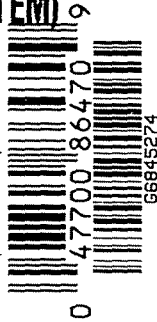


G6845274

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

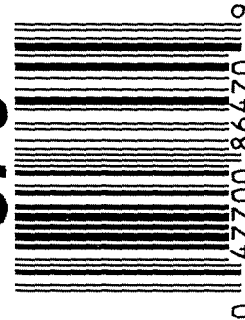
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845274

UPC



GUN SERIAL # G 684 5274

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNAFLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	VERATOR	5/6/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

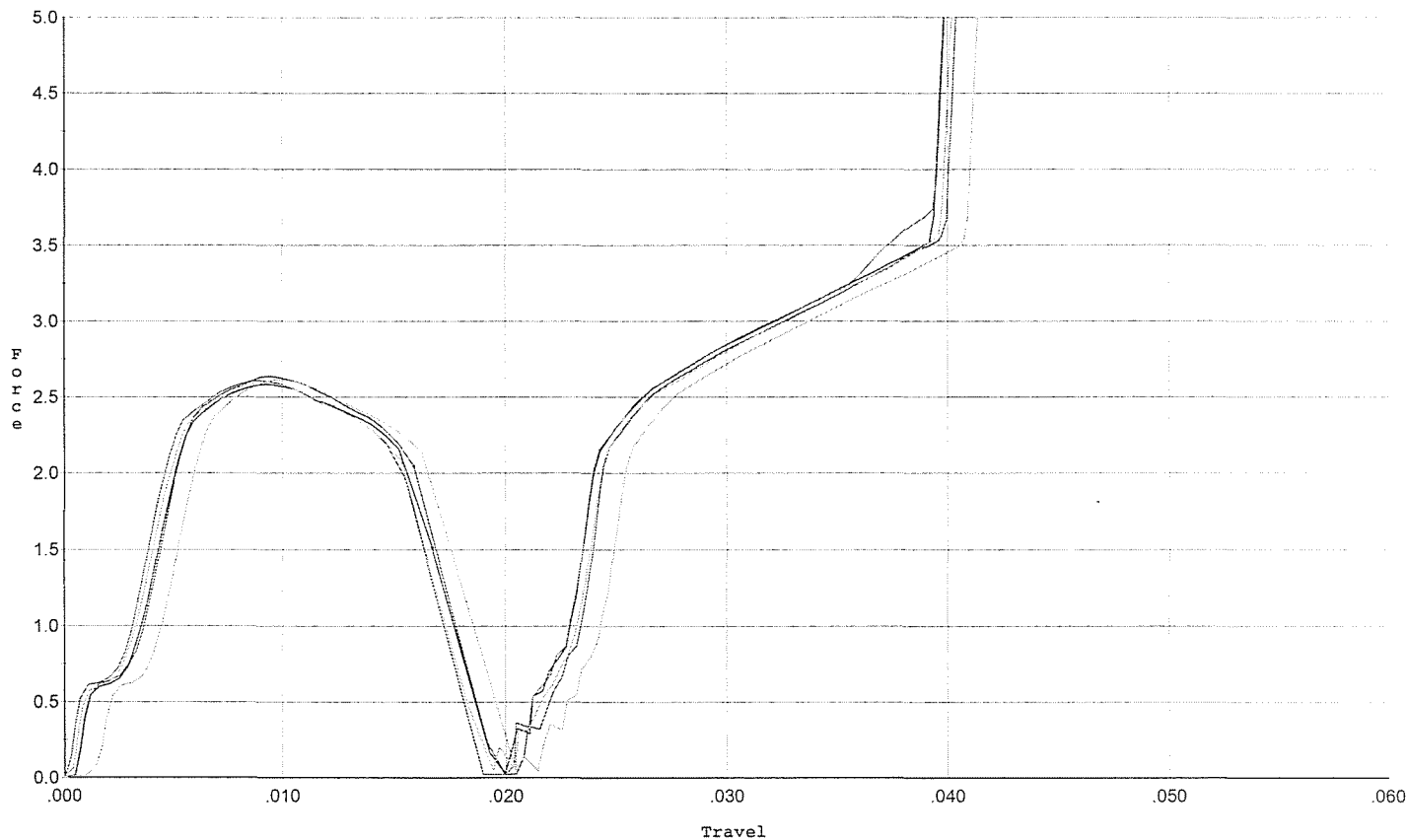
F004 REV 5/2006

BARBER - M24 0052850									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>26</u>	<u>26</u>	<u>26</u>	5/26/09	RP		
CONT.						5/26/09	RP		
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>				
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	5/26/09	RP		
	J) ASSEMBLE STOCK					5-15-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/26/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		5/19/09	RP		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-19-09	WZ		
670	FINAL INSPECTION A) HEADSPACE					5/26/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u>	<u>247</u>	<u>250</u>	<u>248</u>	<u>254</u>	5-26-09	RP
	C) FUNCTION					5/26/09	RP		
690	PACK					7/14/09	FM		

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



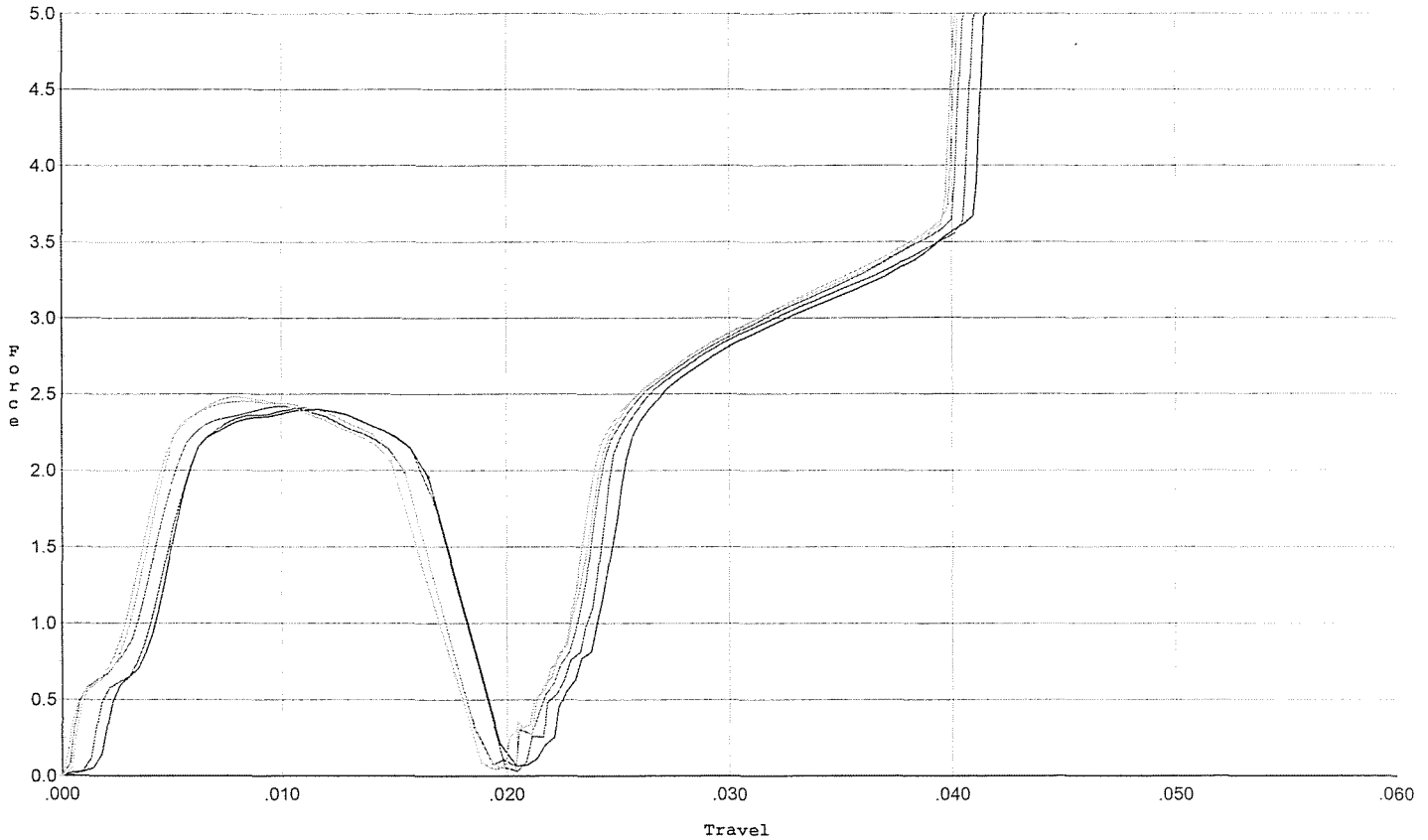
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.637	0.016	0.00	0.027	0.029		Set Trigger
2	2.583	0.017	0.00	0.027	0.030		Set Trigger
3	2.609	0.016	0.00	0.027	0.028		Set Trigger
4	2.596	0.015	0.00	0.028	0.028		Set Trigger
5	2.615	0.018	0.00	0.027	0.031		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



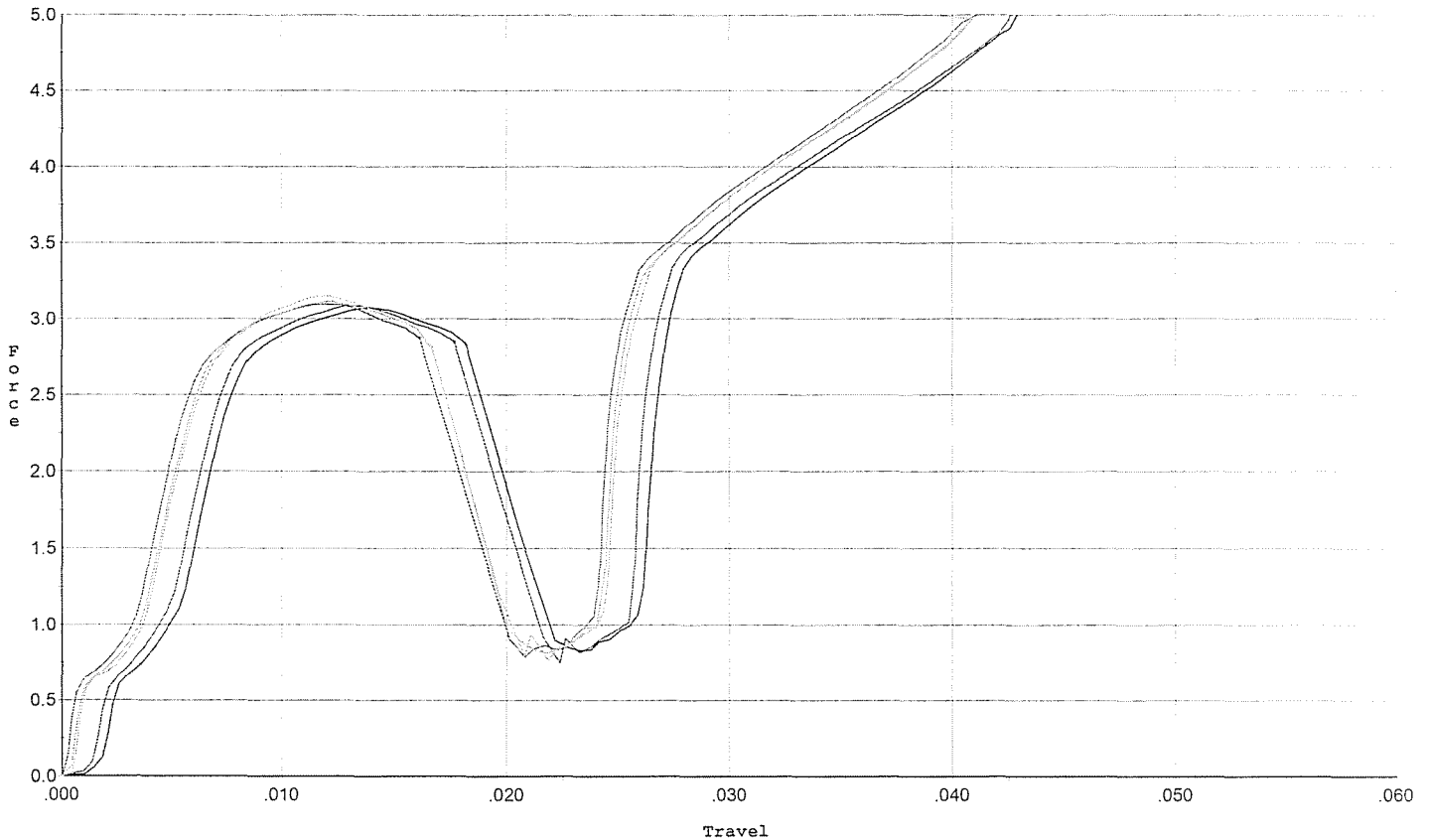
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.017	0.00	0.028	0.028		Set Trigger
2	2.395	0.017	0.00	0.028	0.027		Set Trigger
3	2.420	0.015	0.00	0.028	0.027		Set Trigger
4	2.481	0.015	0.00	0.028	0.027		Set Trigger
5	2.451	0.015	0.00	0.027	0.027		Set Trigger

A.2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



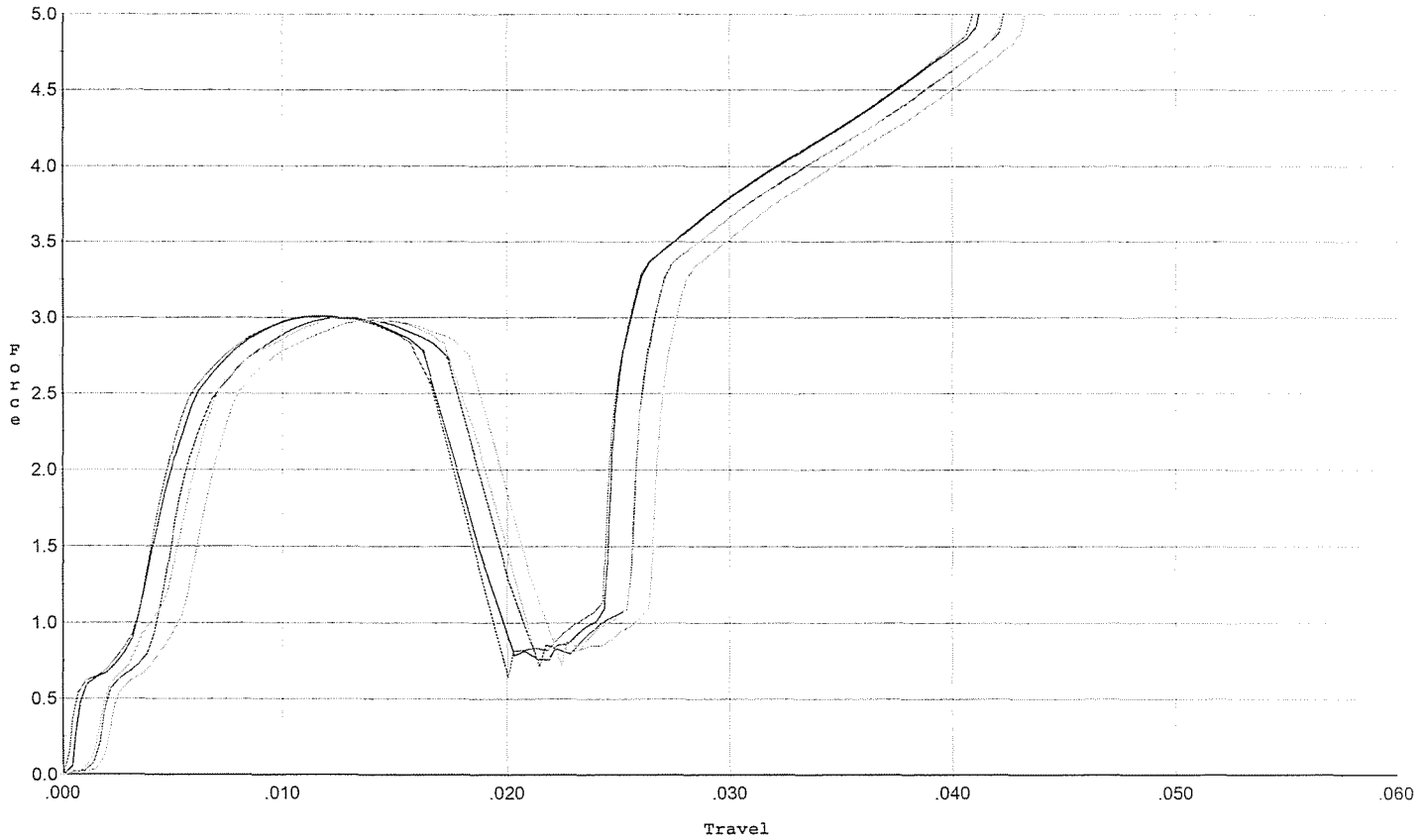
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.018	0.00	0.026	0.036		Set Trigger
2	3.074	0.018	0.00	0.027	0.036		Set Trigger
3	3.096	0.016	0.00	0.025	0.035		Set Trigger
4	3.150	0.017	0.00	0.025	0.036		Set Trigger
5	3.113	0.017	0.00	0.026	0.036		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



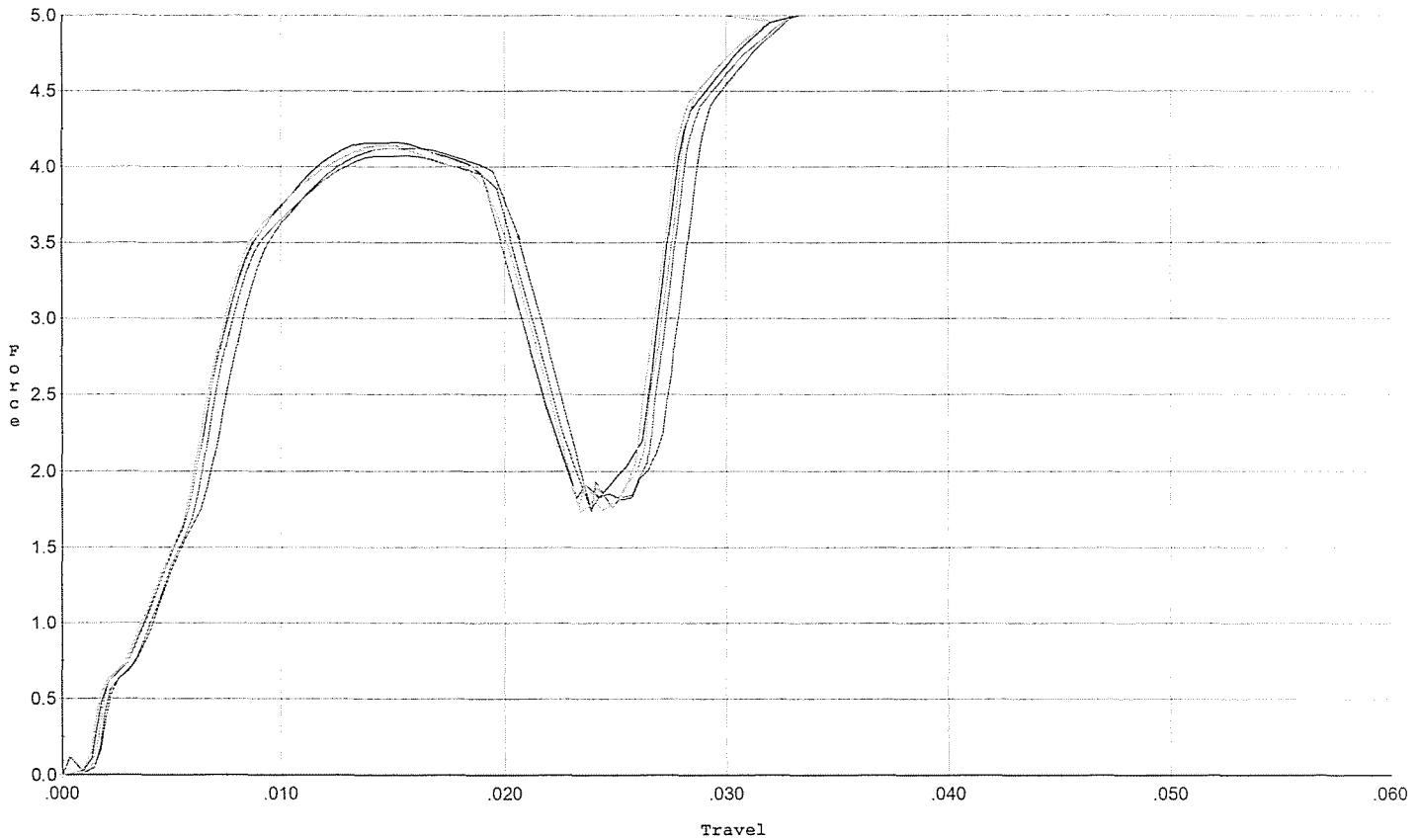
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.994	0.017	0.00	0.026	0.035		Set Trigger
2	3.010	0.016	0.00	0.026	0.034		Set Trigger
3	3.007	0.017	0.00	0.025	0.035		Set Trigger
4	3.004	0.019	0.00	0.026	0.038		Set Trigger
5	2.980	0.018	0.00	0.027	0.035		Set Trigger

A.2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



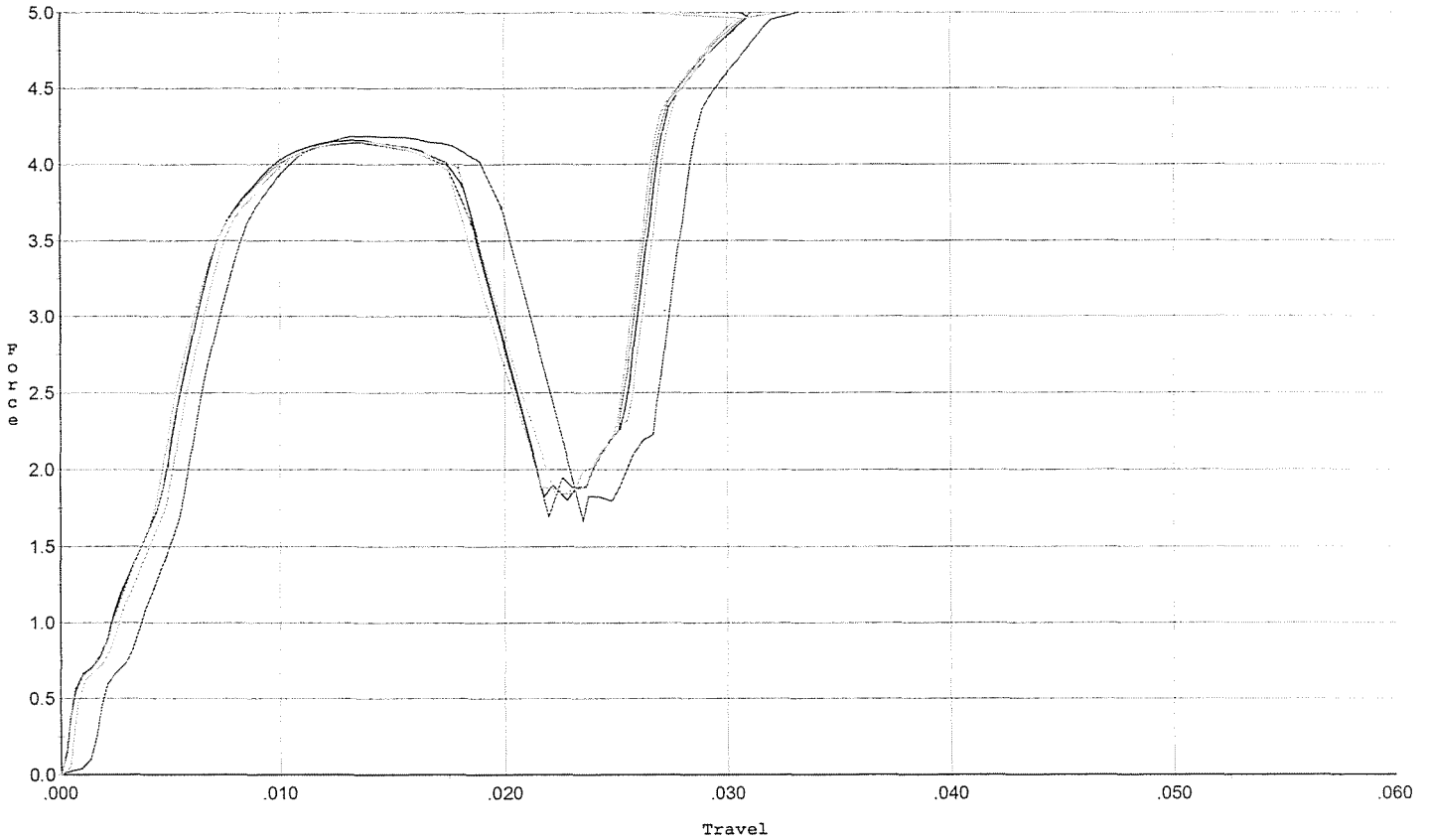
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.021	0.00	0.024	0.054		Set Trigger
2	4.161	0.019	0.00	0.024	0.051		Set Trigger
3	4.071	0.020	0.00	0.024	0.051		Set Trigger
4	4.121	0.019	0.00	0.024	0.051		Set Trigger
5	4.136	0.020	0.00	0.023	0.054		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



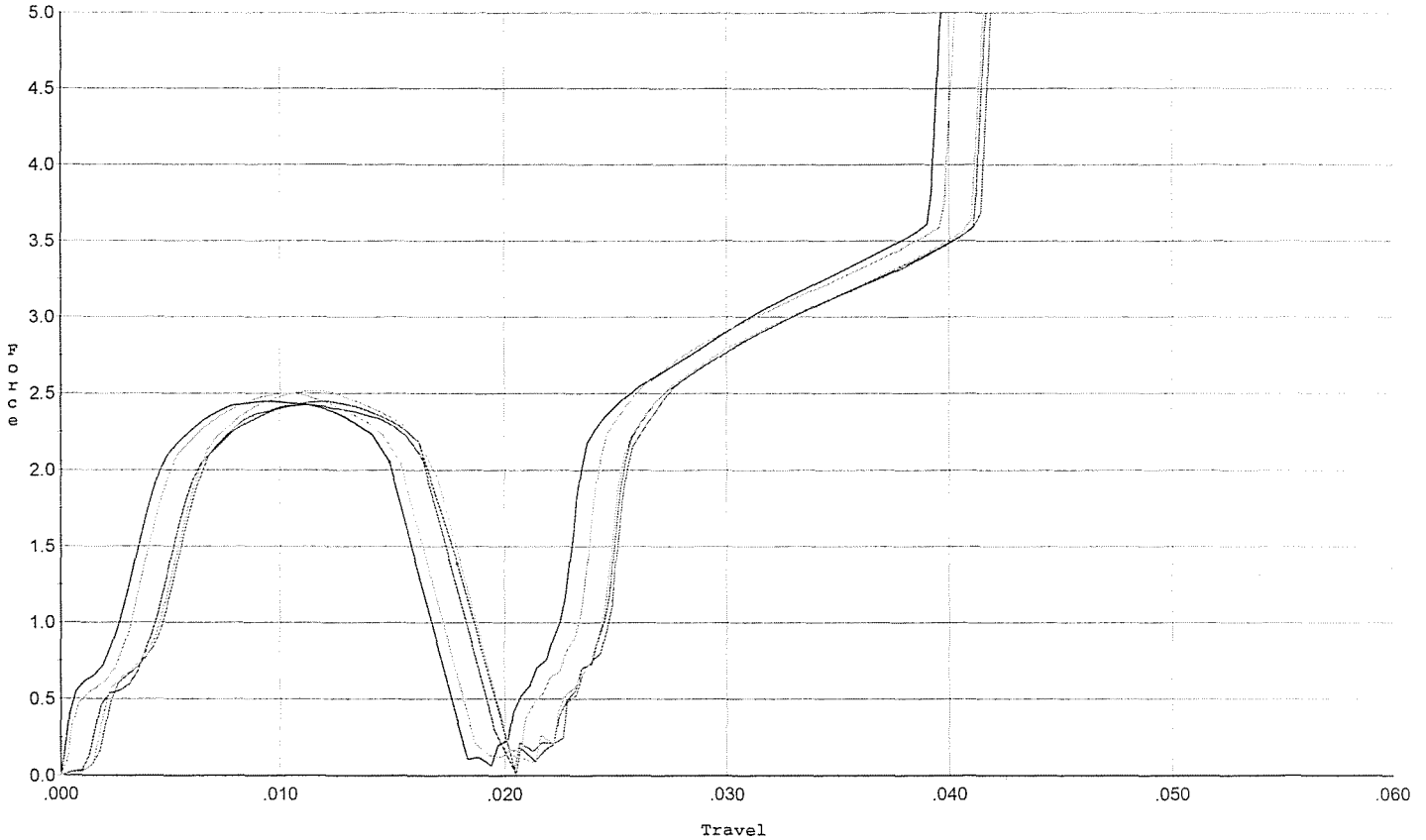
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.020	0.00	0.024	0.054		Set Trigger
2	4.160	0.018	0.00	0.024	0.051		Set Trigger
3	4.139	0.018	0.00	0.024	0.052		Set Trigger
4	4.152	0.018	0.00	0.024	0.050		Set Trigger
5	4.150	0.017	0.00	0.024	0.049		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



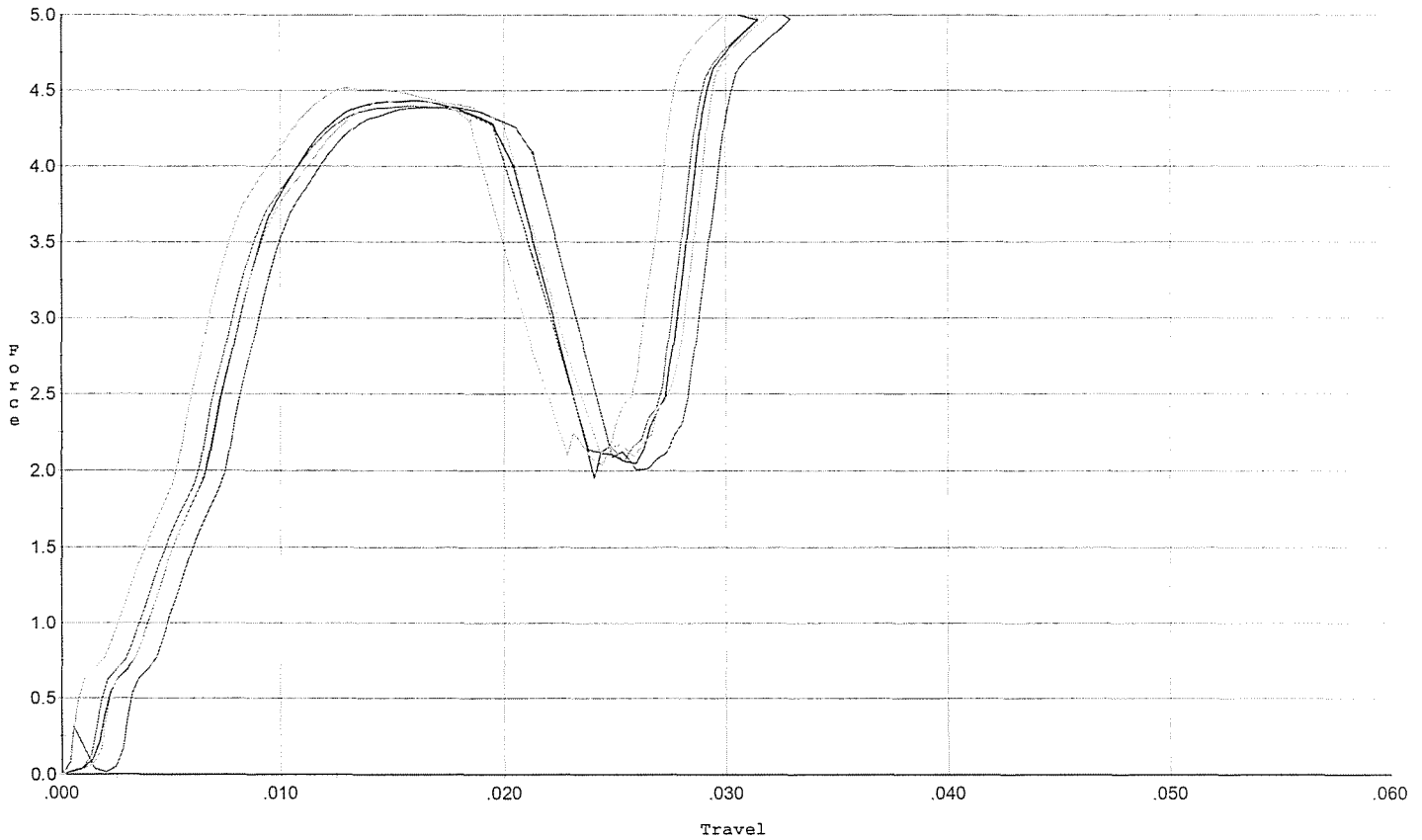
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.016	0.00	0.028	0.027		Set Trigger
2	2.447	0.015	0.00	0.027	0.027		Set Trigger
3	2.446	0.018	0.00	0.028	0.029		Set Trigger
4	2.516	0.017	0.00	0.028	0.028		Set Trigger
5	2.501	0.015	0.00	0.027	0.027		Set Trigger

A246

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.021	0.003	0.018	0.057	0.057	Set Trigger
2	4.431	0.020	0.00	0.018	0.057	0.057	Set Trigger
3	4.399	0.021	0.00	0.018	0.060	0.060	Set Trigger
4	4.430	0.020	0.00	0.018	0.056	0.056	Set Trigger
5	4.519	0.018	0.00	0.018	0.055	0.055	Set Trigger

A.4.43