

G6845289

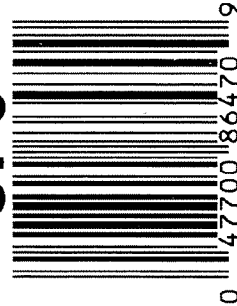
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

**ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6845289****UPC****BM FORM**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845289

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SP
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SP
460	CHECK HEADSPACE		3-17-09	SP
470	DIS-ASSEMBLE ACTION		3-17-09	SP
472	SERIALIZE BOLT HANDLE		3-18-09	KTC
475	DRILL AND TAP SIGHT HOLES		3-18-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	3/20/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

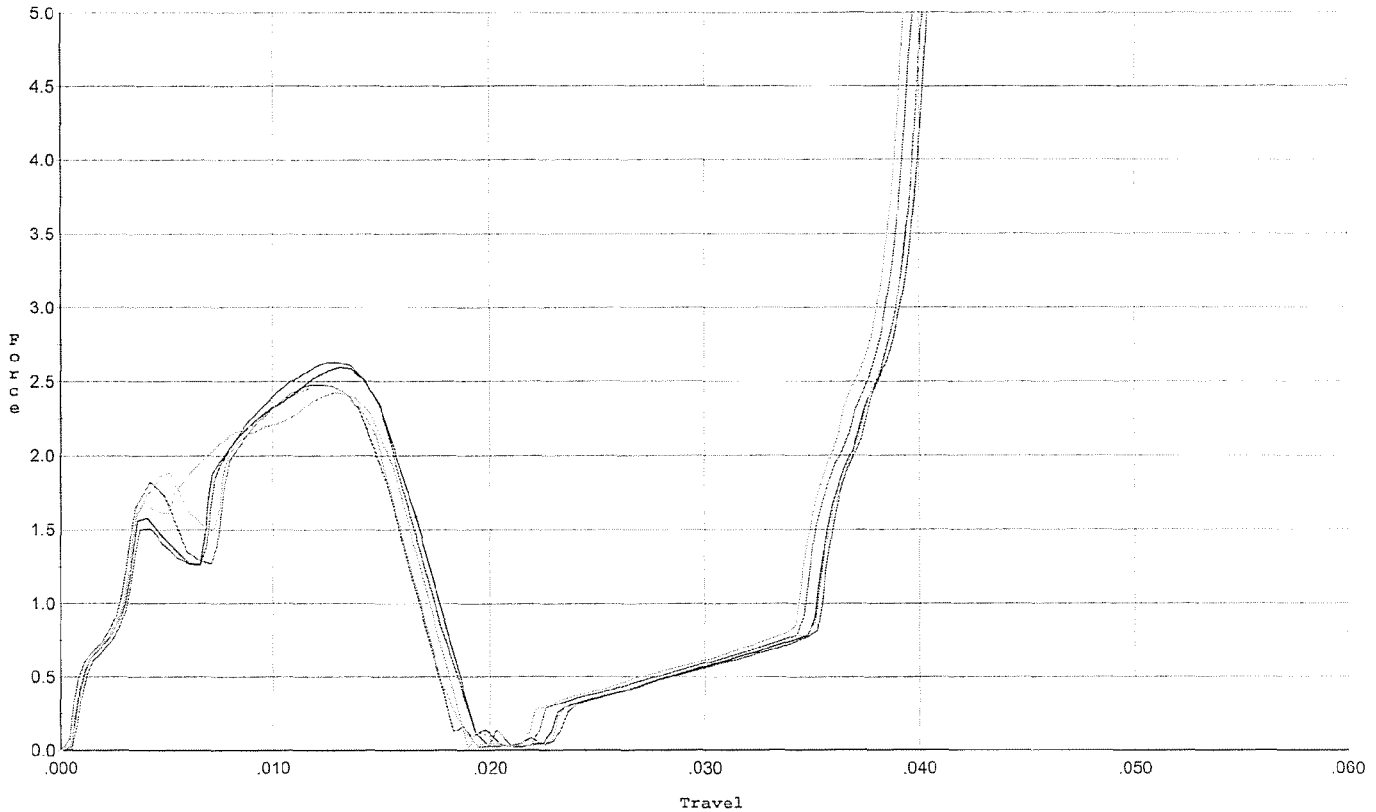
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>26</u> <u>26</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-20-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-21-09	W W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-21-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.43</u> <u>2.36</u> <u>2.33</u> <u>2.35</u>	4-22-09	W W
	C) FUNCTION		4/28/09	RP
690	PACK		8/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



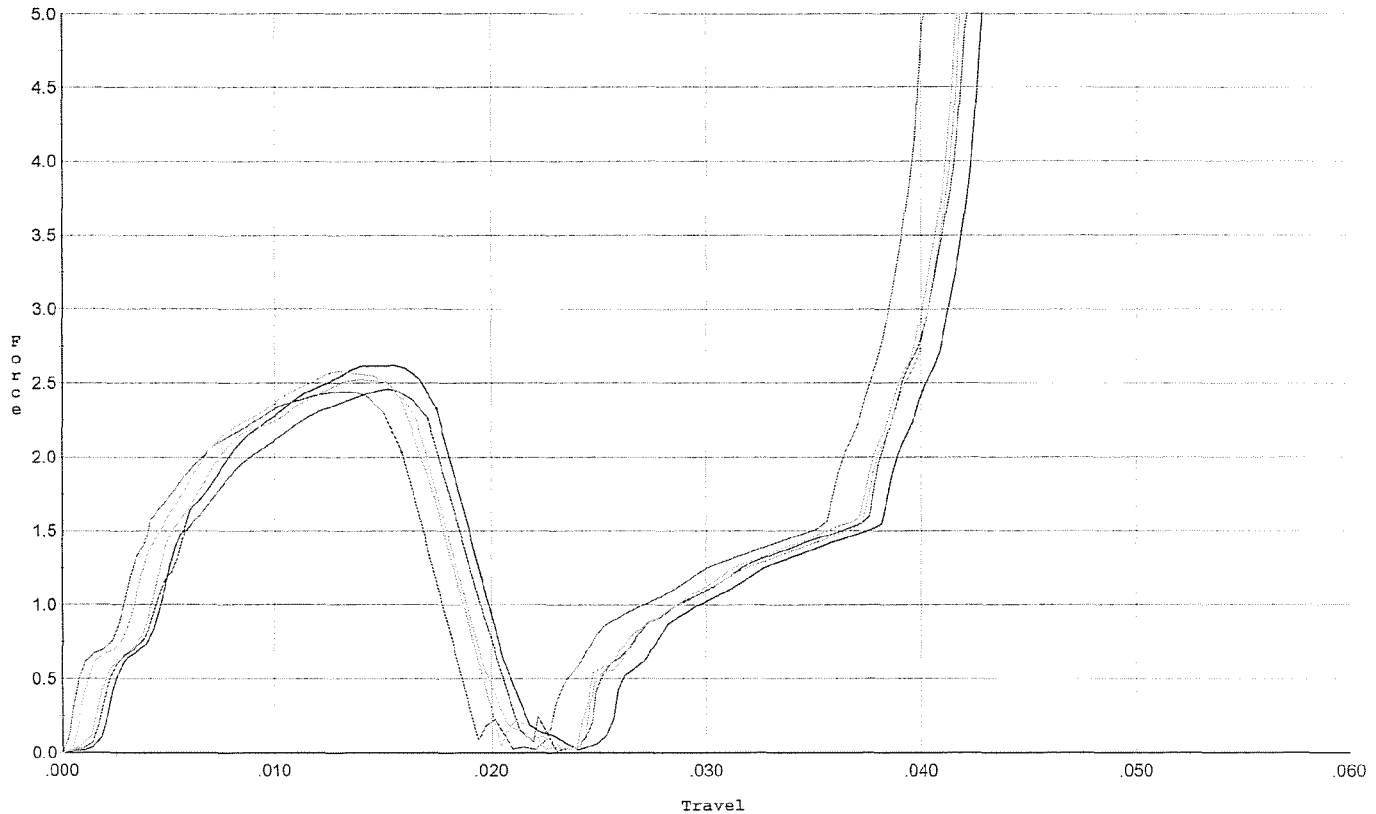
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.015	0.007	0.031	0.025		Set Trigger
2	2.593	0.017	0.007	0.030	0.027		Set Trigger
3	2.477	0.015	0.007	0.031	0.025		Set Trigger
4	2.474	0.015	0.00	0.030	0.025		Set Trigger
5	2.420	0.016	0.00	0.031	0.026		Set Trigger

A. 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



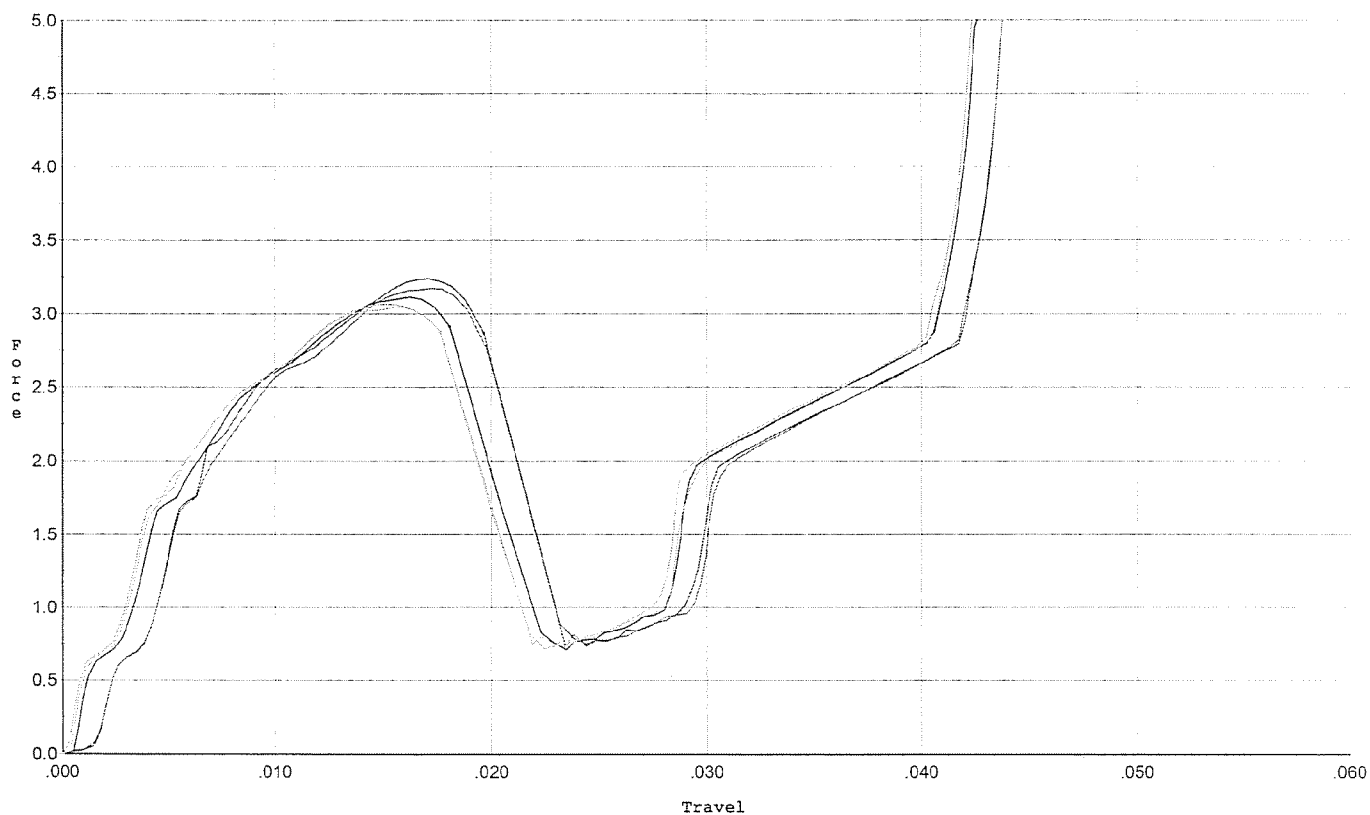
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.017	0.00	0.030	0.027		Set Trigger
2	2.618	0.017	0.00	0.030	0.029		Set Trigger
3	2.442	0.016	0.00	0.029	0.027		Set Trigger
4	2.582	0.017	0.00	0.030	0.030		Set Trigger
5	2.519	0.017	0.00	0.030	0.027		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



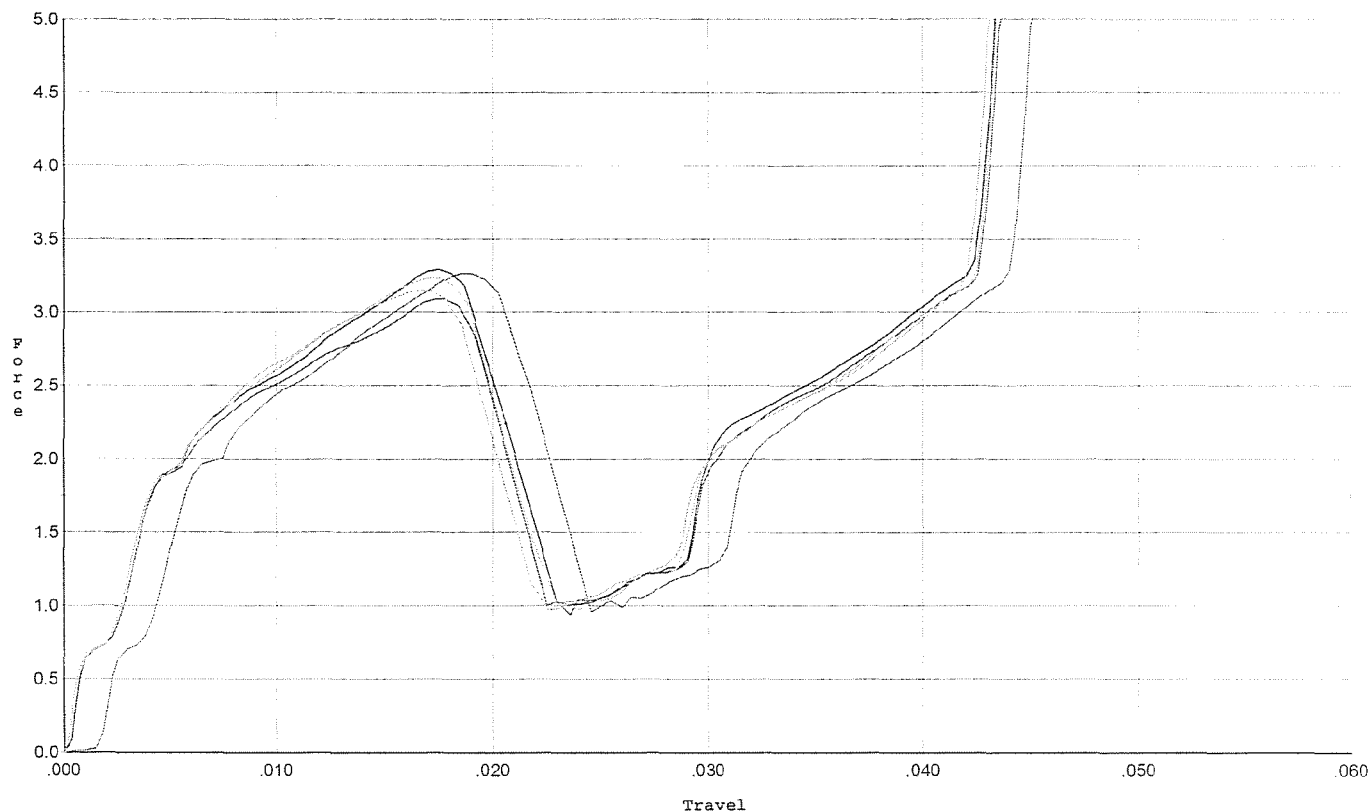
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.020	0.00	0.028	0.040		Set Trigger
2	3.115	0.018	0.00	0.028	0.037		Set Trigger
3	3.173	0.020	0.00	0.028	0.040		Set Trigger
4	3.048	0.020	0.00	0.028	0.040		Set Trigger
5	3.065	0.018	0.00	0.028	0.037		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



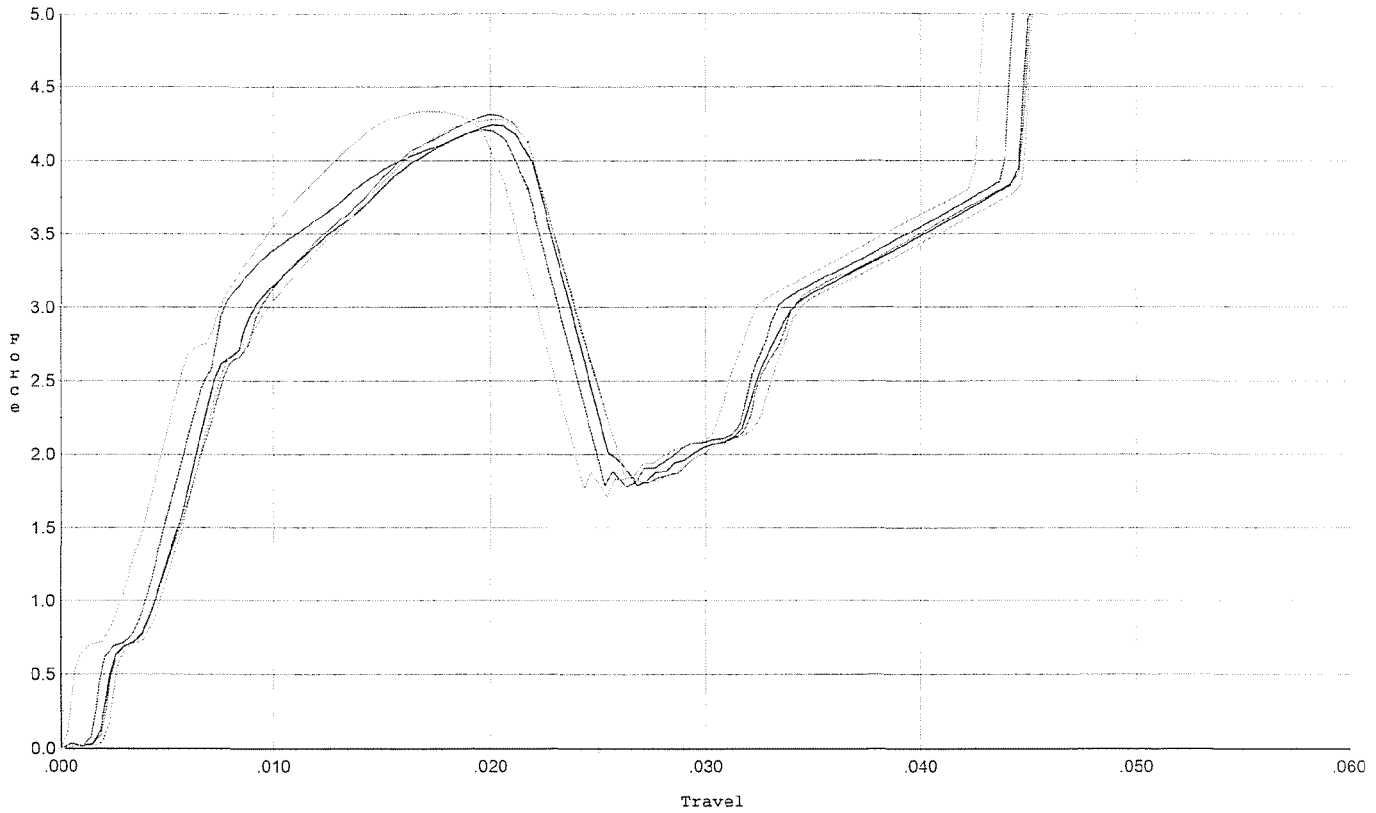
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.019	0.00	0.028	0.040		Set Trigger
2	3.291	0.021	0.00	0.027	0.045		Set Trigger
3	3.262	0.022	0.00	0.028	0.045		Set Trigger
4	3.236	0.019	0.00	0.028	0.041		Set Trigger
5	3.153	0.019	0.00	0.028	0.040		Set Trigger

A. 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.022	0.00	0.020	0.059		Set Trigger
2	4.239	0.022	0.00	0.021	0.058		Set Trigger
3	4.312	0.022	0.00	0.020	0.057		Set Trigger
4	4.277	0.024	0.00	0.020	0.062		Set Trigger
5	4.334	0.021	0.00	0.021	0.059		Set Trigger

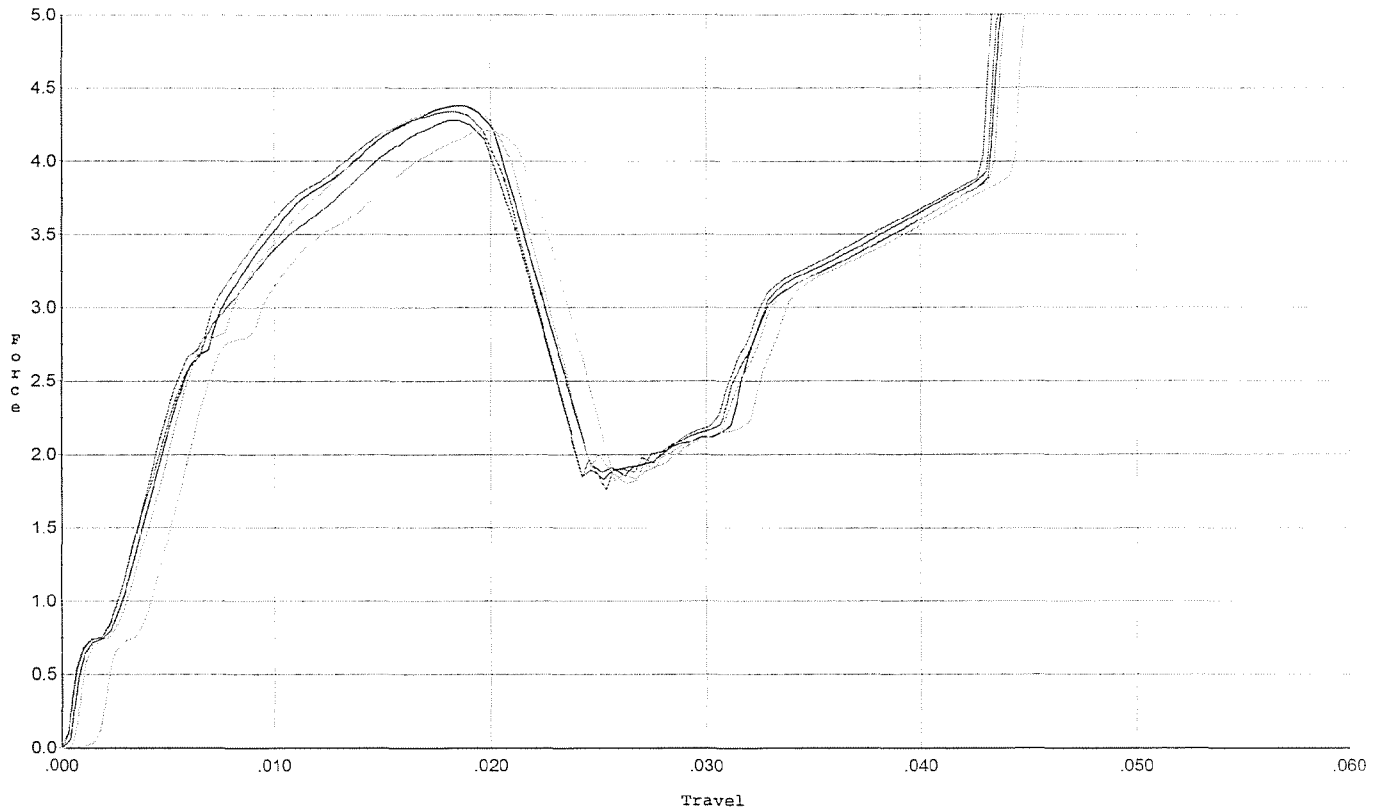
A. 4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles ± 1.0 lb

cm S



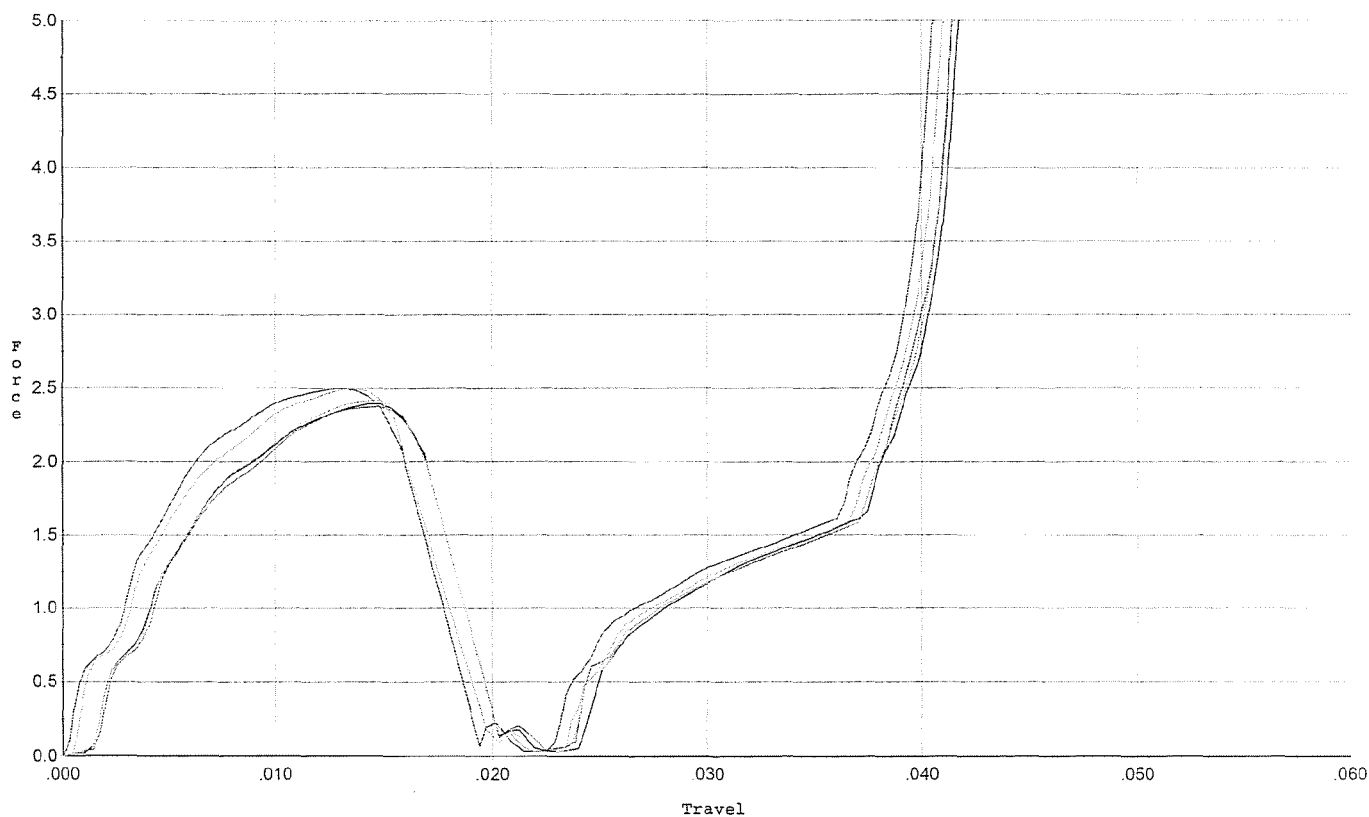
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.279	0.021	0.00	0.024	0.059		Set Trigger
2	4.377	0.022	0.00	0.020	0.064		Set Trigger
3	4.339	0.021	0.00	0.021	0.060		Set Trigger
4	4.214	0.023	0.00	0.020	0.060		Set Trigger
5	4.382	0.021	0.00	0.021	0.059		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



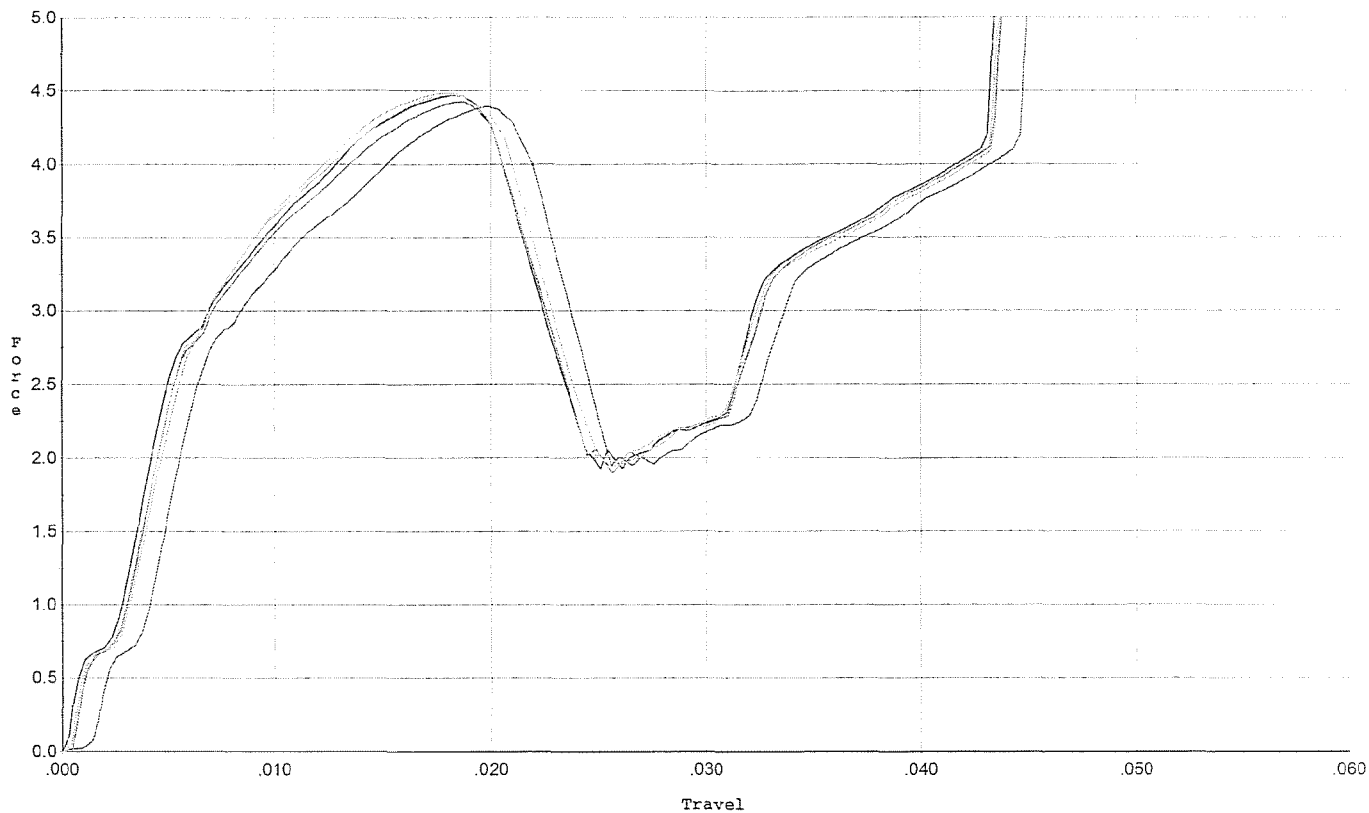
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.016	0.00	0.030	0.028		Set Trigger
2	2.393	0.017	0.00	0.030	0.026		Set Trigger
3	2.374	0.017	0.00	0.029	0.026		Set Trigger
4	2.417	0.017	0.00	0.029	0.027		Set Trigger
5	2.492	0.016	0.00	0.030	0.026		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.022	0.00	0.020	0.060		Set Trigger
2	4.469	0.020	0.00	0.020	0.059		Set Trigger
3	4.426	0.022	0.00	0.020	0.064		Set Trigger
4	4.486	0.020	0.00	0.022	0.059		Set Trigger
5	4.471	0.021	0.00	0.020	0.060		Set Trigger

A. 4.44