

G6845292

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



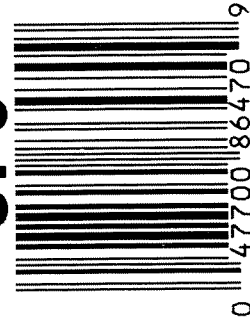
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845292

UPC



BM FORM

BARBER - M24 0053065 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845292

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/11/09	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

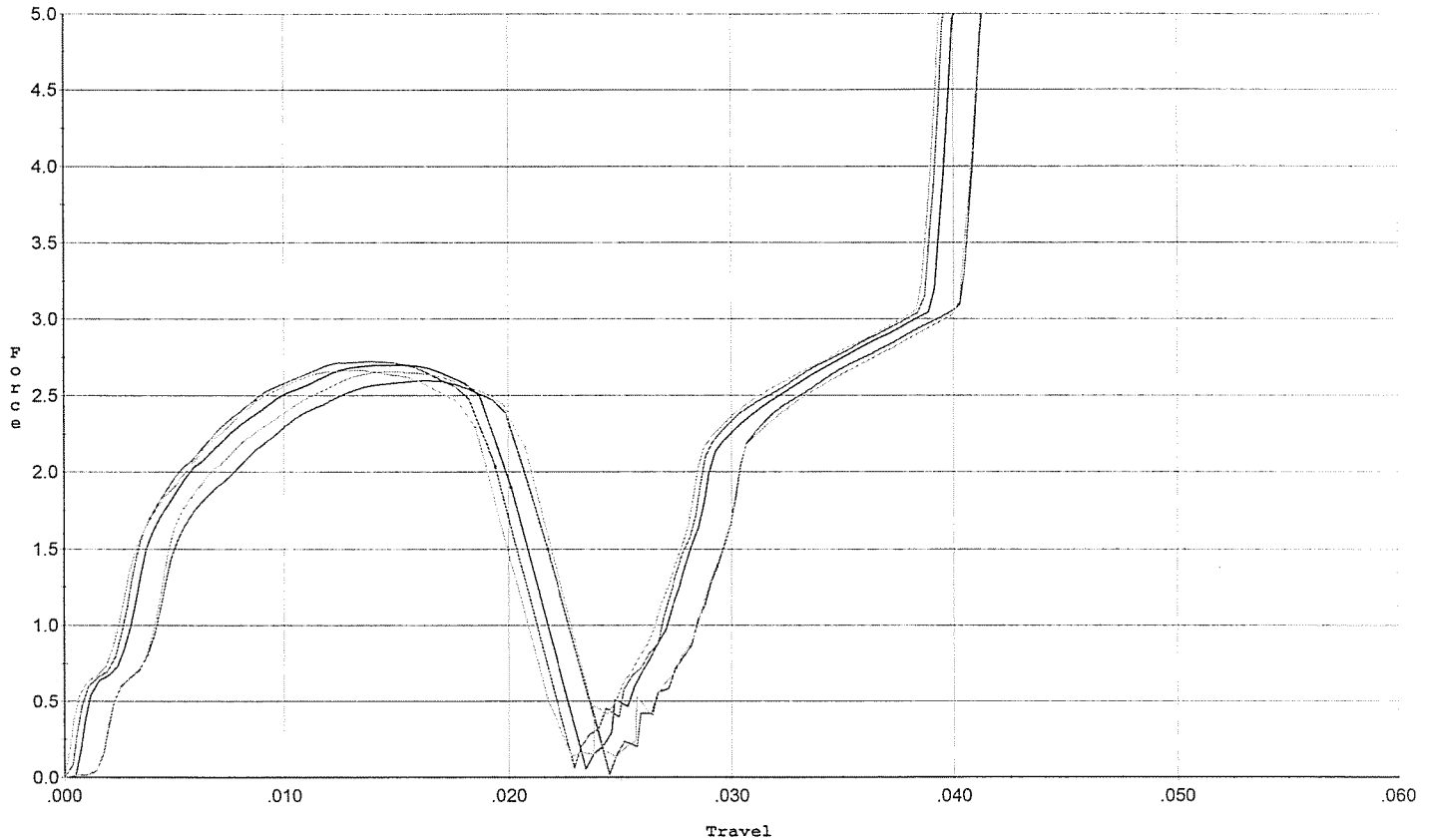
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	30	30	30	6-1-09	XJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	40	40	40	6-1-09	XJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.000	.000	.000	6-1-09	XJ		
	J) ASSEMBLE STOCK					5-15-09	290		
	K) ASSEMBLE SWIVEL STUDS					6-1-09	XJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		5/19/09	RB		
	MALFUNCTION		N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					5-19-09	290		
670	FINAL INSPECTION A) HEADSPACE					6-1-09	XJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	252	247	258	249	240	5-26-09	RP
	C) FUNCTION							6-1-09	XJ
690	PACK							6/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



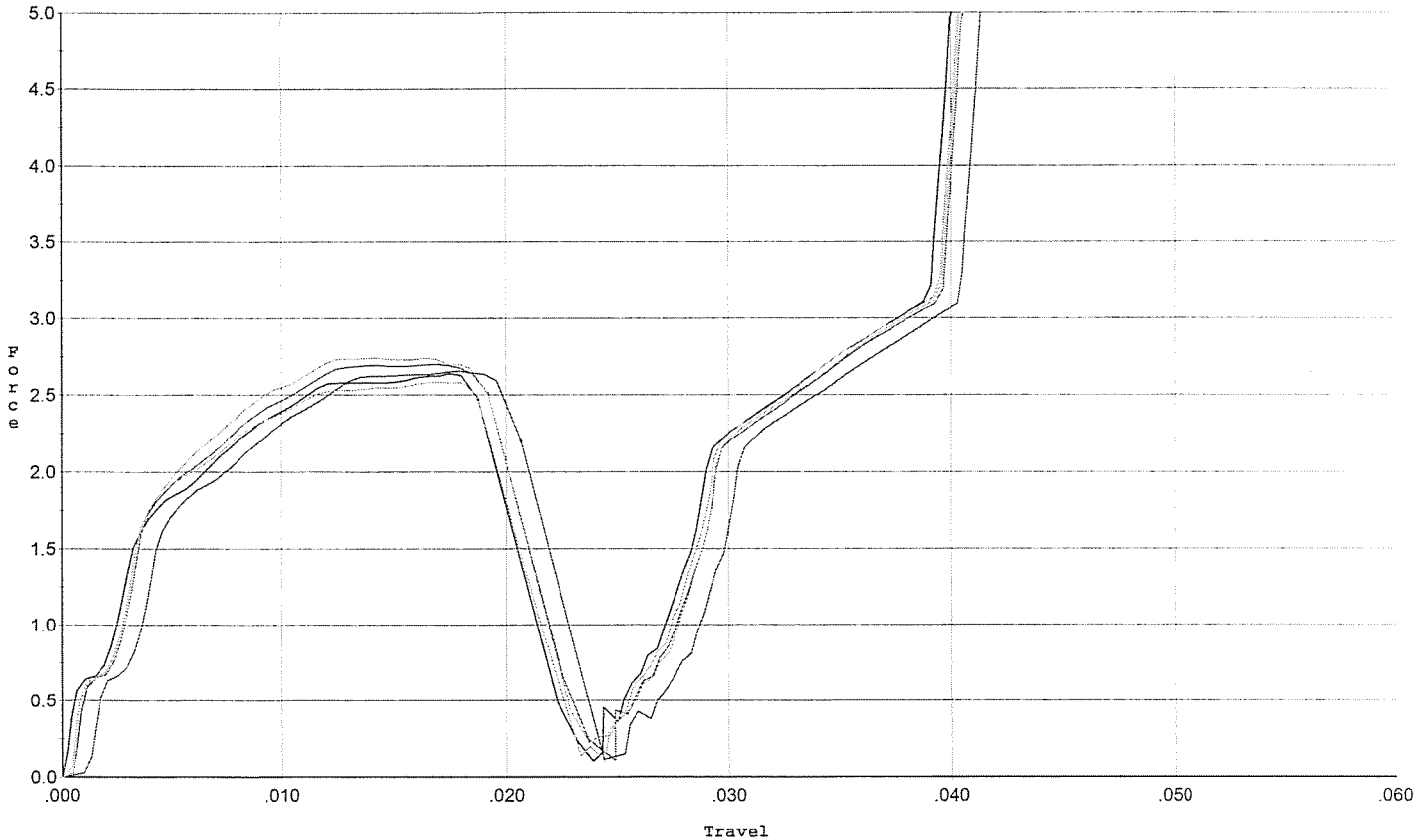
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.022	0.00	0.026	0.039		Set Trigger
2	2.698	0.020	0.00	0.026	0.039		Set Trigger
3	2.723	0.019	0.00	0.026	0.039		Set Trigger
4	2.664	0.019	0.00	0.026	0.037		Set Trigger
5	2.656	0.021	0.00	0.026	0.038		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



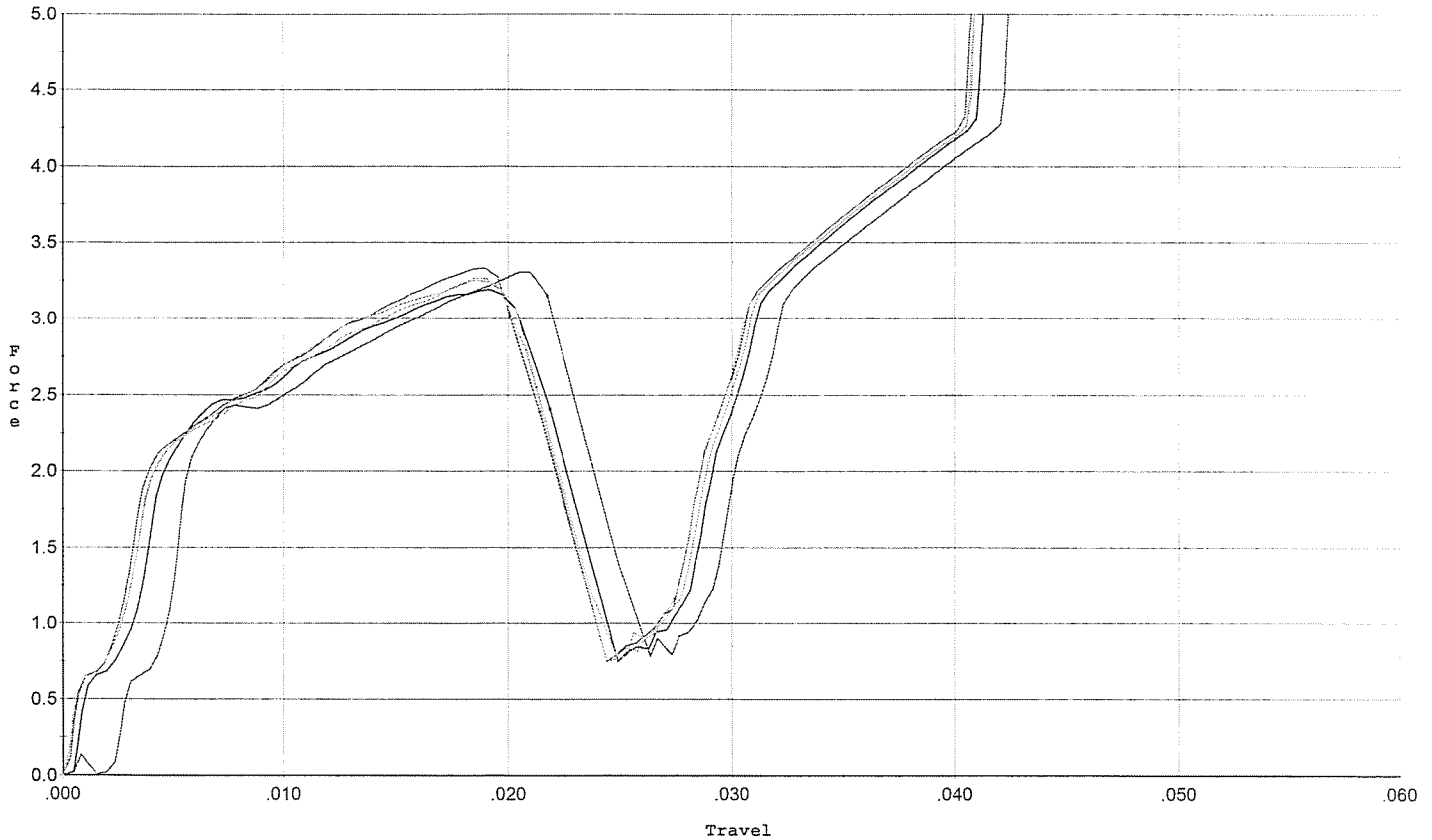
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.021	0.00	0.026	0.039		Set Trigger
2	2.640	0.019	0.00	0.026	0.037		Set Trigger
3	2.699	0.019	0.00	0.026	0.038		Set Trigger
4	2.581	0.019	0.00	0.026	0.036		Set Trigger
5	2.741	0.019	0.00	0.026	0.039		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



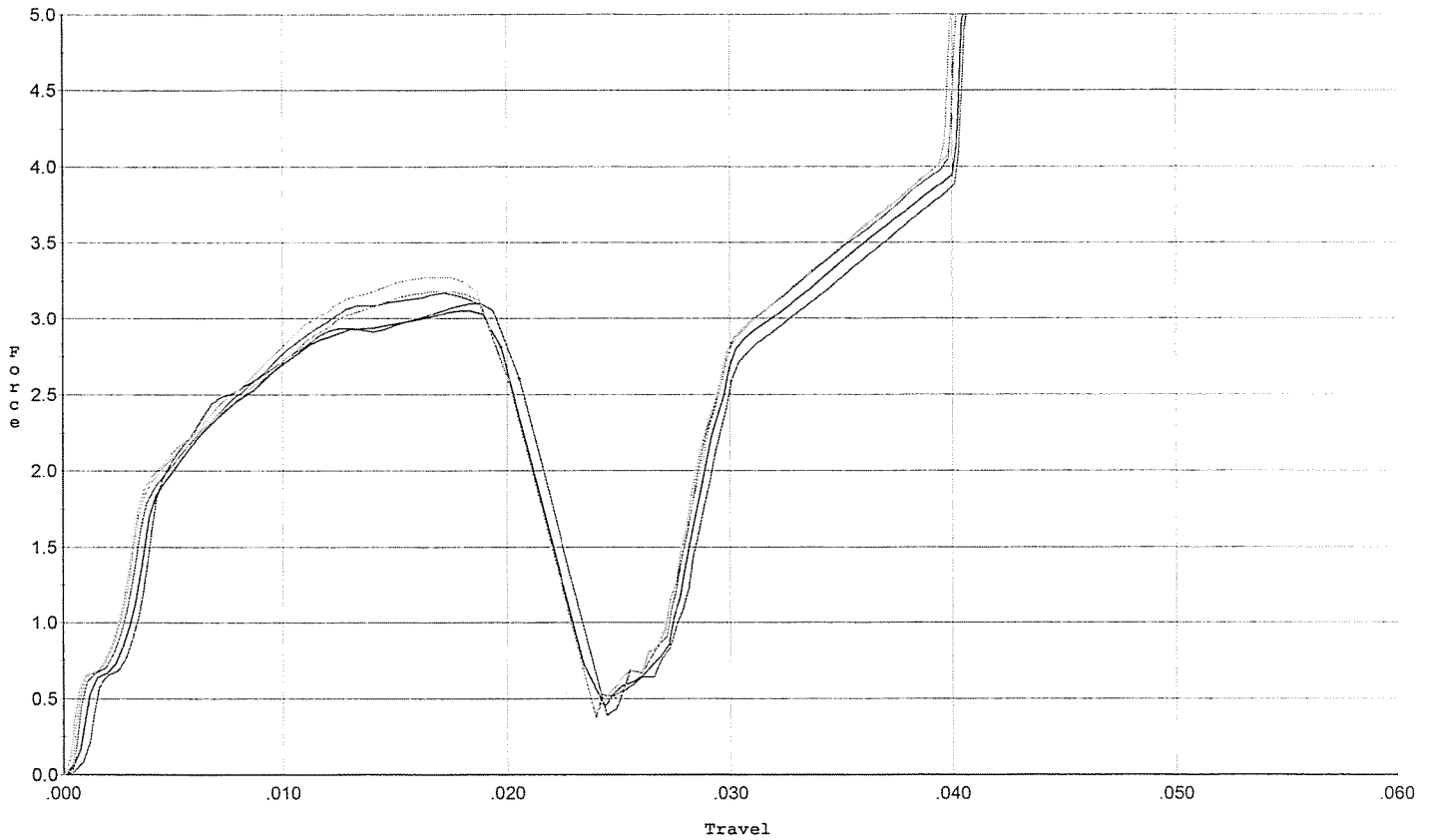
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.022	0.002	0.020	0.046		Set Trigger
2	3.191	0.022	0.00	0.022	0.049		Set Trigger
3	3.334	0.021	0.00	0.024	0.049		Set Trigger
4	3.269	0.020	0.00	0.024	0.046		Set Trigger
5	3.255	0.021	0.00	0.024	0.047		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



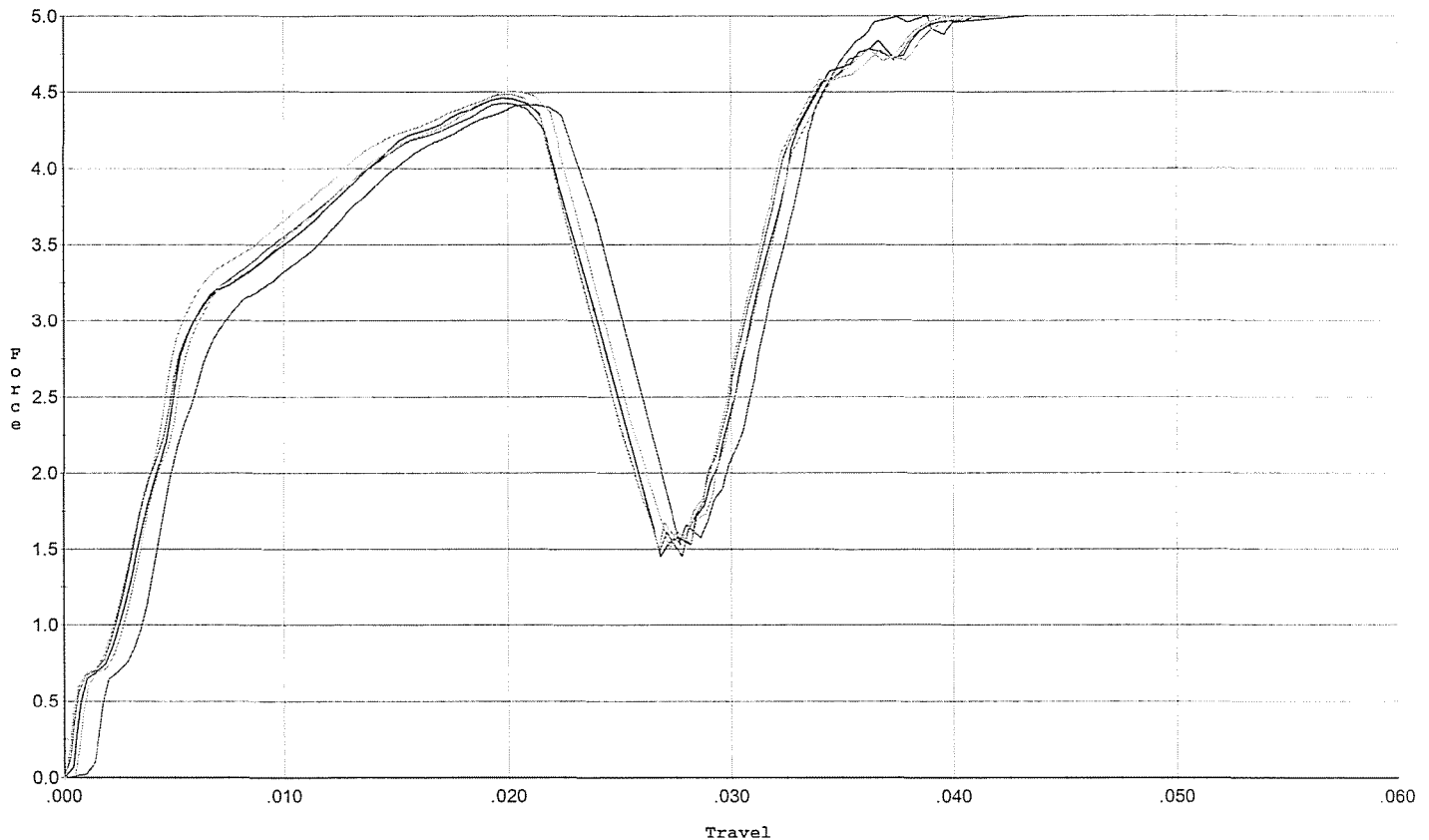
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.021	0.00	0.025	0.045		Set Trigger
2	3.053	0.020	0.00	0.025	0.043		Set Trigger
3	3.170	0.020	0.00	0.025	0.045		Set Trigger
4	3.276	0.020	0.00	0.025	0.046		Set Trigger
5	3.181	0.020	0.00	0.025	0.045		Set Trigger

A.3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



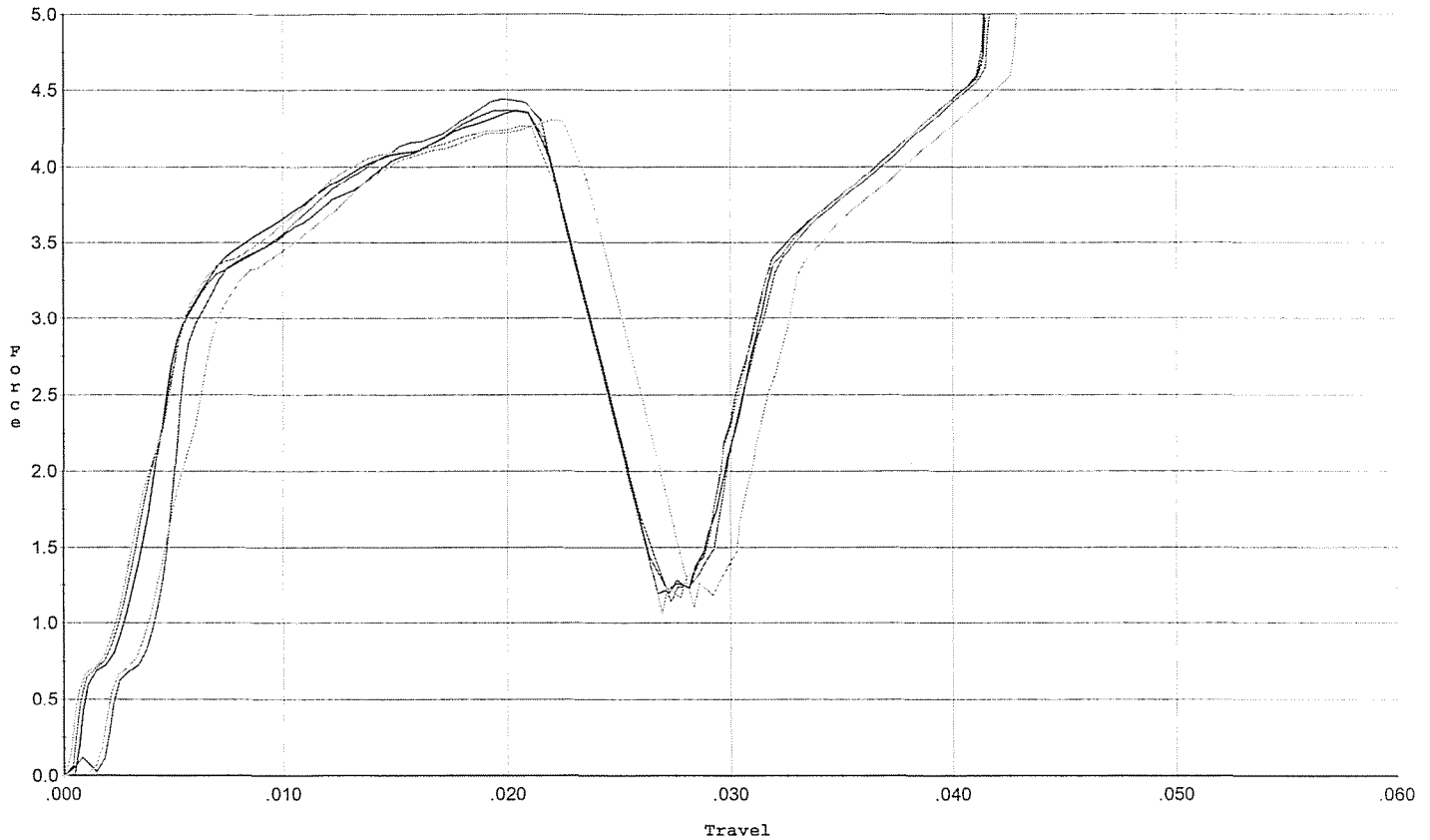
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.024	0.00	0.017	0.069		Set Trigger
2	4.460	0.024	0.00	0.017	0.072		Set Trigger
3	4.428	0.022	0.00	0.017	0.065		Set Trigger
4	4.504	0.022	0.00	0.017	0.066		Set Trigger
5	4.483	0.021	0.00	0.016	0.066		Set Trigger

A. 4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: .4.0 lbs after 20 cycles+/- 1.0 lbs



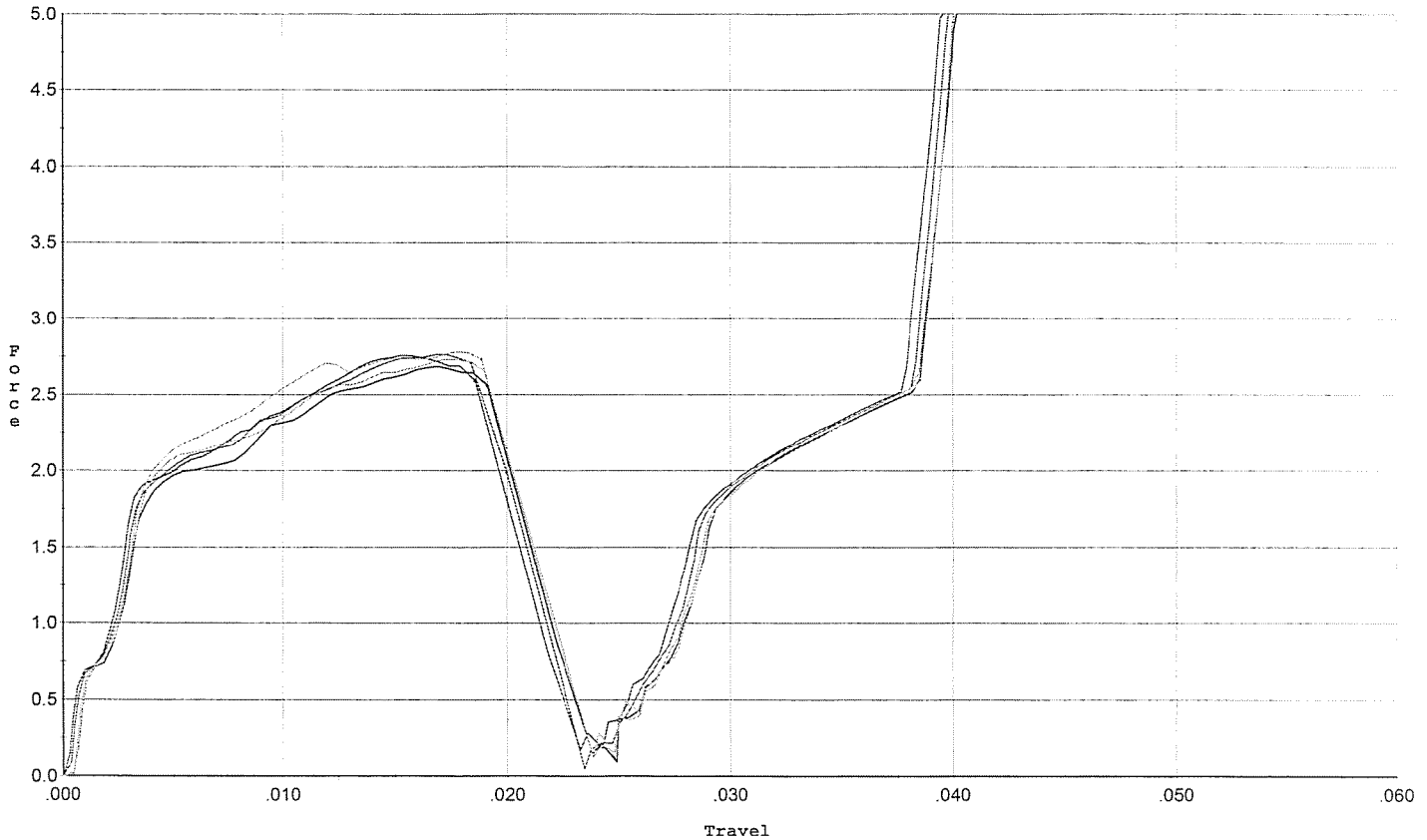
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.370	0.022	0.00	0.017	0.062		Set Trigger
2	4.366	0.022	0.00	0.017	0.065		Set Trigger
3	4.441	0.021	0.00	0.017	0.065		Set Trigger
4	4.307	0.024	0.00	0.017	0.068		Set Trigger
5	4.264	0.022	0.00	0.017	0.067		Set Trigger

A. 4.35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



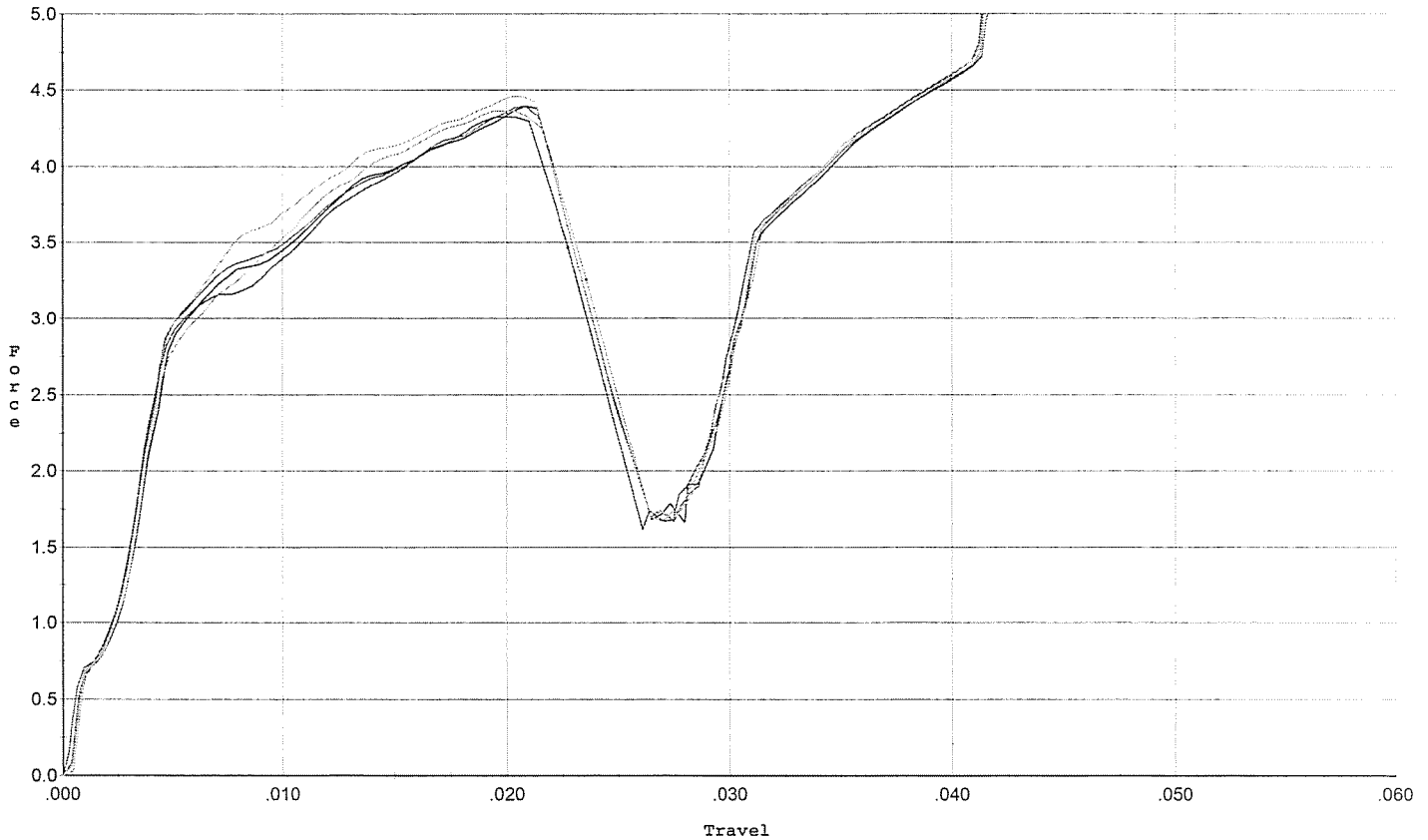
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.758	0.019	0.00	0.026	0.038		Set Trigger
2	2.686	0.019	0.00	0.026	0.037		Set Trigger
3	2.764	0.020	0.00	0.026	0.040		Set Trigger
4	2.732	0.019	0.00	0.026	0.038		Set Trigger
5	2.781	0.019	0.00	0.026	0.039		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.023	0.00	0.017	0.068		Set Trigger
2	4.396	0.024	0.00	0.017	0.070		Set Trigger
3	4.397	0.021	0.00	0.017	0.065		Set Trigger
4	4.458	0.024	0.00	0.016	0.073		Set Trigger
5	4.364	0.022	0.00	0.017	0.065		Set Trigger

A. 4.38