

G6845277

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



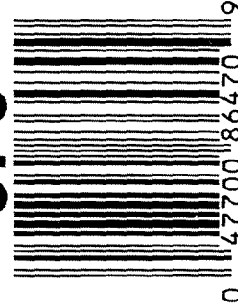
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845277

UPC



BM FORM

GUN SERIAL #

G 6845277

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/14	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-5-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	LD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

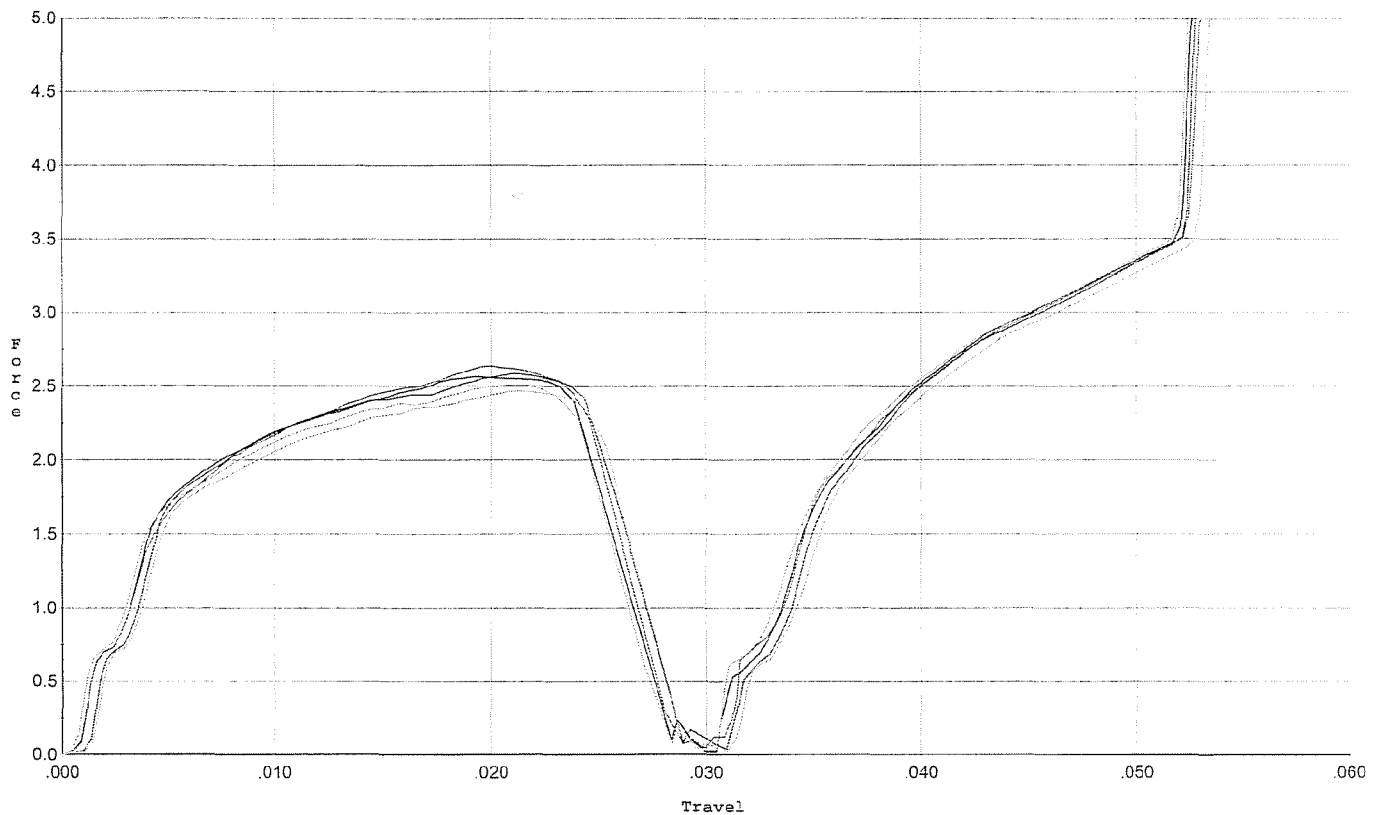
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-15-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	6-15-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.020</u>	6-15-09	RN
	J) ASSEMBLE STOCK		5-20-09	RN
	K) ASSEMBLE SWIVEL STUDS		6-15-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TCR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>288</u> <u>287</u> <u>289</u> <u>291</u> <u>293</u>	6-15-09	RT
	C) FUNCTION		6-15-09	RN
690	PACK		6/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



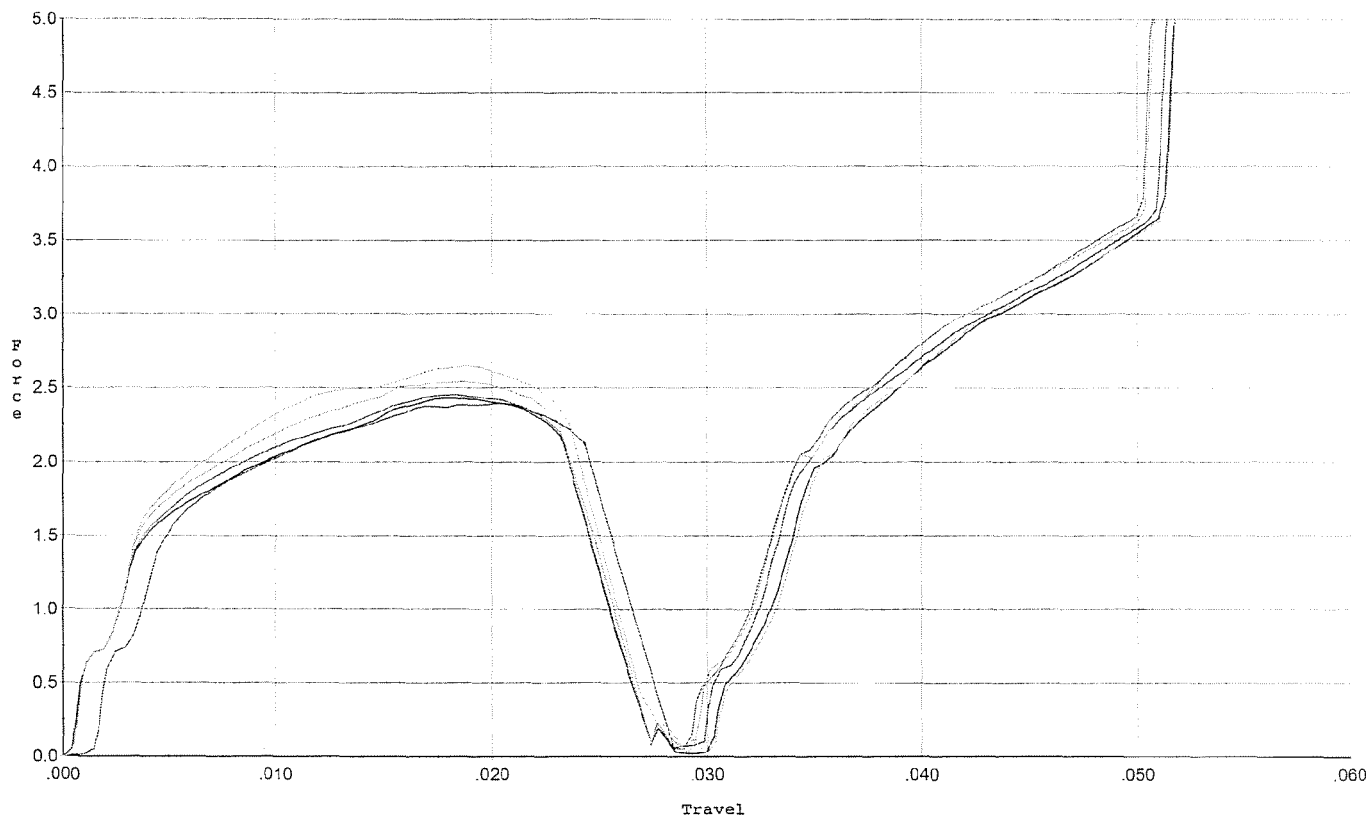
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.026	0.00	0.033	0.049		Set Trigger
2	2.562	0.024	0.00	0.033	0.046		Set Trigger
3	2.636	0.025	0.00	0.033	0.047		Set Trigger
4	2.468	0.025	0.00	0.033	0.046		Set Trigger
5	2.512	0.024	0.00	0.033	0.045		Set Trigger

A. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs fter 50 cycles+/- .50 lb



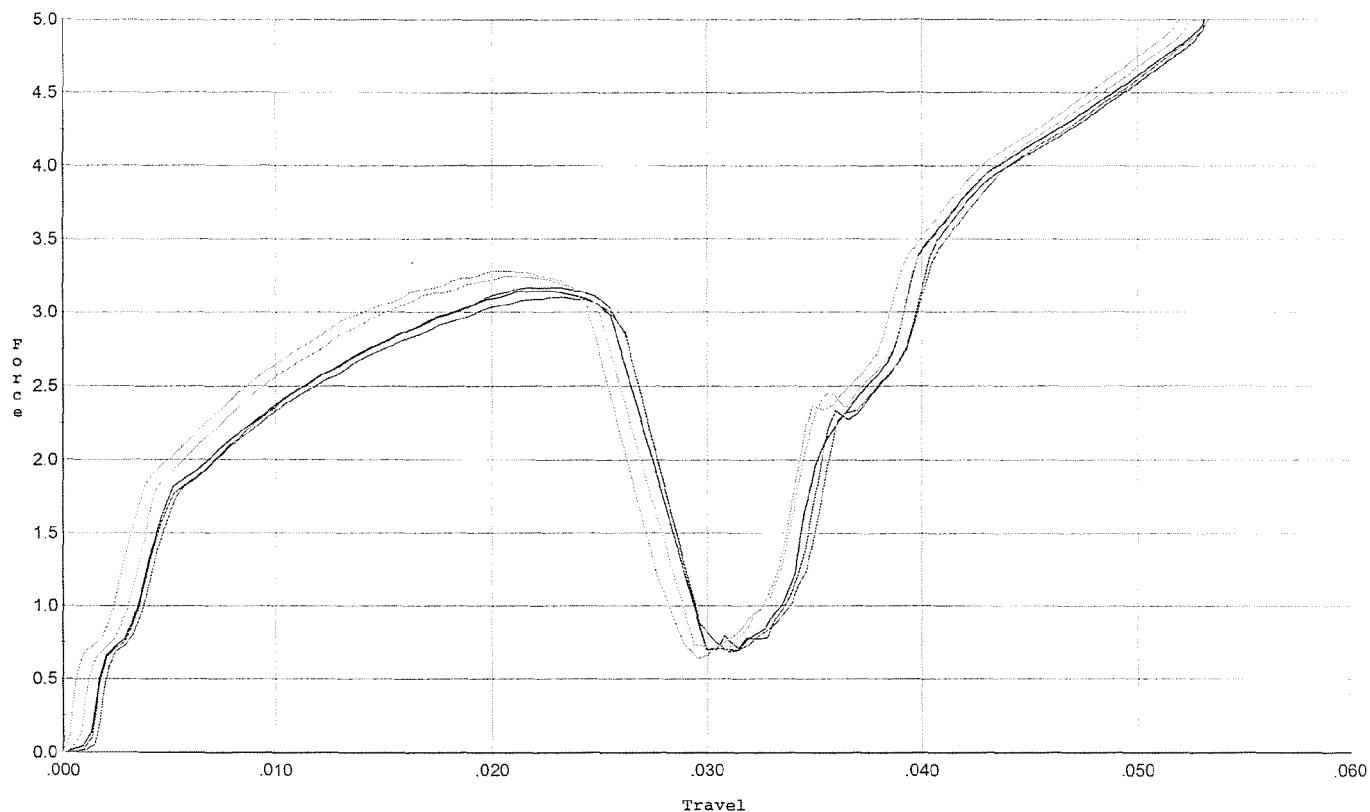
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.024	0.00	0.032	0.043		Set Trigger
2	2.431	0.023	0.00	0.033	0.043		Set Trigger
3	2.454	0.023	0.00	0.032	0.043		Set Trigger
4	2.651	0.024	0.00	0.033	0.047		Set Trigger
5	2.543	0.025	0.00	0.032	0.048		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



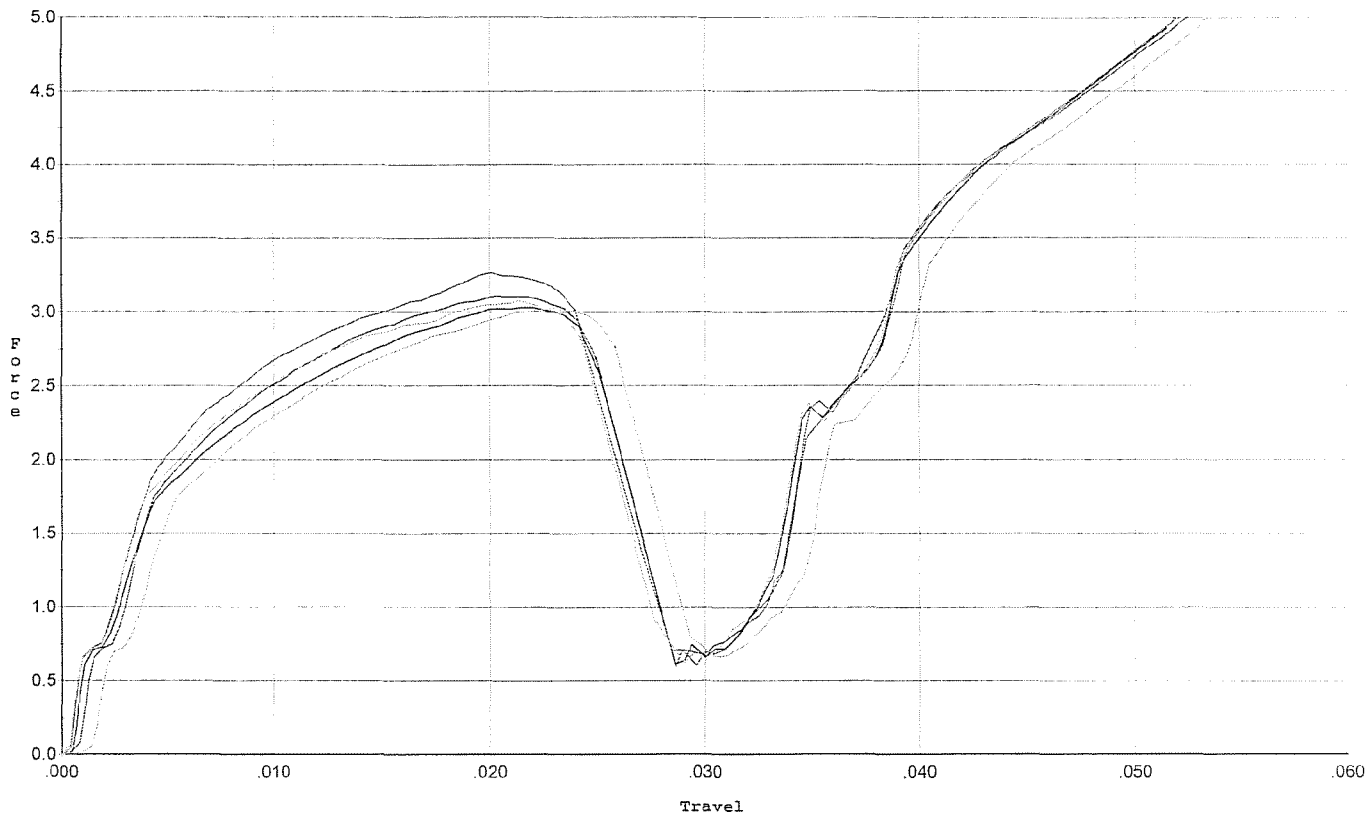
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.026	0.00	0.031	0.058		Set Trigger
2	3.147	0.028	0.00	0.031	0.061		Set Trigger
3	3.101	0.026	0.00	0.031	0.057		Set Trigger
4	3.245	0.025	0.00	0.031	0.058		Set Trigger
5	3.283	0.024	0.00	0.031	0.059		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



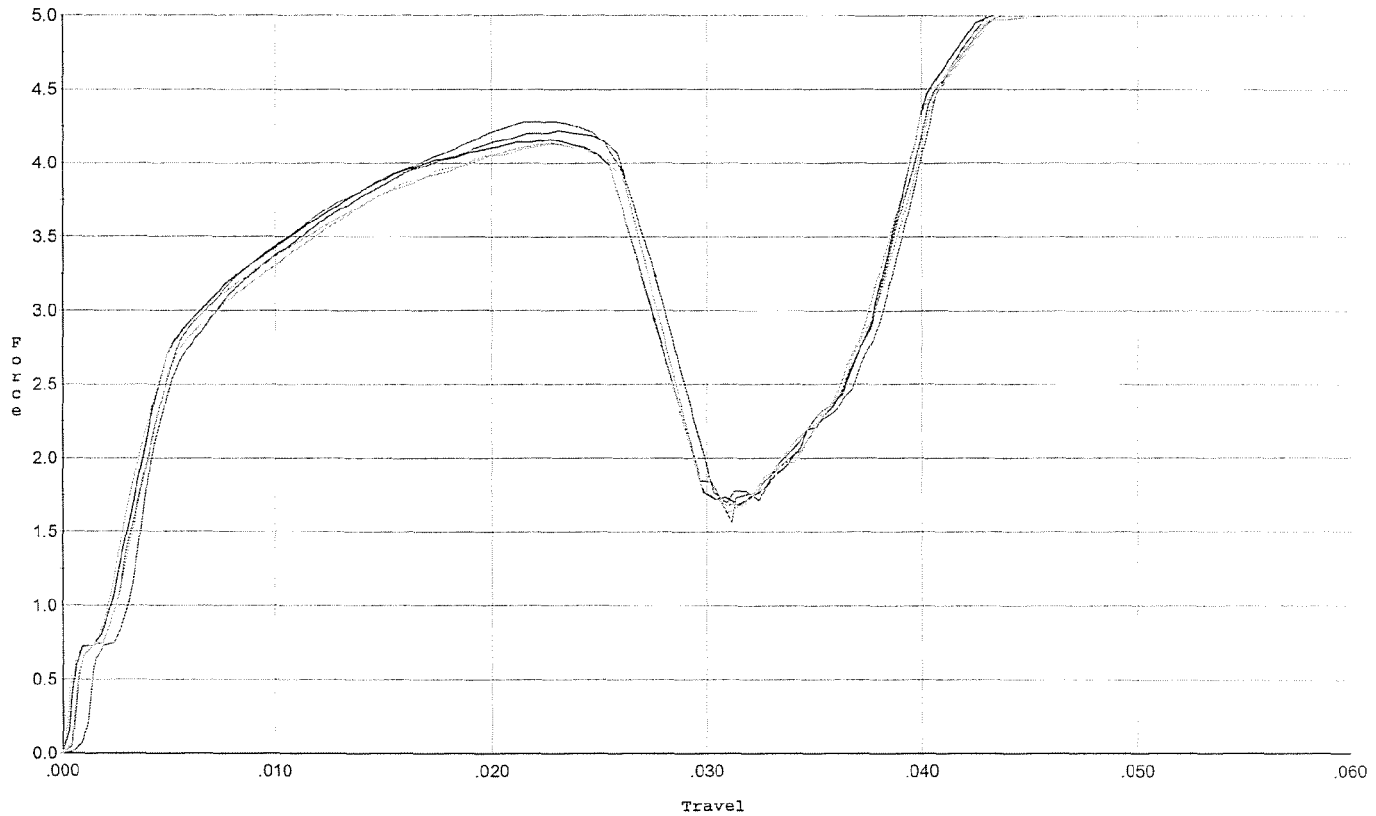
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.025	0.00	0.032	0.056		Set Trigger
2	3.027	0.025	0.00	0.032	0.055		Set Trigger
3	3.264	0.024	0.00	0.032	0.057		Set Trigger
4	3.074	0.024	0.00	0.032	0.055		Set Trigger
5	3.028	0.026	0.00	0.032	0.055		Set Trigger

A- 3.099

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



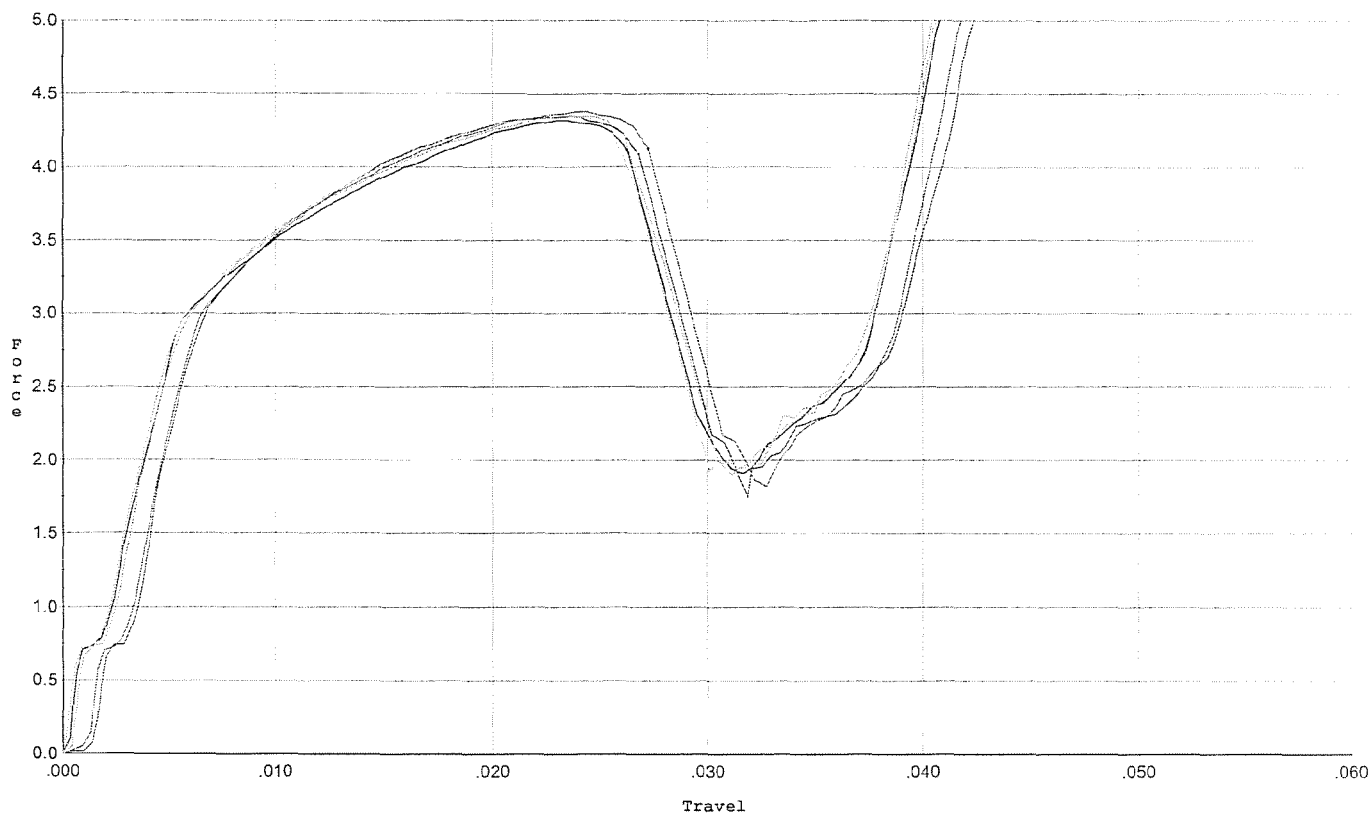
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.028	0.00	0.023	0.083		Set Trigger
2	4.163	0.028	0.00	0.023	0.084		Set Trigger
3	4.284	0.026	0.00	0.024	0.080		Set Trigger
4	4.131	0.026	0.00	0.024	0.078		Set Trigger
5	4.140	0.025	0.00	0.024	0.077		Set Trigger

4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



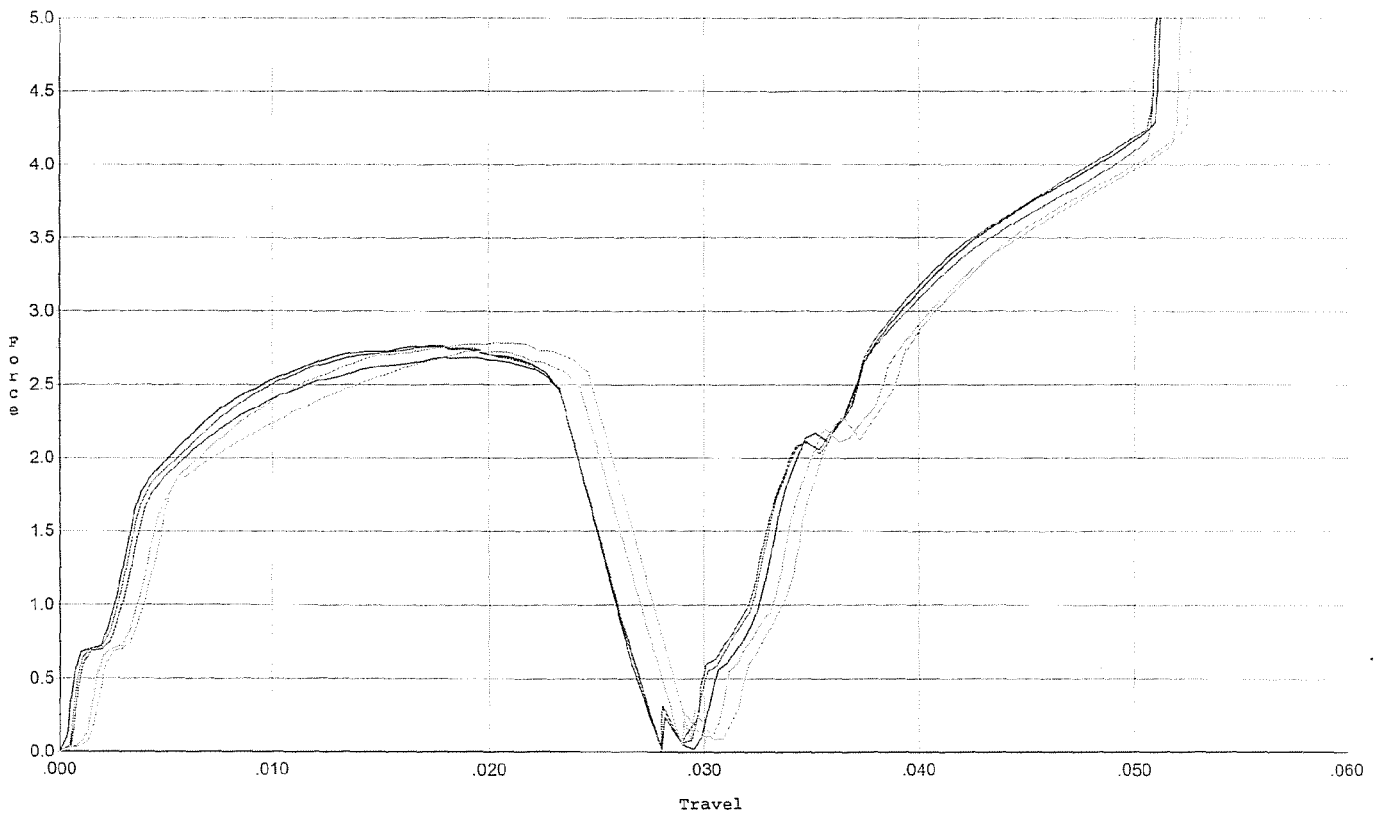
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.346	0.027	0.00	0.014	0.083		Set Trigger
2	4.318	0.026	0.00	0.014	0.082		Set Trigger
3	4.377	0.027	0.00	0.014	0.085		Set Trigger
4	4.355	0.027	0.00	0.013	0.085		Set Trigger
5	4.358	0.028	0.00	0.013	0.088		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



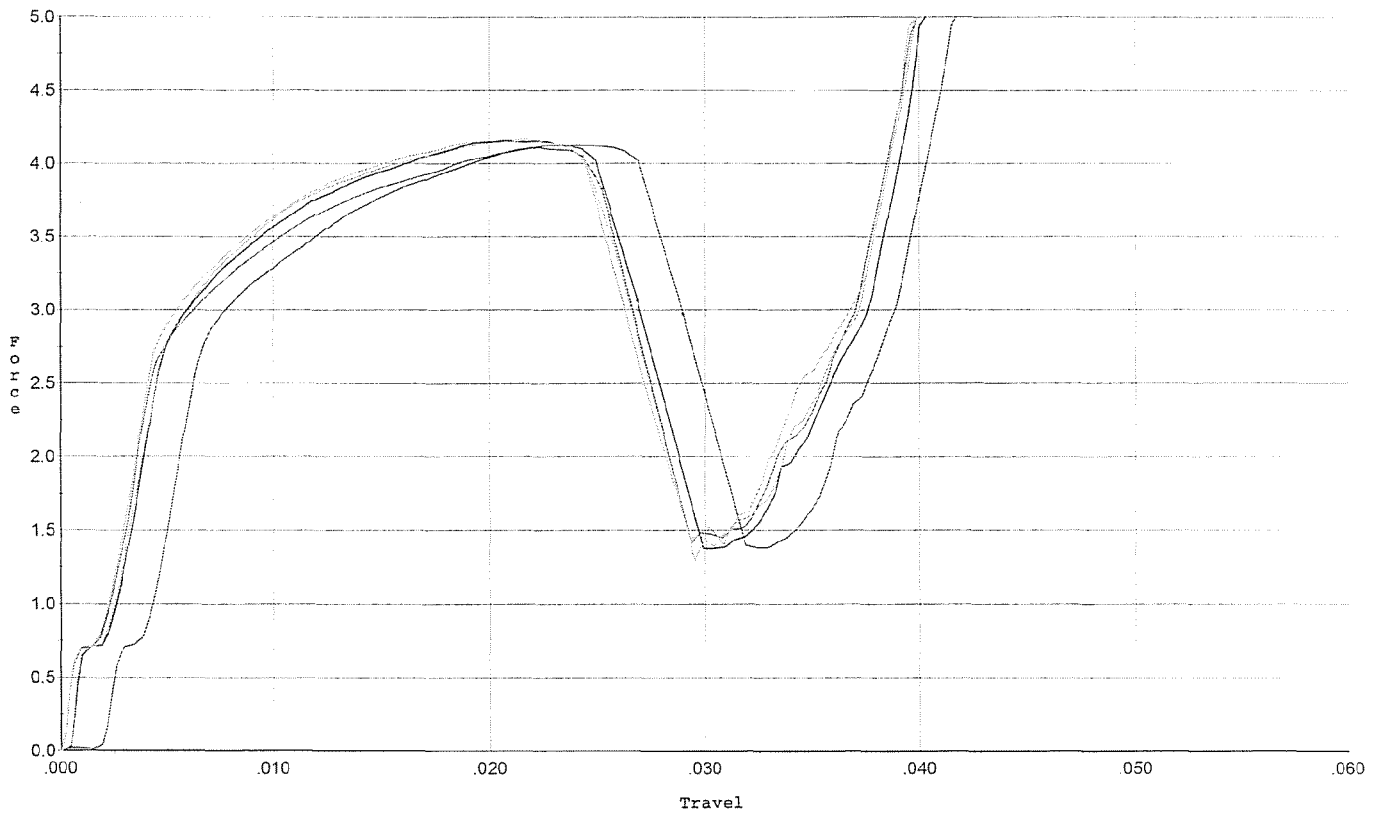
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.684	0.023	0.00	0.032	0.048		Set Trigger
2	2.761	0.023	0.00	0.033	0.050		Set Trigger
3	2.769	0.023	0.00	0.032	0.049		Set Trigger
4	2.727	0.024	0.00	0.033	0.048		Set Trigger
5	2.785	0.027	0.00	0.032	0.055		Set Trigger

A-274

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.029	0.002	0.015	0.084		Set Trigger
2	4.159	0.027	0.00	0.015	0.082		Set Trigger
3	4.110	0.025	0.00	0.015	0.076		Set Trigger
4	4.171	0.024	0.00	0.015	0.076		Set Trigger
5	4.161	0.026	0.00	0.015	0.079		Set Trigger

A-4.14