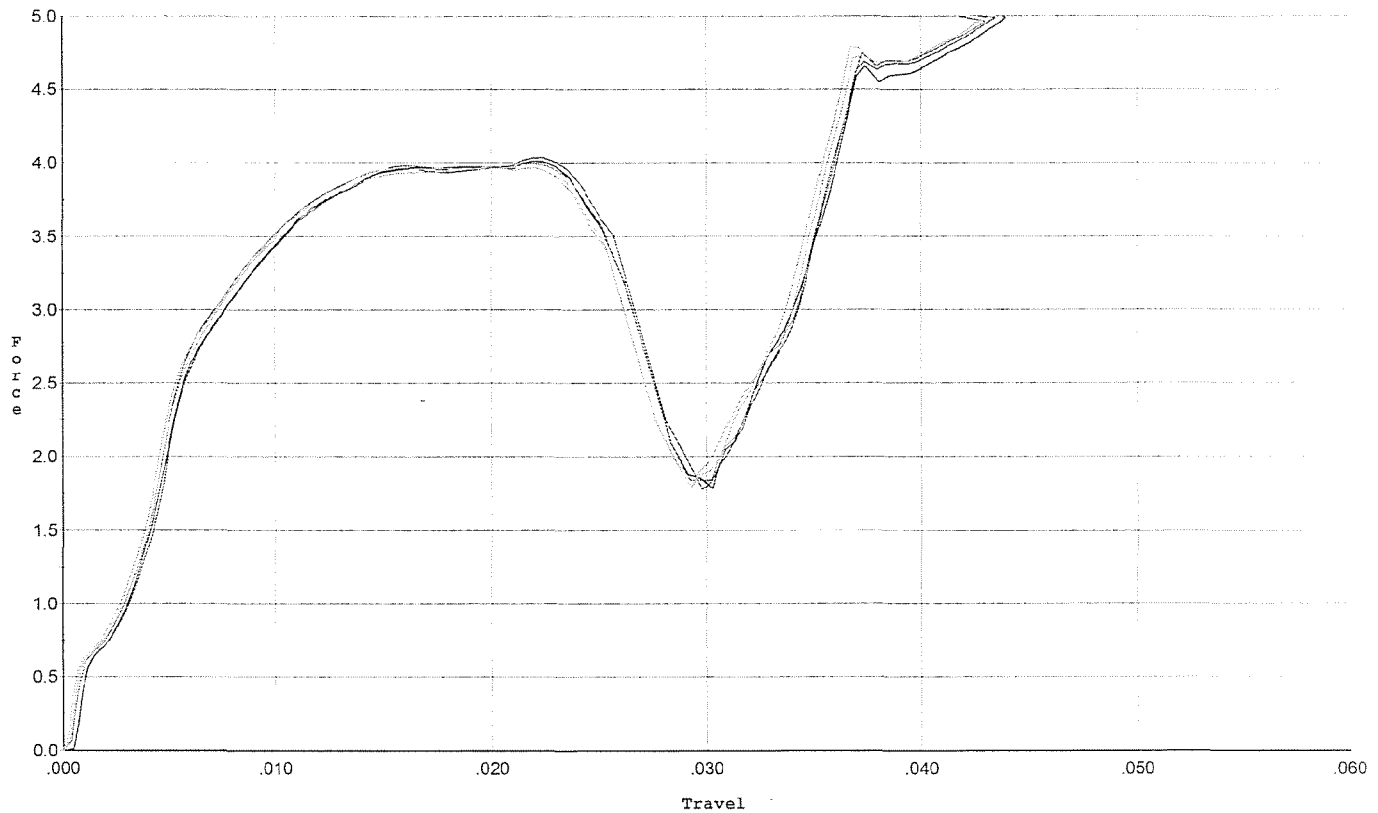
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.025	0.00	0.031	0.055		Set Trigger
2	3.095	0.024	0.00	0.031	0.055		Set Trigger
3	3.083	0.024	0.00	0.031	0.054		Set Trigger
4	3.065	0.025	0.00	0.031	0.056		Set Trigger
5	3.060	0.024	0.00	0.031	0.055		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



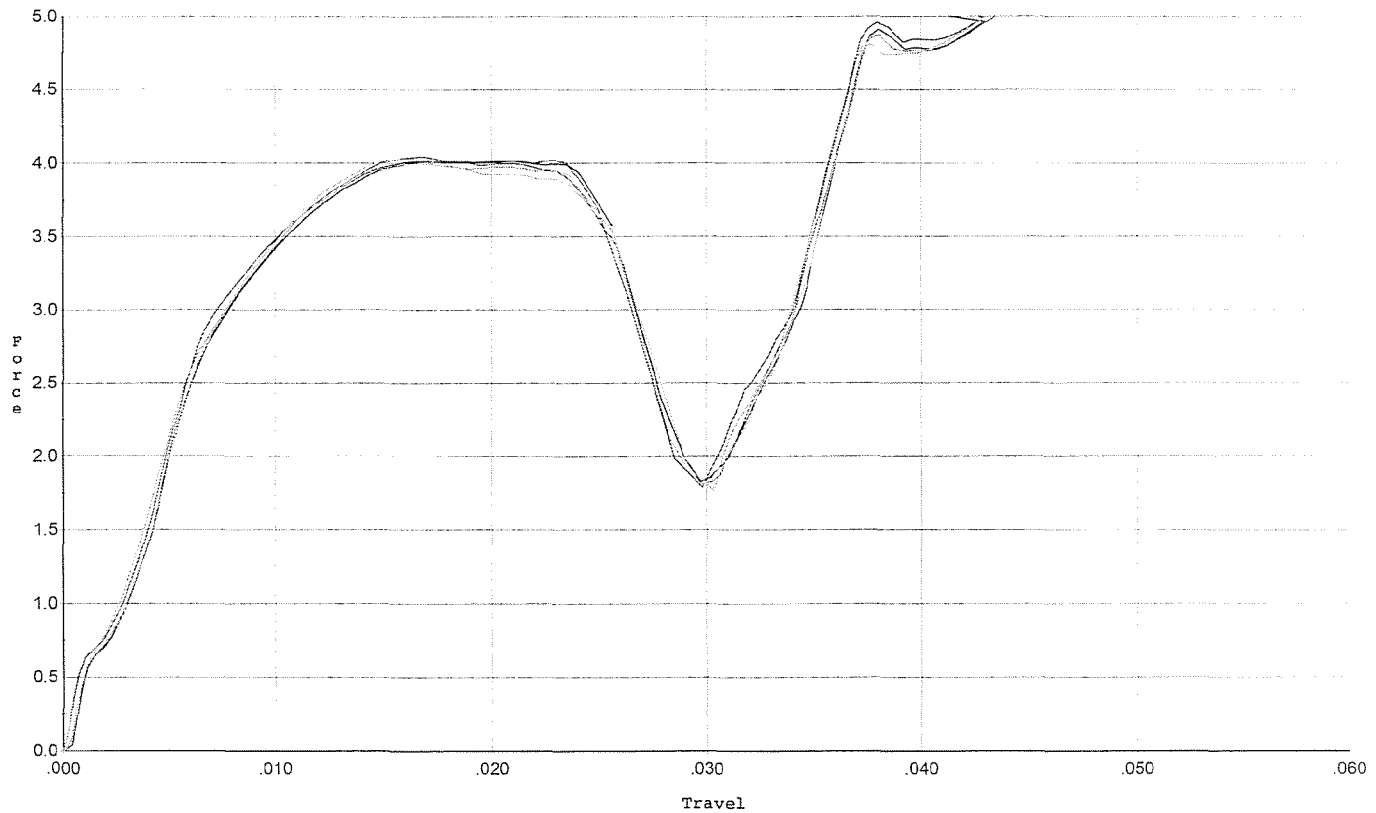
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.026	0.00	0.024	0.074		Set Trigger
2	4.011	0.026	0.00	0.024	0.076		Set Trigger
3	3.994	0.026	0.00	0.024	0.077		Set Trigger
4	3.991	0.025	0.00	0.025	0.074		Set Trigger
5	3.969	0.025	0.00	0.025	0.074		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



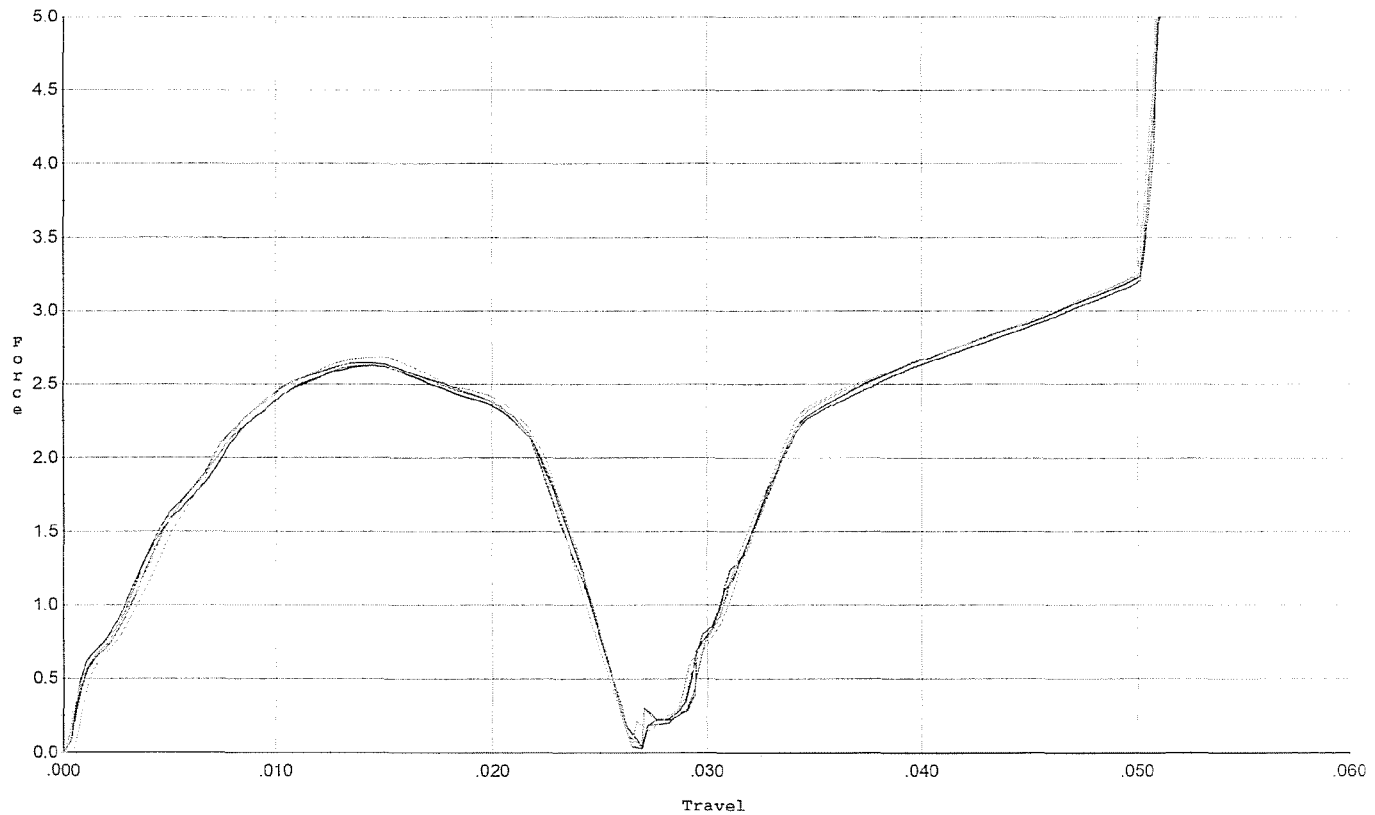
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.026	0.00	0.024	0.077		Set Trigger
2	4.013	0.026	0.00	0.025	0.074		Set Trigger
3	4.043	0.026	0.00	0.025	0.075		Set Trigger
4	4.032	0.026	0.00	0.024	0.074		Set Trigger
5	3.998	0.026	0.00	0.024	0.075		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P.4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



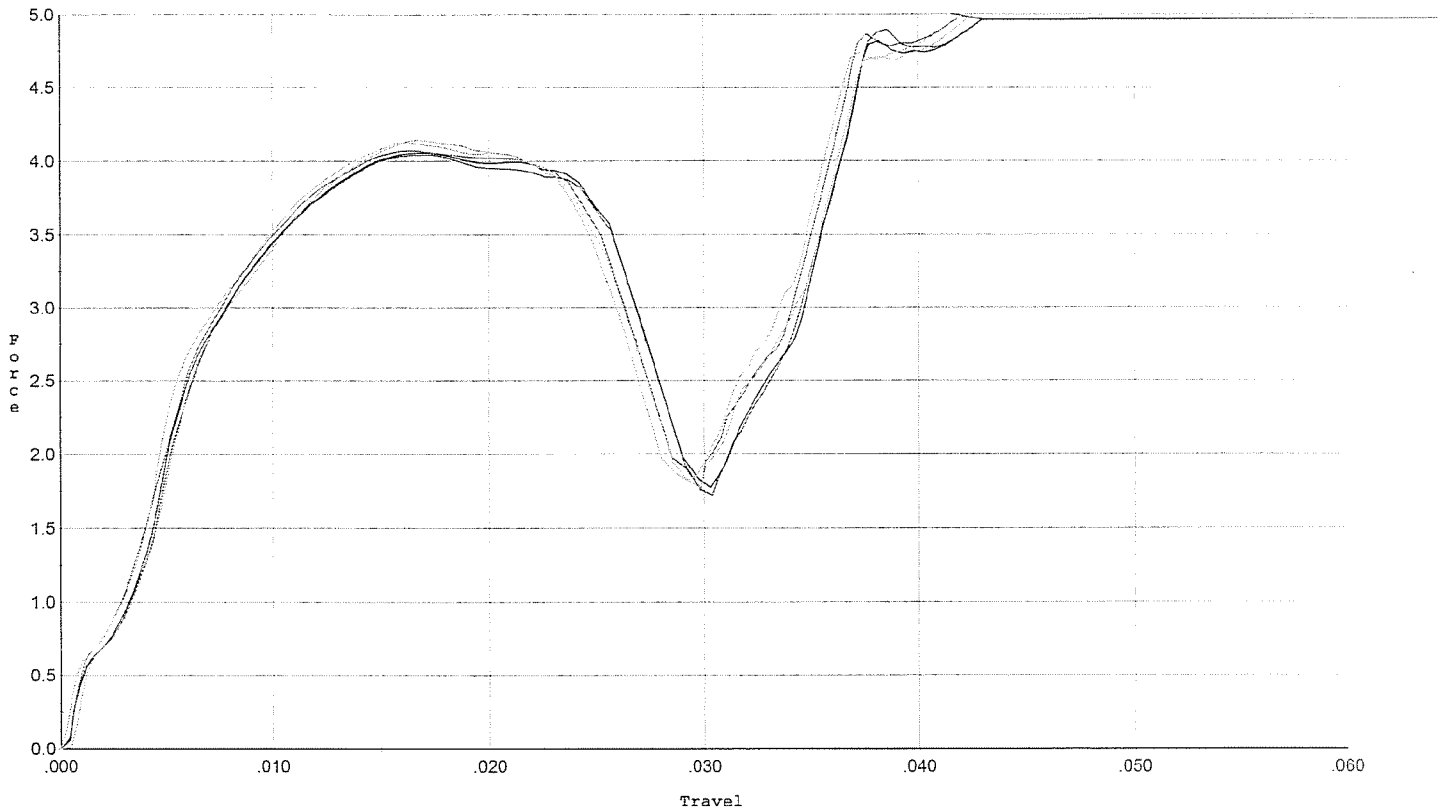
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.024	0.00	0.032	0.046		Set Trigger
2	2.624	0.024	0.00	0.032	0.046		Set Trigger
3	2.629	0.024	0.00	0.032	0.045		Set Trigger
4	2.639	0.023	0.00	0.032	0.043		Set Trigger
5	2.682	0.024	0.00	0.032	0.046		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P.4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.027	0.00	0.024	0.078		Set Trigger
2	4.055	0.027	0.00	0.024	0.079		Set Trigger
3	4.071	0.027	0.00	0.024	0.078		Set Trigger
4	4.126	0.026	0.00	0.025	0.076		Set Trigger
5	4.144	0.027	0.00	0.025	0.077		Set Trigger

Aug 4.08