

G 684.5297

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



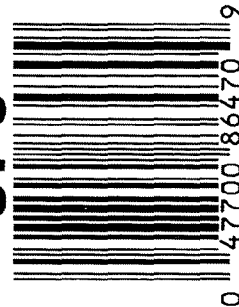
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845297

UPC



BM FORM

GUN SERIAL # 66845297

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SPD
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SPD
460	CHECK HEADSPACE		3-17-09	SPD
470	DIS-ASSEMBLE ACTION		3-17-09	SPD
472	SERIALIZE BOLT HANDLE		3-18-09	ETZ
475	DRILL AND TAP SIGHT HOLES		3-22-09	SP
480	MAGNAFLUX BBL ACTION		3/20/09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	DT
542	APPLY COATINGS (BARREL ACTION)		3-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

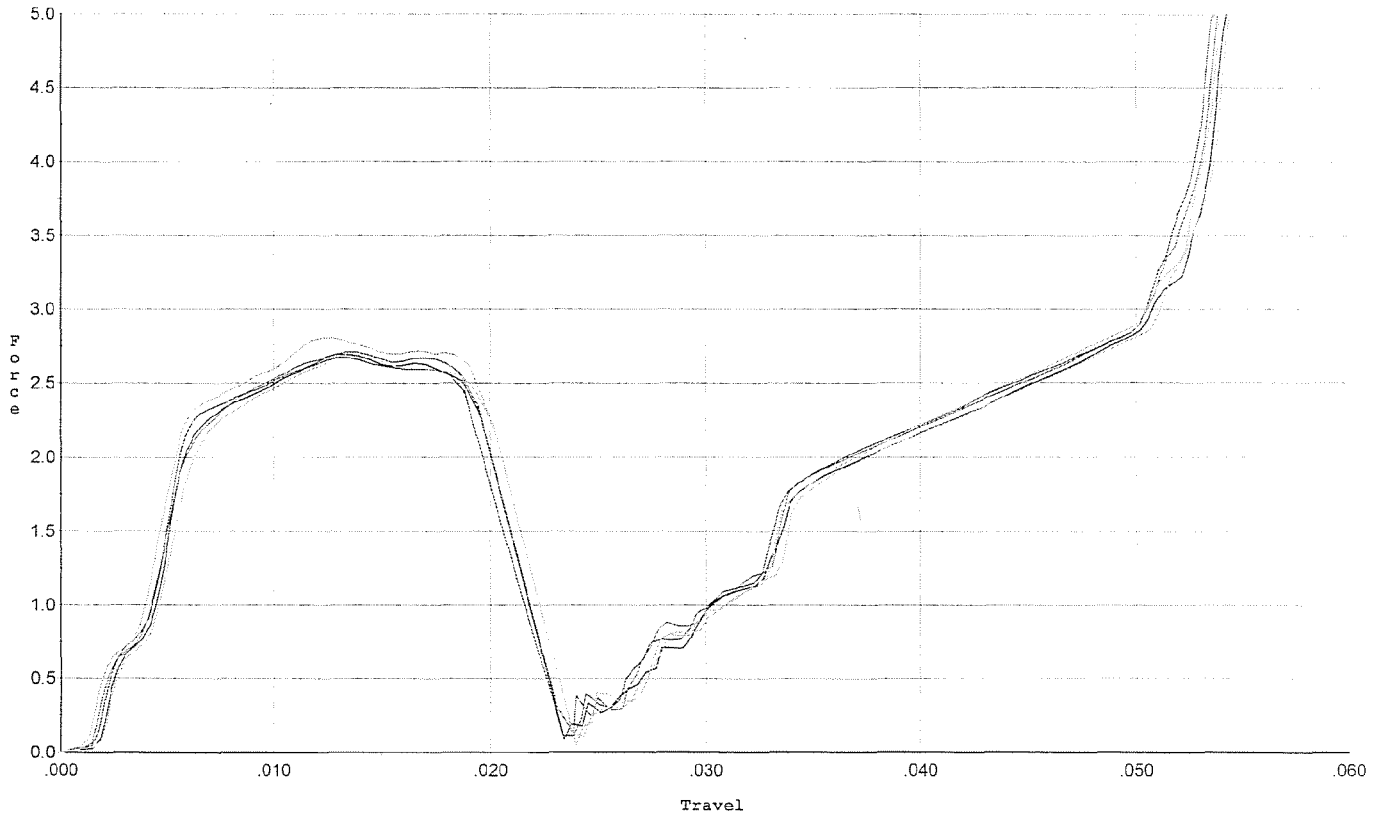
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>25</u> <u>26</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>42</u> <u>40</u> <u>40</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-21-09	RP
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-21-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-21-09	RP
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.45</u> <u>2.43</u> <u>2.45</u> <u>2.39</u>	4-22-09	RP
	C) FUNCTION		4/28/09	RP
690	PACK		8/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



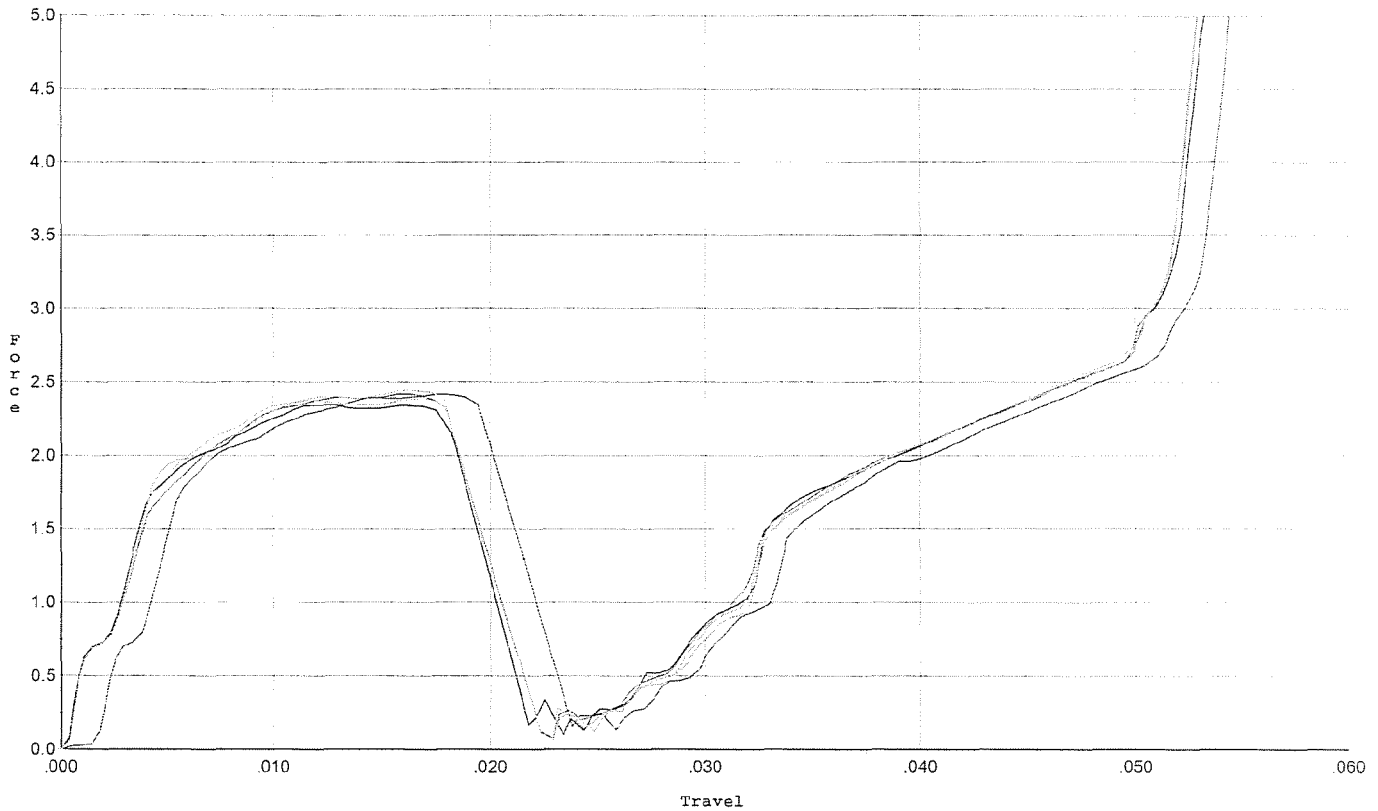
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.673	0.019	0.00	0.038	0.035		Set Trigger
2	2.694	0.020	0.002	0.038	0.036		Set Trigger
3	2.710	0.019	0.00	0.038	0.037		Set Trigger
4	2.696	0.020	0.00	0.038	0.037		Set Trigger
5	2.804	0.020	0.00	0.037	0.040		Set Trigger

A.2.71

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



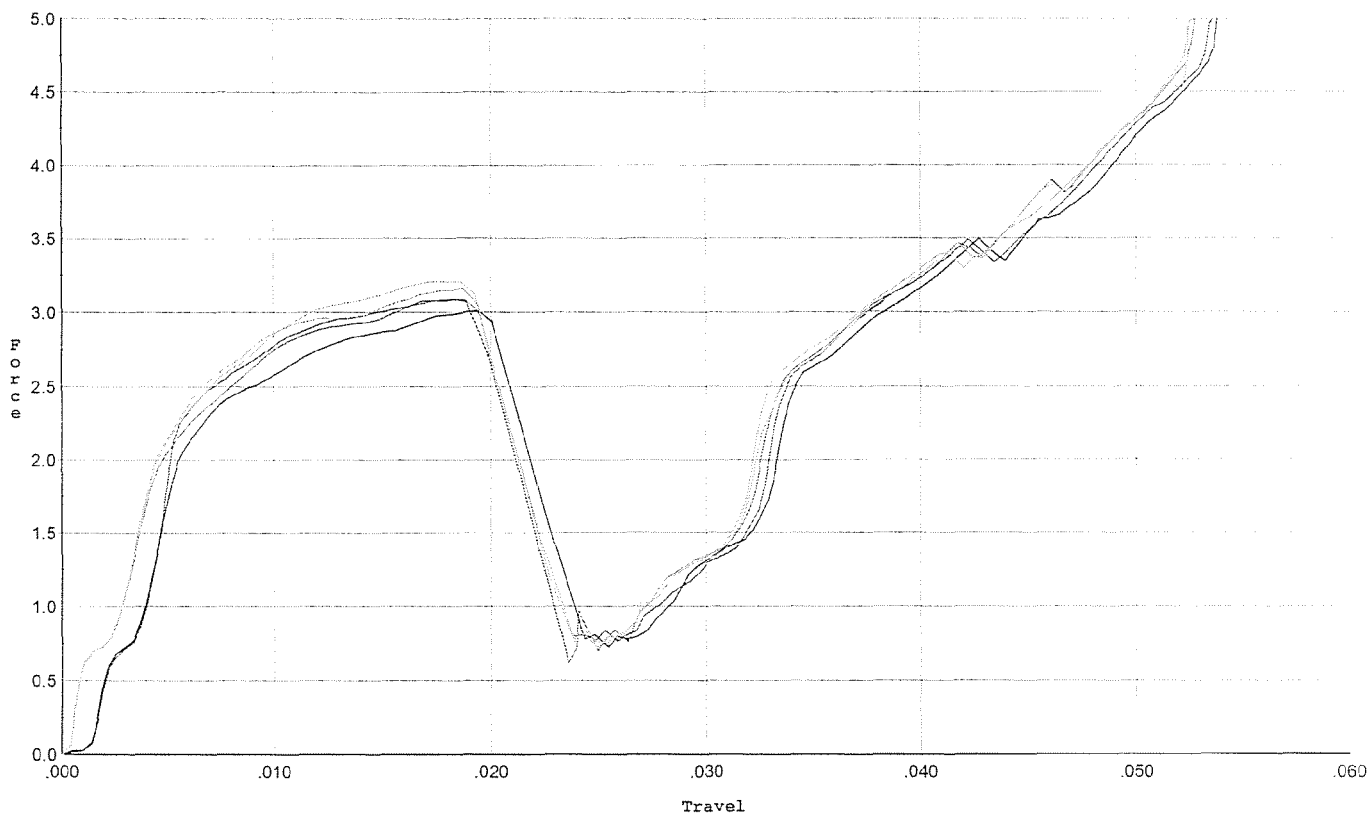
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.022	0.00	0.038	0.037		Set Trigger
2	2.345	0.018	0.00	0.039	0.033		Set Trigger
3	2.418	0.018	0.00	0.038	0.032		Set Trigger
4	2.445	0.018	0.00	0.038	0.033		Set Trigger
5	2.387	0.018	0.00	0.039	0.033		Set Trigger

A-240

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



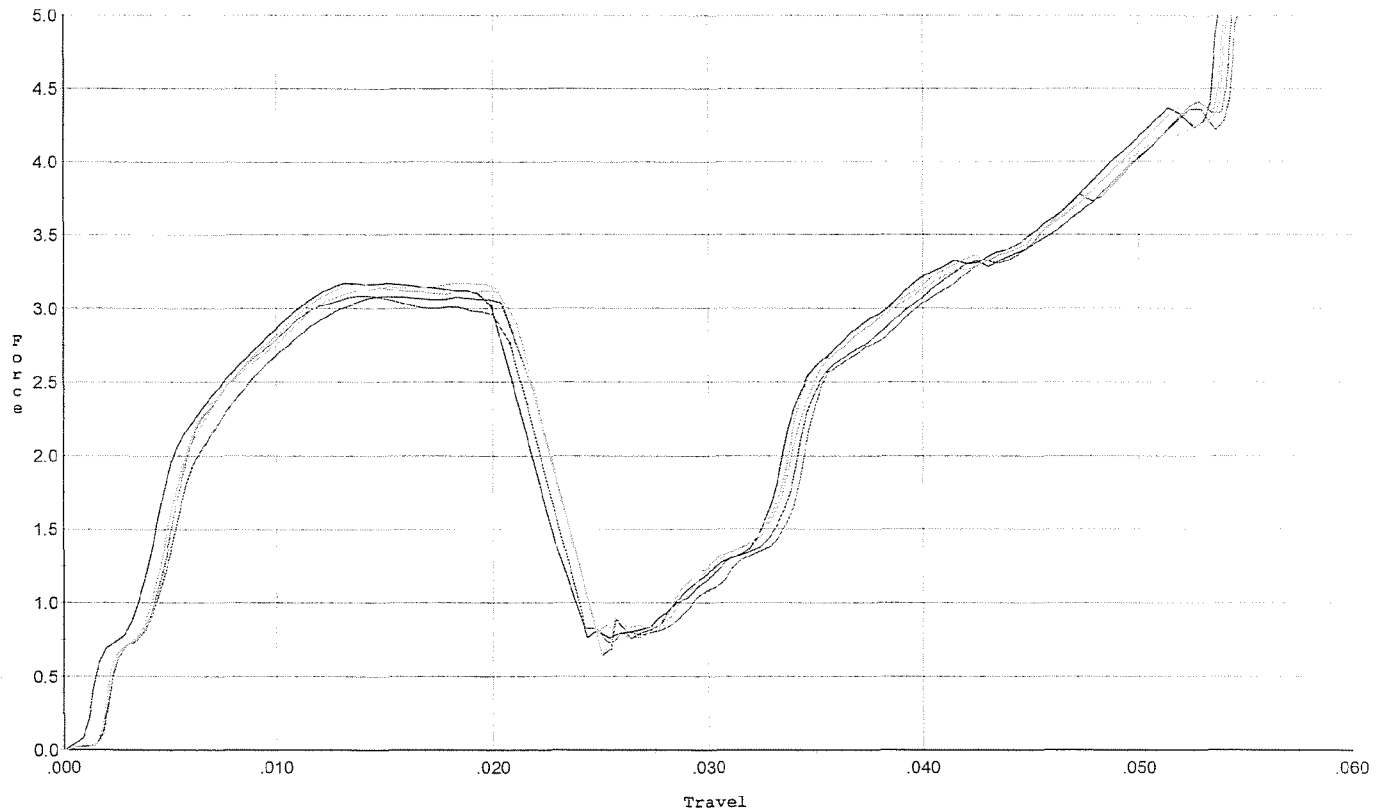
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.019	0.00	0.035	0.042		Set Trigger
2	3.008	0.020	0.00	0.035	0.041		Set Trigger
3	3.091	0.020	0.00	0.034	0.044		Set Trigger
4	3.207	0.019	0.00	0.034	0.044		Set Trigger
5	3.164	0.019	0.00	0.034	0.044		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles.75 lb



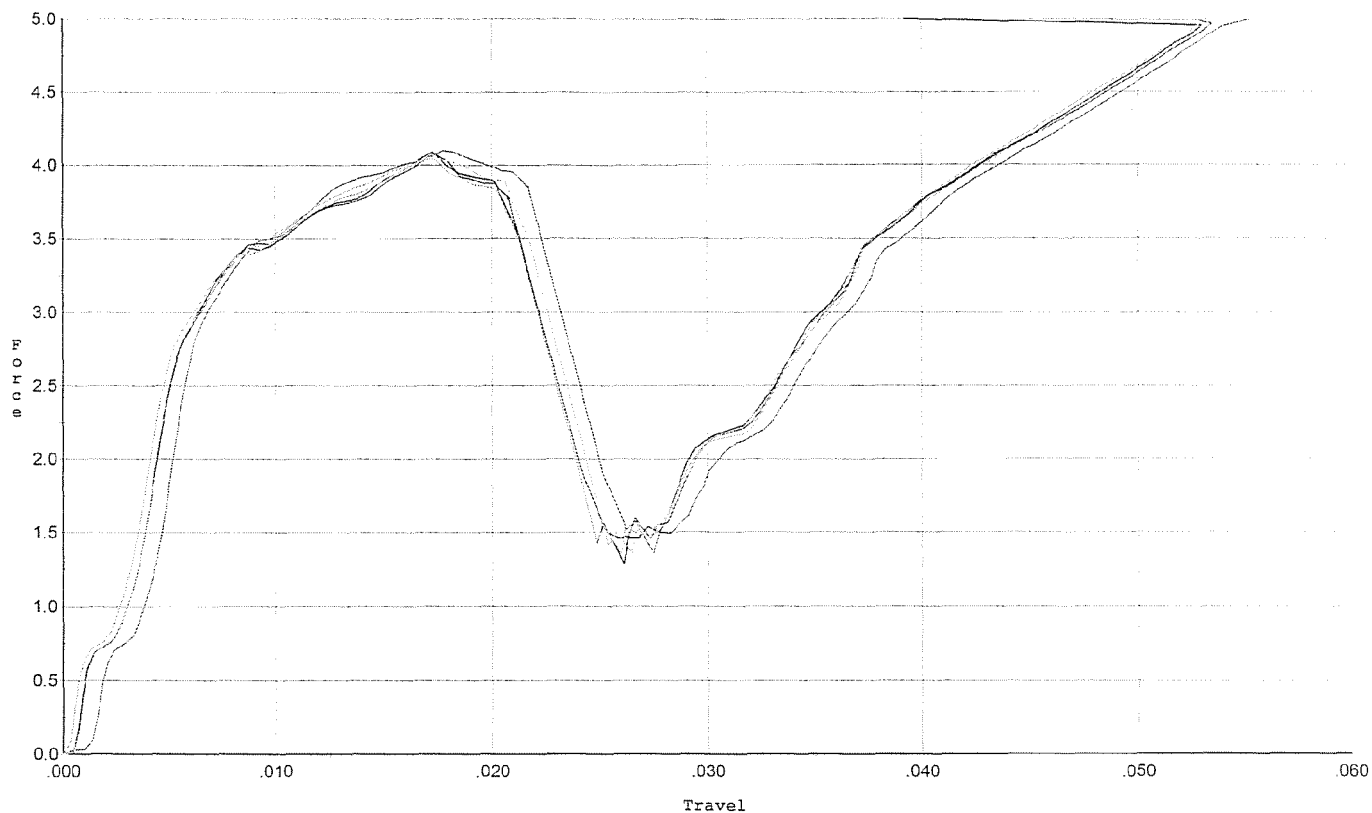
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.022	0.002	0.035	0.046		Set Trigger
2	3.170	0.020	0.00	0.035	0.044		Set Trigger
3	3.082	0.021	0.00	0.036	0.044		Set Trigger
4	3.171	0.022	0.00	0.035	0.047		Set Trigger
5	3.162	0.021	0.00	0.035	0.046		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



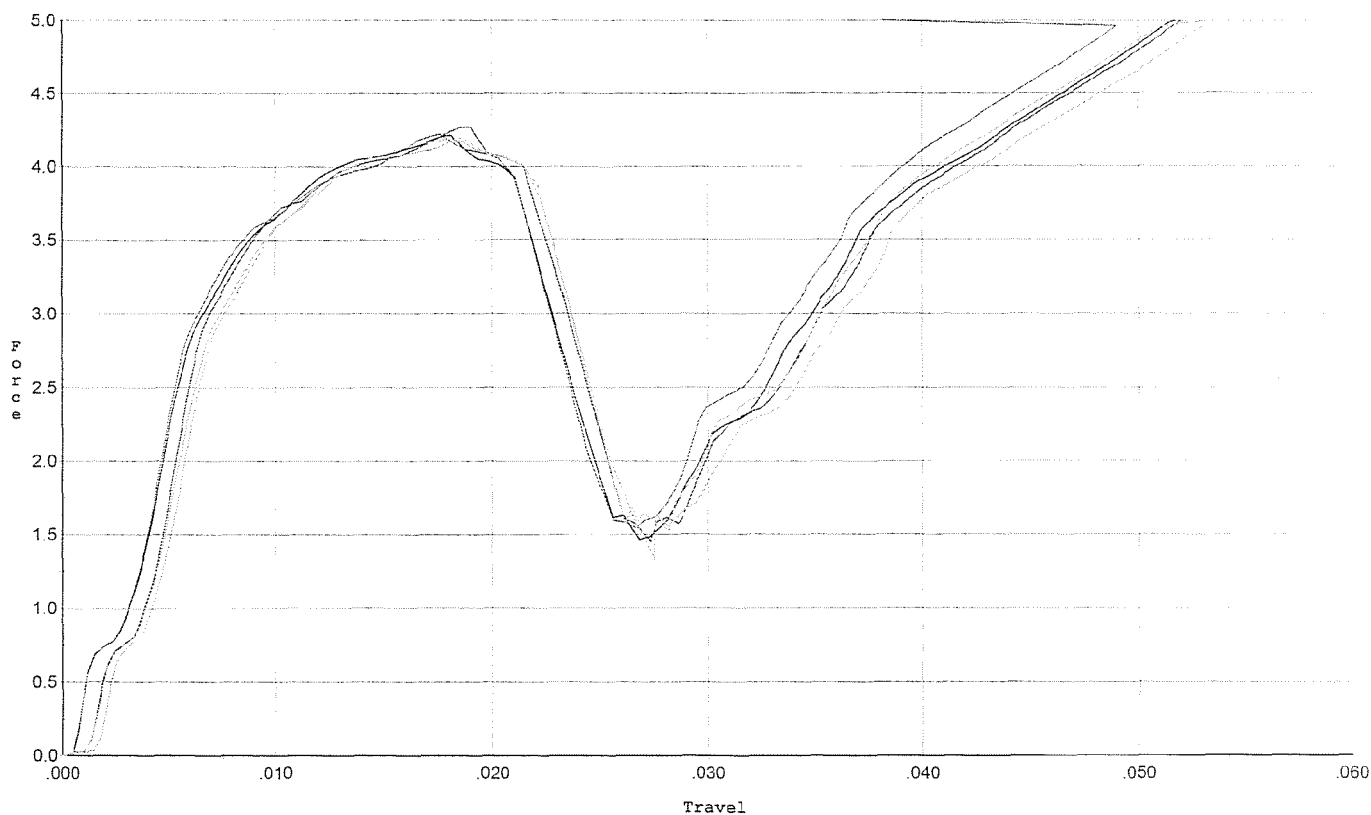
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.021	0.00	0.033	0.058		Set Trigger
2	4.091	0.021	0.00	0.033	0.059		Set Trigger
3	4.101	0.022	0.00	0.033	0.060		Set Trigger
4	4.058	0.022	0.00	0.033	0.061		Set Trigger
5	4.041	0.021	0.00	0.033	0.060		Set Trigger

1A-4-07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



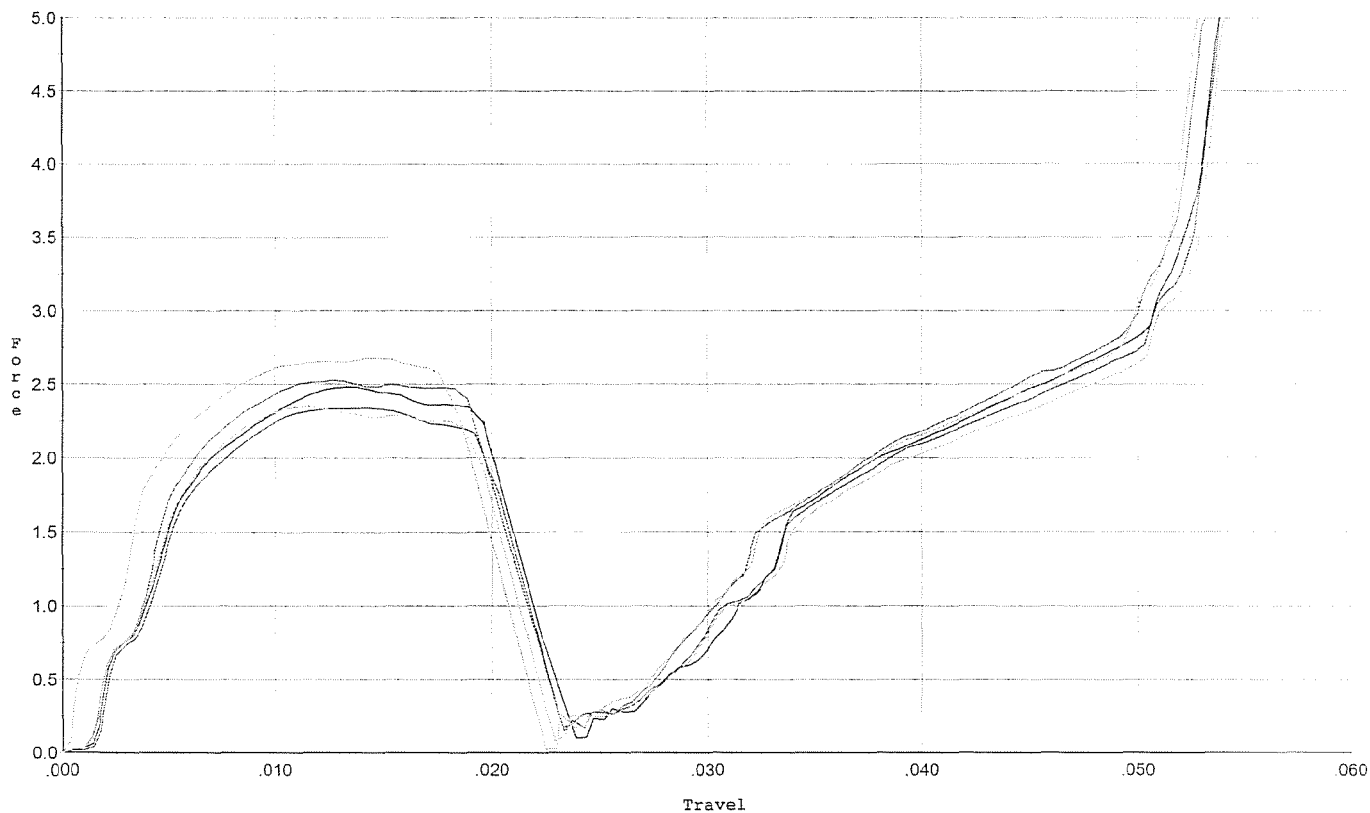
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.268	0.023	0.00	0.032	0.066		Set Trigger
2	4.215	0.021	0.00	0.033	0.060		Set Trigger
3	4.220	0.021	0.00	0.032	0.061		Set Trigger
4	4.188	0.022	0.00	0.033	0.062		Set Trigger
5	4.196	0.022	0.00	0.033	0.061		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



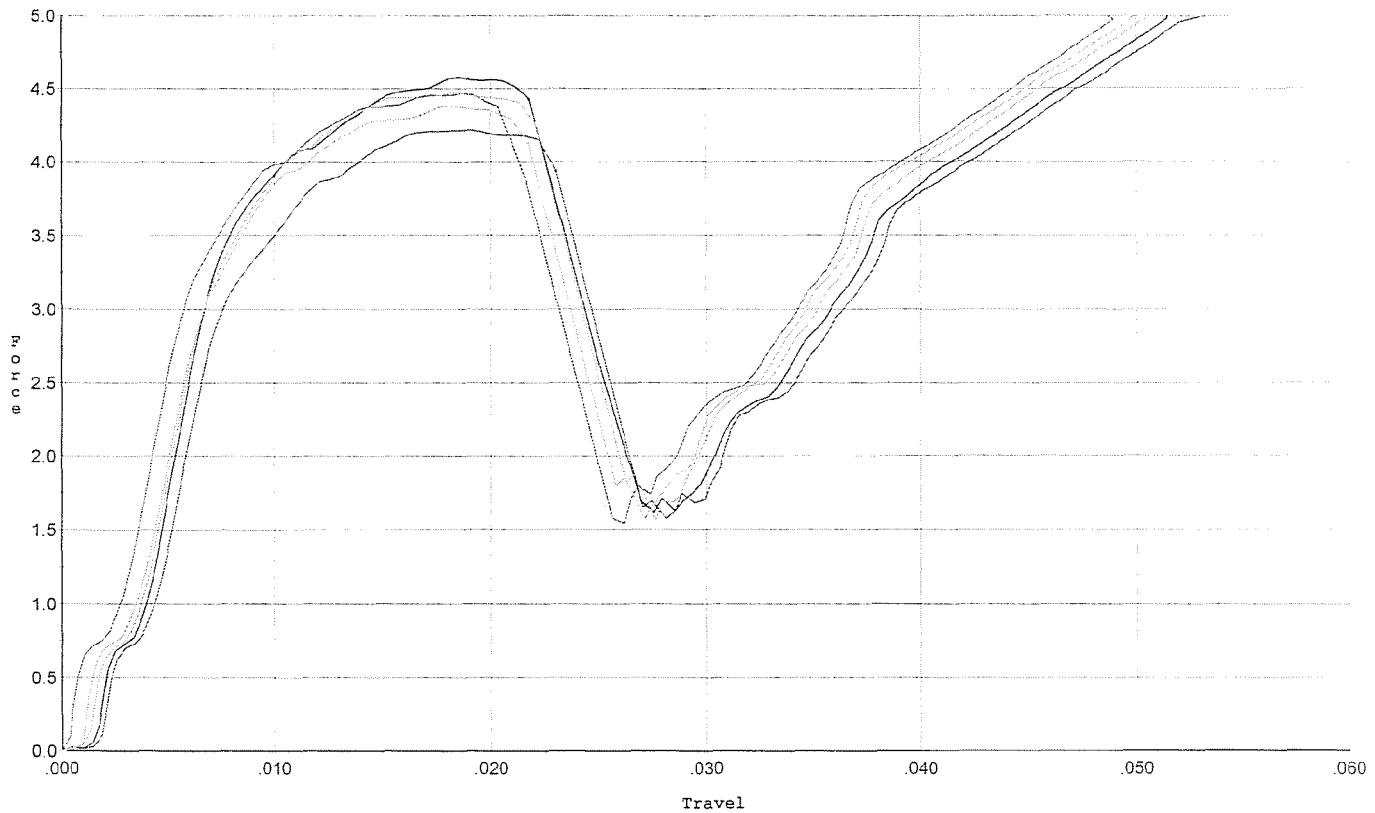
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.020	0.00	0.038	0.034		Set Trigger
2	2.482	0.020	0.00	0.038	0.035		Set Trigger
3	2.525	0.021	0.00	0.037	0.038		Set Trigger
4	2.354	0.020	0.00	0.039	0.033		Set Trigger
5	2.684	0.019	0.00	0.038	0.038		Set Trigger

A. 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.023	0.00	0.032	0.065		Set Trigger
2	4.579	0.022	0.00	0.032	0.066		Set Trigger
3	4.468	0.022	0.00	0.031	0.067		Set Trigger
4	4.385	0.022	0.00	0.032	0.064		Set Trigger
5	4.472	0.022	0.00	0.031	0.067		Set Trigger

A.4.42