

6684-5300

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

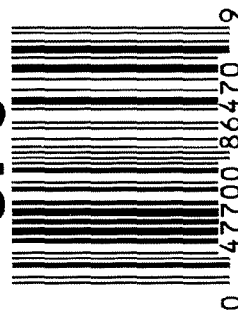
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845300

UPC



GUN SERIAL #

G 6845300

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RJ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	Ram
540	APPLY COATINGS (BARREL ACTION)		5-7-11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

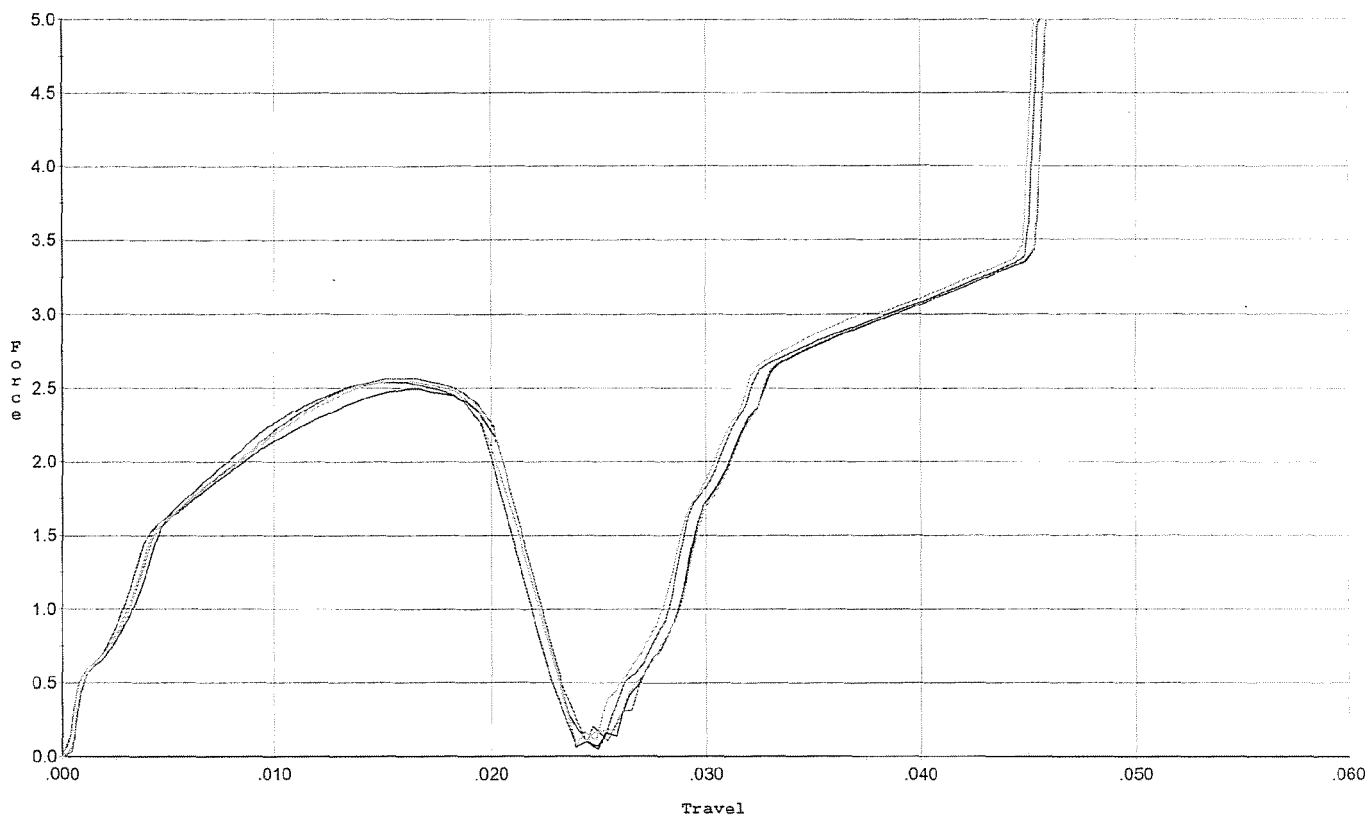
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>28</u> <u>28</u> <u>28</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.2</u> <u>4.0</u> <u>4.0</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5/15/09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/19/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-19-09	WZ
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.29</u> <u>2.29</u> <u>2.30</u> <u>2.30</u>	5/21/09	WZ
	C) FUNCTION		5/22/09	RP
690	PACK		7/31/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



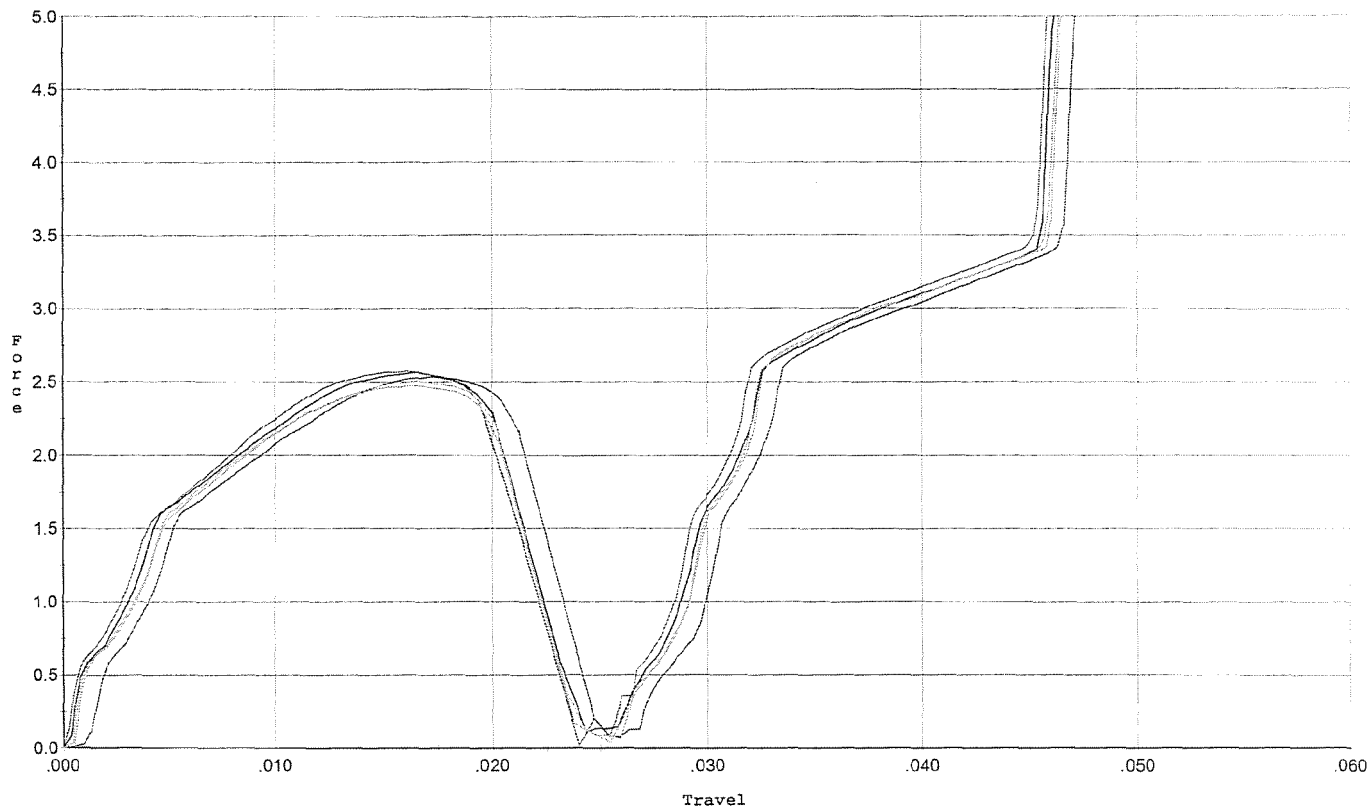
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.020	0.00	0.029	0.036		Set Trigger
2	2.493	0.020	0.00	0.030	0.036		Set Trigger
3	2.568	0.020	0.00	0.030	0.037		Set Trigger
4	2.548	0.020	0.00	0.030	0.037		Set Trigger
5	2.553	0.021	0.00	0.029	0.038		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



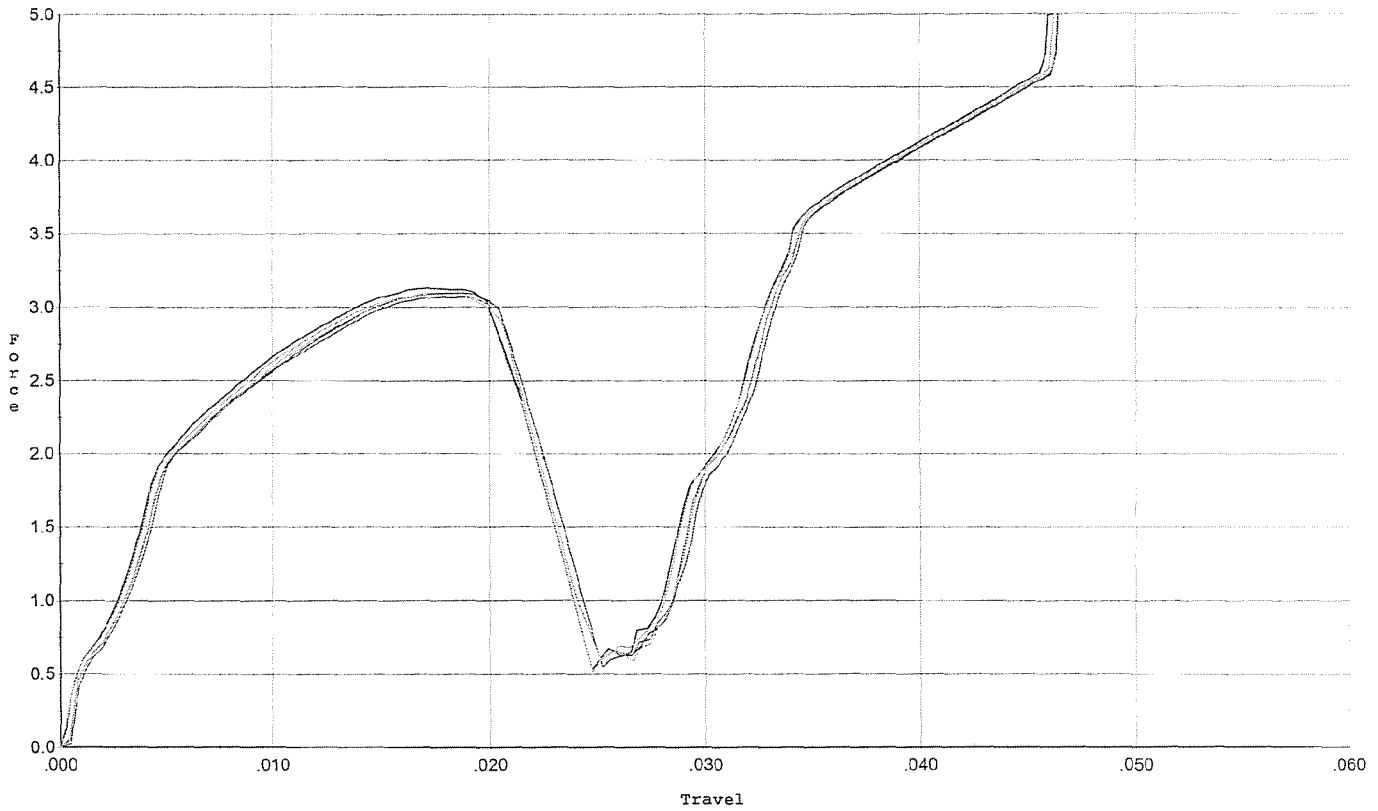
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.021	0.00	0.030	0.037		Set Trigger
2	2.564	0.020	0.00	0.030	0.037		Set Trigger
3	2.574	0.021	0.00	0.030	0.039		Set Trigger
4	2.504	0.020	0.00	0.030	0.036		Set Trigger
5	2.475	0.020	0.00	0.030	0.036		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



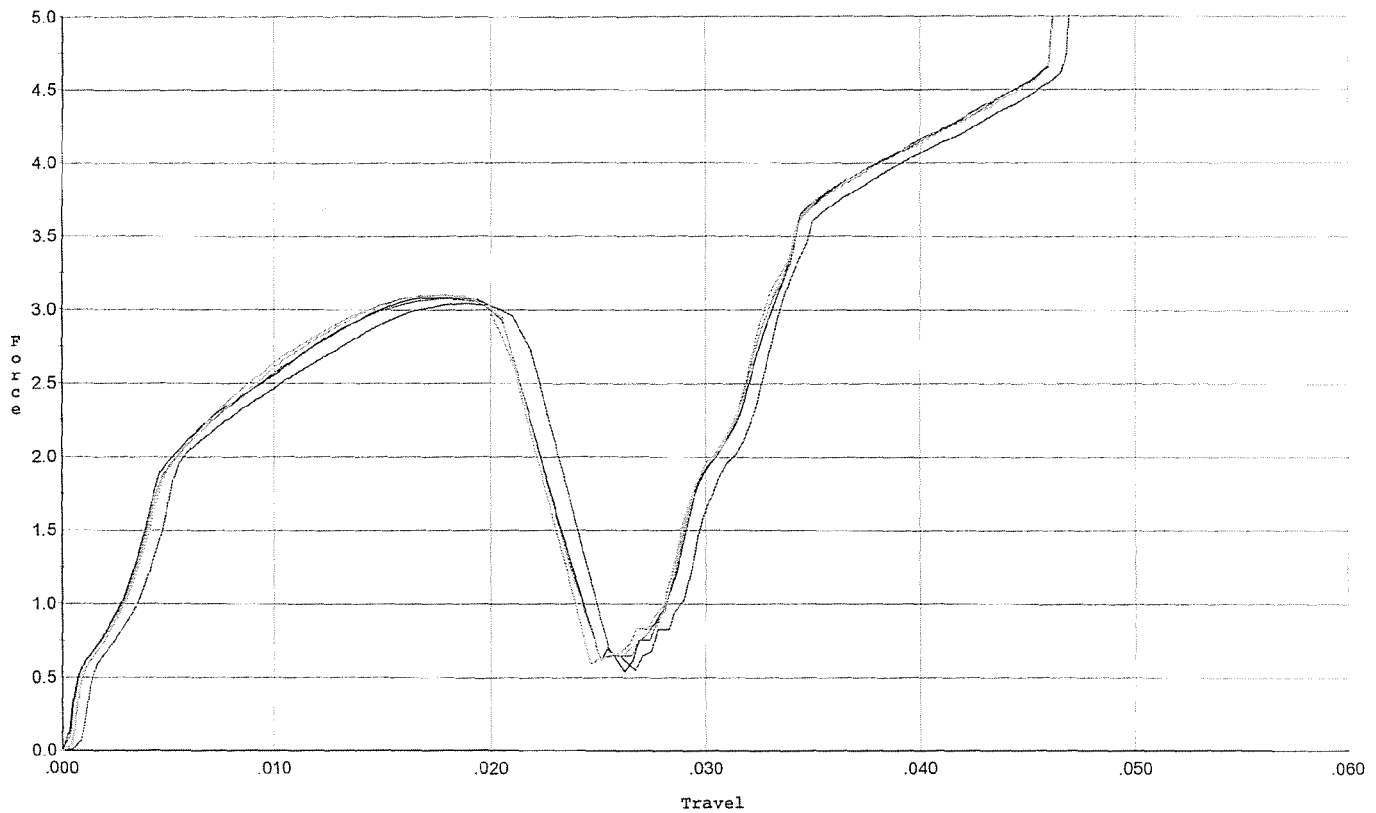
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.023	0.00	0.029	0.049		Set Trigger
2	3.129	0.021	0.00	0.028	0.047		Set Trigger
3	3.074	0.021	0.00	0.029	0.045		Set Trigger
4	3.089	0.021	0.00	0.029	0.047		Set Trigger
5	3.086	0.021	0.00	0.029	0.045		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



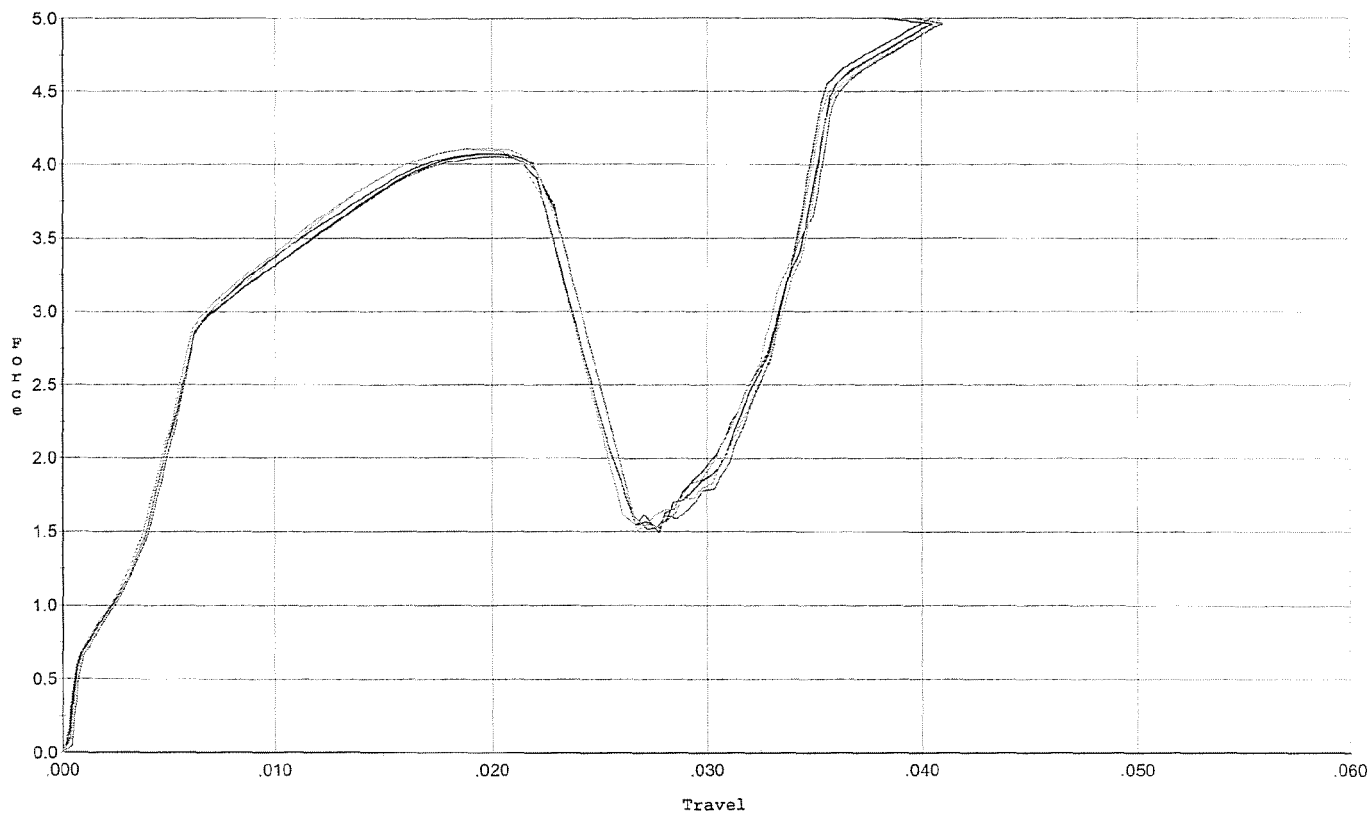
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.022	0.00	0.029	0.046		Set Trigger
2	3.085	0.021	0.00	0.029	0.045		Set Trigger
3	3.075	0.021	0.00	0.029	0.045		Set Trigger
4	3.100	0.021	0.00	0.029	0.045		Set Trigger
5	3.103	0.021	0.00	0.029	0.046		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



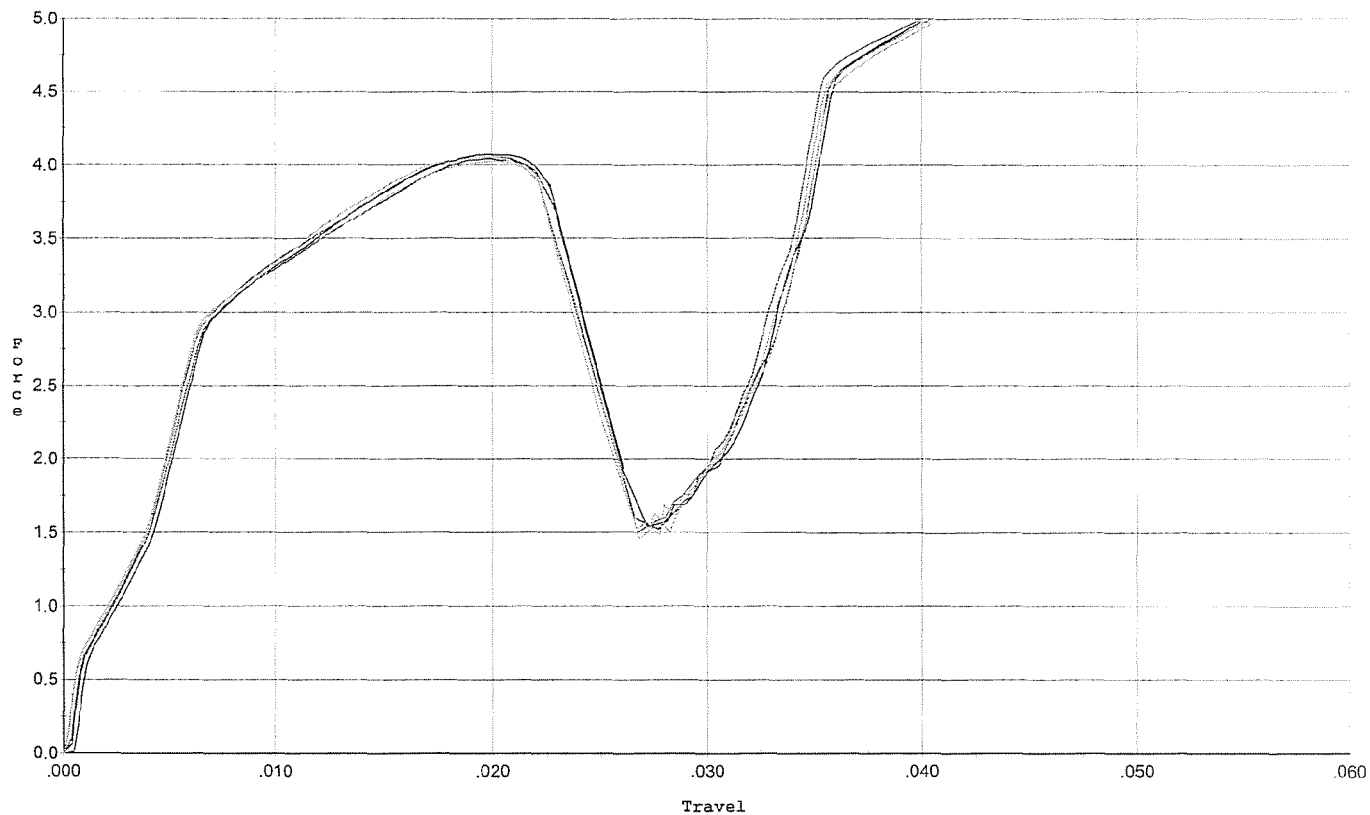
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.022	0.00	0.027	0.063		Set Trigger
2	4.070	0.023	0.00	0.023	0.065		Set Trigger
3	4.053	0.023	0.00	0.023	0.064		Set Trigger
4	4.107	0.023	0.00	0.023	0.066		Set Trigger
5	4.099	0.022	0.00	0.026	0.064		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



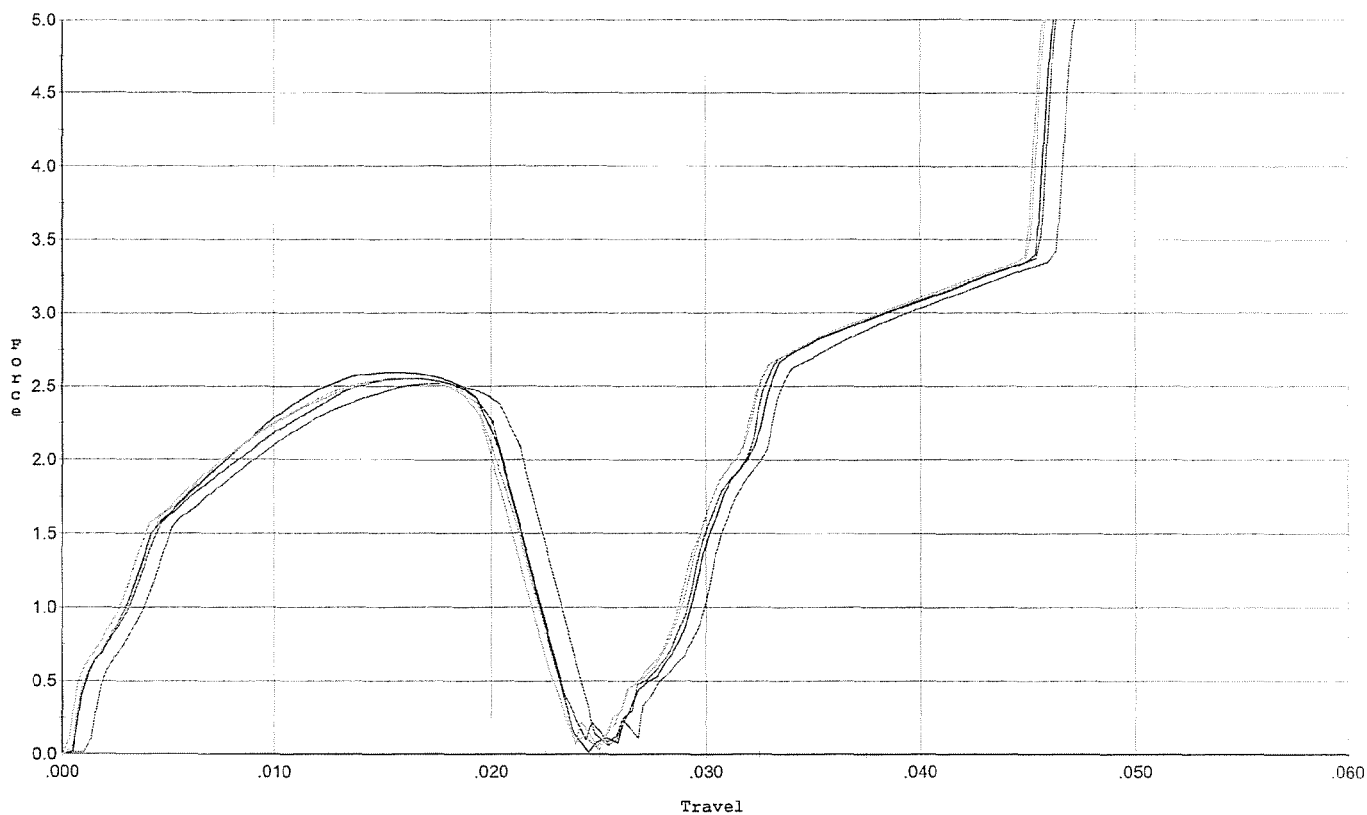
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.023	0.00	0.023	0.064		Set Trigger
2	4.071	0.023	0.00	0.023	0.063		Set Trigger
3	4.057	0.024	0.00	0.024	0.068		Set Trigger
4	4.023	0.024	0.00	0.022	0.067		Set Trigger
5	4.053	0.022	0.00	0.025	0.062		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



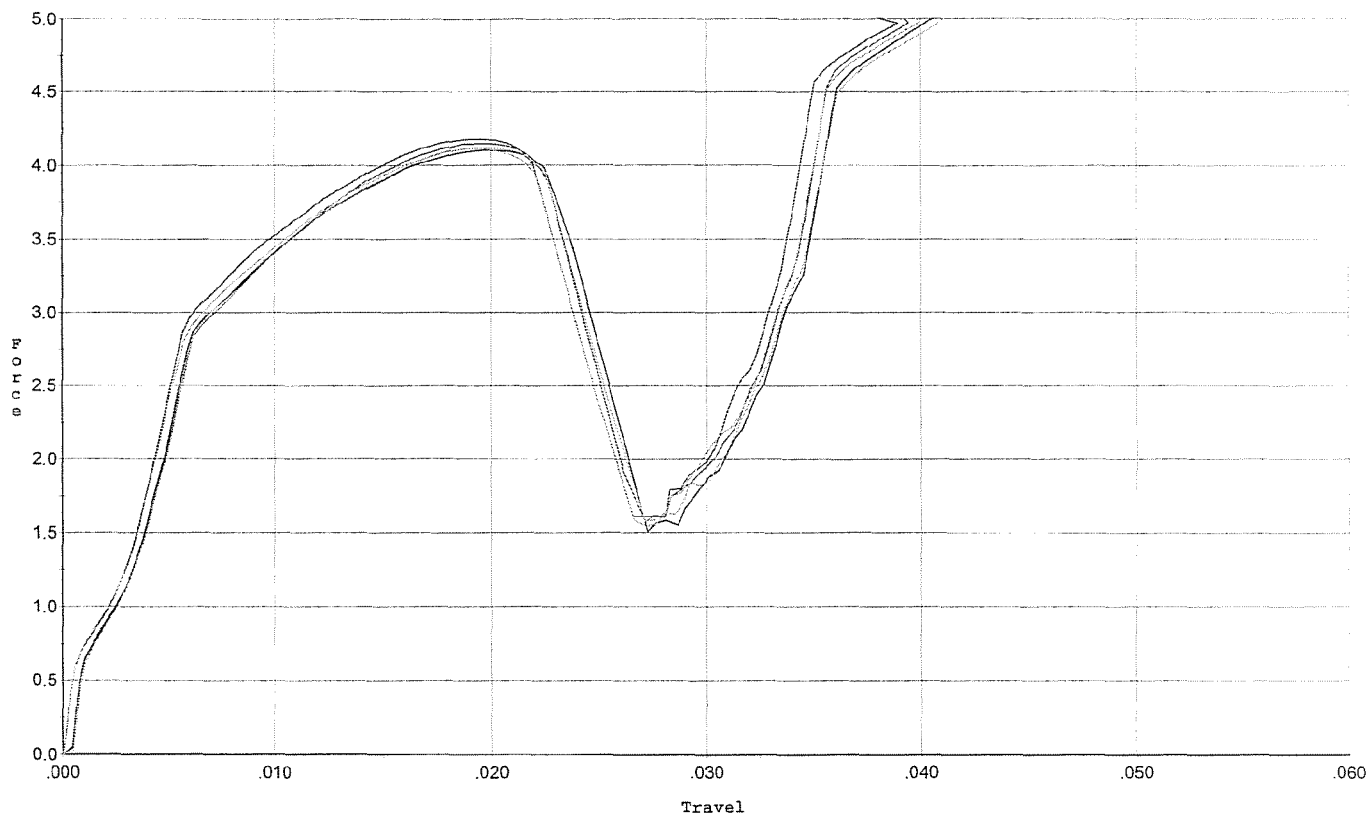
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.020	0.00	0.030	0.037		Set Trigger
2	2.595	0.020	0.00	0.030	0.038		Set Trigger
3	2.518	0.021	0.00	0.030	0.037		Set Trigger
4	2.550	0.020	0.00	0.030	0.036		Set Trigger
5	2.550	0.021	0.00	0.030	0.038		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.022	0.00	0.021	0.064		Set Trigger
2	4.101	0.024	0.00	0.020	0.068		Set Trigger
3	4.147	0.023	0.00	0.021	0.065		Set Trigger
4	4.120	0.022	0.00	0.021	0.064		Set Trigger
5	4.115	0.022	0.00	0.021	0.064		Set Trigger

Aug 4.13